



# Technical Information

# Omnigrad S TR65, TC65

Modular Thermometer TR65 with resistance insert (RTD) TC65 with thermocouple insert (TC)



### Application

- Fine Chemicals
- Petrochemical industry
- Power stations
- Environmental engineering
- Measuring range:
  - Resistance insert (RTD): -200 to 600 °C (-328 to 1 112 °F)
  - Thermocouple (TC):
     -40 to 1 100 °C (-40 to 2012 °F)
- Static pressure range up to 75 bar dependent on the used process connection
- Protection class: IP66/68

### Head transmitter

All Endress+Hauser transmitters are available with enhanced accuracy and reliability compared to directly wired sensors. Easy customizing by choosing one of the following outputs and communication protocols:

- Analog output 4 to 20 mA
- HART<sup>®</sup>
- PROFIBUS<sup>®</sup> PA
- FOUNDATION Fieldbus<sup>TM</sup>

### Your benefits

- For plug-in/screw-in with sliding compression fitting
- High degree of flexibility thanks to modular design with standard terminal heads as per DIN EN 50446 and customer-specific immersion lengths
- High degree of insert compatibility and design as per DIN 43772
- Types of protection for use in hazardous locations:
  - Intrinsic Safety (Ex ia)
  - Flameproof (Ex d)
  - Non-sparking (Ex nA)



People for Process Automation

### Function and system design

### Measuring principle

### Resistance thermometer (RTD)

These resistance thermometers use a Pt100 temperature sensor according to IEC 60751. The temperature sensor is a temperature-sensitive platinum resistor with a resistance of 100  $\Omega$  at 0 °C (32 °F) and a temperature coefficient  $\alpha = 0.003851$  °C<sup>-1</sup>.

There are generally two different kinds of platinum resistance thermometers:

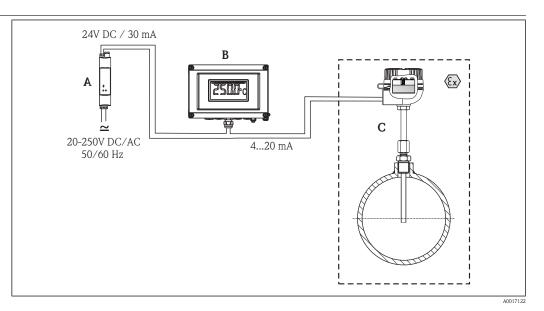
- Wire wound (WW): Here, a double coil of fine, high-purity platinum wire is located in a ceramic support. This is then sealed top and bottom with a ceramic protective layer. Such resistance thermometers not only facilitate very reproducible measurements but also offer good long-term stability of the resistance/ temperature characteristic within temperature ranges up to 600 °C (1112 °F). This type of sensor is relatively large in size and it is comparatively sensitive to vibrations.
- Thin film platinum resistance thermometers (TF): A very thin, ultrapure platinum layer, approx. 1 µm thick, is vaporized in a vacuum on a ceramic substrate and then structured photolithographically. The platinum conductor paths formed in this way create the measuring resistance. Additional covering and passivation layers are applied and reliably protect the thin platinum layer from contamination and oxidation, even at high temperatures.

The primary advantages of thin film temperature sensors over wire wound versions are their smaller sizes and better vibration resistance. A relatively low principle-based deviation of the resistance/temperature characteristic from the standard characteristic of IEC 60751 can frequently be observed among TF sensors at high temperatures. As a result, the tight limit values of tolerance category A as per IEC 60751 can only be observed with TF sensors at temperatures up to approx. 300 °C (572 °F). For this reason, thin-film sensors are generally only used for temperature measurements in ranges below 400 °C (932 °F).

### Thermocouples (TC)

Thermocouples are comparatively simple, robust temperature sensors which use the Seebeck effect for temperature measurement: if two electrical conductors made of different materials are connected at a point, a weak electrical voltage can be measured between the two open conductor ends if the conductors are subjected to a thermal gradient. This voltage is called thermoelectric voltage or electromotive force (emf.). Its magnitude depends on the type of conducting materials and the temperature difference between the "measuring point" (the junction of the two conductors) and the "cold junction" (the open conductor ends). Accordingly, thermocouples primarily only measure differences in temperature. The absolute temperature at the measuring point can be determined from these if the associated temperature at the cold junction is known or is measured separately and compensated for. The material combinations and associated thermoelectric voltage/temperature characteristics of the most common types of thermocouple are standardized in the IEC 60584 and ASTM E230/ANSI MC96.1 standards.

