

















Technical Information

RTD TH17 and TH18

Sanitary RTD temperature assembly with enclosure



Areas of application

The TH17 and TH18 sanitary temperature sensors are RTD's designed for use in dairy, food & beverage, pharmaceutical and bio-technology plants.

- Temperature dryers in food processes
- Pasteurization
- Heat exchangers
- Material storage tanks
- Cheese vats
- Brewhouse / cellar
- Cookers / freezers
- Dehydrator
- Fermentor / bio-reactor control
- CIP/SIP systems

Head transmitters

Instead of directly wiring your temperature sensors to your control system, use transmitters to reduce wiring and maintenance costs while increasing measurement accuracy.

Your benefits

- Sensor assemblies TH17 & TH18 meet 3-A[®] sanitary standards
- Sensor assemblies TH18 are based on ASME, BPE 2002 Standard for Bio-Pharma equipment
- Sensor assemblies TH17 meet PMO requirements by US FDA for dairies
- One source shopping for temperature measurement solutions. World class transmitter with integrated sensor offering.
- Remove and install straight out of the box!
- Improved galvanic isolation on most devices (2 kV)
- Simplified model structure: Competitively priced, offers great value. Easy to order and reorder. A single model number includes sensor and transmitter assembly for a complete point solution
- All iTEMP[®] transmitters provide long term stability ≤ 0.05 % per year

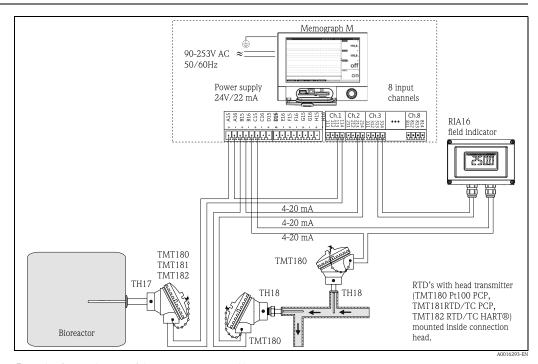


Function and system design

Measuring principle

The RTD (Resistance Temperature Detector) element consists of an electrical resistance with value of 100 Ω at 0 °C (called Pt100, in compliance with IEC 60751), which increases at higher temperatures according to a coefficient characteristic of resistor material (platinum). In industrial thermometers that comply with the IEC 60751 standard, the value of this coefficient is $\alpha = 0.00385$ °C⁻¹, calculated between 0 and 100 °C (32 and 212 °F).

Measuring system



Example of an application of the temperature assemblies

Memograph M, RSG40

Multichannel data recording system with multicolored TFT display (170 mm/7 in screen size), galvanically isolated universal inputs (U, I, TC, RTD, pulse, frequency), digital input, transmitter power supply, limit relay, communication interfaces (USB, Ethernet, RS232/485), internal SD memory, external SD card and USB stick. 100 ms scan rate for all channels. ReadWin 2000 PC software for comprehensive device configuration and data evaluation. Details see Technical Information (see "Documentation").

RIA16 Field indicator

The field indicator records an analog measuring signal and shows this on the display. The LCD display shows the currently measured value digitally and as a bargraph with limit value violation signalling. The indicator is looped into the 4 to 20 mA circuit and obtains the required energy from there. The measuring range, decimal point and offset of the indicator can be configured comfortably by means of three keys in the device with the housing open or by means of a PC with the FieldCare PC software. Details see Technical Information (see "Documentation").

Equipment architecture

The single element RTDs are designed to measure temperature in Food, Dairy and Pharmaceutical applications. These RTDs are specifically designed for very short response time. The clean in place sanitary assemblies TH17 & TH18 with thin film RTDs -50 to $200~^{\circ}$ C (-58 to $392~^{\circ}$ F) are constructed using silver plated copper internal leads, PTFE wire insulations with potting compounds to resist moisture penetration.

