

Solutions for Hydraulic Systems

Position measurement systems and sensors for a wide range of applications





As a leading sensor specialist and system provider with a company tradition of over 90 years, Balluff GmbH has been a recognized partner of factory automation and industrial hydraulics for decades. The global player has a strong presence with 56 sales branches and representative offices as well as nine production sites on all continents. The corporate headquarters in Neuhausen a.d.F. is located near Stuttgart.

Balluff masters the entire technological variety with various operating principles, including high-quality sensors and systems for position measurement and identification, as well as sensors for detecting objects and measuring fluids. The full-range assortment includes optimal network and connection technology and a comprehensive line of accessory products.

We offer innovative, first-class products tested in our own accredited laboratory and maintain certified quality management in accordance with DIN EN 9001:2008. Our technology speaks for itself in international applications. since it also meets regional standards.

Balluff is synonymous with application-specific customer solutions, comprehensive services, individual consultation and prompt service. Our staff of more than 2,600 employees is committed to providing outstanding service worldwide.

Balluff Sensors Support High Power Density

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Balluff Sensors Support High Power Density

First-class quality is durable, robust and has a wide variety of uses.

When great forces and torque are to be generated, hydraulic systems are used. They enable compact design and, therefore, high power density. They are self-lubricating, robust and provide long-term stability.

With the suitable sensors, the hydraulic systems provide solutions for almost every application. From the super-fast control in flight simulators to the most heavy-duty applications underground or in tunnel construction.

Balluff sensors and position measurement systems are designed for this wide range of applications.

Whether individual applications or large-scale projects, durable and robust Balluff technology supports the maximum availability of systems and supports their long service life. Balluff sensors are optimized in our accredited in-house laboratory through Highly Accelerated Life Tests (HALT). While doing so, the products are already subject to extreme loads during development, possible weak points are removed and a robust product design is ensured. Through extremely durable products, Balluff offers first class quality for all areas of hydraulics:

- Products for position sensing and end position detection in hydraulic cylinders and valves
- Capacitive sensors for monitoring liquids
- Pressure sensors for monitoring the hydraulic circuit
- Network and connection technology for industrial communication
- Worldwide locations with technical consulting, sales, after-sales service and spare parts supply

Balluff works closely with suppliers of subsystems, plant engineers and research institutes to achieve this.

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Sensor signals Hydraulics circuit



Civil Engineering – Everything Under Control

When every second counts or when heavy loads need to be precisely positioned, high-quality technology offers long-term stability.

Constantly expanding our infrastructure is nearly unthinkable without hydraulics. With hydraulics, new waterways are accessible. Tides and level differences are controlled by locks and road networks are expanded. New tunnels and bridges are developed. Hydraulic systems are used all over the world for controlling machines and plants. Even under the most extreme conditions. Balluff position measurement systems and sensors offer perfection because they are highly precise and exceptionally durable.

Positioning heavy bridges



When building bridges, special heavy-duty cylinders carry out horizontal feed and vertical lifting motions to move the bridge elements, which weigh multiple tons. The Micropulse transducer rod CD is installed in the pressure area of heavy-duty cylinders and high pressure cylinders to position these extreme loads synchronously and with millimeter precision.

For pressures up to 1000 bar

- Resolution down to 1µm for synchronous positioning with millimeter precision
- Ex area zone 2; non-incendive "nA"
 - LX area 2011e 2, 11011-111Centuive TIA

Lifting and lowering bridges



Every second counts when raising and lowering movable bridges, as impact on traffic must be kept to a minimum. Highprecision position measurement systems integrated into the hydraulic cylinders ensure that the bridge raises and lowers quickly and efficiently. High-pressure resistant inductive sensors reliably identify the end position of the cylinder.

- Position and
- speed detection
- High-pressure resistant rated to 500 bar
- Cost-effective solution for
 - monitoring end positions



Opening and closing locks



Hydraulic cylinders move the powerful gates of the large locks, which can take on enormous dimensions in seaports. BTL ProCompact HB transducers are used in hydraulic cylinders to exchange the water efficiently and monitor the position of the gates.

- Stainless steel for use in coastal areaswith a cable guard system, can
- also be temporarily used under water
- nearly limitless service life through an effective contact-free principle

Controlling the gates



The requirements for a weir go much further than just opening and closing the gate. Fish ladders must be taken into account and the fully automatic control of the water level must be ensured. BSI inclination sensors reliably and precisely measure the intermediate position of the gate.

- Absolute angle tracing for exact positioning
- Wide temperature range for outdoor use
 Metal housing and high degree of
- protection ideal for harsh environments

Detecting rake cleaner end positions



Floating debris at the infeed end of hydroelectric power plants causes efficiency loss and thus diminishes cost-effectiveness. The worst-case scenario could result in plant downtimes with high costs. With the highpressure resistant inductive sensors BHS, the end positions on the rake cleaner can be easily and reliably detected.