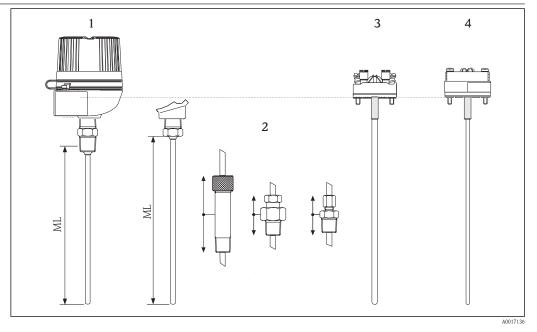
### Measuring system



### Application example

- A Active barrier RN221N The RN221N (24 V DC, 30 mA) active barrier has a galvanically isolated output for supplying voltage to loop-powered transmitters. The universal power supply works with an input supply voltage of 20 to 250 V DC/AC, 50/60 Hz, which means that it can be used in all international power grids. More information on this can be found in the Technical Information (see "Documentation").
- B RIA16 field display unit The display unit records the analog measuring signal from the head transmitter and shows this on the display. The LC display shows the current measured value in digital form and as a bar graph indicating a limit value violation. The display unit is looped into the 4 to 20 mA circuit and gets the required energy from there. More information on this can be found in the Technical Information (see "Documentation").
- C Mounted thermometer with head transmitter installed.





### ☑ 2 Thermometer design

- 1 Complete thermometer with terminal head and fixed thread
- 2 Thermometer with sliding process connections
- *3* Insert with terminal block mounted (example)
- 4 Insert with head transmitter mounted (example)
- ML Insertion length

Thermometers from the Omnigrad TR65 and TC65 series have a modular design. The terminal head is used as a connection module for the mechanical and electrical connection of the insert. The position of the actual thermometer sensor in the insert ensures that it is mechanically protected. The insert has flying leads, a ceramic connection socket or mounted temperature transmitter.

### Measuring range

RTD: -200 to 600 °C (-328 to 1 112 °F)
TC: -40 to 1 100 °C (-40 to 2 012 °F)

## **Performance characteristics**

### **Operating conditions**

### Ambient temperature

Terminal head	Temperature in °C (°F)
Without mounted head transmitter	Depends on the terminal head used and the cable gland or fieldbus connector, see 'Terminal heads' section ( $\rightarrow \triangleq 10$ )
With mounted head transmitter	-40 to 85 °C (-40 to 185 °F)
With mounted head transmitter and display	-20 to 70 °C (-4 to 158 °F)

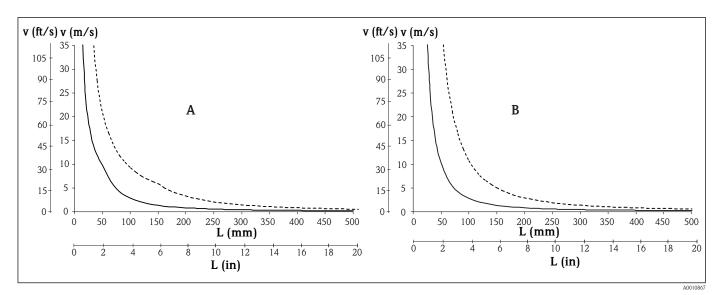
### Process pressure

The maximum process pressure depends on the used process connection. For an overview of the process connections which may be used, see chapter "Process connection" ( $\rightarrow$   $\ge$  13).

Process connection	Standard	max. process pressure
Thread NPT 1/2", NPT 3/4"	ANSI B1.20.1	75 bar
Compression fitting		40 bar with metal clamping ring 5 bar with PTFE clamping ring

### Permitted flow velocity depending on the immersion length

The highest flow velocity tolerated by the thermometer diminishes with increasing immersion length exposed to the stream of the fluid. In addition it is dependent on the diameter of the thermometer tip, on the kind of measuring medium, on the process temperature and on the process pressure. The following figures exemplify the maximum permitted flow velocities in water and superheated steam at a process pressure of 1 MPa (10 bar).



