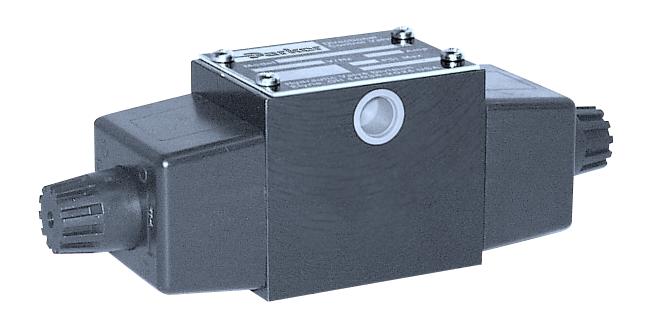


Bulletin 2542-M10/USA Service Bulletin

Series D3W, C Style

Effective: January 1, 2000





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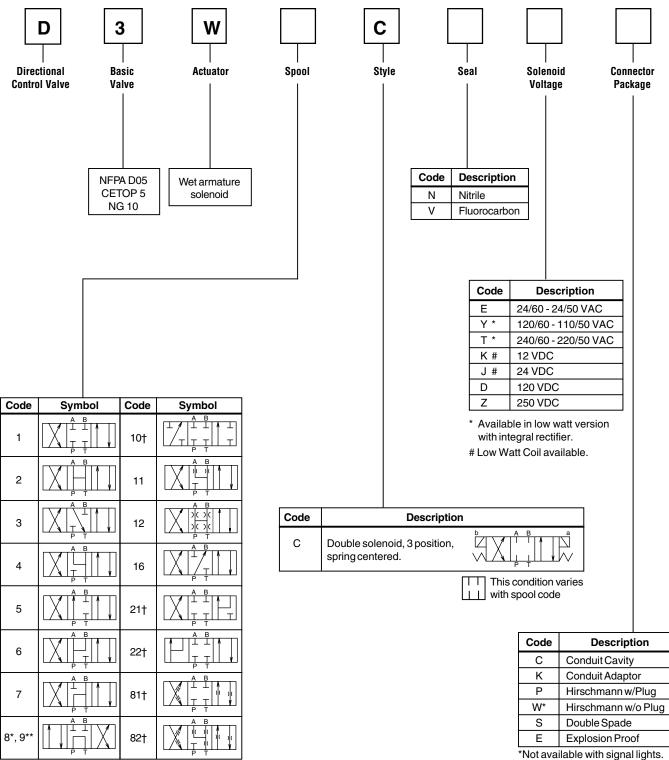
Bulletin 2542-M10/USA

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Ordering Information



⁸ spool has closed crossover

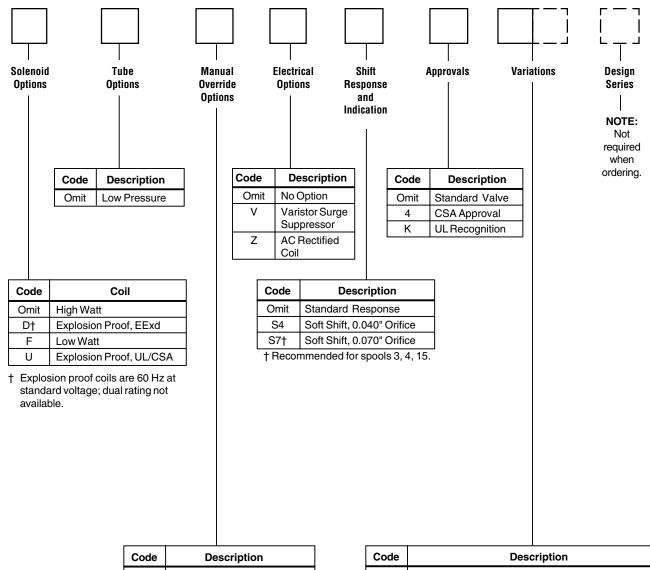


^{** 9} spool has open crossover

[†] Available only with rectified AC coils or high watt DC coils

Directional Control Valves **Series D3W, C Style**

Ordering Information



Code	Description						
Omit	Standard Tube						
Р	Extended Manual Override						
R	Repairable Manual Override						