High pressure rating

- Easy to install
- From M5 to M18 for all cylinder types

Mining and Open-pit Mining/ Raw Material Extraction

Durability is a must.

Whether under or above ground, sensor requirements are extensive. Temperatures are high deep underground. There are also extreme vibrations and shock loads. Under these conditions, durable and resistant technology is a must.

Balluff offers the best security for position measurement in mining;. through robust, wear-free and high-precision position measurement systems and over 25 years of experience in this field.

Tunnel construction – Controlling pushing cylinders



Tunnel boring machines remove rock centimeter by centimeter. Pushing cylinders, which continuously force the drill head into the rock, provide the strength needed for this. Micropulse transducers BTL correctly report the piston position and allow for a smooth drilling process.

Reliable

- Wear-free: long life for the highest system availability
- Vibration-resistant: for use under extreme conditions



Positioning drills



Always know where the driller is: When searching for new raw material supplies, soil samples are taken with mobile drillers to confirm potential deposits. Micropulse transducers BTL PF ensure reliability for the correct drilling depth.

- Flat design, space-saving for mobile machines
- Robust profile housing
- Wear-free, since it is contact-free with up to 15 mm distance from the position encoder to the transducer

Monitoring drill depth



In raw material extraction, Micropulse BTL profile position measurement systems installed outside the cylinders monitor the drilling of the blast holes below ground. This is the only way that safe and reliable tunnel mining and efficient raw material excavation can be ensured.

- Easy installation and fast exchange, since they are externally attached
- Extremely robust against shock and vibration
- Reliable, even at high ambient temperatures

Supporting longwall mining



In mining, shields prevent rocks from falling in the working area and injuring miners. To support longwall mining, hydraulic cylinders are used. Micropulse BTL position measurement systems of the K series integrated in the hydraulic cylinders provide exact positioning and secure monitoring of the shields.

Compact design

- Explosion-protected versions
- made from stainless steel

Steel and Metallurgical Industry Continuous Processes Around the Clock

Reliably manage high temperatures, shocks and vibrations.

The production of steel is highly complex and is carried out using high temperatures, shock and vibration under the most difficult conditions. This places high demands on producers and mechanical engineers. Ensuring a safe and reliable process with optimal quality management is critical. A fundamental prerequisite for this is the highest quality of systems and machines. Balluff offers optimal, internationally approved sensors, as well as corresponding network and connection technology.

Coke oven - Controlling movements



The Micropulse transducer BTL in the hydraulic cylinder controls all movements at the coke oven battery up to 100°C. Its robust metal housing with IP 67 and PTFE cable for up to 200°C makes it ideal for particularly hot environments.

- High-temperature resistant for use on the coke oven battery
- Metal housing in IP 67
- Different interfaces

Blast furnace – Controlling air and gas supply



Micropulse transducers BTL are used for controlling flaps and valves on the blast furnace in order to regulate the supply and exhaust air during production of pig iron. Alternatively, standard inductive sensors BES deliver convincing performance. Additional security: A temperature sensor is integrated in the electronics head for all micropulse transducers BTL with a bus interface. This guarantees the correct temperature measurement.

- Temperature measurement integrated in the transducer
- Explosion protection versions
- Non-contact operating principle





Ladles ensure replenishment of steel in production. Optimal control over the process and ensuring the addition of the correct quantity of steel in the continuous casting line is only possible through precise ladle movements. Micropulse transducers BTL7 (double and triple-redundant) provide absolute security and the best reliability for the continuous casting process.

Redundancy for absolute security

- The highest availability through completely independent systems in one head
- Easy to retrofit, since it is compatible with the standard BTL



Controlling the slab guidance



Micropulse transducers BTL in the hydraulic cylinder are ideal for positioning and guiding the slabs. They check for the correct configuration of the lateral guides and accompany the slabs on their path through the rolling stand. The large forces in the reshaping are reliably compensated for in this process.

- Rapid Replacement Module (RRM) for fast changes without interrupting the hydraulic circuit
- Vibration and shock resistant

Setting the roll gap



The roll gap can be set with high accuracy using the Micropulse transducer BTL in IP 69K during hot or cold rolling. The vacuumsealed BTL does not require any additional protection for continuous water cooling of the rolling stand.

- Outstanding accuracy for precise work
- Stainless steel housing for tough applications
- Vacuum sealed, even during constant water cooling

Positioning the rollers



Micropulse transducers BTL guarantee high accuracy when winding the coils. The pressure roller is guided, for example, depending on the roll diameter.

- Absolute output signal
- Extremely exact for precisely guiding pressure rollers
- Also with IO-Link for easy wiring

Pressing – Always in High Quality

Ensuring consistent product quality means constantly monitoring every movement. Balluff stands for both.

