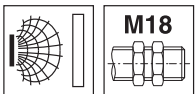
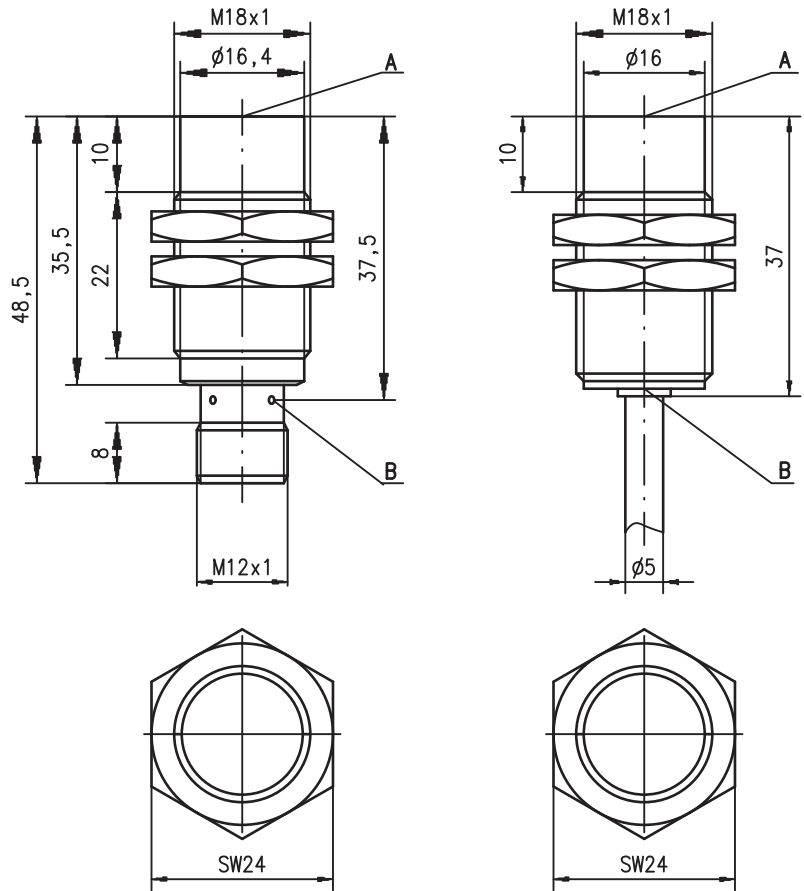


en 02-2015/05 50110216



Dimensioned drawing



M18
8 mm
20 mm



10 - 30 V
DC
2 kHz
non-embedded

- Slim and very short cylindrical metal housing M8
- Chromium-plated brass housing
- Built-in short circuit protection, inductive protection and polarity reversal protection
- LED for switching state visible from 360°



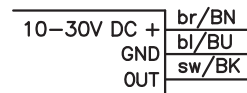
Tightening torque of the fastening nuts

IS 218...8N0... < 20Nm !
IS 218...20N... < 25Nm !

- A Active surface
- B Yellow indicator diode

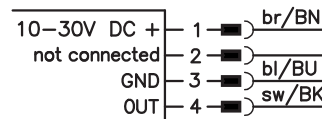
Electrical connection

Cable

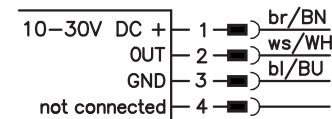


M12 connector

...NO... (normally open)



...NC... (normally closed)



...NO...-S12 (normally open):
...NC...-S12 (normally closed):

3-pin or 4-pin M12 connection cables can be used.
only 4-pin M12 connection cables can be used.

We reserve the right to make changes • DS_ISS218N_en_50110216.fm



Accessories:

(available separately)

- M12 connectors (KD ...)
- Ready-made cables (K-D ...)
- Mounting clamp (MC 018...)

Specifications

General specifications

Type of installation
 Typ. operating range limit S_n
 Operating range S_a

ISS 218...-8N0...

non-embedded installation
 8.0mm
 0 ... 6.5mm

ISS 218...-20N...

20.0mm
 0 ... 16.2mm

Electrical data

Operating voltage U_B 1)
 Residual ripple σ
 Output current I_L
 Open-circuit current I_0
 Residual current I_r
 Switching output/function

10 ... 30VDC
 $\leq 20\%$ of U_B
 $\leq 200\text{mA}$
 $\leq 10\text{mA}$
 $\leq 100\mu\text{A}$
 .../4NO... PNP transistor, make-contact (NO)
 .../4NC... PNP transistor, break-contact (NC)
 .../2NO... NPN transistor, make-contact (NO)
 .../2NC... NPN transistor, break-contact (NC)

Voltage drop U_d
 Hysteresis H of S_r
 Temperature drift of S_r
 Repeatability

$\leq 2\text{V}$
 $\leq 10\%$
 $\leq 10\%$ 2)
 $\leq 5\%$ 3)