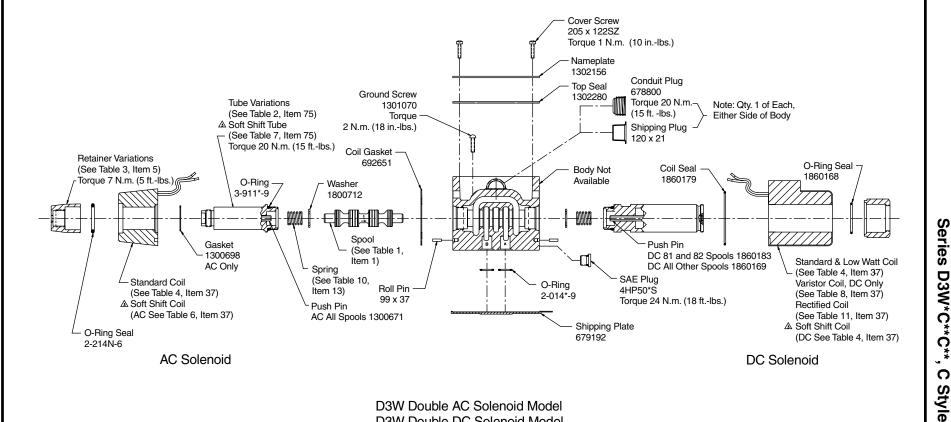
Code	Description
Omit	Standard Valve
5	Signal Lights
6	Manaplug, Brad Harrison Mini
7	Manaplug, Brad Harrison Micro (M12x1)
56	Manaplug (Mini) with Lights
57	Manaplug (Micro) with Lights (M12x1)
1A	Manaplug (Mini) Single Sol. 5-Pin
1B	Manaplug (Micro) Single Sol. 5-Pin (M12x1)
1C	Manaplug (Mini) Single Sol. 5-Pin w/Lights
1D	Manaplug (Micro) Single Sol. 5-Pin w/Lights (M12x1)

Valve Weight:					
Single	Solenoid:				
AC	4.3 kg (9.5 lbs)				
DC	5.3 kg (11.6 lbs)				
Doubl	e Solenoid:				
AC	5.0 kg (11.0 lbs)				
DC	7.3 kg (16.0 lbs)				
Standard Bolt Kit:					
BK98					





Directional Control Valves

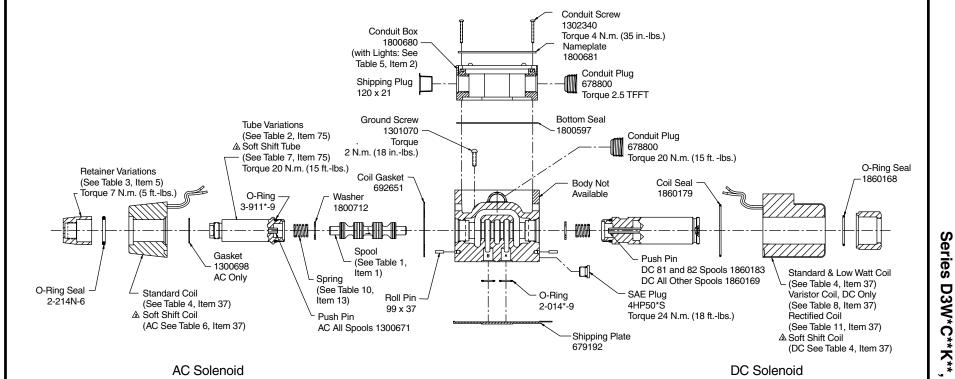


D3W Double AC Solenoid Model D3W Double DC Solenoid Model

- 1) * Indicates Seal Compound: N-Nitrile, V-Fluorocarbon.
- 2) AC Solenoid Components Shown on Left Side, DC Components Shown on Right Side.

