Technical Information **Unifit CPA442**

Process assembly

For safe installation of 12 mm sensors (Pg 13.5) in the food, beverage, pharmaceutical and chemical industry



Simple - Safe - Hygienic - Reliable

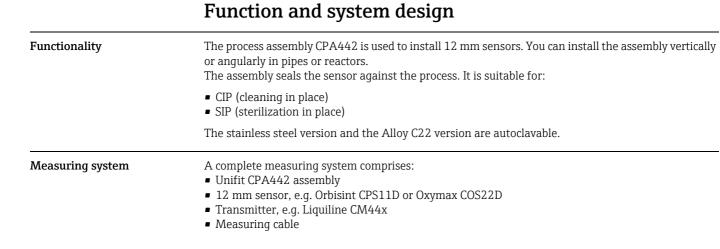
Application

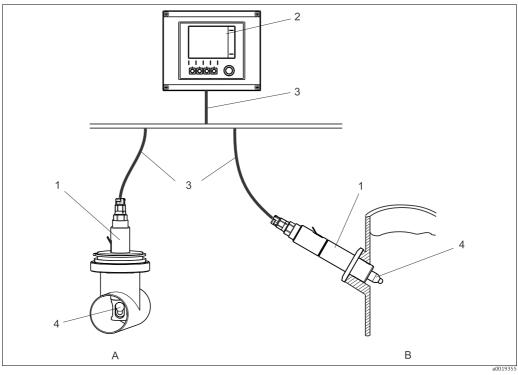
- Process assembly for 12 mm sensors like pH glass sensors, pH ISFET sensors, oxygen sensors etc.
- Permanent installation in tanks and pipework
- Food
- Pharmaceuticals
- Chemicals
- Water treatment

Your benefits

- Robust assembly
- Complies with 3A standard 74-05
- Complies with the basic criteria of the European Hygienic Equipment Design Group (EHEDG):
 - In-place cleanability
- In-line steam sterilizability
- Flush mounted, leak-tight electrode seal (molded seal)
- Electropolished surface R_a =0.38 μm or 0.76 μm (stainless steel 1.4435 (AISI 316 L) and Alloy C22)
- Hygienic process connections, flanges and further established process connections
- Protection cover for KCl and gel sensors





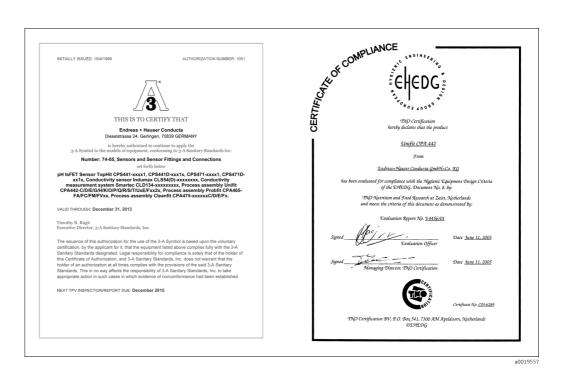


Example of a measuring system

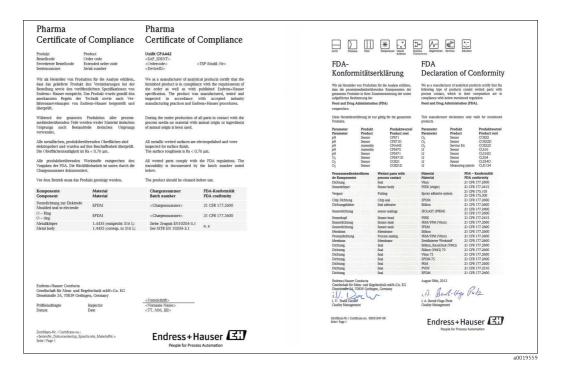
- Unifit CPA442 Liquiline CM44x 1
- 2
- 3 Measuring cable
- 4 Orbisint CPS11D Installation in pipe
- A B Installation in reactor

Reliability

- The asssemblies are manufactured according to the certified quality criteria of Endress+Hauser.
- The assemblies are made of high-quality materials like stainless steel 1.4435 (AISI 316 L), Alloy C22 or highly resistant plastics like PVDF or PEEK. Only these materials and the respective sealings are in contact with medium. The assemblies are manufactured from solid material (except the 15° versions S and T).
- The assemblies are inline cleanable and inline sterilizable according to the EHEDG criteria.
- Certified versions and certificates are available.