Measurement range

- Class A: -50 to 200 °C (-58 to 392 °F)
- Class 1/5DIN: -50 to 260 °C (-58 to 500 °F)

Electronics

Family of temperature transmitters

Measurement assemblies with iTEMP $^{\textcircled{\$}}$ transmitters are an installation ready solution to improve the functionality of temperature measurement by increasing accuracy and reliability when compared to direct wired sensors. Overall installation costs are lower than with direct wired sensors, since an inexpensive pair of signal (4 to 20 mA) wires can be run over long distances.

PC programmable devices TMT180 and TMT181

PC programmable head transmitters offer you extreme flexibility and help control costs with the ability to stock one device and program it for your needs. Regardless of your choice of output, all iTEMP® transmitters can be configured quickly and easily with a PC. To help you with this task, Endress+Hauser offers free software ReadWin® 2000 which can be downloaded from our website. Go to **www.readwin2000.com** to download ReadWin® 2000 today. For details see Technical Information.

HART® TMT182 head transmitter

HART® communication is all about easy, reliable data access and getting better information more inexpensively. iTEMP® transmitters integrate seamlessly into your existing control system and provide painless access to preventative diagnostic information.

Configuration with a DXR275 or 375 hand-held or a PC with configuration program (FieldCare, ReadWin® 2000) or configure with AMS or PDM. For details, see Technical Information.

HART® programmable head transmitter iTEMP® TMT82

The iTEMP® TMT82 is a 2-wire device with two measurement inputs and one analog output. The device transmits both converted signals from resistance thermometers and thermocouples as well as resistance and voltage signals via the HART® communication. It can be installed as an intrinsically safe apparatus in Zone 1 hazardous areas and is used for instrumentation in the flat face terminal head to DIN EN 50446. Fast and easy operation, visualization and maintenance via PC using configuration software such as FieldCare, Simatic PDM or AMS.

Benefits are: Dual sensor input, maximum reliability, accuracy and long-term stability for critical processes, mathematical functions, monitoring of thermometer drift, backup function of the sensor, diagnostic functions of the sensor and sensor-transmitter matching based on the Callendar/Van Dusen coefficient. For more information, refer to the Technical Information (see chapter "Documentation").

PROFIBUS® PA TMT84 head transmitter

Universally programmable head transmitter with PROFIBUS®-PA fieldbus communication. Converting various input signals into a digital output signal. High accuracy in the total ambient temperature range. Swift and easy operation, visualization and maintenance using a PC direct from the control panel, e. g. using operating software such as FieldCare, Simatic PDM or AMS. DIP switch for address setting, makes start up and maintenance safe and reliable. For details, see Technical Information.

FOUNDATION FieldbusTM TMT85 head transmitter

Universally programmable head transmitter with FOUNDATION fieldbus TM communication. Converting various input signals into a digital output signal. High accuracy in the total ambient temperature range. Swift and easy operation, visualization and maintenance using a PC direct from the control panel, e. g. using operating software such as ControlCare from Endress+Hauser or the NI Configurator from National Instruments.

Benefits are: dual sensor input, highest reliability in harsh industrial environments, mathematic functions, thermometer drift monitoring, sensor back-up functionality, sensor diagnosis functions and sensor-transmitter matching by accepting Callendar Van Dusen constants. For details, see Technical Information.

Field transmitter TMT162 - Dual compartment housing

Field transmitter with HART® communication, FOUNDATION FieldbusTM protocol and blue backlit display. Can be read easily from a distance, in sunlight and at night. Large measurement value, bargraph and fault indication display. Benefits are: dual sensor input, highest reliability in harsh industrial environments, mathematic functions, thermometer drift monitoring, sensor back-up functionality, corrosion detection and sensor transmitter matching by accepting Callendar Van Dusen constants. For details, see Technical Information.

Performance characteristics

Response time

63% response time per ASTM E644

Model	Tube diameter 1/4" OD, 316L	Tube diameter 3/8" OD reduced 3/16" OD, 316L	Tube diameter 5/32" OD, 316L
TH17	4 s	3 s	-
TH18	-	-	2 s



Response Time for the sensor assembly without Transmitter.

