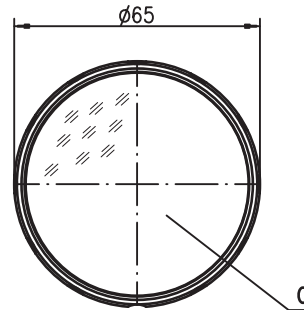
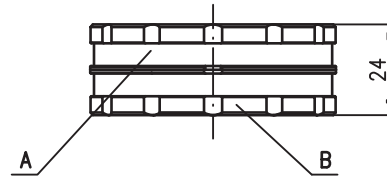


en 02-2014/08 50110352



Dimensioned drawing



- **Increase of process reliability through optimised alignment**
- **Used to check the alignment quality**
- Mechanical-optical alignment aid
- Suitable for throughbeam photoelectric sensors and safety throughbeam photoelectric sensors
- Independent of light type (red light, infrared light, laser)
- Time-saving, as no mechanical adaption necessary
- Precise, through compensation of mechanical tolerances (housing, squint)

- A** Turnable 360°, capture range / deflection steplessly adjustable in mm/m
- B** Info on alignment direction
- C** Double prism

We reserve the right to make changes • DS_AccessorySAT5_en_50110352.fm

Technical data

Optical data

Maximum deflection	60 mm/m
Minimum deflection	10 mm/m
Light type	suitable for red light, infrared light and laser

Mechanical data

Housing	aluminium, anodised
Weight	100 g
Optics	plastic housing
Dimensions	Ø 65 mm x 24 mm

Environmental data

Ambient temp. (operation/storage)	-30 °C ... +60 °C / -30 °C ... +70 °C
Protection class	IP 45

Use

A. Initial alignment

- Align transmitter and receiver in x/y direction (horizontal/vertical).
If the yellow LED illuminates on the receiver, then continue with **B**.
- Set the Sensorscope SAT 5 to a deflection of 60 mm/m (red markings) and hold in front of the transmitter.
- Turn the SAT 5 in front of the transmitter, thereby changing the deflection direction.
While doing this, watch the yellow LED on the receiver.
- As soon as the yellow LED flashes or illuminates continuously, ascertain the deflection direction (direction in which the coincident colour markings point).
- Alignment:
Align transmitter in the direction of the coincident colour markings (deflection direction).
- Alignment optimisation:
Set the SAT 5 to a deflection of 30 mm/m (green markings) and repeat steps **3** to **5**.
- Repeat the steps for the initial alignment on the receiver.

B. Checking the alignment quality



- Set the SAT 5 to a deflection of 10 mm/m (pink markings) and repeat steps **3** to **5**.
- While turning the Sensorscope 360°, the yellow LED on the receiver must illuminate constantly. The alignment of transmitter and receiver is now optimal.

Remarks

Intended use:

The Sensorscope is a mechanical-optical alignment aid for aligning transmitters and receivers of throughbeam photoelectric sensors.

Operate in accordance with intended use!

-  The product may only be put into operation by competent persons.
-  Only use the product in accordance with the intended use.

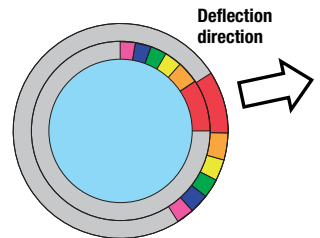
Order guide

	Designation	Part No.
Sensorscope	SAT 5	50109545

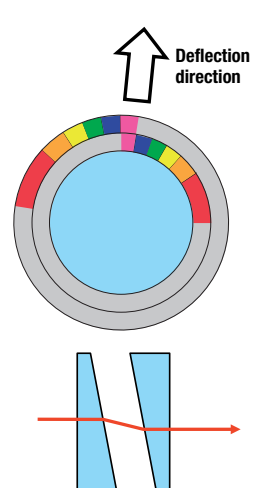
Operating principle





Beam deflection with two opposing, turnable prisms.

Maximum deflection 60 mm/m



Minimum deflection 10 mm/m



Deflection setting	
	— 60 mm/m
	— 50 mm/m
	— 40 mm/m
	— 30 mm/m
	— 20 mm/m
	— 10 mm/m