Level D		Address 1.04	He Registration			Liste Produkt	e mit 3.1 Zeugni	s nach E	EN10204	Endress+Hi People for Process	
Herste	llererklär	rung	Manuf	acturer L	Declaration	Überei	cht der Produkte		Zaussia		
We ob Headet	a une Paudulaus M	ir die Analyse erklären,	We as more far	tions of anotherizat	products certify that the		Produkt/Variante	Produkt-	Parameter	Produkt/Variante	Produkt-
dass die prozes	smedienberührendes	n Telle unserer unten	wetted parts of	our below mentione	d products	Parameter		wurzel		Produkt/ variance	wurzel
genannten Prod	ukte rialien tierischen U	Jrsprungs	do not derive :	from animal sourc	es.		Messumformer analog/digital mit/ohne Buskommunikation mit/ohne Kalbrierung	CM42	ш	Sensor	CLS16
house the start							Messumformer	CM44x	11	Sensor	CLS16D
bergestellt sind.							Messumformer	CXM223	ц	Sensor	CLS12
		Shrend der gesamten ührenden Teile weder			ire production of all parts no material with animal		Messumformer	CXM253	Ц	Sensor	CLS13
Material tierisch	en Ursprungs noch	ührenden Telle weder Bestandtelle tierischen		the process media ents of animal origin			Messumformer	CXM153	ц	Sensor -	CLS15
Ursprungs verwy	endet wurden.					ц	Messumformer	CLD132	ц	Sensor	CLS21
Parameter	Produkt	Produktwurzel	Parameter	Produkt	Produktwurzel		Sampler	C5F48	Ц	Sensor	CL530
Parameter	Product Sensor	Product root CLS15	Parameter	Product Sensor	Product root CPS41		Sampler	CSE44	ш	Seasor	CLS19
Lí Lí	Sensor Sensor	CLS15D CLS16	pH pH	Sensor Sensor	CPS41D CPS42		Armatur; mit Umstempelung	C5A420	u u	Seasor	CLSS0
Lf	Sensor	CLS16D	pH	Sensor	CPS42D	рН рН	Armatur; mit Umstempelung Armatur; mit Umstempelung	CPA442 CPA450	u	Sensor	CLS52 CLS54
Lf Lf	Sensor Sensor	CLSS0 CLSS0D	pH	Sensor Sensor	CP571 CP571D	pH	Armatur; mit Umstempelung Armatur; mit Umstempelung	CPA450 CPA471	a	Sensor Sensor	CL354 CC5140
Li Li	Sensor Sensor	CLSS4 CLSS4D	pH pH pH	Sensor Sensor	CPS72 CPS72D	pH	Armatur; mit Umstempelung	CPA473	a	Sensor	CCS140 CCS141
Lf	Smartec	CLD134	pH pH	Sensor	CPS76D	Li I	Armatur; nit Umstempelung	CLA140	a	Sensor	CCS240
O2 O2 O2 O2 O2 O2 O2 O2 O2	Sensor Sensor	CO521 CO521D	pH	Sensor Sensor	CPS341D CPS441	Trübung	Sensor	CUS31	a	Sensor	CCS240
02	Sensor Sensor	COS22 COS22D	pH	Sensor Sensor	CPS441D CPS471	Triburg	Sensor	CUS41	02	Sensor	C0522
O ₂	Sensor	COS22Z CCS142D	pH	Sensor	CP5471D CP5491	Trübung	Sensor	CUS65	O ₂	Sensor	CO522D
pH	Sensor Sensor	CPS11	pH pH pH pH pH pH pH	Sensor	CPS491D	Trübung	Sensor	CUS70	01	Enarzteil	CO522Z
pH pH pH	Sensor Sensor Sensor	CPS11D CPS12 CPS12D	pH pH pH	Armatur Armatur Armatur	CPA442 CPA475 CPA640	Trübung	Sensor	CUC101			
Endress+Hauser	Conducta		Date: August 15	2012		Datum: 20. Jul	1 2012				
Gesellschaft für I Dieselstraße 24,	Mess- und Regeltech 70839 Gerlängen, G	nik mbH+Co. KG ermany									
I.V. Dalv L.V. Prink Decker Gualty Management			L A. Dr. Lothar I Guality Manager			Prank Decker Onallidiswesen	zhr.	4	A Sace Marina Damer Cualitätswesen	ul_	
Zertifikats-Nr. Ce Seite Page 1	rtificate-na.: A2_71190	3852		ess+Ha	user 🖽						
						Endress+Hauser Co gedrucki am 20.07.	and a large	De	ku lides Nr.: 0005992.0 Kasifizierang internal		Selve Laver 1



