

**HTU418B**

**STANDARD ultrasonic sensors with 2 switching outputs**

en 04-2014/11 50124995

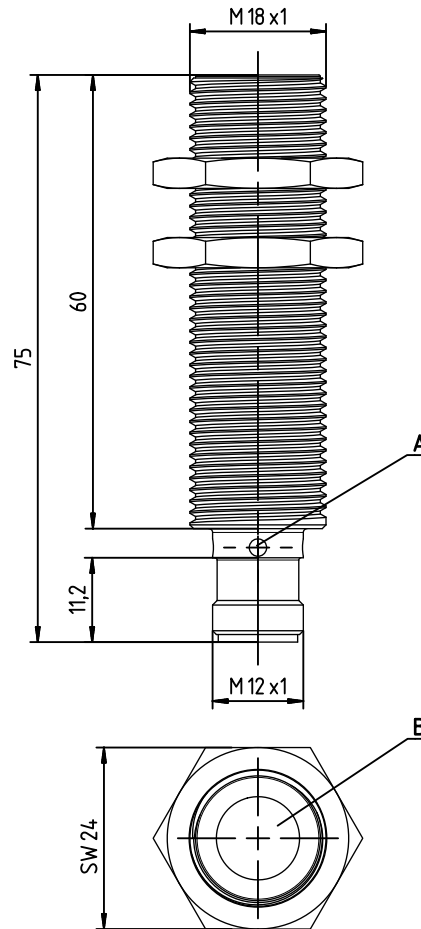


**25 ... 400 mm**  
**150 ... 1300 mm**



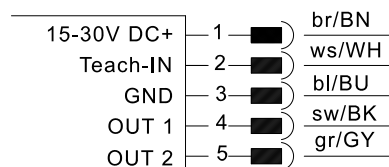
- Largely surface-independent function, ideal for the detection of liquids, bulk materials, transparent media, ...
- Small dead zone at long range
- Adjustment of the switching point can be taught for each switching output
- NO/NC function reversible
- 2 switching outputs (PNP)
- **NEW** – Stable all-metal design

**Dimensioned drawing**

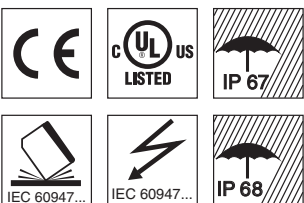


- A** Indicator diodes
- B** Active sensor surface

**Electrical connection**



We reserve the right to make changes • DS\_HTU418B4T4\_en\_50124995.fm



**Accessories:**

(available separately)

- Mounting systems
- Mounting adapter M18-M30: BTX-D18M-D30 (Part no. 50125860)
- Cables with M12 connector (K-D ...)
- Teach adapter PA1/XTSX-M12 (Part no. 50124709)

## Specifications

### Ultrasonic specifications

Scanning range <sup>1)</sup>  
 Adjustment range  
 Ultrasonic frequency  
 Typ. opening angle  
 Resolution  
 Direction of beam  
 Reproducibility  
 Switching hysteresis  
 Temperature drift

### HTU418B-400/4T4...

25 ... 400mm <sup>2)</sup>  
 25 ... 400mm  
 310kHz  
 9°  
 1 mm  
 axial  
 ± 0.15% of full scale value <sup>1)</sup>  
 5mm <sup>1)</sup>  
 0.17%/K

### HTU418B-1300/4T4...

150 ... 1300mm <sup>3)</sup>  
 150 ... 1300mm  
 200kHz  
 16°  
 1 mm  
 axial  
 ± 0.15% of full scale value <sup>1)</sup>  
 10mm <sup>1)</sup>  
 0.17%/K

### Timing

Switching frequency  
 Response time  
 Delay before start-up

7Hz  
 71ms  
 < 300ms

8Hz  
 62ms  
 < 300ms

### Electrical data

Operating voltage  $U_B$  <sup>4)</sup>  
 Residual ripple  
 Open-circuit current  
 Switching output  
 Function  
 Output current  
 Switching range adjustment

15 ... 30V DC (incl. ± 10% residual ripple)  
 ± 10% of  $U_B$   
 ≤ 50mA  
 2x PNP transistor  
 2 x NO contact, reversible  
 max. 150mA  
 teach-in (pin 2):  
 for OUT1: connect to GND for 2 ... 7s  
 for OUT2: connect to GND for 7 ... 12s  
 teach-in (pin 2):  
 for OUT1: connect to  $U_B$  for 2 ... 7s  
 for OUT2: connect to  $U_B$  for 7 ... 12s

Changeover NO/NC

### Indicators

Yellow LED  
 Yellow LED, flashing  
 Green LED

OUT1: object detected  
 teach-in / teaching error  
 object within scanning range

