


Testing laboratory for climatic, mechanical  
and corrosive environmental stress




## CERTIFICATE of QUALITY TEST

### Test report - No. 10996.06 / 14

<b>Client</b>	<b>Baumer Hübner GmbH</b> Max-Dohrn-Str. 2 + 4 10589 Berlin	
<b>Equipment under test</b>	<b>Incremental Encoder</b> 1 sample manufacturing date	<b>POG 10 DN 1024 I</b> SN 700001050793 December 2014
<b>Purpose</b>	<b><i>Test of the dynamic-mechanical robustness under defined environmental conditions</i></b>	
<b>Test program</b>	<b><i>Vibration, sinusoidal 20 g</i></b> <b><i>Shock, half-sine 200 g</i></b>	<i>according to IEC 60068-2-6</i> <i>according to IEC 60068-2-27</i>
<b>Test date</b>	5 January to 21 January 2015	
<b>Realization / results</b>	see page 2 to 3	
<b>Total number of pages</b>	7 (incl. 2 appendices)	
<b>Test result</b>	<b>During and after the tests of the Incremental Encoder POG 10 no external damages were determined. The further evaluation will be done by the client.</b>	

  
Dipl.-Ing. R. Lein  
head of test lab / test manager  
Berlin, 22 January 2015



  
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test engineer

## 1 Purpose

Test of the dynamic-mechanical robustness of the **Incremental Encoder POG 10** under defined environmental conditions.

## 2 Equipment under test (EUT)

<b>Incremental Encoder</b>	<b>POG 10 DN 1024 I</b>
SN	700001050793
delivery date of the EUT	17 December 2014

## 3 Basics

### 3.1 Demands of the client

### 3.2 Used standards

<b>IEC 60068-1:1988 + Corr. 1988 + A1:1992</b>	<b>DIN EN 60068-1:1995-03</b>
„Environmental testing - Part 1: General and guidance“	
<b>IEC 60068-2-6:2007</b>	<b>DIN EN 60068-2-6; VDE 0468-2-6:2008-10</b>
„Environmental testing - Part 2-6: Tests - Test Fc: Vibration (sinusoidal)“	
<b>IEC 60068-2-27:2008</b>	<b>DIN EN 60068-2-27; VDE 0468-2-27:2010-02</b>
„Environmental testing - Part 2-27: Tests - Test Ea and guidance: Shock“	
<b>IEC 60068-2-47:2005</b>	<b>DIN EN 60068-2-47:2006-03</b>
„Environmental testing - Part 2-47: Tests - Mounting of specimens for vibration, impact and similar dynamic tests“	

## 4 Test program

### 4.1 Vibration, sinusoidal - Test Fc

according to IEC 60068-2-6

specimen	not operating
frequency range	10 - 2000 Hz
amplitude	10 – 22 Hz ± 10 mm
acceleration	22 – 2000 Hz 196.2 m/s <sup>2</sup> (20 g)
sweep rate	1 octave / min
number of axes	3
test duration	1:30 h (2 cycles per axis / 3 x 0:30 h)

### 4.2 Shock, half-sine - Test Ea

according to IEC 60068-2-27

specimen	not operating
acceleration	1962 m/s <sup>2</sup> (200 g)
pulse duration	app. 1.5 ms
number of directions	6
test duration	18 shocks (3 shocks in each direction)

## 5 Realization

The environmental tests were carried out one by one according to the program of testing methods, according to the standards and to the demands of the client.

### **Visual inspection**

Before and after each single test, the **Incremental Encoder** was examined visually for mechanical damages and any other changes.

### **Failure criteria**

- mechanical or functional damages or any other changes

### **Fastening of the specimen during dynamic-mechanical tests**

The specimen was mounted to an aluminum fixture by the client.