PMO* Version, Grade "A"
Option H: 3/8" reduced 3/16"; 316L HTST PMO
*PMO - Pasteurized Milk Ordinance

The response time of the versions in the table above complies to Grade "A" by US FDA; use TH17 with 3/16" (reduced tip – option "H").

Maximum measured error

Class A tolerance as per IEC 60751, at operating temperature range of -50 to 200 °C (-58 to 392 °F).

Class	max. Tolerance	
A	$\pm (0.15 + 0.002 \cdot t ^{1})$	
1/5 DIN	$\pm (0.06 + 0.001 \cdot t ^{1})$	
1) t = absolute value °C		



For measurement errors in °F, calculate using equation above in °C, then multiply the outcome by 1.8.

Transmitter specifications

	TMT82 HART®/ TMT84 PA / TMT85 FF	TMT180 Pt100 PCP	TMT181 multifunctional PCP	TMT182 HART®	TMT162 HART® Field transmitter	TMT142
Measurment accuracy	± typ. 0.25 °C (0.45 °F)	0.2 °C (0.36 °F), optional 0.1 °C (0.18 °F) or 0.08% ¹	0.5 °C (0.9 °	F) or 0.08% ¹	≤ 0.105 °C (0.19 °F)	0.2 °C (0.36 °F)
Sensor current	I ≤ 0.3 mA	I ≤ 0.6 m	A	I ≤ 0.2 mA	I ≤ 0.3	mA
Galvanic isolation (input/output)	U = 2 kV AC	-		U = 2 1	kV AC	

1) % is related to the adjusted measurement range (the larger value applies)

Transmitter long-term stability

 $\leq 0.1~^{\circ}\text{C}$ / year ($\leq 0.18~^{\circ}\text{F}$ / year) or $\leq 0.05\%$ / year

Data under reference conditions; % is related to the set span. The larger value applies.

Insulation resistance

Insulation resistance between terminals and probe sheath, test voltage 250 V.

- $\geq 100 \text{ M}\Omega$ at 25 °C (77 °F)
- \geq 10 M Ω at 300 °C (572 °F)

Self heating

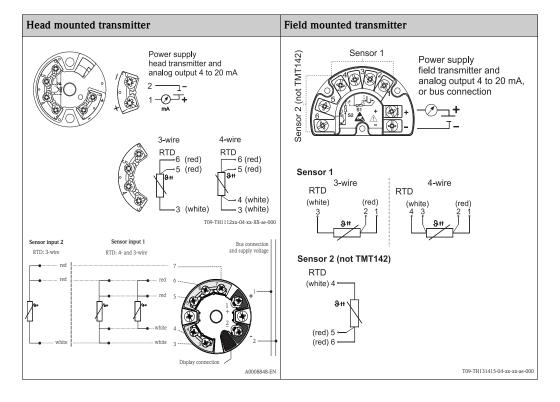
RTD elements are not self-powered and require a small current be passed through the device to provide a voltage that can be measured. Self-heating is the rise of temperature within the element itself, caused by the current flowing through the element. This self-heating appears as a measurement error and is affected by the thermal conductivity and velocity of the process being measured; it is negligible when an Endress+Hauser iTEMP® temperature transmitter is connected.

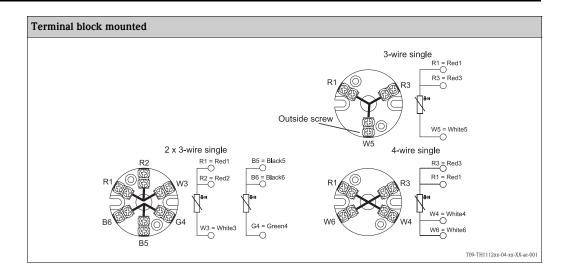
Wiring

Electrical connection cables must comply with 3-A $^{\odot}$ standard, must be smooth, corrosion resistant and cleanable.

Wiring diagrams

Type of sensor connection







Note

The blocks and transmitters are shown as they sit inside the heads in reference to the conduit opening.