☑ 3 Maximum flow velocity

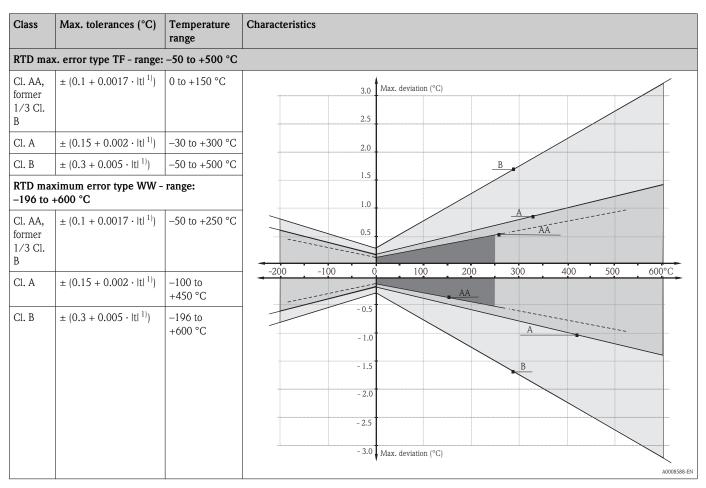
- A Medium water at T = 50 °C (122 °F)
- *B* Medium superheated steam at T = 400 °C (752 °F)
- L Immersion length
- v Flow velocity
- Insert diameter 3 mm (0.12 in)
- --- Insert diameter 6 mm (0.24 in)

#### Shock and vibration resistance

- RTD: 3G / 10 to 500 Hz according to IEC 60751
- TC: 4G / 2 to 150 Hz according to IEC 60068-2-6



RTD resistance thermometer as per IEC 60751



### 1) |t| = absolute value °C

In order to obtain the maximum tolerances in °F, the results in °C must be multiplied by a factor of 1.8.

Permissible deviation limits of thermoelectric voltages from the standard characteristic for thermocouples as per IEC 60584 or ASTM E230/ANSI MC96.1:

Standard	Туре	Standa	Standard tolerance		l tolerance
IEC 60584		Class	Deviation	Class	Deviation
	J (Fe-CuNi)	2	±2.5 °C (-40 to 333 °C) ±0.0075 ltl <sup>1)</sup> (333 to 750 °C)	1	±1.5 °C (-40 to 375 °C) ±0.004 ltl <sup>1)</sup> (375 to 750 °C)
	K (NiCr-NiAl)	2	±2.5 °C (-40 to 333 °C) ±0.0075 ltl <sup>1)</sup> (333 to 1 200 °C)	1	±1.5 °C (-40 to 375 °C) ±0.004 ltl <sup>1)</sup> (375 to 1 000 °C)

1) Itl = absolute value °C

Standard	Туре	Standard tolerance	Special tolerance
ASTM E230/ANSI		Deviation, the larger respective value applies	
MC96.1	J (Fe-CuNi)	$\pm 2.2$ K or $\pm 0.0075$ ltl <sup>1)</sup> (0 to 760 °C)	±1.1 K or ±0.004 ltl <sup>1)</sup> (0 to 760 °C)
	K (NiCr-NiAl)	±2.2 K or ±0.02 ltl <sup>1)</sup> (-200 to 0 °C) ±2.2 K or ±0.0075 ltl <sup>1)</sup> (0 to 1 260 °C)	±1.1 K or ±0.004 ltl <sup>1)</sup> (0 to 1260 °C)

1) |t| = absolute value °C

### Response time

Calculated at an ambient temperature of approx. 23  $^{\circ}$ C by immersing in running water (0.4 m/s flow rate, 10 K excess temperature):

Thermometer type	Diameter	t <sub>(x)</sub>	Conical tip (120°)	Straight tip
Resistance	6 mm	t <sub>50</sub>		3.5 s
thermometer (measuring probe		t <sub>90</sub>		8 s
Pt100, TF/WW)	3 mm	t <sub>50</sub>		2 s
		t <sub>90</sub>		5 s
Thermocouple	6 mm	t <sub>50</sub>		2.5 s
(ungrounded)		t <sub>90</sub>		7 s
	3 mm	t <sub>50</sub>		1 s
		t <sub>90</sub>		2.5 s
Thermocouple	6 mm	t <sub>50</sub>		2 s
(grounded)		t <sub>90</sub>		5 s
	3 mm	t <sub>50</sub>		0.8 s
		t <sub>90</sub>		2 s



Response time for insert without transmitter.

 Insulation resistance
 Insulation resistance  $\geq 100 \text{ M}\Omega$  at ambient temperature.

 Insulation resistance between the terminals and the extension neck is measured with a voltage of 100 V DC.

RTD elements are passive resistances that are measured using an external current. This measurement current causes a self-heating effect in the RTD element itself which in turn creates an additional measurement error. In addition to the measurement current, the size of the measurement error is also affected by the temperature conductivity and flow velocity of the process. This self-heating error is negligible when an Endress+Hauser iTEMP<sup>®</sup> temperature transmitter (very small measurement current) is connected.