Timing

Switching frequency f
 Delay before start-up

2kHz
 $\leq 40\text{ms}$
 200Hz
 $\leq 100\text{ms}$

Indicators

Yellow LED (visible from 360°)

switching state

Mechanical data

Housing
 Standard surface plate
 Active surface
 Weight (M12 plug)
 Connection type

chromium-plated brass
 24 x 24mm², Fe360
 PBTP
 approx. 50g/approx. 120g
 M12 connector 4-pin or
 cable: 2m, PVC, 3 x 0.34mm², \varnothing 5.0mm

Environmental data

Ambient temperature
 Protection class
 Protective circuit 4)
 Standards applied
 Electromagnetic compatibility

-25°C ... +70°C
 IP 67
 1, 2, 3
 IEC/EN 60947-5-2
 IEC 60255-5
 IEC 61000-4-2
 IEC 61000-4-3
 IEC 61000-4-4
 1kV
 Level 3 air 8kV (ESD)
 Level 3 10V/m (RFI)
 Level 3 2kV (Burst)

- 1) Observe the safety regulations and installation instructions regarding power supply and wiring; for UL applications: only for use in "Class 2" circuits acc. to NEC
- 2) Over the entire operating temperature range
- 3) For $U_B = 20 \dots 30\text{VDC}$, ambient temperature $T_a = 23^\circ\text{C} \pm 5^\circ\text{C}$
- 4) 1=polarity reversal protection, 2=short circuit protection, 3=inductive protection for all outputs

Remarks

Operate in accordance with intended use!

- ⚠ This product is not a safety sensor and is not intended as personnel protection.
- ⚠ The product may only be put into operation by competent persons.
- ⚠ Only use the product in accordance with the intended use.

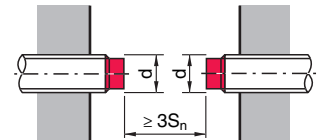
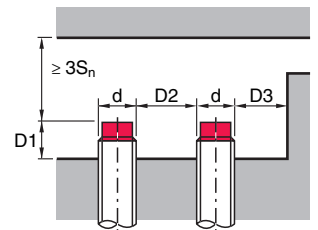
Tables

Reduction factors:

	for $S_n = 8.0\text{mm}$		for $S_n = 20.0\text{mm}$	
Steel Fe360	1		Steel Fe360	1
Copper	0.40		Copper	0.35
Aluminum	0.50		Aluminum	0.40
Brass	0.50		Brass	0.45
Stainless steel	0.80		Stainless steel	0.66

Mounting

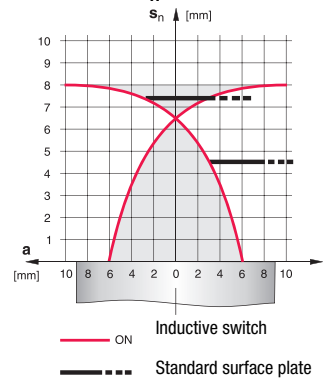
Non-embedded installation:



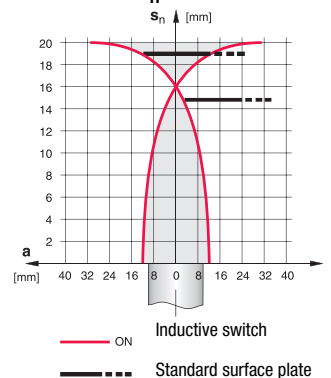
Ferromagnetic and non-ferromagnetic materials				
S_n [mm]	D1 [mm]	D2 [mm]	D3 [mm]	
8.0	10.0	32.0	11.0	
20.0	20.0	50.0	21.0	

Diagrams

Models with $S_n = 8.0\text{mm}$



Models with $S_n = 20.0\text{mm}$



Type key

I	S	S	2	1	8	M	M	/	4	N	0	-	2	0	N	-	S	1	2
---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---

Operating principle / construction

ISS Inductive switch / short construction

Series

218 series with M18 x 1 external thread

Housing / thread

MM metal housing (active surface: plastic) / metric thread

Output function

4NO PNP transistor, make-contact (NO)

4NC PNP transistor, break-contact (NC)

2NO NPN transistor, make-contact (NO)

2NC NPN transistor, break-contact (NC)

Measurement range / type of installation

8NO typ. scan range limit 8.0mm / non-embedded installation

20N typ. scan range limit 20.0mm / non-embedded installation

Electrical connection

N/A cable, PVC, standard length 2000mm

S12 M12 connector, 4-pin, axial

200-S12 cable, PVC, length 200mm with M12 connector, 4-pin, axial

Order guide

The sensors listed here are preferred types; current information at www.leuze.com.

	Designation	Part No.
S_n = 20mm	ISS 218 MM/4NO-20N-S12	50109710
	ISS 218 MM/4NC-20N-S12	50109711