The certificates are subjects to changes. The shown examples might not be the latest versions.

Installation

Installation angle

- A Glass sensor:B ISFET pH sense
- B ISFET pH sensor:C Oxygen sensor:
- Installation angle of at least 15° from the horizontal No restrictions, recommended 0 ... 180° Installation angle of at least 10° from the horizontal

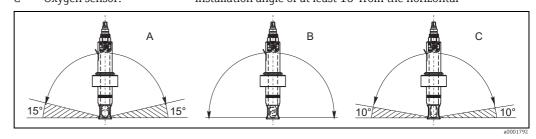


Fig. 1: Permitted installation angles depending on the sensor

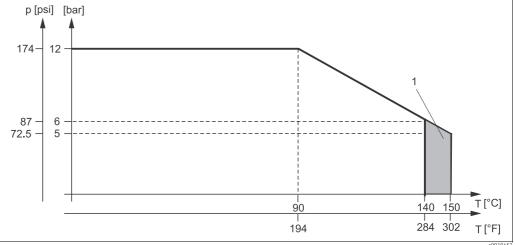
Environment

Ambient temperature	-15 to 80 °C (+5 to 176 °F)
Storage temperature	-15 to 60 °C (+5 to 140 °F)

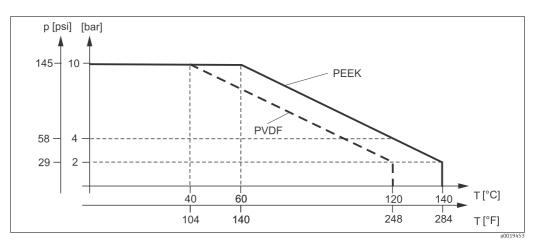
Unifit CPA442

Process temperature range Stainless steel and Alloy C22 -15 to 140 °C (+5 to 284 °F) -10 to 140 °C (+14 to 284 °F) PEEK PVDF -10 to 120 °C (+14 to 248 °F) Process pressure Stainless steel and Alloy C22 12 bar (174 psi) up to 90 °C (194 °F) 6 bar (87 psi) up to 140 °C (284 °F) 5 bar (72.5 psi) at 150 °C (302 °F) max. 60 minutes PEEK 10 bar (145 psi) up to 60 °C (140 °F) 2 bar (29 psi) up to 140 °C (284 °F) PVDF 10 bar (145 psi) up to 40 °C (104 °F) 2 bar (29 psi) up to 120 °C (248 °F) Pressure / temperature diagram

Process



Pressure temperature diagram for stainless steel 1.4435 (AISI 316 L) and Alloy C22