Wire specifications

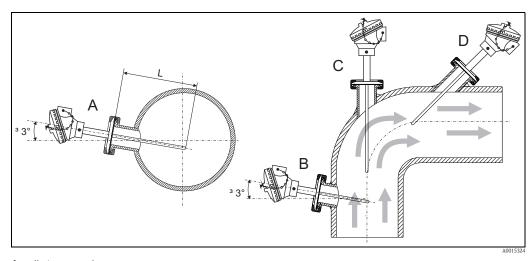
24AWG, 19 strand silver plated copper with 0.010" PTFE extruded outer, 5/32" OD sensors (TH18) have 28AWG seven strand wires with the same extrusion.

Installation conditions

Orientation

No restrictions, but self draining. If applicable leak detection hole must be at the lowest point.

Installation instructions



Installation examples

- A B: In pipes with a small cross section the sensor tip should reach or extend slightly past the center line of the pipe (=L). Installation with minimal 3° inclination because of self draining.
- C D: Tilted installation.

Care should be taken by the user in the execution of the welding on the process side (suitable weld material, welding radius > 3.2 mm, absence of pits, folds, crevices, ...). As a general rule, the assemblies should be installed in such a way that does not adversely affect their cleanability ($3-A^{\odot}$ requirements must be adhered to).

Immersion

Minimum immersion per ASTM E644, $\Delta T \le 0.05$ °C (0.09 °F)

Version	Minimum Immersion (in)
TH17	11/4"
TH18	3/4 "

Environmental conditions

Ambient temperature

Housing without head-mounted transmitter

- \blacksquare Aluminum pressure die-cast housing -40 to 150 °C (-40 to 300 °F)
- Plastic housing -40 to 85 °C (-40 to 185 °F)
- Deep drawn SS housing without display -40 to 150 °C (-40 to 300 °F)

Housing with head-mounted transmitter

■ -40 to 85 °C (-40 to 185 °F)

Field transmitter without display

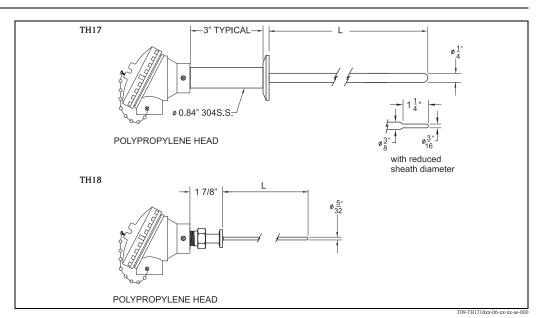
■ -40 to 85 °C (-40 to 185 °F)

Shock and vibration resistance

4g / 2 to 150 Hz as per IEC 60 068-2-6

Mechanical construction

Design, dimensions



For values related to this graphic please refer to the table below.

Dimensions in inches:

	TH17	TH18	
Insertion length "L"	, , , , ,	34", 114 ", 214 ", 234 " specified length in 14 " increments	

Weight

From 1 to 5.5 lbs

Material

Material: wetted parts 316L SS.

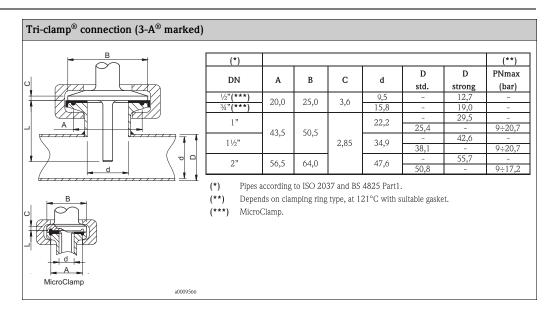
Surface finish TH17

TH17 sensors are intended for use in food processing systems. The wetted surfaces of the sensors and sanitary fittings are mechanically polished to achieve a 32 micro-inch maximum surface finish, in accordance with "3-A Sanitary Standards for Sensors and Sensor Fittings and Connections used on Milk and Milk Products Equipment, Number 74-03". Minimal material has been removed to achieve the indicated surface finish. Residual polishing compounds are removed after polishing operations are completed on all surfaces and sanitary end fittings. The end fitting material and sensor sheath are both composed of 316L stainless steel.