### Mechanical data

Housing  
 Weight  
 Ultrasonic transducer  
 Connection type  
 Fitting position

all-metal brass, nickel-plated  
 50g  
 piezoceramic <sup>5)</sup>  
 M12 connector, 5-pin  
 any

### Environmental data

Ambient temp. (operation/storage)  
 Protective circuit <sup>6)</sup>  
 VDE safety class  
 Degree of protection  
 Standards applied  
 Certifications

-25°C ... +70°C/-30°C ... +85°C  
 1, 2, 3  
 III  
 IP 67 and IP 68  
 EN 60947-5-2  
 UL 508, C22.2 No.14-13 <sup>4)</sup> <sup>7)</sup> <sup>8)</sup>

- 1) at 20°C
- 2) Target: plate 20mm x 20mm
- 3) Target: plate 100mm x 100mm
- 4) For UL applications: for use in class 2 circuits according to NEC only
- 5) The ceramic material of the ultrasonic transducer contains lead zirconium titanate (PZT)
- 6) 1=short-circuit and overload protection, 2=polarity reversal protection, 3=wire break and inductive protection
- 7) These proximity switches shall be used with UL Listed Cable assemblies rated 30V, 0.5A min, in the field installation, or equivalent (categories: CYJV/CYJV7 or PVVA/PVVA7)
- 8) Ambient temperature 85°C. Use same supply source for all circuits.

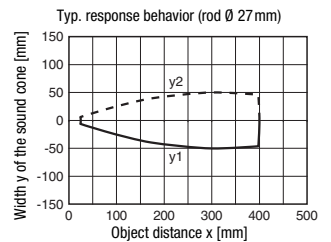
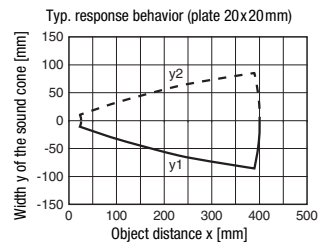
## Remarks

### Operate in accordance with intended use!

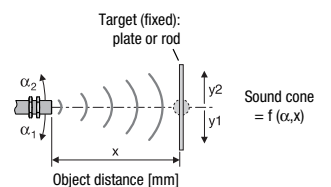
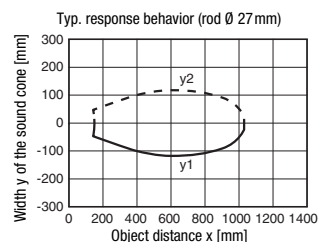
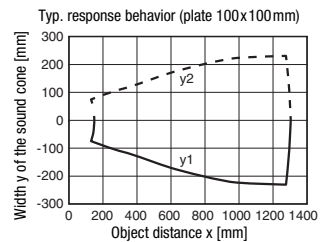
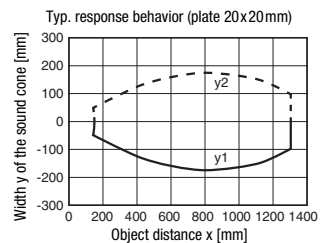
- ☞ This product is not a safety sensor and is not intended as personnel protection.
- ☞ The product may only be put into operation by competent persons.
- ☞ Only use the product in accordance with the intended use.