Directional Control Valves

C Style

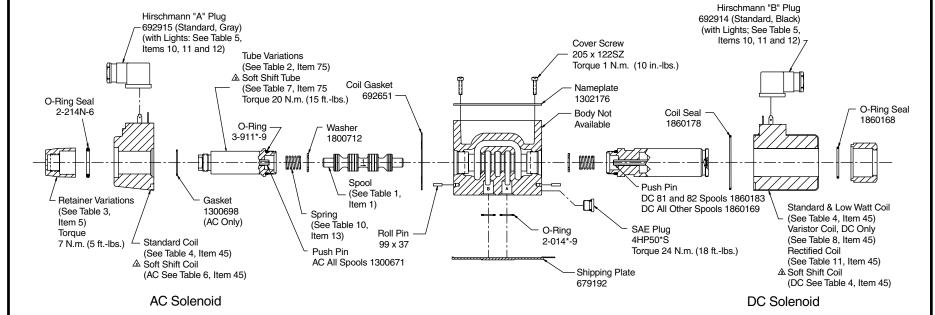


D3W Double AC Solenoid Model D3W Double DC Solenoid Model

NOTES:

- 1) * Indicates Seal Compound: N-Nitrile, V-Fluorocarbon.
- 2) AC Solenoid Components Shown on Left Side, DC Components Shown on Right Side.

Directional Control Valves D3W*C**P**, **W**



D3W Double AC Solenoid Model D3W Double DC Solenoid Model

- 1) * Indicates Seal Compound: N-Nitrile, V-Fluorocarbon.
- 2) AC Solenoid Components Shown on Left Side, DC Components Shown on Right Side.

Directional Control Valves
D3W*C**S**

D3W Double DC Solenoid Model

NOTES:

- 1) * Indicates Seal Compound: N-Nitrile, V-Fluorocarbon.
- ▲ See Detail "A" in Tables Location

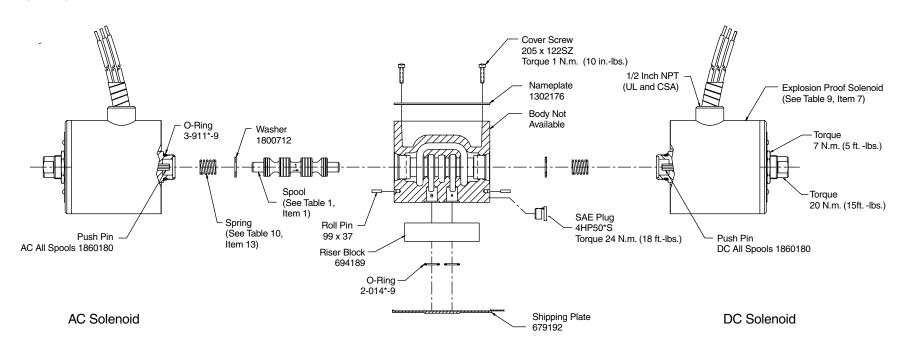
Directional Control Valves D3W*C**E**

ALIGNMENT INSTRUCTIONS

- 1. Loosen or remove hex nut.
- 2. Loosen the large end cap by turning it counter-clockwise as viewed from the end.
- 3. Rotate the coil to align the conduit.
- 4. Tighten the large end cap by hand. Use of any tools could damage the unit. A .002 inch feeler gage should not enter the joint between the coil and the end cap.
- 5. Replace the hex nut and torque to 20 N.m. (15 ft.-lbs.) maximum.

ALIGNMENT INSTRUCTIONS

- 1. Loosen or remove hex nut.
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D3W Double AC Solenoid Model D3W Double DC Solenoid Model

NOTES:

- 1) * Indicates Seal Compound: N-Nitrile, V-Fluorocarbon.
- 2) AC Solenoid Components Shown on Left Side, DC Components Shown on Right Side.

Directional Control Valves D3W, C Style

Technical Information



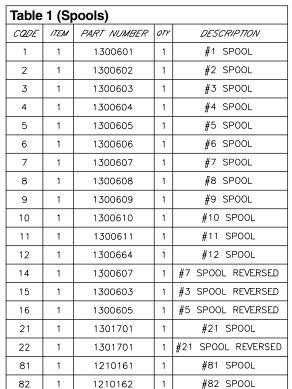


Table	Table 2 (Tube Variations)								
CODE	ITEM	PART NUMBER	OTY	DESCRIPTION					
ОМІТ	75	1300666	A/R	A.C. TUBE 1500 PSI					
or F	/3	1860163	A/ K	D.C. TUBE 1500 PSI					
P or	75	1860174	A/R	EXTENDED A.C. TUBE 1500 PSI					
FP	/3	1860165	A/ K	EXTENDED D.C. TUBE 1500 PSI					
R or	75	1860175	A/R	REPAIRABLE A.C. TUBE 1500 PSI					
FR	/5	1860166	^/ K	REPAIRABLE D.C. TUBE 1500 PSI					



NOTES:

ARROW POINTS TOWARD "A" PORT FOR ALL SPOOLS EXCEPT 14,15, 16 AND 22.