Calibration

Self heating

Endress+Hauser provides comparison temperature calibration from -80 to +1400 °C (-110 to +2552 °F) based on the International Temperature Scale (ITS90). Calibrations are traceable to national and international standards. The calibration certificate is referenced to the serial number of the thermometer. Only the insert is calibrated.

Insert: Ø 6 mm (0.24 in) and 3 mm (0.12 in)	Minimum insertion length of insert in mm (in)	
Temperature range	without head transmitter	with head transmitter
-80 to -40 °C (-110 to -40 °F)	200 (7.87)	
-40 to 0 °C (-40 to 32 °F)	160 (6.3)	
0 to 250 °C (32 to 480 °F)	120 (4.72)	150 (5.91)
250 to 550 °C (480 to 1 020 °F)	300 (11.81)	
550 to 1 400 °C (1 020 to 2 552 °F)	450 (17.72)	

### Material

### Process connection, insert

The temperatures for continuous operation specified in the following table are only intended as reference values for use of the various materials in air and without any significant compressive load. The maximum operation temperatures are reduced considerably in some cases where abnormal conditions such as high mechanical load occur or in aggressive media.

Material name	Short form	Recommended max. temperature for continuous use in air	Properties
AISI 316/1.4401	X5CrNiMo 17-12-2	650 °C (1 202 °F) <sup>1)</sup>	<ul> <li>Austenitic, stainless steel</li> <li>High corrosion resistance in general</li> <li>Particularly high corrosion resistance in chlorine-based and acidic, non-oxidizing atmospheres through the addition of molybdenum (e.g. phosphoric and sulfuric acids, acetic and tartaric acids with a low concentration)</li> </ul>
AISI 316L/ 1.4404 1.4435	X2CrNiMo17-12-2 X2CrNiMo18-14-3	650 °C (1202 °F) <sup>1)</sup>	<ul> <li>Austenitic, stainless steel</li> <li>High corrosion resistance in general</li> <li>Particularly high corrosion resistance in chlorine-based and acidic, non-oxidizing atmospheres through the addition of molybdenum (e.g. phosphoric and sulfuric acids, acetic and tartaric acids with a low concentration)</li> <li>Increased resistance to intergranular corrosion and pitting</li> <li>Compared to 1.4404, 1.4435 has even higher corrosion resistance and a lower delta ferrite content</li> </ul>
Inconel600/ 2.4816	NiCr15Fe	1 100 °C (2012 °F)	<ul> <li>A nickel/chromium alloy with very good resistance to aggressive, oxidizing and reducing atmospheres, even at high temperatures</li> <li>Resistance to corrosion caused by chlorine gases and chlorinated media as well as many oxidizing mineral and organic acids, sea water etc.</li> <li>Corrosion from ultrapure water</li> <li>Not to be used in sulfur-containing atmospheres</li> </ul>

 Can be used to a limited extent up to 800 °C (1472 °F) for low compressive loads and in non-corrosive media. Please contact your Endress+Hauser sales team for further information.

### Components

 Family of temperature transmitters
 Thermometers fitted with iTEMP® transmitters are an installation-ready complete solution to improve temperature measurement by significantly increasing accuracy and reliability, when compared to direct wired sensors, as well as reducing both wiring and maintenance costs.

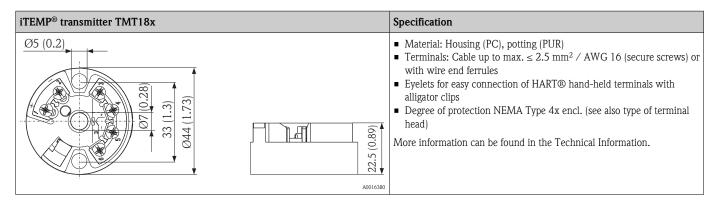
### PC-programmable TMT180 and TMT181 head transmitters

They offer a high degree of flexibility, thereby supporting universal application with low inventory storage. The iTEMP<sup>®</sup> transmitters can be configured quickly and easily at a PC. Endress+Hauser offers the ReadWin<sup>®</sup> 2000 configuration software for this purpose. This software can be downloaded free of charge at www.readwin2000.com. More information can be found in the Technical Information.

### HART® TMT182 head transmitter

HART<sup>®</sup> communication is all about easy, reliable data access. It means that additional information on the measurement point can be obtained more cost-effectively. iTEMP<sup>®</sup> transmitters integrate seamlessly into your existing control system and provide trouble-free access to a wide range of diagnostic information.