Whether in the automotive industry, the rubber industry or when processing wood and composite materials, such as carbon fibers: presses are indispensable in today's industry. They are used to manufacture metal parts of all kinds. Particle boards for house construction and carbon fiber body parts for the cars of tomorrow. In individual parts production or on long press lines that ideally work continuously 365 days a year. While doing so, great repeat accuracy and continuously high precision is required. The extensive Balluff portfolio fulfills all requirements.

Pressing metals



Productivity and flexibility are important goals of the automotive supply industry. Micropulse transducers measure the movements of the press with absolute precision. For a wide variety of moldings. For every part produced. This supports the production of a wide variety of lot sizes and optimal processes.

- Different designs for external or internal installation
- Multifaceted mechanical accessories
- Various interfaces for easy connection to the controller



Forming composite materials



When producing components from carbonfiber-reinforced plastic (CFRP), the carbon fibers that are woven to mats are pressed into shape under heat and pressure. In this process, they must be monitored and harden uniformly. Micropulse transducers ensure uniform pressure with every pressfitting process without being impeded by heat.

- High temperature range
- High repeat accuracy
- Also has multiple position encoders to monitor both sides of the press

Vulcanizing tires



In hydraulic heat presses, green tires receive their correct shape. It is important to achieve consistent quality. Micropulse transducers BTL ensure high repeat accuracy and the exactly identical result at all times. They satisfy the highest requirements of the manufacturing process.

- Contact-free measuring principle for maximum service life, even with short cycle times
- Extremely precise for consistent quality
- Profile housing for easy installation

Monitoring parallelism of the presses



Up to 60 cylinders ensure an optimal result in fiberboard systems. The Micropulse transducers integrated in the hydraulic cylinders monitor closing height and parallelism of the press with outstanding reliability. Therefore, the dimensions of the particle boards can be successfully maintained. The high ambient temperature does not affect the transducers.

- Explosion protected
- Extended temperature range
- Can be installed in the cylinders

Sensors for All Areas of Power Generation

The extensive performance spectrum appeals with advantages for renewable energy and conventional solutions.

Climate change, demographic trends and the limited availability of fossil fuels have led to new solutions in the energy industry: to offshore wind farms or solar power plants in the desert. The distribution of power generation leads to a large number of individual systems and the immediate influence of extreme environmental factors place stringent requirements on the quality of the components used.

Whether renewable energy or the conventional power generation, Balluff products are used in all areas. Balluff sensors and systems feature excellent quality. Their security, durability and reliability are true hallmarks.

Adapting pitch to the wind speed



Balluff position measuring systems BTL were developed specifically for use in the hydraulic cylinders of wind power plants. Using the systems' pitch adjustment, the rotor blade angles can be adapted accurately to the wind speed to maximize power generation and ensure plant reliability.

- Contactless = low-maintenance
- Pressure rated to 600 bar
- Vibration and shock-resistant for stable use in adverse conditions

Adjusting guide and rotor blades



The guide and rotor blades on Kaplan turbines can be adjusted with help from BTL micropulse transducers. For example, a BTL profile controls the position of the guide vanes as needed. Another BTL integrated in the shaft ensures optimal adaptation of the impeller to the water volume.

- No reference run required after voltage interruption
- Rugged, non-contacting
- High protection class
- Pressure-rated for installation inside hydraulic cylinders

Tracking the sun with parabolic troughs



With the parabolic trough power plant, collectors concentrate solar energy onto a receiver tube positioned in the focal line and heat up the oil flowing in it. For high efficiency, all troughs have to be continuously adjusted to follow the sun's path and be focused exactly on the receiver tubes. This is achieved by magnetically coded position and angle measurement systems BML that are positioned directly on the rotating shaft.

- Direct measurement
- Precise position detection
- Determining reference points



Monitoring valves



The highest safety requirements for emergency shutoff control valves require redundant systems. In compact redundant Micropulse transducer BTL 7, up to three independent measurement sections and three independent electronics systems are integrated in a rod. The robust, absolute position measurement system is freely configurable and easy to operate.

- 2 or 3 completely separate systems in one housing for maximum safety
- Compact and space-saving
- Non-contact and wear-free
- Monitoring of all channels via LEDs

Controlling flaps



Flaps are used in all areas of power plants to control gases and fumes. Robust hydraulic cylinders with the position measurement system BTL reliably open and close the flaps and support safe operation of the power plant.

- Additional temperature range for outdoor use
- Can be installed in the cylinders
- Reliable





Diverters guide gas turbine fumes. Either to the bypass chimney or to the steam generator. With help from hydraulics and micropulse displacement sensors integrated in them, the diverter can be opened or closed in increments.

- Ex-variants for use in the potentially
- explosive area
- Compact design
- suitable for dynamic applications

Wood and Pulp Industry with Large Bandwidth

Raw boards to fine paper: innovative sensor technology masters different requirements.

Wood is a multi-use material. Processing ranges from raw boards to fine paper. The wood and paper industry has a wide array of requirements for this reason. In forestry and in the sawmill industry, sensors are subjected to the harshest ambient conditions and must work with the highest reliability. Precise, smart sensors and position measurement systems are used in wood processing and paper machines for an efficient machining process.