FOR "E" AND "K" STYLES WITH 8 OR 9 SPOOLS, SOLENOID IS ON OPPOSITE END OF THAT SHOWN IN ILLUSTRATION.

81 AND 82 SPOOLS NOT APPLICABLE WITH EXPLOSION PROOF OPTIONS.

10,21,22,81 AND 82 SPOOLS ONLY AVAILABLE IN RECTIFIED AC OR HIGH WATT DC ONLY.

Table 3	Table 3 (Retainer Variations)								
CODE	ITEM	PART NUMBER	OTY	DESCRIPTION					
ALL EXCEPT	5	693568	A/R	AC STANDARD RETAINER					
R,S,P & T	5	1860167	A/K	DC STANDARD RETAINER					
P or FP		1300128		AC EXT. OVERRIDE RETAINER					
HP or	5	1860171	A/R	DC EXT. OVERRIDE RETAINER					
FHP		697161		EXTENDED OVERRIDE BOOT					
ALL R	5	1300700	4 /D	AC REPAIR. OVERRIDE RETAINER					
ALL S		1860167	A/R	DC REPAIR. OVERRIDE RETAINER					
		693568		AC STANDARD RETAINER					
ALL T	_	1300812	, /D	TAMPERPROOF DISC (AC ONLY)					
ALL	5	1300532	A/R	TAMPERPROOF DISC (AC ONLY)					
		1860182		DC TAMPERPROOF RETAINER					

	Table 4 (Standard Coils)								
		SOL CONNECTION		C (CONDUIT)	P/W (HIRSCHMANN)	S (DUAL SPADE)			
		/TEM		37	45	52			
CODE	DESCRIPTION			PART NUMBER	PART NUMBER	PART NUMBER			
E*	24/50-24/	60 VAC, 32/36 WATT	A/R	691745-1	1300574	N/A			
Y*	120/60-1	10/50 VAC, 32 WATT	A/R	691740-1	691750	N/A			
T*	240/60-2	20/50 VAC, 32 WATT	A/R	691743-1	693987	N/A			
K*	12	VDC, 36 WATT	A/R	1860156-K	1860152-K	1860160-K			
K*F	12 VDC,	18 WATT (LOW WATT)	A/R	1860157-K	1860153-K	1860161-K			
J*	24	VDC, 36 WATT	A/R	1860156-J	1860152-J	1860160-J			
J*F	24 VDC,	18 WATT (LOW WATT)	A/R	1860157-J	1860153-J	1860161-J			
D*		120 VDC	A/R	1860156-D	1860152-D	1860160-D			
Z*		250 VDC	A/R	1860156-Z	1860152-Z	1860160-Z			



Table 5 (Signal Lights)									
CODE	ITEM	PART NUMBER	OTY	DESCRIPTION	CODE	ITEM	PART NUMBER	OTY	DESCRIPTION
ALL	10	A697047	A/R	LABEL - "A" SOLENOID	YK*5		1800679-Y	1	CONDUIT BOX COVER, 120VAC
PLUGS (*P*5)	11	A697048	A/R	LABEL - "B" SOLENOID	TK*5		1800679-T	1	CONDUIT BOX COVER, 240VAC
					EK*5		1800679-E	1	CONDUIT BOX COVER, 24VAC
YP*5		B694936	A/R	PLUG WITH LIGHT, 100-120V	KK*5	2	1800679-K	1	CONDUIT BOX COVER, 12VDC
TP*5		B694936	A/R	PLUG WITH LIGHT, 240V	JK*5	2	1800679-J	1	CONDUIT BOX COVER, 24VDC
KP*5	12	B694935	A/R	PLUG WITH LIGHT, 12V	DK*5		1800679-D	1	CONDUIT BOX COVER, 120VDC
JP*5		B694935	A/R	PLUG WITH LIGHT, 24V	ZK*5		1800679-Z	1	CONDUIT BOX COVER, 250VDC
DP*5		B694936	A/R	PLUG WITH LIGHT, 100-120V			697799	1	WARNING LABEL