Configuration is done using a hand-held device (Field Xpert SFX100 or DXR375) or a PC with configuration program (FieldCare, ReadWin<sup>®</sup> 2000). AMS or PDB can also be used for configuration purposes. More information can be found in the Technical Information.



### HART®-programmable iTEMP® head transmitter TMT82

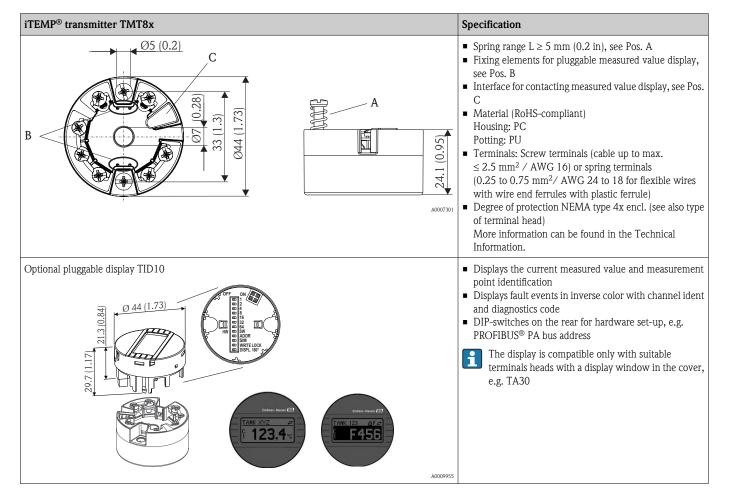
The iTEMP® TMT82 is a loop-powered device with two measurement inputs and one analog output. The device not only transfers converted signals from resistance thermometers and thermocouples, it also transfers resistance and voltage signals using HART® communication. It can be installed as an intrinsically safe apparatus in hazardous areas, zone 1 and is used for instrumentation purposes in the terminal head, flat face as per DIN EN 50446. Swift and easy operation, visualization and maintenance by means of a PC using configuration software such as FieldCare, Simatic PDM oder AMS. Benefits are: dual sensor input, highest reliability, accuracy and long-term stability in critical processes, mathematic functions, thermometer drift monitoring, sensor back-up functionality, sensor diagnosis functions and sensor-transmitter matching using Callendar-Van Dusen coefficients. More information can be found in the Technical Information.

#### PROFIBUS® PA iTEMP® head transmitter TMT84

Universally programmable head transmitter with PROFIBUS<sup>®</sup> PA communication. Conversion of various input signals into digital output signals. High accuracy over the complete ambient temperature range. Swift and easy operation, visualization and maintenance using a PC directly from the control panel, e.g. using operating software such as FieldCare, Simatic PDM or AMS. Benefits are: dual sensor input, highest reliability in harsh industrial environments, mathematic functions, thermometer drift monitoring, sensor back-up functionality, sensor diagnosis functions and sensor-transmitter matching using Callendar-Van Dusen coefficients. More information can be found in the Technical Information.

### FOUNDATION Fieldbus<sup>™</sup> iTEMP<sup>®</sup> head transmitter TMT85

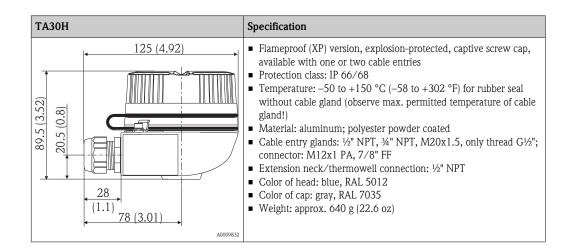
Universally programmable head transmitter with FOUNDATION Fieldbus<sup>™</sup> communication. Conversion of various input signals into digital output signals. High accuracy over the complete ambient temperature range. Swift and easy operation, visualization and maintenance using a PC directly from the control panel, e.g. using operating software such as ControlCare from Endress+Hauser or NI Configurator from National Instruments. Benefits are: dual sensor input, highest reliability in harsh industrial environments, mathematic functions,



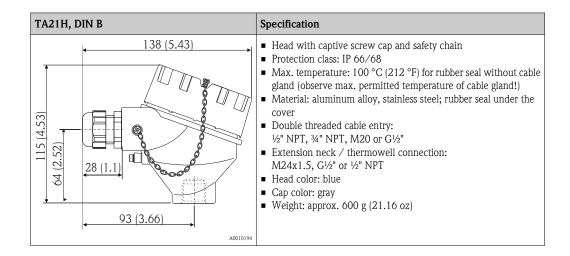
thermometer drift monitoring, sensor back-up functionality, sensor diagnosis functions and sensor-transmitter matching using Callendar-Van Dusen coefficients. More information can be found in the Technical Information.