Balluff fulfills the entire range of requirements of the wood and pulp industry. Innovative sensor technology is robust, precise, reliable and enables fast, automated processes.

Monitoring hydraulic cylinders



Sensors for debarkers are exposed to strong vibrations. Transducers in hydraulic cylinders monitor the piston position of the infeed unit. This enables logs of different thicknesses to be optimally fed.

- Reliable, with high protection class
- Rugged housing
- Direct signal evaluation or in conjunction with processor units for all control and closed-loop systems

Positioning logs



Vertical band saws adjust to maintain the desired board thickness after each cut. Micropulse transducers are excellently suited to configuring these settings quickly and with great versatility.

- Pressure-resistant for integration in hydraulic cylinders
- High repeat accuracy
- Electronic head can be replaced in the event of service

Adjusting the saw blade



Saw units with single-blade adjustment make it possible to change the crosssection extremely fast. Hydraulic cylinders control the saw blades and Micropulse transducers reliably and accurately return the position. As a result, using them supports optimum exploitation of the wood.

Multiple position encoders are possibleVibration-resistant



Tracking the peeling knife



In veneer production, logs are peeled layer by layer. For an optimal result, contact pressure and the position of the peeling knife must be precisely controlled. This can only be successful through smart cylinders with a built-in position measurement system BTL.

- Rule-compatible
- Tolerant of shocks
- IP 67 metal housing protection against swarf, sawdust

Hydraulically controlling the head box



For paper production, hydraulic components must often work reliably under aggressive ambient conditions. For example, the headbox evenly applies the stock suspension on the wire mesh and thus influences the paper quality. Deckle plates and headbox bottom lip are hydraulically controlled. Precise position measurement systems in hydraulic cylinders ensure an optimal result.

- For use in aggressive environments: sen-
- sor head made from stainless steel
- Tolerant of vibration
- IP 69K

Controlling the winding process



Produced paper is wound up around large rolls. At high production speeds, these rolls grow very fast and become extremely heavy. The most up-to-date hydraulic and position measurement technology ensures the best possible winding process. Micropulse transducers BTL that are securely packed in the hydraulic cylinder report the position.

- Different interfaces
- High sampling rates are possible

Oil and Gas Extraction – Under High Pressure

Safety is not disputable.

Oil and gas still make a critical contribution to generation of energy. But the growing scarcity of resources demands even greater effort for extracting fossil fuels and the use of new, more efficient methods. Raw ambient conditions and hard mechanical strains are a tough endurance test for people and material. This requires safe, durable technology. Robust, precise and low-maintenance Balluff sensors support efficient oil and gas extraction. These offer explosion protection and are internationally approved.

Monitoring artificial lifts



After tapping an oil field, crude oil pumps do their work entirely autonomously for the most part. Pump parameters are continuously monitored via sensors and, usually, via automated remote systems. Balluff Micropulse transducer profiles prove themselves in the difficult application directly on the pump and guarantee reliable monitoring of position and path.

Robust design

Exact measurement of path and positionUp to 7.6 m in length

Positioning artificial lifts



To minimize load and wear, crude oil pumps have to be aligned exactly over the drill hole. Balluff inclination sensors BSI are ideal for use in harsh outdoor environments. Thanks to their analog angle values, the pumps can be positioned with extreme precision.

- High protection class IP 67 suitable for
- use under rough conditions
- Precise, absolute angle measurement
- Compact housing

Controlling valves



Control and shutoff valves are used in many areas of oil and gas extraction, in refineries, as well as in petrochemical plants. They must reliably work in very harsh environments. In corresponding vulnerable environments, explosion protection is a top priority. The certified Micropulse position measurement systems BTL ensure reliable and secure use.

- High reliability
- with ATEX, IECex and many additional international approvals



Positioning drill pipes



Pipehandlers take drill pipes out of the magazine and position them directly over the borehole. Quick and efficient drilling is thus ensured. Powerful hydraulics move the heavy rods with ease and bring them directly into place and position. Balluff position measurement systems are critical for prompt, correct positioning.

High temperature rangeLong-lastingRobust

Drilling riser – Monitoring tension



Compensation cylinders must maintain a specified tension of the marine riser and balance all fluctuations. To do so, the hydraulic cylinders are attached between tensioner ring and rig and equipped with position measurement. These smart hydraulics level the sea movement and ensure continuous tension of the production riser, independent from the upward and downward heave of the floating drilling rig.

Length of up to 7.6 m

Explosion protected in the stainless steel housing Holding wire-line tension



Wire-lines connect floating drilling rigs to the seabed. These are held under tension at all times to prevent damage. During swelling, tension is hydraulically adjusted to the clamping device. When this occurs, the piston position of the cylinder must be reliably reported back. Micropulse transducers BTL execute this perfectly.