		Table 6 (Soft Shift Coils, AC Only)							
		SOL CONNECT	TON	C/K (CONDUIT)	P/W (HIRSCHMANN)				
		/TEM		37	45				
CODE	DESCRIPTIO	DN	OTY	PART NUMBER	PART NUMBER				
E*	24/50-24/60 VAC.	32/36 WATT	A/R	1860158-E	1860154-E				
Y*	120/60-110/50 VA	C, 32 WATT	A/R	1860158-Y	1860154-Y				
T*	240/60-220/50 VA	C, 32 WATT	A/R	1860158-T	1860154-T				

Table 7 (Soft Shift Tubes, AC or DC)								
CODE	ITEM	PART NUMBER	077	DESCRIPΠΟΝ				
S4	75	1860172-4	A/R	AC 1500 PSI SOFT SHIFT TUBE				
S7	75	1860172-7	A/R	AC 1500 PSI SOFT SHIFT TUBE				
RS4		1860164	A/R	AC 1500 PSI REPAIRABLE SOFT SHIFT TUBE				
1,34	75	75	1301663	A/R	.040 ORIFICE			
RS7		1860164	A/R	AC 1500 PSI REPAIRABLE SOFT SHIFT TUBE				
		1800748	A/R	.070 ORIFICE				

	Table 8 (Varistor Coils, DC Only)								
		SOL CONNECTION		C/K (CONDUIT)	P/W (HIRSCHMANN)	S (DUAL SPADE)			
ITEM			37	45	52				
CODE	DESCRIPTION		OTY	PART NUMBER	PART NUMBER	PART NUMBER			
K*	12 VDC A		A/R	1860159-K	1860155-K	1860162-K			
J*	24 VDC A		A/R	1860159-J	1860155-J	1860162-J			
D*	1	20 VDC	A/R	1860159-D	1860155-D	1860162-D			
Z*	Z* 250 VDC A/R		A/R	1860159-Z	1860155-Z	1860162-Z			

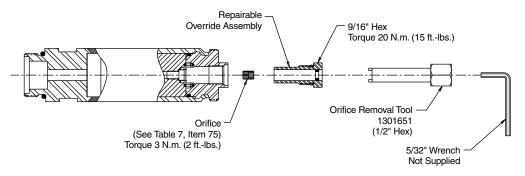


	Table 9 (Explosion Proof Coils)							
		SOL CONNEC	TION	D (CENELEC)	U (UL & CSA)			
		ПЕМ		7	7			
CODE	Di	ESCRIPTION	OTY	PART NUMBER	PART NUMBER			
ΥE	12	0/60 VAC	A/R	1302310-Y	132308-Y			
TE	24	10/60 VAC	A/R	1302310-T	132308-T			
PE	11	0/50 VAC	A/R	1302310-P	132308-P			
NE	22	20/50 VAC	A/R	1302310-N	132308-N			
KE		12 VDC	A/R	1302310-K	132308-K			
JE		24 VDC	A/R	1302310-J	132308-J			
DE		120 VDC	A/R	1302310-D	132308-D			
ZE		250 VDC	A/R	1302310-Z	132308-Z			

Table ¹	Table 10 (Springs)					
CODE	ITEM	PART NUMBER	OTY	DESCRIPTION		
ALL FXCEPT		1301262	2	AC SPRING FOR SPOOLS 1,2,3,4,5,6,11,12,15,16		
F	13	1301263		AC SPRING FOR SPOOLS 7,8,9,14		
ALL EXCEPT	4.7	1800683	_	DC SPRING FOR SPOOLS 1,3,4,5,6,10,11,15,16,21,81,82		
F	13	1800684	2	DC SPRING FOR SPOOLS 2,7,8,9,12,14		
F	4.7	1800685		DC LOW WATT SPRING FOR SPOOLS 1,3,4,5,6,11,15,16		
	13	1800686	2	DC LOW WATT SPRING FOR SPOOLS 2,7,8,9,12,14		