This aluminum fixture with the specimen was directly installed in the respective axis on the vibration / shock table, see pictures in appendix 2

### **Measuring and test equipment**

vibration device	TV59335/AIT-440 (SN: 054-09, TIRA)
control channel 1 (vibration table)	acceleration sensor 353B03 (SN: 41543, PCB)
measuring channel 3 (specimen - red)	acceleration sensor 352C22 (SN: LW166820, PCB)
shock table	STT 800 (TIRA)
control channel 1 (shock table)	acceleration sensor 752-500 (SN: 12858, Endevco)
Low Impedance Coupler	5118B2 (SN: C160003, Kistler)
oscilloscope	SDS 200 (SN: 03-090032B, softDSP)

## 6 Results

### 6.1 Vibration, sinusoidal – Test

During and after the test of the **Incremental Encoder POG 10 with**

#### **- Vibration, sinusoidal**

(10 – 2000 Hz,  $\pm 10$  mm / 196.2 m/s<sup>2</sup>, 3 x 0:30 h, not operating)

**- Test Fc**

no external damages nor other changes were determined at the specimen.

### 6.2 Shock, half-sine - Test Ea

During and after the test of the **Incremental Encoder POG 10 with**

#### **- Shock, half-sine**

(1962 m/s<sup>2</sup>, app. 1.5 ms, 6 x 3 shocks, not operating)

**- Test Ea**

no external damages nor other changes were determined at the specimen.

**During and after the tests of the Incremental Encoder  
POG 10 no external damages were determined.**

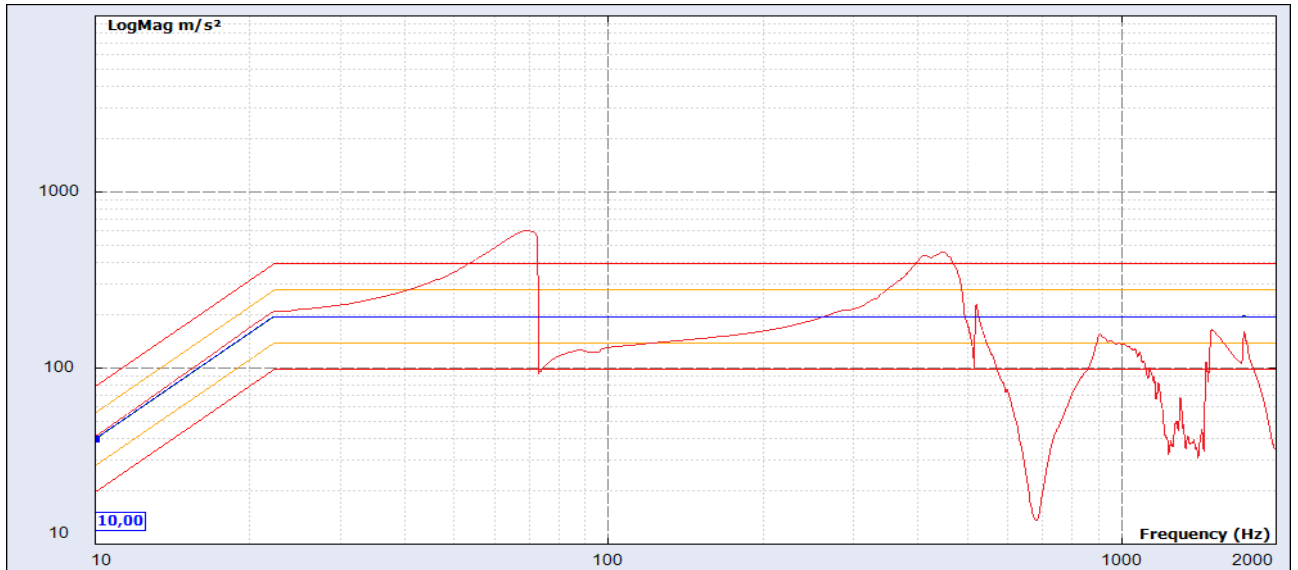
**The further evaluation will be done by the client.**

The results of the test only refer to the above mentioned equipment under test.