Many interfaces

- Space-saving with installation in the cylinder
- Non-contact and wear-free

Offshore and Ship Technology-Failsafe with Winds and Waves

High swelling, strong breezes and aggressive salt water are always factors to control.

When building a ship, heavy-duty is the order of the day. To easily move the enormous loads, hydraulics are superior to other solutions. Hydraulic systems are also required to make ships jut out into the sea and stay on target. Balluff offers suitable sensors for the rough sea climate. With maximum reliability and durability. From propeller adjustment via stabilizers to various superstructures.

Compensating motion



Security on the sea: Even with swelling, people from the supply vessel can safely reach the platform or the offshore wind power plant.

Smart hydraulics with a triple-redundant position measurement system compensate for all boat movements and allow for safe access.

- Redundant for maximum security
- Rule-compatible perfectly suitable for complex control

Lifting loads



Cranes are used not only in the harbor, but also on the sea. So that safe work is possible, hydraulics and sensors attuned to the harsh sea are needed. Thus, explosionprotected high-pressure resistant inductive sensors reliably measure the end position of the offshore crane, even with high swelling.

- Flameproof up to 500 bar
- Wide portfolio for installation in every cylinder type
- High-temperature versions





Variable pitch propellers bring critical advantages to the ship propulsion system. This is particularly worthwhile when there are frequently changing speeds, such as on ferries or cruise ships. Angle adjustment is hydraulic and is controlled by triple-redundant Balluff position measurement systems.

Compatible with retrofit of safety

- status LED. 3x
- GL approval (Germanischer Lloyd)



Ensuring maneuverability



Jet engines are always used if high speeds on the heavy seas or maneuverability in slow travel are required. Hydraulic cylinders move the infeed flap and nozzle to adjust to direction and speed. Micropulse transducers integrated in the cylinders reliably measure movement.

- Can be completely integrated into the cylinder
- Stainless steel
- Accessories for the pass-thru of the cable through the cylinder (stainless steel, IP 67)

Adjusting ship rudders



To keep a ship on target, the ship rudder must be continuously adjusted. This is successful with reliable and high-precision Balluff position measurement technology. Position measurement systems BTL rod (integrated in the hydraulic cylinder) and BTL profile check the rudder position from start to finish and allow for exact readjustment.

- Protected, because it is integrated in the cylinder
- Rod or profile housing

Controlling ship stabilizers



Particularly cruise ship passengers suffer from rough seas. Stabilizers are used so that the ship fluctuates less, which decreases ship movements. Depending on the position, the optimal fin angle is changed to keep the ship as vertical as possible in the water. The Micropulse transducer HB guarantees the correct adjustment.

- Reliable
- Watertight, IP 69K
- Connector with protective sleeve device

Non-contact

Purposeful Movement on all Levels – Dynamically Controlled

Premium class position measurement guarantees safe operation.

Whether for development of new vehicles or training for pilots, motion platforms simulate later use and add to safety. Thus, vehicles are already strained to their limits during development to reduce costly, time-intensive tests. Pilots are very well prepared for all flight situations. Additionally, motion platforms in amusement parks allow for the greatest possible driving pleasure.

These also compensate for all wave movements on ships and ensure safe access. State-of-the-art medical technology uses them for optimal tumor handling. They position the telescopes with precision for viewing the universe.

The core of the motion platforms are smart hydraulic cylinders with integrated position measurement systems to guarantee dynamic control and safe operation. Premium position measurement from Balluff is excellently suited to this.



Controlling flight simulators



Highly dynamic hydraulic systems move flight simulators. These simulate real movements to intensively prepare pilots for all possible situations without endangering people and machines. The Micropulse transducer rod supports the extensive training.

- Complete sets to retrofit
- existing systems
- Many interfaces
- Extremely fast (high sampling rate)

Positioning patients



Prerequisite for an efficient and gentle radiation treatment is, for example, the exact positioning of the patients. Position measurement systems BTL are integrated in the hydraulic cylinders of the hexapods. These systems control movement and enable positioning with millimeter precision.

- High repeat accuracy
- Absolute measuring
- Status LED for operation status display

Controlling train tilt



For shortened travel time and high cornering speeds, express trains are actively tilted up to 8°. Hydraulic cylinders with redundant Micropulse position measurement systems are used in inclination technology. For maximum passenger safety and optimal angles in every curve.

Also suitable during shocks and vibrations

- Redundant versions for more safety
- Large temperature range

Capacitive Sensors for Level Detection Cylinder design, DC 3-wire, M12×1, G1/4", NPT1/4" MicroLevel, M18×1, R3/8", NPT3/8"



Rated switching distance Pressure range Selectable PNP/NPN normally open/normally closed PNP NO PNP NO PNP NC NPN NO NPN NO NPN NC Temperature range Switching frequency Connection



Adjustment: The adjustment is carried out with a potentiometer. The objective is to set a middle value between the turn-on and turn-off point when the sensor is damped. In individual cases when temperature swings are great and very sticky media are used, a slight readjustment may be necessary. Otherwise, our adjustment instructions for non-flush mount sensor versions apply.