		Table 11 (Rectified Coils, AC Only)			
		SOL CONNEC	ΠΟΝ	C/K (CONDUIT)	P/W (HIRSCHMANN)		
		l TEM		37	45		
CODE	DESCRIPΠON		OTY	PART NUMBER	PART NUMBER		
E*	24/50-24/60 VAC, 32/36 WATT		A/R	1860158-E	1860154-E		
Y*	120/60-110/50 VAC, 32 WATT		A/R	1860158-Y	1860154-Y		
T*	240/60-220/50 VAC, 32 WATT		A/R	1860158-T	1860154-T		

Detail A: Repairable Soft Shift Option (Codes "RS4" and "RS7")





Solenoid Ratings**

Insulation	Class H
Allowable Deviation from rated voltage	-10% to +15%
Armature	Wet pin type

^{**} DC Solenoids available with optional molded metal oxide varistor (MOV) for surge suppression.

Leadwire length 6" from coil face.

D3W*****F Solenoid Electrical Characteristics†

Solenoid Code	Nominal Volts/Hz	In Rush Amps	Holding Amps	Watts
KF	12 VDC	_	3.00	18
JF	24 VDC	_	0.75	18

[†] Based on nominal voltage @ 22°C (72°F)

D3W Solenoid Electrical Characteristics†

Solenoid Code	Nominal Volts/Hz	In Rush VA	Holding VA	Nominal Watts (Ref)
Υ	120/60 110/50	298 294	95 102	32
Т	240/60 220/50	288 288	96 101	32
E	24/60 24/50	290 381	77 110	32
K	12 VDC	_	3.00†	36
J	24 VDC		1.50†	36
D	120 VDC	_	0.30†	36
Z	250 VDC	_	0.14†	36

[†] DC holding amps.

Explosion Proof Solenoids -

Explosion Proof Solenoid Ratings

U.L. (EU) C.S.A.	Class I, Div. 1 & 2, Groups C & D Class II, Div 1 & 2, Groups E, F & G As defined by the N.E.C
CENELEC (ED)	Complies with BASEEFA requirements for BS5501: Parts 1 and 5 Ex'd CENELEC EN50 – D18, Group II B

Electrical Characteristics* ED and EU

Solenoid Code	Nominal Volts/Hz	In Rush VA	Holding VA	Nominal Watts (Ref)
Υ	120/60	266	82	36
Т	240/60	266	82	36
K	12 VDC	_	3.00†	36
J	24 VDC	_	1.50†	36
D	120 VDC	_	0.30†	36
Z	250 VDC	_	0.14†	36

^{*}Dual frequency not available on explosion proof coils.



[†] DC holding amps.

Spools

B-SOLENOID * (A-SOLENOID)	A-SOLENOID * (B-SOLENOID)	B-SOLENOID * (A-SOLENOID)	A-SOLENOID * (B-SOLENOID)
	1 Spool 1300601		10 Spool 1300610
	2 Spool 1800036		11 Spool 1300611
	3 Spool 1300603		12 Spool 1300664
	4 Spool 1300604		16 Spool 1300605
	5 Spool 1300605		21 Spool 1301701
	6 Spool 1300606		22 Spool 1301701
7	7 Spool 1800037		81 Spool 1210161
	8 Spool* 1300608		82 Spool 1210162
	9 Spool** 1300609		

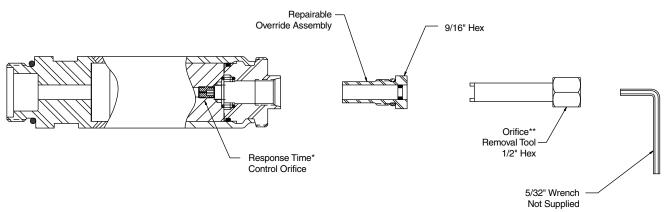
^{* 8} spool has closed crossover

Parker Hydraulics

^{** 9} spool has open crossover

Soft Shift with Tool

Repairable Soft Shift Tool



^{**} Orifice Removal Tool with Kit Part Number 1301661

Troubleshooting Guide

Warning

Before any circuit connection is broken, be sure to turn off all power and relieve system pressure. Lower all vertical loads and cylinders, lock any load which could produce pressure and discharge any accumulators. Plug and cap all lines and openings to prevent contamination from entering the system.