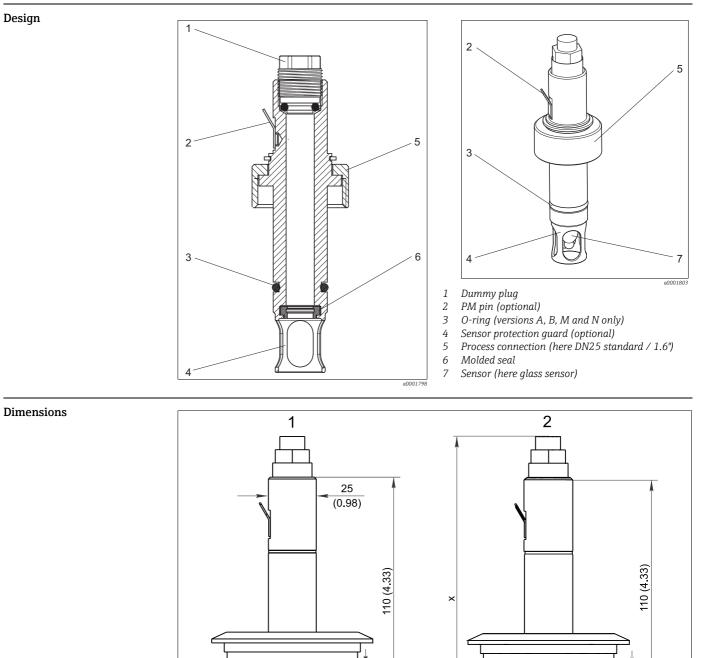


1 Short term for sterilization (max. 60 minutes)

Pressure temperature diagram for PEEK and PVDF

Mechanical construction

Design



Dimensions (version G, Varivent)

mm (inch)

Without sensor protection guard With sensor protection guard Sensor length without cable 1

(0.79)

20

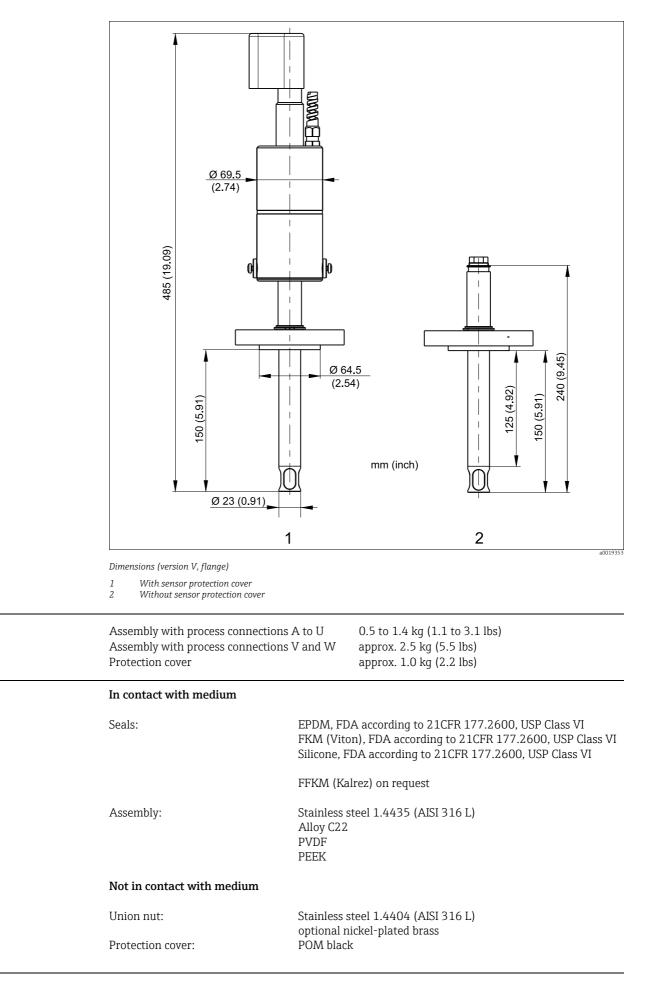
10 (0.39)

- 2
- х

a001935

25

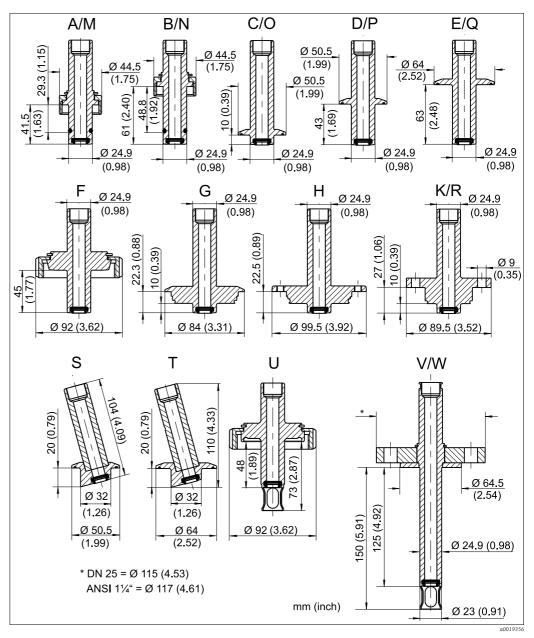
10 (0.39)



