# **Power Electronics**

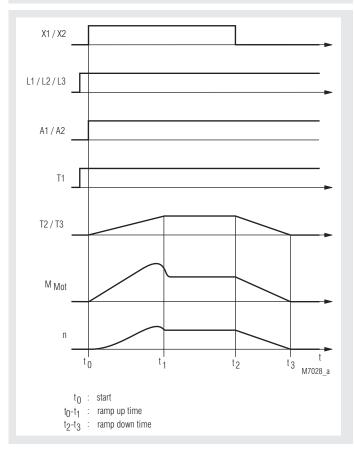
# MINISTART Softstarter With Softstop BA 9019





- According to IEC/EN 60 947-4-2
- Softstart and softstop function
- 2-phase motor control
- For motors up to 5.5 kW
- · Adjustable ramp time, starting torque and deceleration time
- Wide motor voltage range
- Galvanic separation of control input
- Galvanic separation of auxiliary power supply
- Integrated overtemperature monitoring
- Width: 45 mm

# **Function Diagram**



### **Approvals and Markings**



\* see variant

## **Applications**

- · Motors with gear, belt or chain drive
- · Fans, pumps, conveyor systems, compressors
- · Woodworking machines, centrifuges
- Packaging machines, door drives
- · Start current limiting on 3 phase motors

### **Function**

Softstarters are electronic devices designed to enable 3-phase induction motors to start smoothly. The BA 9019 slowly ramps up the current on two phases, therefore allowing the motor torque to build up slowly. This reduces the mechanical stress on the machine and prevents damage to conveyed material.

When the motor is up to full speed the semiconcutors in BA 9019 are bridged to prevent internal power losses and heat build up. In addition BA 9019 allows a softstop function prolonging the stop time of the motor, preventing high counter torques from abruptly stopping the motor.

## Indication

LED green: on, when power connected

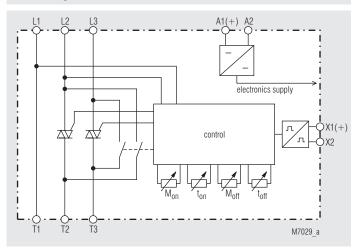
LED yellow: on, when power semiconductors bridged LED red: on, when temperature monitoring active

BA 9019/100

LED green: on, when auxiliary supply connected LED yellow: flashing, during ramp up or down

continuously on, when power semiconductors bridged

## **Block Diagram**



## Notes

Motor load must always be connected as continuous operation of the softstart with no load may cause overheating of the motor and softstart. It is recommended that the softstart is protected by superfast semiconductor fuses rated as per the current rating of the softstart or motor. However, standard line and motor protection is acceptable, but for high starting frequencies motor winding temperature monitoring is recommended.

#### **Technical Data**

Nominal voltage L1/L2/L3: Nominal frequency:

Nominal motor power P<sub>N</sub> at

400 V: 200 V: Rated current:

3 kW 5.5 kW 1.5 kW 2.2 kW 8 A 12 A

50 / 60Hz

3 AC 200 V -10% ... 460 V +10%

± 20 %

Switching frequency

up 3 x  $I_N$ , 5 s,  $\vartheta_U = 20 \, ^{\circ}\text{C}$ :

20 / h 10/h Min. motor power: approx. 10 % of rated motor power

Start torque: 50 ... 80 % Ramp time: 0.5 ... 5 s Deceleration torque: 30 ... 80 % Deceleration time: 0.5 ... 5 s

Recovery time: 200 ms Auxiliary voltage A1 + / A2: DC 24 V

Power consumption: 3 W Residual ripple: 5 %

**Control Input** 

DC: 0 ... 28.8 V Voltage range X1/X2: Softstart: > 13 V Softstop: < 5 V

**General Data** 

Operating mode:

Temperature range:

Operation: Storage: Relative air humidity:

- 25 ... + 75 °C 93 % at 40 °C < 1.000 m

0 ... + 55 °C

Continuous operation

Clearance and creepage

distance

Altitude:

Rated insulation voltage: Overvoltage category: Rated impuls voltage / pollution degree

AC 500V

between auxiliary voltage/control circuit

IFC/FN 60 664-1 4 kV / 2 nominal voltage: **EMC** 

Interference resistance Electrostatic discharge (ESD): 8 kV (air) IEC/EN 61 000-4-2 HF-irradiation 80 Mhz ... 1.0 Ghz: 10 V / m IFC/FN 61 000-4-3 1.0 GHz ... 2.5 GHz: 3 V / m IEC/EN 61 000-4-3 2.5 GHz ... 2.7 GHz: 1 V / m IEC/EN 61 000-4-3 Fast transients: 2 kV IEC/EN 61 000-4-4 Surge voltage

between wires for power supply: 1 kV IEC/EN 61 000-4-5 between wire and ground: 2 kV IEC/EN 61 000-4-5 HF-wire guided: 10 V IEC/EN 61 000-4-6 Voltage dips IEC/EN 61 000-4-11

Interference emission

Wire guided: Limit value class A\*) IEC/EN 60 947-4-2

\*) The device is designed for the usage under industrial conditions (Class A, EN 55011). When connected to a low voltage public system (Class B, EN 55011) radio interference can be generated.