Information about object detection can be found in our catalog or online at **www.balluff.com**

Rated switching distance Pressure range Selectable PNP/NPN normally open/normally closed PNP NO PNP NC NPN NO NPN NC Temperature range Switching frequency

Connection

Size **Order code** Part number





www.balluff.com

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CE	3.30			330			3.9			
SIZE	M5×0.5									
Part number	BHS006U BHS G409N-PSD10-EP02	BHS006W BHS G409N-POD10-EP02	BHS006Y BHS G409N-NSD10-EP02	BHS006N BHS G403N-PSD10-S26	BHS006P BHS G403N-POD10-S26	BHS006R BHS G403N-NSD10-S26	BHS005H BHS G408N-PSC10-S49	BHS005F BHS G408N-POC10-S49	BHS005E BHS G408N-NSC10-S49	
Length	32 mm			40.6 mm			47 mm			
Installation dimensions	Ø 4.2g6			Ø 4.2g6			Ø 4.2g6			
Pressure range	up to 500	bar		up to 500	bar		up to 500	bar		
Supply voltage	1030 V			1030 V			1030 V			
Rated switching distance	1 mm			1 mm			1 mm			
PNP NO										
PNP NC										
NPN NO										
NPN NC										
Temperature range	-25+80	°C		-25+80	°C		-25+80	°C		
Switching frequency	3 KHz			3 KHz			3 KHz			
Connection	2 m PUR o	cable, 3×0.1	mm ²	M5 conne	ctor, 3-pin		M8 conne	ctor, 3-pin		



Size	M12×1									
Order code Part number	BHS0023 BES 516-300-S164-S4-D	BHS0032 BES 516-300-S262-S4-D	BHS0033 BES 516-300-S265-S4-D	BHS002Y BES 516-300-S249-S4-D	BHS005Y BHS B249V-PSD16-S04	BHS0063 BHS B400V-PSD15-S04	BHS0061 BHS B265V-PSD15-S04	BHS0021 BES 516-300-S162-S4-D	BHS001L BES 516-300-S135-S4-D	BHS005R BHS B135V-PSD15-S04
Length	138 mm	50 mm	56 mm					69 mm	78 mm	
Installation dimensions	Ø 10e7	Ø 10e7	Ø 10e7					Ø 10e7	Ø 10e7	
Pressure range	500 bar	500 bar	500 bar					500 bar	500 bar	
Supply voltage	1030 V	1030 V	1030 V					1030 V	1030 V	
Rated switching distance	1.5 mm	1.5 mm	1.5 mm					1.5 mm	1.5 mm	
PNP NO										
PNP complementary										
Temperature range	−25 +80 °C	−25 +90 °C	−25 +80 °C	−25 +80 °C	−25 +120 °C	−25 +120 °C	−25 +120 °C	−25 +80 °C	−25 +80 °C	−25 +120 °C
Switching frequency	1 kHz	2 kHz	2 kHz	2 kHz	400 Hz	400 Hz	400 Hz	2 kHz	1 kHz	400 Hz
Connection	M12 con	nector, 4-p	oin							

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M8 × 1											
BHS0054 BHS A404N-PSC15-S49	BHS0053 BHS A404N-POC15-S49	BHS0052 BHS A404N-NSC15-S49	BHS0051 BHS A404N-NOC15-S49	BHS0050 BHS A402N-PSC15-S49	BHS004Y BHS A402N-NSC15-S49	BHS004Z BHS A402N-POC15-S49	BHS004W BHS A402N-NOC15-S49	BHS0058 BHS A407N-PSD15-BP02	BHS0057 BHS A407N-POD16-BP02	BHS0056 BHS A407N-NSD15-BP02	BHS0055 BHS A407N-NOD15-BP02
45 mm				55 mm				31.3 mm			
Ø 6.5g6	la a			Ø 6.5g6	la a			Ø 6.5g6	la a u		
10 30 V	bar			10 30 V	bar			10 30 V	Dar		
1.5 mm				1.5 mm				1.5 mm			
•				•	•			1	•		
0+80 °C			-	-25+80	°C			-25+80	°C		•
4 kHz				4 kHz				4 kHz			
M8 conne	ctor, 3-pin			M8 conne	ctor, 3-pin			2 m PUR o	cable, 3×0.1	mm ²	





High-pressure Rated and Explosion Protected Inductive Sensors M12×1, M18×1, NAMUR isolating amplifier