Weight

Materials

Process connections



Q

S

V

Process connections

- DN 25 standard / 41.5 mm (1.6") / with PM Α
- В DN 25 B.Braun port / 61 mm (2.4") / with PM
- С Clamp 1.5" / 10 mm (0.4") / with PM
- Clamp 1.5" / 43 mm (1.7") / with PM D
- Ε Clamp 2" / 63 mm (2.5") / with PM
- F Dairy fitting DN 50 DIN 11851 / 45 mm (1.8") / with R PМ
- Varivent DN 40-125 / 10 mm (0.4") / with PM G
- APV DN 40-100 / 10 mm (0.4") / with PM Η
- Κ Neumo BioControl D 50 / 10 mm (0.4") / with PM
- DN 25 standard / 41.5 mm (1.6") / without PM М DN 25 B.Braun port / 61 mm (2.4") / without PM
- Ν 0 Clamp 1.5" / 10 mm (0.4") / without PM
- Clamp 1.5" / 43 mm (1.7") / without PM Ρ
 - Clamp 2" / 63 mm (2.5") / without PM
 - Neumo BioControl D 50 / 10 mm (0.4") / without РM
 - Clamp 1.5" angular 15° / 20 mm (0.8") / without PM
- Clamp 2" angular 15° / 20 mm (0.8") / without PM Т U
 - DIN 11864-1-A / aseptic DN 50 / without PM
 - Flange DN 25 / 150 mm (5.9") / without PM
- Flange ANSI 150 lbs 1¼" / 150 mm (5.9") / without W PM

Fitted sensors

Versions A to U: sensors (gel and KCl) with 120 mm in length

Versions V and W: sensors (gel and KCl) with 225 mm in length

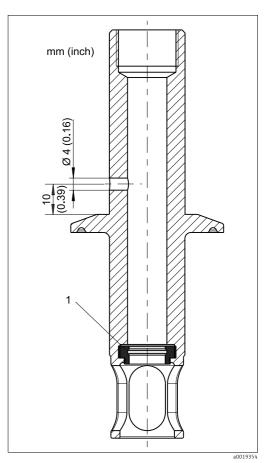
On request this assembly is available for longer sensors up to 425 mm. F

Leakage monitoring (optional)

Leakage monitoring (a bore hole 10 mm (0.39") above the process connection) indicates any leaks in the molded seal. In the event of a leak, small amounts of fluid escape through the monitoring hole.

The molded seal must then be replaced.

Leakage monitoring is mandatory for 3-A certification (consider this when ordering).





1

Molded seal (seals to the process)

Ordering information

Scope of delivery	The scope of delivery comprises:Ordered assembly versionOperating Instructions, English.																				
Order code	Enter the following addre www.products.endress.co				:ows	ser t	o ac	ces	s the	e pro	oduo	ct pa	age:								
	1. You can choose from the following options on the product page located on the right:																				
	Product page function																				
	 Add to product list Price & order information Compare this product Configure this product 																				
	2. Click "Configure this product".																				
	 The configurator opens in a separate window. You can now configure your device and receive the complete order code that applies for the device. 																				
	 Afterwards, export the order code as a PDF or Excel file. To do so, click the appropriate button at the top of the page. The following table shows you all possible combinations of the assembly: 															ı at					
Possible combinations	The following table shows	s you	ı all	pos	SIDI	e coi	mb1	nati	ons	of t	he a	isse:	mbl	y:							
	Process connection																				
		A	В	C	D	E	F	G	H	К	М	N	0	Р	Q	R	S	Т	U	v	w
	Material 316 L R _a = 0.76	x	x	х	x	х	x	x	x	х	х	x	х	х	х	х	x	x	x	x	x
	Material 316 L R _a = 0.38	х	х	х	х	х	х	x	x	х	х	х	х	х	х	х	x	х	х	х	х
	Material Alloy R _a = 0.76										х			х							
	Material Alloy R _a = 0.38				1						х			х				1	1		
	Material PVDF				1						х	х		х				1	1		
	Material PEEK										х	х		х							