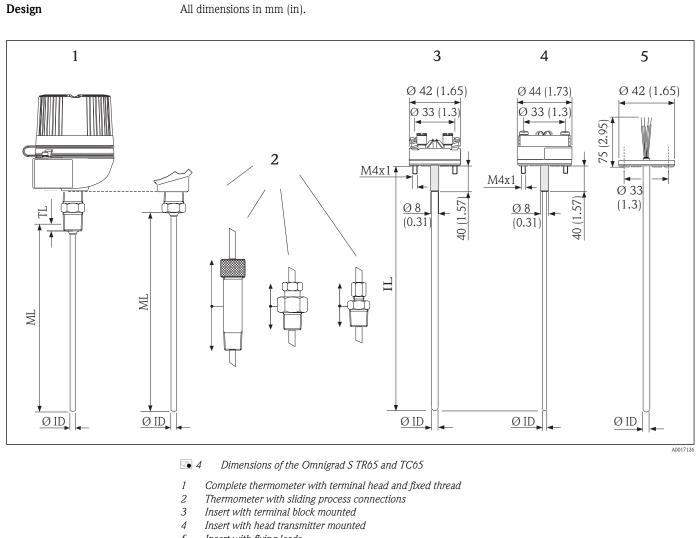
### Terminal heads

All terminal heads have an internal shape and size in accordance with DIN EN 50446, flat face and a thermometer connection of M24x1.5, G1/2" or 1/2" NPT thread. All dimensions in mm (in). The cable glands in the diagrams correspond to M20x1.5 connections. Specifications without head transmitter installed. For ambient temperatures with head transmitter installed, see "Operating conditions" section.



TA30H with display window in cover	Specification
125 (4.92) 125 (4.92) 125 (4.92) 125 (4.92) 125 (4.92) 125 (4.92) 125 (4.92) 125 (4.92)	<ul> <li>Flameproof (XP) version, explosion-protected, captive screw cap, available with one or two cable entries</li> <li>Protection class: IP 66/68</li> <li>Temperature: -50 to +150 °C (-58 to +302 °F) for rubber seal without cable gland (observe max. permitted temperature of cable gland!)</li> <li>Material: aluminum; polyester powder coated</li> <li>Cable entry glands: ½" NPT, ¾" NPT, M20x1.5, only thread G½"; connector: M12x1 PA, 7/8" FF</li> <li>Extension neck/thermowell connection: ½" NPT</li> <li>Color of head: blue, RAL 5012</li> <li>Color of cap: gray, RAL 7035</li> <li>Weight: approx. 860 g (30.33 oz)</li> <li>Head transmitter optionally available with TID10 display</li> </ul>
A0009831	





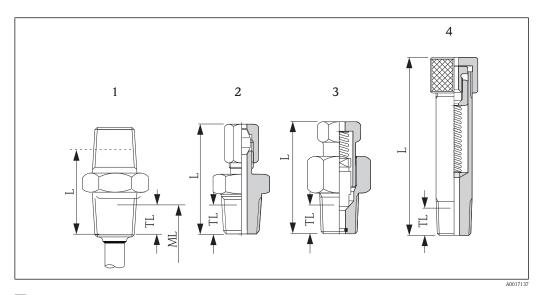
- 5 Insert with flying leads
- TL Screw-in length
- ML Insertion length
- IL Total length of insert
- ØID Insert diameter

Weight

0.5 to  $2.5~\text{kg}\,(1$  to 5.5~lbs) for standard options.

### **Process connection**

The process connection is the means of connecting the thermometer to the process. The following process connections are available:



□ 5 Process connections

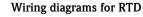
PosNo.	Model	Model		TL in mm (in)
1	Thread, fixed	1/2" NPT 3/4" NPT	42 mm (1.65 in)	8 mm (0.31 in) 15 mm (0.59 in)
2	Compression fitting	1/2" NPT 3/4" NPT	55 mm (2.16 in)	8 mm (0.31 in)
3	Spring loaded compression fitting	1/2" NPT	60 mm (2.36 in)	8 mm (0.31 in)
4	Spring loaded compression fitting	1/2" NPT 3/4" NPT	105 mm (4.13 in) 120 mm (4.72 in)	8 mm (0.31 in)