Surface finish TH18

TH18 sensors are intended for use in food and pharmaceutical processing systems. The wetted surfaces of the sensors and sanitary fittings are mechanically polished to achieve a 20 micro-inch maximum surface finish, in accordance with "ASME BPE-2002, Bioprocessing Equipment Standard". Minimal material has been removed to achieve the indicated surface finish. Residual polishing compounds are removed after polishing operations are completed on all surfaces and sanitary end fittings. The end fitting material and sensor sheath are both composed of 316L stainless steel.

Process connection

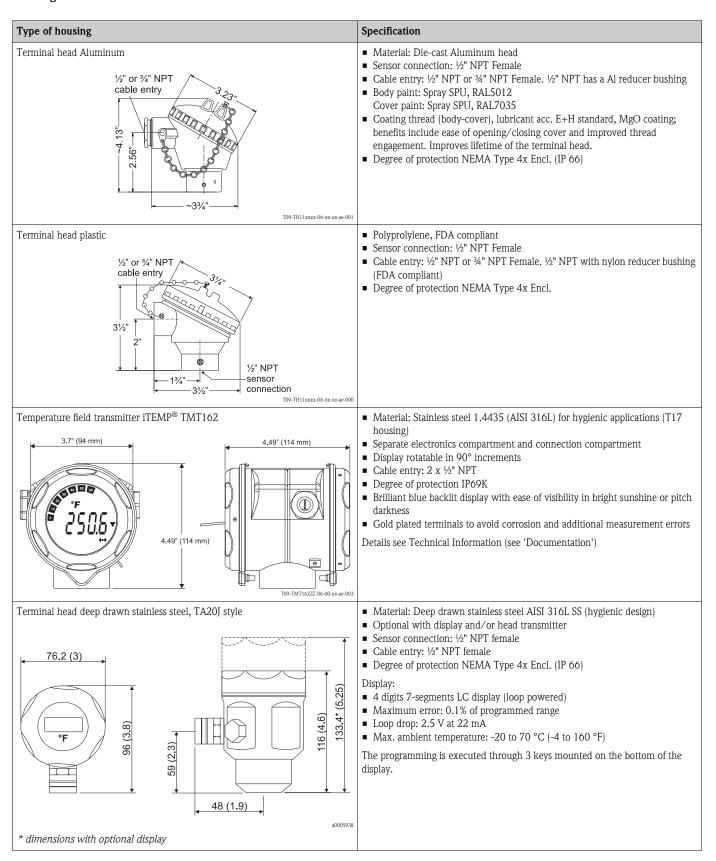


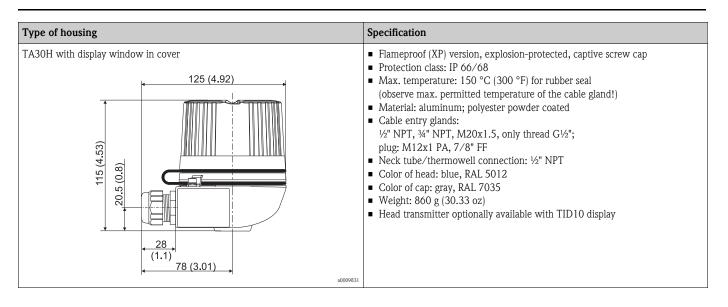
Packaging

Sanitary sensors and fittings are individually bagged and sealed to ensure cleanliness upon delivery to the final customer.