	Α	В	С	D	E	F	G	H	К	М	N	0	Р	Q	R	S	Т	U	v	w
Material 316 L $R_a = 0.76$	х	х	х	х	х	х	х	х	х	х	х	х	х	х	х	х	х	х	х	х
Material 316 L R _a = 0.38	х	х	х	х	х	х	х	х	х	х	х	х	х	х	х	х	х	х	х	х
Material Alloy $R_a = 0.76$										х			х							
Material Alloy $R_a = 0.38$										х			х							
Material PVDF										х	х		х							
Material PEEK										х	х		х							
EHEDG	Х	Х	х	х	х	х	х	х	х	х	х	х	х	х	х	х	х	х	х	х
EHEDG, EN 10204	х	х	х	х	х	х	х	х	х	х	х	х	х	х	х	х	х	х	х	х
EHEDG, EN 10204, Pharma	х	х	х	х	х	х	х	х	х	х	х	х	х	х	х	х	х	х		
3-A, EHEDG			х	х	х		х	х	х			х	х	х	х	х	х	х		
3-A, EHEDG, EN 10204			х	х	х		х	х	х			х	х	х	х	х	х	х		
Seal, EPDM	х	х	х	х	х	х	х	х	х	х	х	х	х	х	х	х	х	х	х	х
Seal, FKM	х	х	х	х	х	х	х	х	х	х	х	х	х	х	х	х	х	х	х	х
Seal, silicone	х	х	х	х	х	х	х	х	х	х	х	х	х	х	х	х	х	х	х	х
with protection guard	Х	Х	х	х	х	х	х	х	х	х	х	х	х	х	х			х	х	х
without protection guard	х	х	х	х	х	х	х	х	х	х	х	х	х	х	х	х	х	х		
without leakage detection	Х	Х	х	х	х	х	х	х	х	х	х	х	х	х	х	х	х	х	х	х
with leakage detection	х	х	х	х	х	х	х	х	х	х	х	х	х	х	х	х	х	х		
Protection cover										х	х			х					х	х
Brass union nut	х	х								х	х									

Other combinations on request

Product structure

1 The following product structure represents the status of printing. You can create a complete and valid order code on the Internet using the configurator tool.