### Spare parts

The following compression fittings are available as spare parts:

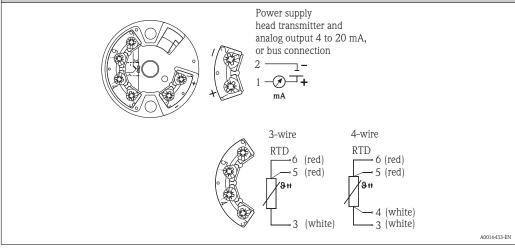
Compression fitting	Diameter	Connection	Material
TA50-CB	6 mm	1/2" NPT	1.4401 (316)
TA50-DB		3/4" NPT	1.4401 (316)

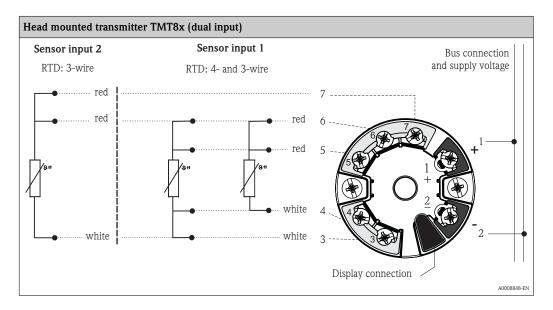
# Wiring

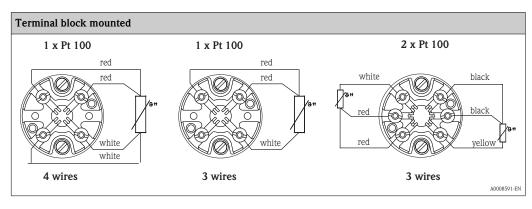


Type of sensor connection





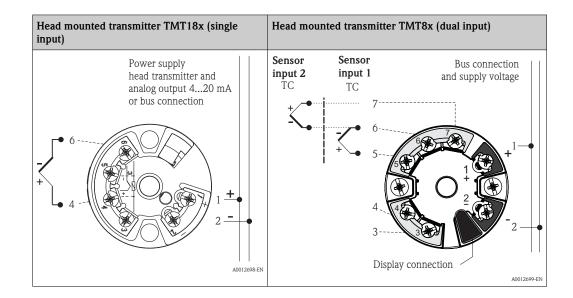


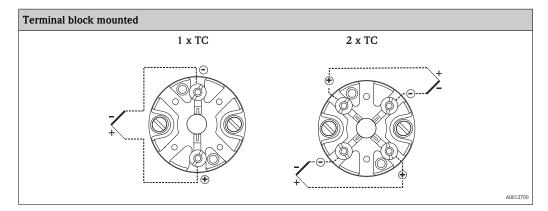


### Wiring diagrams for TC

### Thermocouple wire colors

As per IEC 60584	As per ASTM E230
<b>1 1 1 1</b>	<ul> <li>Type J: white (+), red (-)</li> <li>Type K: yellow (+), red (-)</li> </ul>



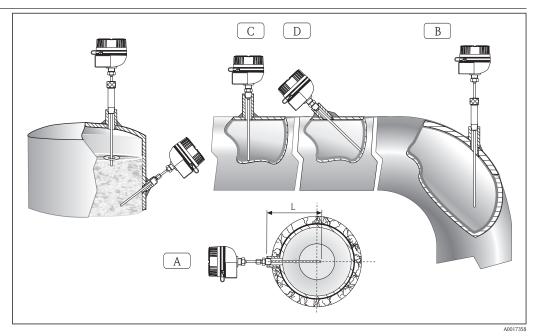


# Installation conditions



No restrictions.

### Installation instructions



### 6 Thermometer installation

*A*, *C* In pipes with a small cross section the sensor tip should reach or extend slightly past the center line of the pipe (=L). B, D Angled installation.

The immersion length of the thermometer influences the accuracy. If the immersion length is too small then errors in the measurement are caused by heat conduction via the process connection and the container wall. If installing into a pipe then the immersion length must be at least half of the pipe diameter. A further solution could be an angled (tilted) installation (see B and D). When determining the immersion length all thermometer parameters and the process to be measured must be taken into account (e.g. flow velocity, process pressure).

- Installation possibilities: Pipes, tanks or other plant components
- Recommended minimum immersion length: 80 to 100 mm (3.15 to 3.94 in) The immersion length should correspond to at least 8 times of the thermowell diameter. Example: Thermowell diameter 12 mm (0.47 in) x 8 = 96 mm (3.8 in). A standard immersion length of 120 mm (4.72 in) is recommended.
- ATEX certification: Always take note of the installation regulations!