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Size	99×17.6×114.5 mm	
Order code Part number	FHW004P STAHL 9170/20-12-11S	FHW004R STAHL 9170/20-12-21S
Input	NAMUR-specification	
Output relay	2-channel, 1 converter Switching voltage 250 V AC Switching current 4 A AC Switching capacity 50 W/1000 VA	
Function change	via switch	
Supply voltage U _s	24 V DC	120230 V AC
Ambient temperature T _a	–20+60 °C	
Marking for Ex area	EX II (1) GD [EEx ia] IIC/IIB and EX II 3 G EEx i	nAC II T4





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0			
Size	23.165115.8 mm		
Part number	BES 516-300-S 295/0.912"4.560"-S4	BES 516-200-S 2/0.912"4.560"-S 21	BES 516-200-S 2/0.912"4.560"S5
Pressure range	207 bar/3000psi	207 bar/3000psi	207 bar/3000psi
Supply voltage	1030 V DC	20250 V AC/DC	20250 V AC/DC
Rated switching distance	2 mm	2 mm	2 mm
PNP NO			
Temperature range	–25+70 °C	–25+70 °C	–25+70 °C
Switching frequency	10 Hz	50 Hz	50 Hz
Connection	M12 connector,	1/2"-20UNF-2A plug connector,	7/8"-16UN plug connector,
	4-pin	3-pin	5-pin,
	BCC M415-0000-IA-003-EX44T2-020	C21-AE3-00-TY-060F	BCC A314-0000-IO-003-EX44W6-020



Fieldbus Modules P111 For easy connection of Micropulse transducers







Fieldbus/version	Profibus/4× P111, 8× DI	Profibus/4× P111, 4× AI (010 V/420 mA)
Order code		
Part number		
	064 PBS-551-001-Z001	065 PBS-552-001-2001
	BNIO BNI-F	BNIO BNI-F
Inputs	digital	Analog
No. of I/O ports	8	8
No. of digital inputs	8 PNP	
No. of analog inputs		4 (010 V/420 mA)
No. of P111 inputs	4	4

Profibus modules P111 are designed for connecting Micropulse transducers. Profibus modules P111 fulfill the highest mechanical standards through their resistant metal housing.

The modules are fitted with four independent ports to separately connect four Micropulse transducers BTL. A maximum of 16 position encoders can be used per BTL port. The maximum rated length measures 7500 mm. Depending on design, four additional ports can be assigned digital or analog sensors.





For information on our micropulse transducers BTL and BIW, refer to our catalog or visit our website at www.balluff.com



Float Zone 0		Ó		
Description	Parabolic float	Ball float	Cylindrical float	Cylindrical float
for Series	Rod BTL	Rod BTL	Rod BTL	Rod BTL
Part number	BAM014E BTL2-S-6216-8P-Ex	BAM014A BTL2-S-5113-4K-Ex	BAM0147 BTL2-S-4414-4Z-Ex	BAM0148 BTL2-S-4414-4Z01-Ex
Immersion depths given $\rho = 1 \text{ g/cm}^3(\text{H}_2\text{O})$	s _s ~ 41 mm	s _s ~ 26 mm	s _s ~ 30 mm	s _s ~ 45 mm
Immersion depths given ρ = 0.7 g/cm ³	s _s ~ 57 mm	s _s ~ 40 mm	s _s ~ 39 mm	submerges
Operating temperature	–20+130 °C	–20+120 °C	–20+120 °C	–20+120 °C



Inclination Sensors Standard and high-end designs



Size		Micro-E	lectro-M	echanica	al Systen	ns (MEM	IS)					
Order code		01	01	01	01	01		01	01	01	01	
Part number		BSI000J BSI Q41K0-XB-MXS015-S92	BSI000K BSI Q41K0-XB-MXS030-S92	BSI000P BSI Q41K0-XB-MXS045-S92	BSI000R BSI Q41K0-XB-MXS090-S92	BSI000H BSI Q41K0-XB-MXP360-S92	BSI000M BSI Q41K0-XA-MXS015-S92	BSI000N BSI Q41K0-XA-MXS030-S92	BSI000T BSI Q41K0-XA-MXS045-S92	BSI000U BSI Q41K0-XA-MXS090-S92	BSI000L BSI Q41K0-XA-MXP360-S92	
Supply voltage		1030 \	1030 V DC				1030 V DC					
Number of axis		1	1	1	1	1	1	1	1	1	1	
Measuring range	15°											
	30°											
	45°											
	90°											
	360°											
Accuracy		0.6°	0.6°	0,8°	0.8°	1.0°	0.6°	0.6°	0.8°	0.8°	1.0°	
Resolution		0.09°					0,09°					
Output signal		420 m	A				010 V					
Housing		PBTP					PBTP					
Dimensions		40×40×25 mm				40×40×25 mm						
Temperature range		–25+85 °C					–25+85 °C					
Connection		M12 cor	nector, 5	-pin			M12 con	inector, 5	-pin			