	Pro	oces	s cor	inect	tion.	immersion depth, potential matching (PM)								
	A	1												
	В					/ 61 mm (2.4") installation depth without protection guard, with PM								
	C				-	n (0.4'') installation depth without protection guard, with PM								
	D		-			n (1.7") installation depth without protection guard, with PM								
	E		np; 2'' / 63 mm (2.5'') installation depth without protection quard, with PM											
	F		-	50 dairy fitting / 45 mm (1.8") installation depth without protection guard, with PM										
	G													
	Н			N = 68 mm DN 40-125 / 10 mm (0.4'') installation depth without protection guard, with PM										
	K				(0.100 / 10 mm (0.4'') installation depth without protection guard, with PM									
						50/ 10 mm (0.4") installation depth without protection guard, with PM mm (1.6") installation depth without protection guard, without PM								
	M													
	N				-	/ 61 mm (2.4") installation depth without protection guard, without PM								
	0					n (0.4") installation depth without protection guard, without PM $(1.7'')$ installation depth without protection guard, without PM								
	Р					n (1.7") installation depth without protection guard, without PM								
	Q		-			(2.5") installation depth without protection guard, without PM								
	R					50/ 10 mm (0.4") installation depth without protection guard, without PM								
	S		-		-	/ 20 mm (0.8") installation depth without protection guard, without PM								
	Т		-		-	20 mm (0.8") installation depth without protection guard, without PM								
	U					ptic DN 50 / without PM								
	V	Flai	nge D	N 25	/ 150	mm (5.9") installation depth with protection guard, without PM								
	W	Flai	nge A	NSI 1	.50 lbs	, 1¼" / 150 mm (5.9") installation depth with protection guard, without PM								
		Ma	ateria	al, su	irface	roughness								
		1	Stair	iless :	steel 1	.4435 (AISI 316L), surface finish $R_a = 0.76 \ \mu m$								
		2	Stair	iless :	steel 1	.4435 (AISI 316L), surface finish $R_a = 0.38 \ \mu m$ /with inspection certificate EN 10204-3.2								
		3	Allo	y C22	, surfa	ce finish $R_a = 0.76 \ \mu m$ /with inspection certificate EN 10204-3.1								
		4	Allo	y C22	, surfa	ce finish $R_a = 0.38 \ \mu m$ /with inspection certificate EN 10204-3.1								
		7	PVD	F (po	lyviny	idenefluoride)								
		8	PEEI	K (pol	lyethe	retherketone)								
			App	orova	oval, certificates									
			А	EHED)G clea	G cleanable and sterilizable								
			В	EHED)G clea	nable and sterilizable + EN 10204-3.1								
			С	EHED)G clea	nable and sterilizable + EN 10204-3.1 + Pharma CoC								
			Е	3-A,	A, EHEDG cleanable and sterilizable									
			F	3-A,	EHED	G cleanable and sterilizable + EN 10204-3.1								
				Seal	. wet	red parts								
				- 1		molded seal (complying with FDA requirements, USP Class VI)								
				 FKM (Viton[®]) molded seal (complying with FDA requirements, USP Class VI) Silicone molded seal (complying with FDA requirements, USP Class VI) 										
	1			Sensor protection guard A With integrated sensor protection guard (+ 25 mm installation depth)										
						ithout sensor protection guard (+ 20 mm free installation depth required)								
	1	1	, I		Version									
					1	Basic version								
					2									
						Additional option								
						1 Basic version								
						2 Protection cover 316 / POM, KCl sensor, chemical capable								
						3 Union nut G1¼, nickel plated brass								
•	•		· ·		•	· 								
CPA442-						complete order code								

Process connection Clamp 1.5" with OD of 50.5 mm (1.99")

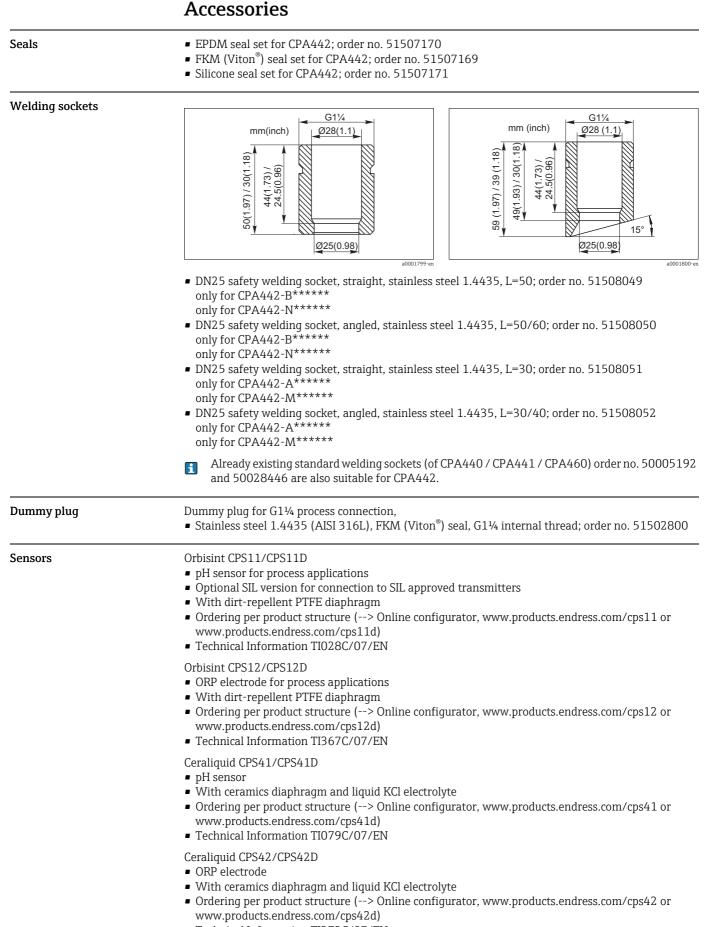
- complies with ASME-BPE 2009
- complies with DN 40 DIN 32676 2001
- complies with NW 38 ISO 2852