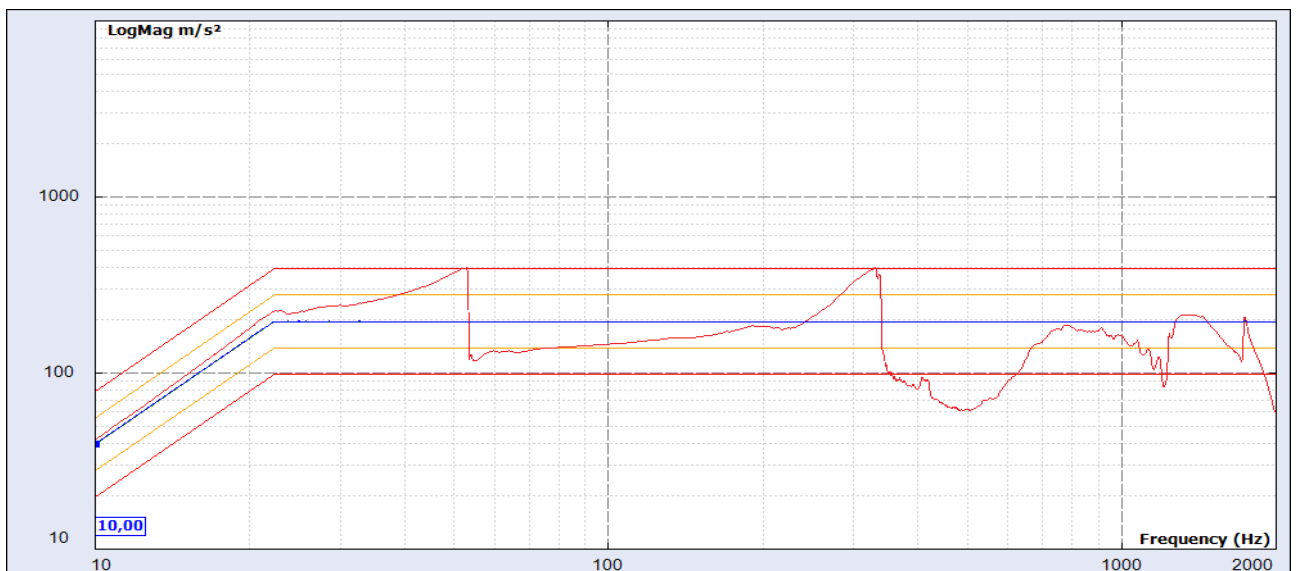
The report or individual pages of this test report may only be copied following the written consent of the test laboratory. The test report-No. 10996.06 / 14 includes 3 pages and appendix 1 to 2.