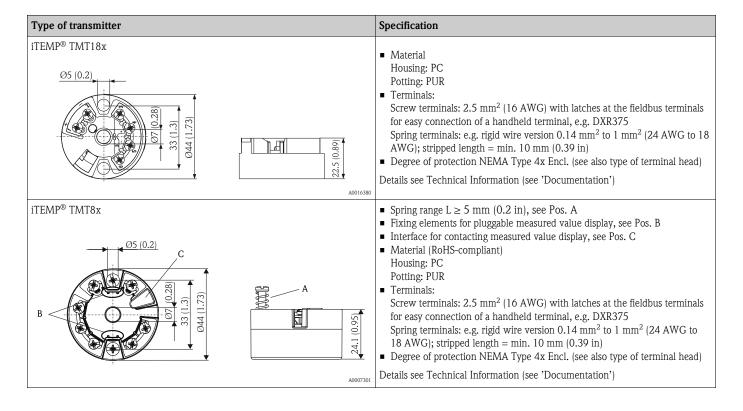
System components

Housing





Head transmitter



Fieldbus connector

Type (dimensions in inches [mm]) Specification Fieldbus connector to PROFIBUS® -PA or ■ Ambient temperature: -40 to 150 °C (-40 to 300 °F) FOUNDATION FieldbusTM ■ Degree of protection IP 67 Wiring diagram: 1.040" (26.5)7.48" (190) T09-FFCONNEC-06-xx-xx-ae-000 PROFIBUS® -PA FOUNDATION Fieldbus $^{\text{TM}}$ M12 on PROFIBUS® -PA connector Pos 1: grey (shield) Pos 1: blue (-) 7/8-16 UNC on FOUNDATION Fieldbus™ Pos 2: brown (+) Pos 2: brown (+) Pos 3: blue (-) Pos 3: not connected Pos 4: not connected Pos 4: ground (green/yellow)

Certificates and approvals

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The $iTEMP^{@}$ Series of temperature transmitters complies with the legal requirements laid out within the EU regulations.

Other standards and guidelines

- IEC 60529: Degrees of protection by housing (IP-Code).
- IEC 61010: Safety requirements for electrical measurement, control and laboratory instrumentation.
- IEC 60751: Industrial platinum resistance thermometer
- ASTM E644: American society for testing and materials, standard test methods for testing industrial resistance thermometers.
- PMO: Pasteurized Milk Ordinance 2001 Revision, U.S. Food and Drug Administration, Center for Food Safety & Applied Nutrition
- BPE: Bioprocessing Equipment, ASME BPE 2002 Standard
- NEMA ANSI / NEMA 250 Standardization association for the electrical industry.

UL

Temperature transmitters are recognized components to UL 3111-1 (iTEMP® Series).

Sanitary compatibility

A sanitary standard for sensors, connections and sensor fittings used in milk and milk products equipment, $3-A^{\otimes}$, Number 74-03.

Ordering information

Detailed ordering information is available from the following sources:

- In the **Product Configurator** on the Endress+Hauser web page: www.endress.com \rightarrow Select country \rightarrow Instruments \rightarrow Select device \rightarrow Product page function: Configure this product
- From your Endress+Hauser Sales Center: www.endress.com/worldwide

Product Configurator - the tool for individual product configuration

- Up-to-the-minute configuration data
- Depending on the device: Direct input of measuring point-specific information such as measuring range or operating language
- Automatic verification of exclusion criteria
- Automatic creation of the order code and its breakdown in PDF or Excel output format
- Ability to order directly in the Endress+Hauser Online Shop

Documentation

- Compact instructions TH17 RTD temperature sensor for Food & dairy applications (KA180r/24/ae)
- Compact instructions TH18 RTD temperature sensor for pharmaceutical applications (KA181r/24/ae)

Technical information temperature transmitter:

- iTEMP® TMT162 (TI086r/24/ae)
- iTEMP® Pt TMT180 (TI088r/24/ae)
- iTEMP® PCP TMT181 (TI070r/24/ae)
- iTEMP® HART® TMT182 (TI078r/24/ae) iTEMP® HART® TMT82 (TI01010T/09/en)
- iTEMP® PA® TMT84 (TI138r/24/ae)
- iTEMP® TMT85 FF (TI134r/24/ae)

Application example:

- Technical information Data Manager Memograph M, RSG40 (TI133R/09/en)
- Technical information Field indicator RIA16 (TI00144R/09/en)

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