### Certificates and approvals

CE Mark	The device meets the legal requirements of the EC directives if applicable. Endress+Hauser confirms that the device has been successfully tested by applying the CE mark.
Hazardous area approvals	For further details on the available Ex versions (ATEX, CSA, FM etc.), please contact your nearest Endress +Hauser sales organization. All relevant data for hazardous areas can be found in separate Ex documentation.
Other standards and guidelines	<ul> <li>EN 60079: ATEX certification for hazardous areas</li> <li>IEC 60529: Degree of protection of housing (IP code)</li> <li>IEC 61010-1: Protection Measures for Electrical Equipment for Measurement, Control, Regulation and</li> </ul>
	Laboratory Procedures. <ul> <li>IEC 60751: Industrial platinum resistance thermometers</li> </ul>
	IEC 60584 and ASTM E230/ANSI MC96.1: Thermocouples

	<ul> <li>EN 50014/18: Electrical equipment for hazardous areas - General regulations/Flameproof enclosure "d"</li> <li>DIN EN 50446: Terminal heads</li> <li>IEC 61326-1: Electromagnetic compatibility (EMC requirements)</li> </ul>
PED approval	The thermometer complies with paragraph 3.3 of the Pressure Equipment Directive 97/23/CE and is not marked separately.
Test report and calibration	The "Factory calibration" is carried out according to an internal procedure in a laboratory of Endress+Hauser accredited by the European Accreditation Organization (EA) to ISO/IEC 17025. A calibration which is performed according to EA guidelines (SIT or DKD calibration) may be requested separately. The calibration is performed on the replaceable insert of the thermometer. In the case of thermometers without a replaceable insert, the entire thermometer – from the process connection to the tip of the thermometer – is calibrated.
	Ordering information
	<ul> <li>Detailed ordering information is available from the following sources:</li> <li>In the Product Configurator on the Endress+Hauser website: www.endress.com → Select country → Instruments → Select device → Product page function: Configure this product</li> <li>From your Endress+Hauser Sales Center: www.endress.com/worldwide</li> </ul>
	Product Configurator - the tool for individual product configuration

- Up-to-the-minute configuration data
  - Depending on the device: Direct input of measuring point-specific information such as measuring range or operating language
  - Automatic verification of exclusion criteria
  - Automatic creation of the order code and its breakdown in PDF or Excel output format
  - Ability to order directly in the Endress+Hauser Online Shop

### Documentation

Technical information:

- Temperature head transmitter:
  - iTEMP<sup>®</sup> TMT180, PC-programmable, single-channel, Pt100 (TI088R/09/en)
  - iTEMP<sup>®</sup> PCP TMT181, PC programmable, single-channel, RTD, TC, Ω, mV (TI00070R/09/en)
  - iTEMP<sup>®</sup> HART<sup>®</sup> TMT182, single-channel, RTD, TC, Ω, mV (TI078R/09/en)
  - iTEMP<sup>®</sup> HART<sup>®</sup> TMT82, two-channel, RTD, TC,  $\Omega$ , mV (TI01010T/09/en)
  - iTEMP<sup>®</sup> PROFIBUS<sup>®</sup> PA TMT84, two-channel, RTD, TC,  $\Omega$ , mV (TI138R/09/en)
  - iTEMP<sup>®</sup> FOUNDATION Fieldbus<sup>TM</sup> TMT85, two-channel, RTD, TC,  $\Omega$ , mV (TI134R/09/en)
- Application example:
  - RN221N active barrier, for supplying loop-powered 2-wire transmitters (TI073R/09/en)
  - RIA16 field display, loop-powered (TI00144R/09/en)

#### Process connection:

Compression fitting Omnigrad TA50 (TI091t/02/en)

Hazardous area (ATEX) supplementary documentation:

- RTD/TC Thermometer Omnigrad TRxx, TCxx, TxCxxx, ATEX II 1GD or II 1/2GD Ex ia IIC T6...T1 (XA072R/09/a3)
- RTD/TC Thermometer Omnigrad S TR/TC6x, ATEX II1/2, 2GD or II2G (XA014T/02/a3)
- RTD/TC Thermometer Omnigrad S TR/TC6x, ATEX II 1/2 or 2G; II 1/2 or 2D; II 2G (XA00084R/09/a3)

#### **Instruments International**

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