appendix 1 – vibration and shock protocols

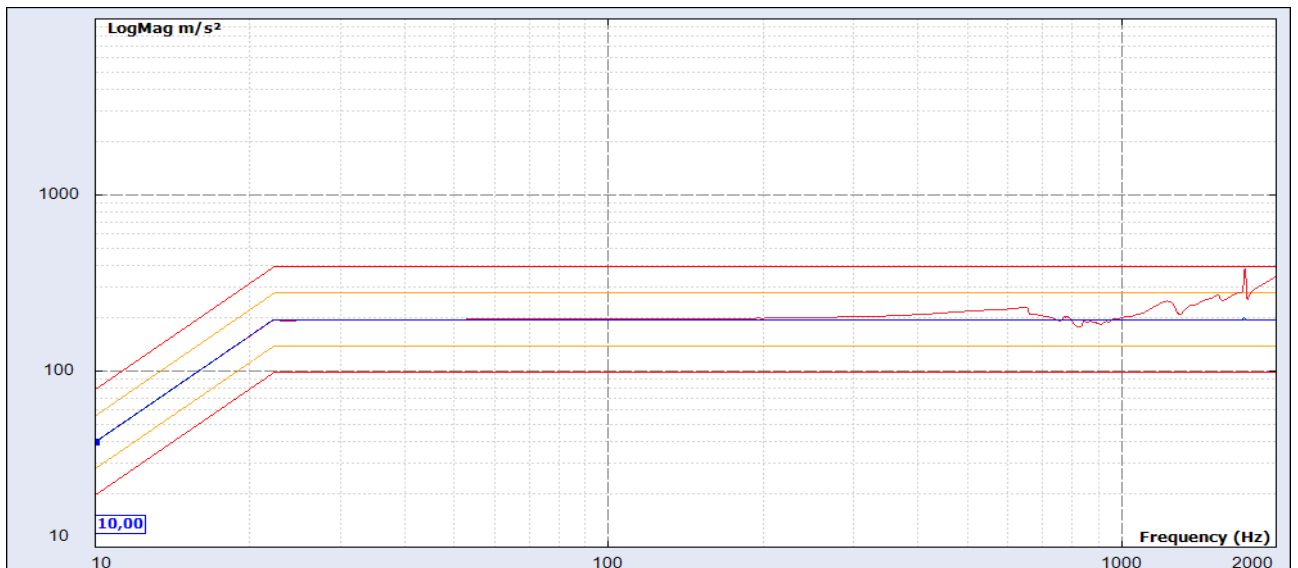
appendix 2 – pictures



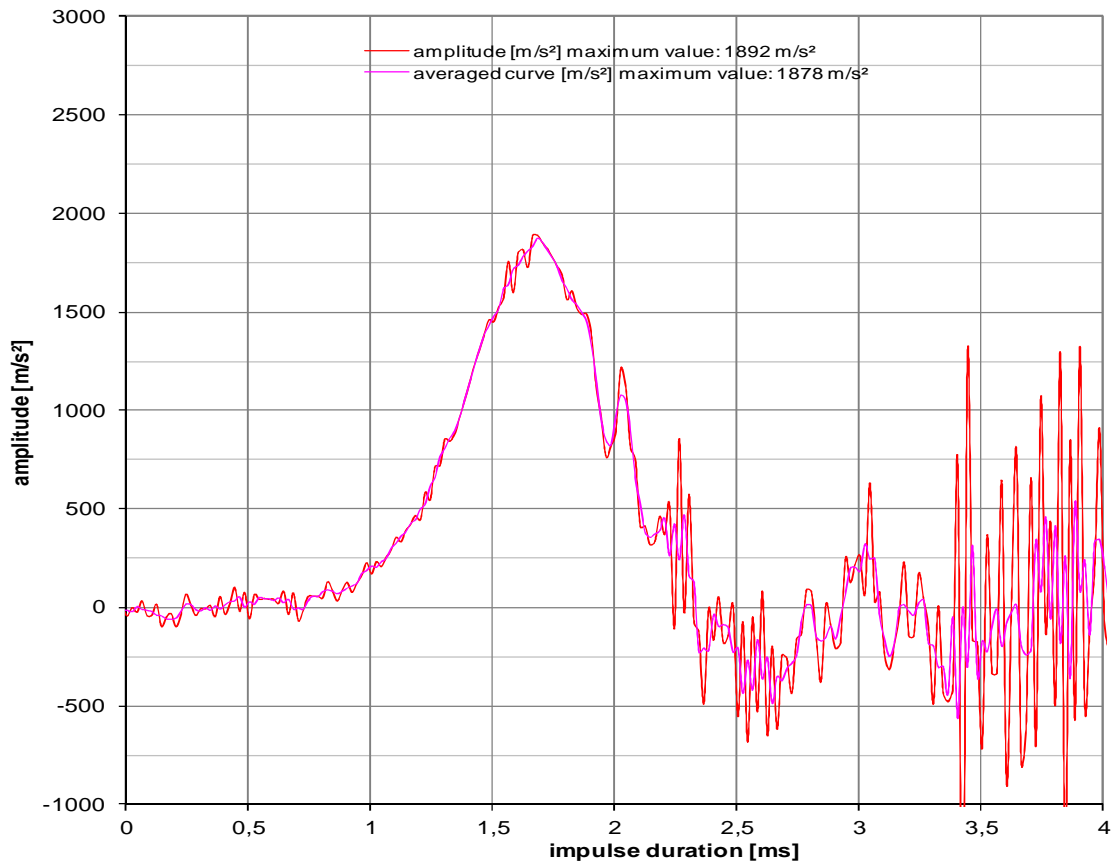
Vibration, sinusoidal, X-axis, - control channel, - acceleration at specimen (channel 3)