To avoid this, appropriate measures have to be taken.

Radio irradiation: Limit value class B IEC/EN 60 947-4-2

Degree of protection:

Housing: IP 40 IEC/EN 60 529 Terminals: IEC/EN 60 529

Vibration resistance: Amplitude 0.35 mm

frequency 10 ... 55 Hz, IEC/EN 60 068-1 IEC/EN 60 068-1 Climate resistance: 0 / 055 / 04

Wire connection: 2 x 2.5 mm<sup>2</sup> solid or

1 x 1.5 mm<sup>2</sup> stranded wire with sleeve

DIN 46 228-1/-2/-3/-4

Stripping length: 10 mm Fixing torque: 0.8 Nm

Wire fixing: Flat terminals with self-lifting

clamping piece IEC/EN 60 999-1

Mounting: DIN rail Weight: 300 g

**Dimensions** 

Width x height x depth: 45 x 74 x 121 mm

## **Standard Type**

BA 9019 3 AC 200 ... 460 V 50/60 Hz 3 kW Article number: 0051284 Nominal voltage: 3 AC 200 ... 460 V Nominal motor power: 3 kW

Width: 45 mm

Variant

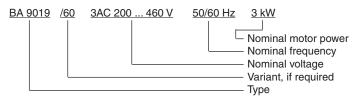
BA 9019/60: with CSA-approval for

3 AC 200 V - 10 % ... 400 V + 10 %

10 A nominal current

BA 9019/100: eceleration time from 0 ... 5 s adjustable

## Ordering example for variant



#### Installation

This units must be mounted on a vertical mounting area with the connections in a vertical plane, i.e. top to bottom.

Ensure that no external heat source is placed below the unit and a 40 mm air gap is maintained above and below. Other devices may be directly mounted either side of the unit.

### **Control Input**

If a voltage of more than 13 V DC is connected to terminals X1/X2, the device begins with softstart. If the voltage falls lower than DC 5 V the device will softstop.

| Adjustment Facilities                 |   |   |  |  |
|---------------------------------------|---|---|--|--|
| Potentiometer                         | Description   | Initial setting   |  |  |
| $M_{on}$ $t_{on}$ $M_{off}$ $t_{off}$ | Starting voltage<br>Ramp-up time<br>Deceleration voltage<br>Deceleration time | fully anti-clockwise<br>fully clockwise<br>fully clockwise<br>fully clockwise |  |  |

# **Set-up Procedure**

Set potentiometer "M<sub>an</sub>" to minimum (fully anti-clockwise).
Set potentiometer "M<sub>an</sub>" to maximum (fully clockwise).
Set potentiometer "t<sub>an</sub>" to maximum (fully clockwise).
Set potentiometer "t<sub>an</sub>" to maximum (fully clockwise).
Start the motor and turn potentiometer "M<sub>an</sub>" up until the motor starts to

turn without excessive humming.

Stop the motor and restart.

Adjust potentiometer "t<sub>an</sub>" to give the desired ramp time. Stop and restart the motor.

Adjust potentiometer "Mah" until the motor starts to visibly slow down at the initation of the softstop cycle.

Stop and restart the motor.

Adjust potentiometer "t<sub>ab</sub>" to give the desired deceleration time. Stop and restart the motor, readjusting the potentiometers until the desired starting/stopping characteristics are achieved.

Attention: If the ramp-up time is adjusted to short, the internal bridging contact closes before the motor is on full speed. This may damage the bridging contactor or bridging relay.

## **Temperature Monitoring**

BA 9019 features overtemperature monitoring of its internal power semiconductors. When the safe running temperature is exceeded the power semiconductors will turn off and a red LED on the front of the unit will illuminate. BA 9019 can be reset after the semiconductors have cooled down by momentarily removing the auxiliary supply voltage.

2 13.03.17 en / 840

# **Safety Notes**

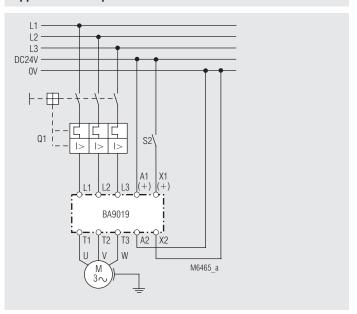
- Never clear a fault when the device is switched on
- Attention: This device can be started by potential-free contact, while connected directly to the mains without contactor (see application example). Please note, that even if the motor is at rest, it is not physically separated from the mains.



- Because of this the motor must be disconnected from the mains via the corresponding manual motor starter.

  - The user must ensure that the device and the necessary components
- are mounted and connected according to the locally applicable regulations and technical standards.
- Adjustments may only be carried out by qualified specialist staff and the applicable safety rules must be observed.

# **Application Example**



Softstart and softstop

3 13.03.17 en / 840

| E. DOLD & SÖHNE KG • D-78114 Furtwan | I <b>gen</b> • PO Box 1251 • Telephone (+ | -49)7723/654-0•Telefax (+49)7723/6 | §54-356 |
|--------------------------------------|---|------------------------------------|---------|