Size		Micro-E	lectro-M	lechanica	al Syster	ns (MEN	IS)				
Order code Part number		BSI001E BSI R65K0-XB-MXS015-S115	BSI0018 BSI R65K0-XB-MXS030-S115	BSI0019 BSI R65K0-XB-MXS045-S115	BSI001A BSI R65K0-XB-MXS090-S115	BSI0015 BSI R65K0-XB-MXP360-S115	BSI001C BSI R65K0-XA-MXS015-S115	BSI0017 BSI R65K0-XA-MXS030-S115	BSI001F BSI R65K0-XA-MXS045-S115	BSI0005 BSI R65K0-XA-MXS090-S115	BSI0016 BSI R65K0-XA-MXP360-S115
Supply voltage		1030 \	/ DC				1030	/ DC			
Number of axes		1	1	1	1	1	1	1	1	1	1
Measuring range	15°										
	30°										
	45°										
	90°										
	360°										
Accuracy		0.2°	0.2°	0.2°	0.2°	0.25°	0.2°	0.2°	0.2°	0.2°	0.25°
Resolution		0.01°					0.01°				
Output signal		420 m	A				010 V				
Housing		PBTP					PBTP				
Dimensions		60×50×27 mm 60×50×27 mm									
Temperature range		-40+85 °C −25+85 °C									
Connection		M12 cor	nector,8-	-pin			M12 cor	nector,8-	pin		

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Design P PF A1 P1 B, A, Z, Y H, K, V	w
Installation version	-
e.g. in hydraulic cylinders	-
External fitting version	
e.g. on machine frames	
Application area Pressing Power sawmi tunnel machir	r plants, ills, I drilling ines
Special Properties Standard Flat Design Extremely fast Standard Flat design	۱
Special approvals	
Position Encoders Floating/cap- tive tive Floating Captive push Free or floating Free or fl	or floating
Multi-position encoder	
Interfaces	
Analog 010 V,	•
voltage 100 V • • • • • • • • • • • • • • • • • •	
Analog current 420 mA	: · · ·
SSI	
SSI-SYNC	
CANopen	•
DeviceNet	
Profibus DP	
Start/stop pulse interface	
VARAN	
EtherCAT	
IO-Link	



For information on our micropulse transducers BTL and BIW, refer to our new catalog or visit our website at www.balluff.com

MICROPULSE®

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,	S. S.		S		S-P	AL A	ST.
	Rod Pro Compact	Rod AR	Rod DEX	Rod J-DEXC TA12	Rod NEX	Rod high-pressure resistant NEX	Rod Redundant
	HB/WB	E2/E28	B/J	C	К, В, Z	CD	Т
	Offshore, steel hydraulics engineering, steel mills	Mobile working machines	Oil, gas, steel mills	Offshore, oil and gas	Power plants	Heavy-duty cylinders	Ship technology, power plants
	Outdoor system	Vehicle approval	Potentially explosive Operation	Potentially explosive Operation	Potentially explosive Operation	High-pressure resistant rated to 1000 bar	Increased safety
	IP 69K Stainless steel 1.4404 Seawater- resistant	KBA, e1	Flameproof "d," Zone 0/1, Zone 22, ATEX, IECex, KC, FAC	Flameproof "d," Zone 0/1, Zone 20, ATEX, IECex, CSA	Ignition protec- tion type "n" Zone 2, Zone 21, ATEX, IECex, CSA	Ignition protec- tion type "n" Zone 2, Zone 21, ATEX	2 or 3 times redundant
	Free or floating	Free or floating	Free or floating	Free or floating	Free or floating		Free or floating
	- ÷			- ÷.	- ÷.		
	1	÷.,	100	100	10	100	. :
	•		1.1	- ÷ -			
			1.0	100		1.1	

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Pressure Sensors

Pressure transmitters Current variants 4...20 mA Voltage variants 0...10 V DC













Pressure sensors

High-end designs Adapters and fasteners





Adapters for dir process connect	fferent ctions	. The	Manometer screw connection in accordance with EN 837	. The second sec	
Description		Adapter G1/4"	Adapter G1/4"	Adapter G1/2"	
Order code Part number		BAM01KP BAM AD-SP-008-1G4/1G4-4	BAM01KR BAM AD-SP-008-1G4/1G4-4-EN837	BAM01UJ BAM AD-SP-008-1G4/1G2-4	
Housing material		Stainless steel	Stainless steel	Stainless steel	
Connection	nection Sensor-side G1/4" in accordance with DIN		G1/4" in accordance with DIN EN 3852	G1/4" in accordance with DIN EN 3852	
	Process-side	G1/4" in accordance with DIN EN 3852	G1/4" in accordance with DIN EN 837	G1/2" in accordance with DIN EN 3852	



Dre programmable switching point and analog output 4...20 mA





For information about our pressuresensors BSP, refer to ourcatalog or look online at **www.balluff.com**









Systems and Service

Industrial Networking and Connectivity



Industrial Identification



Object Detection



Linear Position Sensing and Measurement



↗

Condition Monitoring and Fluid Sensors

Accessories

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