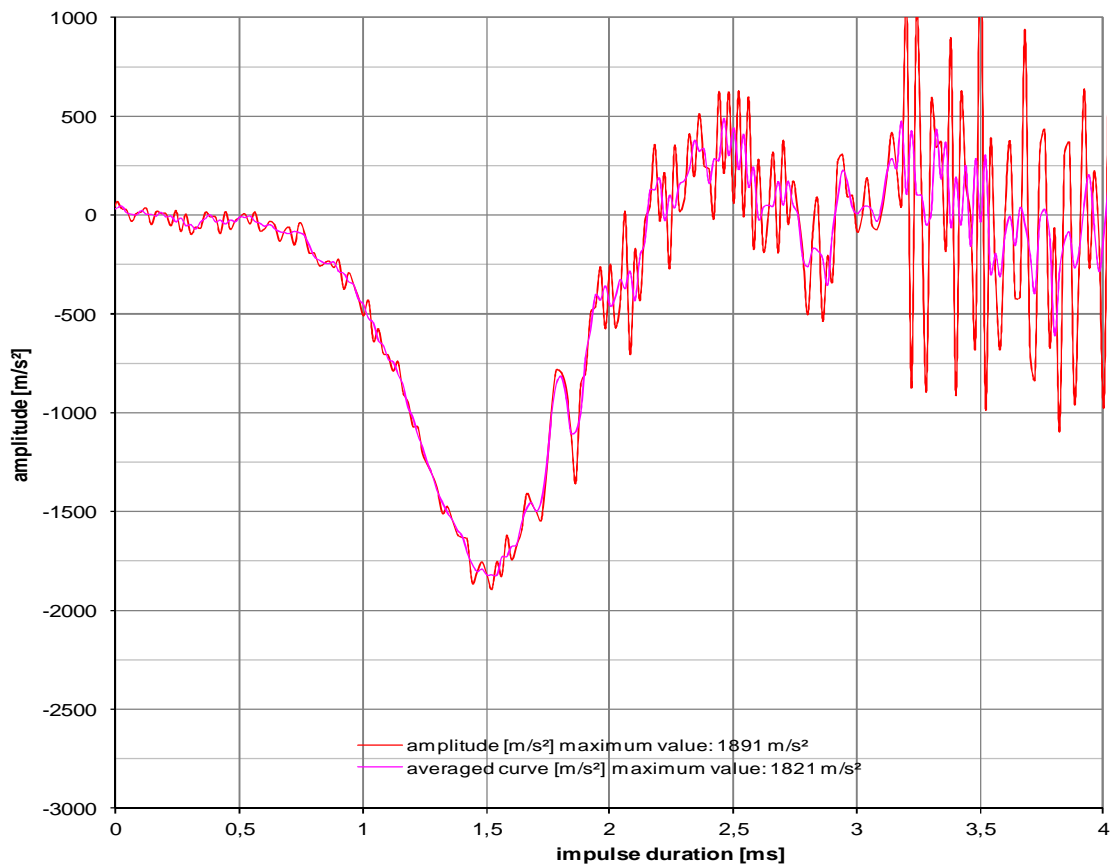
Vibration, sinusoidal, Y-axis, - control channel, - acceleration at specimen (channel 3)