Process connection Clamp 2" with OD of 64 mm (2.52")

- complies with ASME-BPE 2009
- complies with DN 50 DIN 32676 2001
- complies with NWsd 51-40 ISO 2852

Hygienic certificates	FDA All materials in contact with medium are listed at FDA.
	3-A Certified according to 3-A Standard 74-05 ("3-A Sanitary Standards for Sensor and Sensor Fittings and Connections Number 74-05"). (for versions with leakage monitoring and process connections C, D, E, G, H, K, O, P, Q, R, S, T, U)
	TSE/BSE No material of animal origin is used. Origin, production and processing are free of TSE/BSE. (deliverable via CoC certificate)
	USP Class VI Certificate (Certificate of Compliance) according to USP (United States Pharmacopeia) part <87> and part <88> class VI The seals made of EPDM, FKM and silicone are approved.
	EHEDG Certified for cleanability and sterilizability according to EHEDG
	Pharma CoC Manufacturer's certificate according to published Endress+Hauser specification.
Material inspection certificate	3.1 Material inspection certificate according to EN 10204 - 3.1
	Surface finish Inspection certificate according to EN 10204 - 3.1
Pressure equipment directive	DGRL 97/23/EG Certificate of compliance according to pressure equipment directive 97/23/EG

Certificates and approvals



Technical Information TI373C/07/EN

Ceragel CPS71/CPS71D

- pH sensor
- With double chamber reference system and integrated bridge electrolyte
- Ordering per product structure (--> Online configurator, www.products.endress.com/cps71 or www.products.endress.com/cps71d)
- Technical Information TI245C/07/EN

Ceragel CPS72/CPS72D

- ORP electrode
- With double chamber reference system and integrated bridge electrolyte
- Ordering per product structure (--> Online configurator, www.products.endress.com/cps72 or www.products.endress.com/cps72d)
- Technical Information TI374C/07/EN
- Orbipore CPS91/CPS91D
- pH sensor
- With open aperture for media with high dirt load
- Ordering per product structure (--> Online configurator, www.products.endress.com/cps91 or www.products.endress.com/cps91d)
- Technical Information TI375C/07/EN
- Orbipore CPS92/CPS92D
- ORP sensor
- With open aperture for media with high dirt load
- Ordering per product structure (--> Online configurator, www.products.endress.com/cps92 or www.products.endress.com/cps92d)
- Technical Information TI435C/07/EN

Tophit CPS471/CPS471D

- Sterilizable and autoclavable ISFET sensor for food and pharmaceuticals, process technology,
- water treatment and biotechnology;
- Ordering per product structure (--> Online configurator, www.products.endress.com/cps471 or www.products.endress.com/cps471d)
- Technical Information TI283C/07/EN
- Tophit CPS441/CPS441D
- Sterilizable ISFET sensor for media with low conductivity, with liquid KCl electrolyte;
- Ordering per product structure (--> Online configurator, www.products.endress.com/cps441 or www.products.endress.com/cps441d)
- Technical Information TI352C/07/EN

Tophit CPS491/CPS491D

- ISFET sensor with open aperture for media with high dirt load;
- Ordering per product structure (--> Online configurator, www.products.endress.com/cps491 or www.products.endress.com/cps491d)
- Technical Information TI377C/07/EN

Oxymax COS22D

- Sterilizable sensor for dissolved oxygen
- Order as per product structure (--> Online configurator, www.products.endress.com/cos22d)
- Technical Information TI446C/07/EN



www.addresses.endress.com