Cleaning and Inspection

1. Proper cleaning is a critical part of preventive maintenance in the use of directional control valves. All parts should be cleaned with a solvent that is compatible with the system fluid. Compressed air may also work well when cleaning orifices and passage ways, but proper filtration must be employed to remove water and contamination.

NOTE: Always make sure all parts have been cleaned before reassembling.

2. Inspection

- a. Inspect all passage ways for obstructions.
- b. Inspect all washers, push pins, plungers and pole faces for signs of wear and/or mushrooming. Inspect all springs for signs of distortion. Replace parts as necessary.
- c. Look for nicks and burrs on the spool and bore lands. Nicks in these areas indicate likely contamination of the system fluid.
- 3. If there are no signs of nicks or burrs on the spool and bore, check the spool movement as follows:
 - a. Lubricate the spool and bore with clean system fluid.
 - b. Insert the spool back into the body and slowly move the spool back and forth. The spool should move freely. If there is any sticking between the spool and the bore, remove the spool and repeat 2a, 2c and 3a.
 - c. The spool movement can also be checked by placing the valve body on end and inserting the spool. Gravity will pull the spool to the other end if there is no sticking.
 - d. After several attempts have been made without resolution, replace the valve.

Troubleshooting

Problem: Valve spool fails to move

	Cause	Recommendation
Mechanical	Recommended flow exceeded	Check maximum flow rate for appropriate spool by spool function.
	Recommended pressure exceeded	Check maximum pressure rating for valve.
	Improper installation connections	Check installation drawings.
	Contamination in system	Disasemble, inspect, clean and flush.
	Improper assembly	Check proper assembly. Refer to drawing for appropriate model.
	Valve has silted	Disassemble and clean valve.
Electrical	Power off	Turn power on.
	Improper voltage	Check voltage requirements for valve model.
	Faulty connection	Check connections.
	Faulty coil	Check coil resistance.



Troubleshooting Guide

Problem: Valve produces undesirable response

	Cause	Recommendation	
Mechanical	Recommended flow exceeded	Check maximum flow rate for appropriate spool by spool function.	
	Recommended pressure exceeded	Check maximum pressure rating for valve.	
	Improper installation connections	Check installation drawings.	
	Contamination in system	Disassemble, inspect, clean and flush.	
	Improper assembly	Check proper assembly. Refer to drawing for appropriate model.	
Improper fluid		Check fluid recommendations.	
	Recommended temperature exceeded (indicated by fluid discoloration or spool tarnishing)	Check maximum temperature recommendations.	
	Incorrect orifice size (soft shift only)	Check orifice size for desired response time.	
Electrical	Improper voltage	Check voltage requirements for valve model.	
	Faulty connection	Check connections.	
	Faulty coil	Check coil resistance.	

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- 2. Payment: Payment shall be made by Buyer net 30 days from the date of delivery of the items purchased hereunder. Amounts not timely paid shall bear interest at the maximum rate permitted by law for each month or portion thereof that the Buyer is late in making payment. Any claims by Buyer for omissions or shortages in a shipment shall be waived unless Seller receives notice thereof within 30 days after Buyer's receipt of the shipment.
- **3. Delivery:** Unless otherwise provided on the face hereof, delivery shall be made F.O.B. Seller's plant. Regardless of the method of delivery, however, risk of loss shall pass to Buyer upon Seller's delivery to a carrier. Any delivery dates shown are approximate only and Seller shall have no liability for any delays in delivery.
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- 7. Special Tooling: A tooling charge may be imposed for any special tooling, including without limitation, dies, fixtures, molds and patterns, acquired to manufacture items sold pursuant to this contract. Such special tooling shall be and remain Seller's property notwithstanding payment of any charges by Buyer. In no event will Buyer acquire any interest in apparatus belonging to Seller which is utilized in the manufacture of the items sold hereunder, even if such apparatus has been specially converted or adapted for such manufacture and notwithstanding any charges 2542-M10.p65, dd, am