Vibration, sinusoidal, Z-axis, - control channel, - acceleration at specimen (channel 3)



**Shock, half-sine (control channel)**

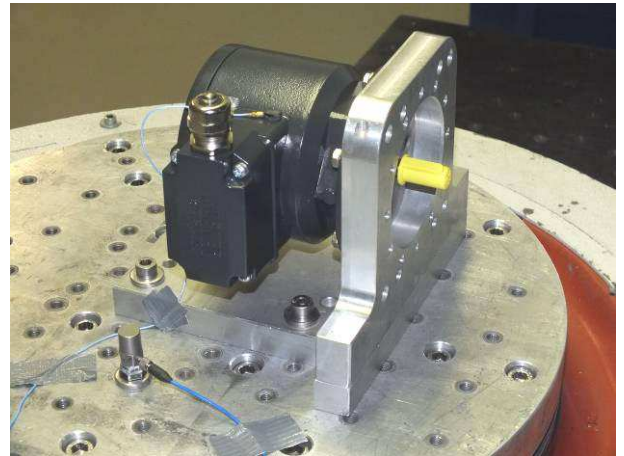


**Shock, half-sine, inverted (control channel)**

**Pictures**



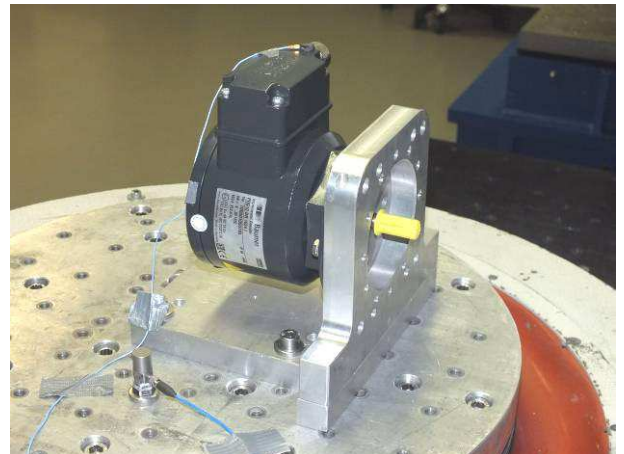
**picture 1**  
Incremental Encoder POG 10  
on the vibration test device  
during vibration test in X-axis



**picture 2**  
Incremental Encoder POG 10  
on the vibration table with acceleration sensors  
during vibration test in X-axis



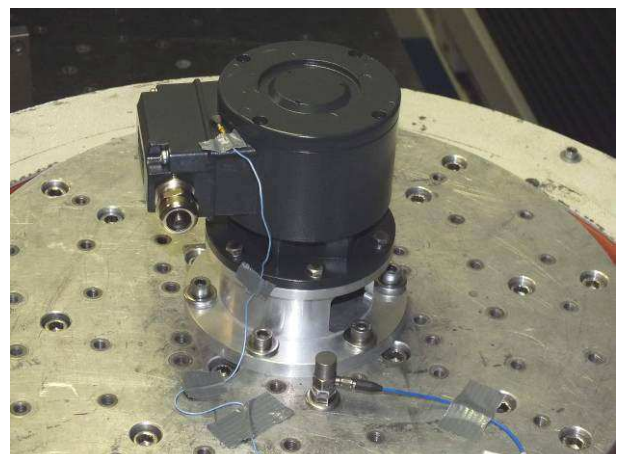
**picture 3**  
Incremental Encoder POG 10  
specimens on the vibration test device  
during vibration test in Y-axis



