## **Retro-reflective sensors**







0.4 ... 5.2m







- Sensor with homogeneous light-band (red light) for reliable detection of objects with different sizes and shapes
- Teachable, preset sensitivity levels for timesaving, optimum adaptation to object size, shape and form
- Easy tune calibration of the sensor to e.g. transparent, perforated or small objects
- Precise alignment thanks to the special shape and form of the light-band
- Maximum system availability through automatic readjustment of the performance reserve
- Reliable detection even with depolarizing media (e.g. foil packaging)
- Light/dark switching via the teach button











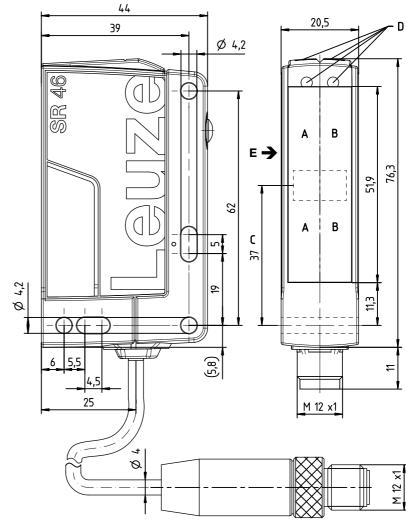


## Accessories:

(available separately)

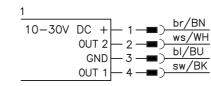
- Mounting systems (BT 46, BTÚ 300M, BTU 900M)
- M12 connectors (KD ...)
- Ready-made cables (K-D ...)
- Reflectors

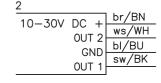
## **Dimensioned drawing**



- Transmitter side Α
- В Receiver side
- С Center of light-band
- $D_A$ Green indicator diode
- $D_B$ Yellow indicator diode
- Preferred entry direction for precise positioning

### **Electrical connection**





## **Specifications**

**Optical data** 

Typ. op. range limit (TK(S) 100x100) 1) Operating ranges 2) Light source 3 Wavelength Detection range Resolution

**Timing** 

Switching frequency Response time Delay before start-up

**Electrical data** 

Operating voltage U<sub>B</sub> Residual ripple Open-circuit current Switching outputs/functions

Signal voltage high/low Output current Sensitivity

Indicators

Green LED Yellow LED

Flashing green/yellow LEDs

Mechanical data

Housing Connector Optics Operation Weight

Connection type

**Environmental data** 

Ambient temp. (operation/storage) Protective circuit 5) VDE safety class <sup>6)</sup> Protection class Light source

Standards applied Chemical resistance 0.4 ... 5.2m see tables

LED (modulated light)

620nm (visible red light) light-band approx. 50mm (see diagrams) typ. 12mm (max. approx. 8mm) 4

250 Hz 2<sub>ms</sub> < 300ms

/4P

/4X /PX

10 ... 30VDC (incl. residual ripple)  $\leq$  15% of  $U_B \leq$  20mA

2 PNP switching outputs, antivalent 1 PNP switching output, light switching 1 PNP switching output, dark switching 2 NPN switching outputs, antivalent

≥ (UB-2V)/≤ 2V

max. 100 mA adjustment via teach button

ready light path free

feedback during teach procedure

plastic (PC-PBT) plastic (PBT) plastic (PMMA) teach button

with M12 connector: approx. 60g with 200mm cable and M12 connector: approx. 80g with 2000mm cable: approx. 100g

M12 connector, 4-pin cable 200 mm with M12 connector, 4-pin

cable 2000mm, 4 x 0.20mm<sup>2</sup>

-40°C ... +60°C/-40°C ... +70°C

2, 3 III IP67, IP 69K

exempt group (in acc. with EN 62471)

IEC 60947-5-2

tested in accordance with ECOLAB

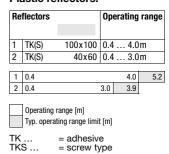
- Typ. operating range limit: max. attainable range without performance reserve
- Operating range: recommended range with performance reserve
- Average life expectancy 100,000h at an ambient temperature of 25°C
- Depends on teach-in, see diagrams (sensitivity increased ≤ 12 mm)
- 2=polarity reversal protection, 3=short circuit protection for all transistor outputs
- Rating voltage 50V

#### Remarks

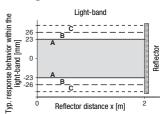
- Performance reserve decreases as sensitivity increases.
- Max. resolution: approx. 8mm.
- Further applications:
  - Detection of transparent media
  - Detection of depolarizing media, e.g. foil packaging
  - Use as muting sensor
- Multiple sensors can be operated in a small area

#### **Tables**

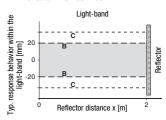
#### Plastic reflectors:



## **Diagrams**



Reference object for detection: 19mm with reflector TKS 100x100



Reference object for detection: 12mm with reflector TKS 40x60

- Standard sensitivity
- Increased sensitivity
- Further increased sensitivity with **Easy tune** (range depends on taught value)

### Remarks

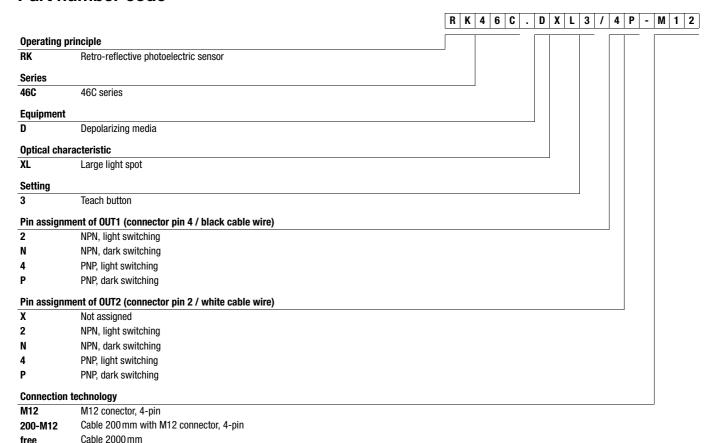
#### Operate in accordance with intended use!

- This product is not a safety sensor and is not intended as personnel protection.
- The product may only be put into operation by competent persons. Solly use the product in accordance with the intended use.

RK46C.DXL3... - 02 2014/07

### **Retro-reflective sensors**

### Part number code



## Order guide

free

The sensors listed here are preferred types; current information at www.leuze.com.

		Designation	Part no.
With M12 connector, 4-pin		_	
	OUT1: PNP light switching, OUT2: PNP dark switching	RK46C.DXL3/4P-M12	50125752
	OUT1: PNP dark switching, OUT2: not connected	RK46C.DXL3/PX-M12	50125991
	OUT1: NPN light switching, OUT2: NPN dark switching	RK46C.DXL3/2N-M12	50126764
With 200mm cable and M12 connector,	4-pin		
	OUT1: PNP light switching, OUT2: PNP dark switching	RK46C.DXL3/4P-200-M12	50125755
With cable, cable length 2m			
, 3	OUT1: PNP light switching, OUT2: PNP dark switching	RK46C.DXL3/4P	50125754

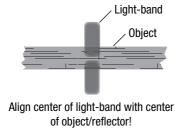
## Precise alignment of sensor

The special shape and form of the light-band allows precise alignment of the sensor with the object to be detected or with the reflector.

#### Advantages:

- Maximum utilization of the light-band
- Reliable detection even with shocks/vibrations







Reliable detection of different objects and objects with cutouts and openings, here pallets:

- different heights
- protruding boards
- damage

# Teach procedure for sensor

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It is essential to teach the sensor before it is used for the first time! The sensor is factory-set to the maximum operating range.

Before starting the teach procedure, align the light-band of the sensor with the center of the object and reflector!

	Teach		
Sensor sensitivity	Standard	Increased	
Switching behavior	Sensor switches when 28 % of light-band is covered by object.	Sensor switches when 18 % of light-band is covered by object.	
Typical application	Reliable detection of pallets	Detection of containers with openings / transparent objects	
	Clear light path to reflector!	Clear light path to reflector!	
Setting	Press teach button (2 to 7s) until both LEDs (green/yellow) flash synchronously.	Press teach button (7 to 12s) until both LEDs (green/yellow) flash alternately.	
	Release teach button – ready.	Release teach button – ready.	
Acknowledgment	Teach successful: Both LEDs (green/yellow) remain lit.		
	Teach not successful: Yellow LED flashes; repeat teach procedure.		

# Easy tune - Fine adjustment of sensor sensitivity (switching threshold)

Easy tune allows you to adjust the sensor sensitivity in small steps using the teach button during normal operation.

Increase sensitivity (reduce switching threshold)	Briefly press teach button (2 to 200 ms), sensitivity is increased slightly and switching threshold is reduced slightly.	The sensor confirms button actuation by brief illumination (1x flash) of both LEDs.
Reduce sensitivity (increase switching threshold)	Press and hold teach button (200 ms to 2s), sensitivity is reduced slightly and switching threshold is increased slightly.	

If the upper or lower end of the adjustment range is reached, both LEDs flash at a much higher frequency.

# Light/dark switching - Adjustment of switching behavior of switching outputs

Light/dark switching	Press teach button (> 12s) until green LED flashes.  The yellow LED indicates the current setting of the switching outputs <sup>1)</sup> :	Yellow LED
	ON = Output OUT1 light switching Output OUT2 dark switching	
	OFF = Output OUT1 dark switching Output OUT2 light switching	
	Release teach button – switchover is complete.  1)For factory settings, see part number code	المالير

RK46C.DXL3... - 02 2014/07