- paid by Buyer. Unless otherwise agreed, Seller shall have the right to alter, discard or otherwise dispose of any special tooling or other property in its sole discretion at any time.
- 8. Buyer's Property: Any designs, tools, patterns, materials, drawings, confidential information or equipment furnished by Buyer or any other items which become Buyer's property, may be considered obsolete and may be destroyed by Seller after two (2) consecutive years have elapsed without Buyer placing an order for the items which are manufactured using such property, Seller shall not be responsible for any loss or damage to such property while it is in Seller's possession or control.
- 9. Taxes: Unless otherwise indicated on the face hereof, all prices and charges are exclusive of excise, sales, use, property, occupational or like taxes which may be imposed by any taxing authority upon the manufacture, sale or delivery of the items sold hereunder. If any such taxes must be paid by Seller or if Seller is liable for the collection of such tax, the amount thereof shall be in addition to the amounts for the items sold. Buyer agrees to pay all such taxes or to reimburse Seller therefore upon receipt of its invoice. If Buyer claims exemption from any sales, use or other tax imposed by any taxing authority, Buyer shall save Seller harmless from and against any such tax, together with any interest or penalties thereon which may be assessed if the items are held to be taxable.
- 10. Indemnity For Infringement of Intellectual Property Rights: Seller shall have no liability for infringement of any patents, trademarks, copyrights, trade dress, trade secrets or similar rights except as provided in this Part 10. Seller will defend and indemnify Buyer against allegations of infringement of U.S. Patents, U.S. Trademarks, copyrights, trade dress and trade secrets (hereinafter 'Intellectual Property Rights'). Seller will defend at its expense and will pay the cost of any settlement or damages awarded in an action brought against Buyer based on an allegation that an item sold pursuant to this contract infringes the Intellectual Property Rights of a third party. Seller's obligation to defend and indemnify Buyer is contingent on Buyer notifying Seller within ten (10) days after Buyer becomes aware of such allegations of infringement, and Seller having sole control over the defense of any allegations or actions including all negotiations for settlement or compromise. If an item sold hereunder is subject to a claim that it infringes the Intellectual Property Rights of a third party, Seller may, at its sole expense and option, procure for Buyer the right to continue using said item, replace or modify said item so as to make it noninfringing, or offer to accept return of said item and return the purchase price less a reasonable allowance for depreciation. Notwithstanding the foregoing, Seller shall have no liability for claims of infringement based on information provided by Buyer, or directed to items delivered hereunder for which the designs are specified in whole or part by Buyer, or infringements resulting from the modification, combination or use in a system of any item sold hereunder. The foregoing provisions of this Part 10 shall constitute Seller's sole and exclusive liability and Buyer's sole and exclusive remedy for infringement of Intellectual Property Rights. If a claim is based on information provided by Buyer or if the design for an item delivered hereunder is specified in whole or in part by Buyer, Buyer shall defend and indemnify Seller for all costs, expenses or judgments resulting from any claim that such item infringes any patent, trademark, copyright, trade dress, trade secret or any similar right.
- 11. Force Majeure: Seller does not assume the risk of and shall not be liable for delay or failure to perform any of Seller's obligations by reason of circumstances beyond the reasonable control of Seller (hereinafter 'Events of Force Majeure'). Events of Force Majeure shall include without limitation, accidents, acts of God, strikes or labor disputes, acts, laws, rules or regulations of any government or government agency, fires, floods, delays or failures in delivery of carriers or suppliers, shortages of materials and any other cause beyond Seller's control.
- 12. Entire Agreement/Governing Law: The terms and conditions set forth herein, together with any amendments, modifications and any different terms or conditions expressly accepted by Seller in writing, shall constitute the entire Agreement concerning the items sold, and there are no oral or other representations or agreements which pertain thereto. This Agreement shall be governed in all respects by the law of the State of Ohio. No actions arising out of the sale of the items sold hereunder or this Agreement may be brought by either party more than two (2) years after the cause of action accrues.

9/91-P





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