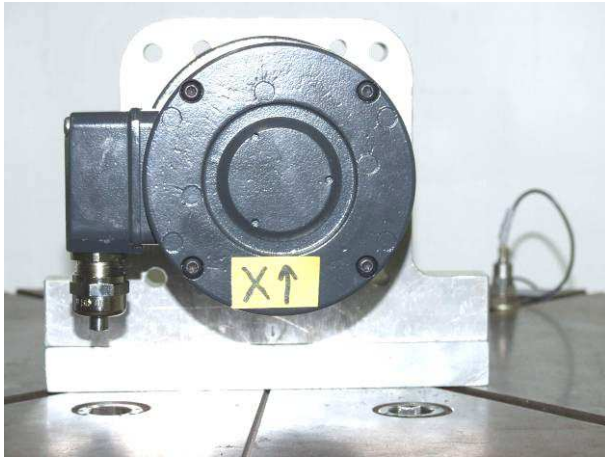
**picture 4**  
Incremental Encoder POG 10  
on the vibration table with acceleration sensors  
during vibration test in Y-axis



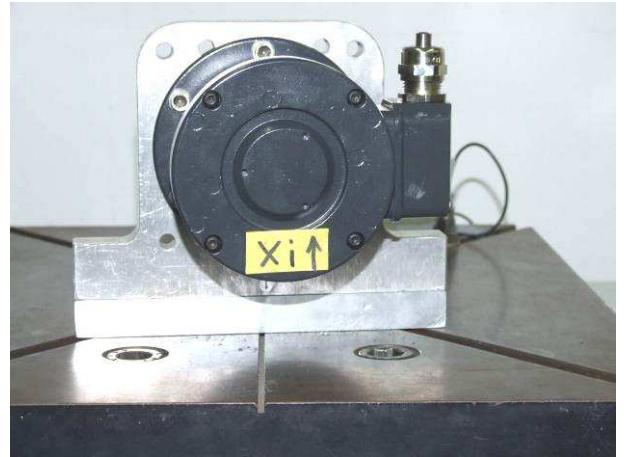
**picture 5**  
Incremental Encoder POG 10  
specimen on the vibration test device  
during vibration test in Z-axis



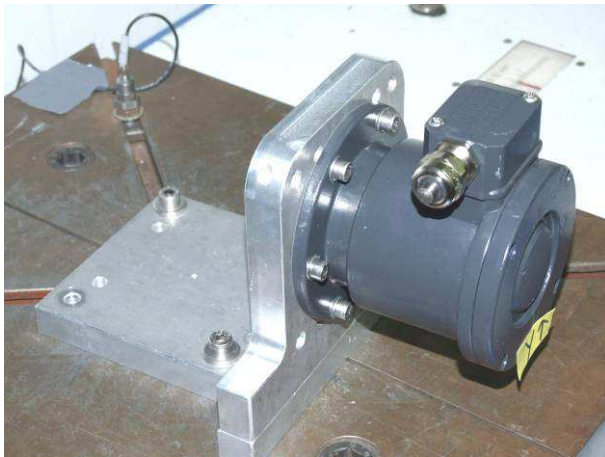
**picture 6**  
Incremental Encoder POG 10  
on the vibration table with acceleration sensors  
during vibration test in Z-axis



**picture 7**  
**Incremental Encoder POG 10**  
on the shock table with acceleration sensor  
during shock test in X-axis, positive direction



**picture 8**  
**Incremental Encoder POG 10**  
on the shock table with acceleration sensor  
during and shock test in X-axis, negative direction



**picture 9**  
**Incremental Encoder POG 10**  
on the shock table with acceleration sensor  
during shock test in Y-axis, positive direction



**picture 10**  
**Incremental Encoder POG 10**  
on the shock table with acceleration sensor  
during shock test in Y-axis, negative direction



**picture 11**  
**Incremental Encoder POG 10**  
on the shock table with acceleration sensor  
during shock test in Z-axis, positive direction



**picture 12**  
**Incremental Encoder POG 10**  
on the shock table with acceleration sensor  
during shock test in Z-axis, negative direction