## Diagrams

### HTU418B-400/...-M12



### HTU418B-1300/...-M12



# HTU418B

# STANDARD ultrasonic sensors with 2 switching outputs

## Part number code

H T U 4 1 8 B - 1 3 0 0 . X 3 / 4 T 4 - M 1 2

### Operating principle

**HTU** Ultrasonic sensor, scanning principle, with background suppression

**DMU** Ultrasonic sensor, distance measurement

### Series

**418B** 418B Series, cylindrical M18 construction

### Scanning range in mm

**400** 25 ... 400

**1300** 150 ... 1300

### Equipment (optional)

**X** "Advanced" design

**3** Teach button on the sensor

### Pin assignment of connector pin 4 / black cable wire (OUT1)

**4** PNP output, NO contact preset

**P** PNP output, NC contact preset

**L** IO-Link communication or push-pull (SIO)

### Pin assignment of connector pin 2 / white cable wire (Teach-IN)

**T** Teach input

### Pin assignment of connector pin 5 / gray cable wire (OUT2)

**4** PNP output, NO contact preset

**P** PNP output, NC contact preset

**V** Analog voltage output 1 ... 10V

**C** Analog current output 4 ... 20mA

**X** Connection not assigned (n. c. - not connected)

### Connection technology

**M12** M12 connector, 5-pin

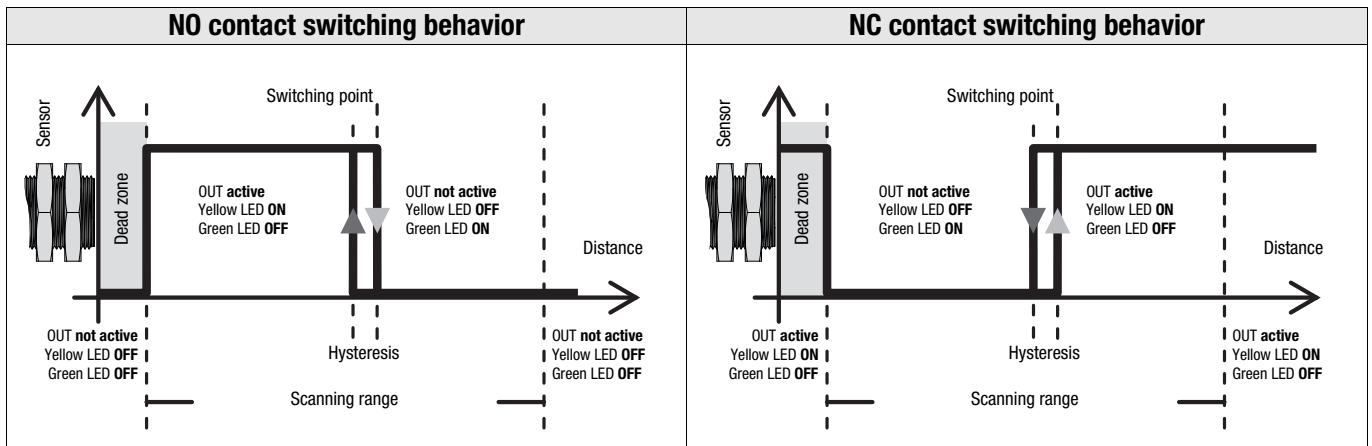
## Order guide

The sensors listed here are preferred types; current information at [www.leuze.com](http://www.leuze.com).

	Designation	Part no.
<b>Scanning range</b>		
25 ... 400mm	HTU418B-400/4T4-M12	50124268
150 ... 1300mm	HTU418B-1300/4T4-M12	50124272

## Device functions and indicators

All sensor settings are taught via the **Teach-IN** input. Device status and switching states are indicated by a green and a yellow LED as follows:



**Notice!**

In measurement operation, the yellow and green LED only indicate the behavior of output **OUT1**. The behavior of output **OUT2** is not indicated.

## Adjusting the switching points via the teach input

The switching points of the sensor outputs **OUT1/OUT2** are set to 400mm or 1000mm on delivery.

By means of a simple teach event, the two switching points can be individually taught to an arbitrary distance within the scanning range. The Leuze **PA1/XTSX-M12** teach adapter can be used for this purpose. The adapter can also be used to easily switch the output function from NO contact to NC contact.

1-point teach of output <b>OUT1</b>	1-point teach of output <b>OUT2</b>
<p><b>1. Place</b> object at desired switching distance.</p> <p><b>2. For the adjustment of output <b>OUT1</b>, connect input <b>Teach-IN</b> to <b>GND</b> for 2 ... 7s</b> (Leuze teach adapter: position "Teach-GND"). The current state of output <b>OUT1</b> is frozen during the teach event.</p> <p><b>3. The yellow LED flashes at 3Hz and then remains on.</b> The current object distance has been taught as the new switching point.</p> <p><b>4. Error-free teach:</b> switching behavior according to the diagram shown above.  <b>Faulty teach</b> (object may be too close or too far away – please note scanning range):  <b>yellow LED flashes at 5Hz</b> until an error-free teach event is performed. The output <b>OUT1</b> is inactive as long as there is a teach error.</p>	<p><b>1. Place</b> object at desired switching distance.</p> <p><b>2. For the adjustment of output <b>OUT2</b>, connect input <b>Teach-IN</b> to <b>GND</b> for 7 ... 12s</b> (Leuze teach adapter: position "Teach-GND"). The current state of output <b>OUT2</b> is frozen during the teach event.</p> <p><b>3. The yellow LED flashes at 3Hz.</b> The current object distance has been taught as the new switching point.</p> <p><b>4. Error-free teach:</b> switching behavior according to the diagram shown above.  <b>Faulty teach</b> (object may be too close or too far away – please note scanning range):  <b>yellow LED flashes at 5Hz</b> until an error-free teach event is performed. The output <b>OUT2</b> is inactive as long as there is a teach error.</p>

## Adjusting the switching function (NC/NO) via the teach input

The switching function of both sensor outputs is set to normally open (NO) on delivery.

If the switching function is changed, the switching output is changed to the opposite state (toggled).

Changeover of the switching function of output <b>OUT1</b>	Changeover of the switching function of output <b>OUT2</b>
<p><b>1. To change the switching function, connect input <b>Teach-IN</b> to <b>U<sub>B</sub></b> for 2 ... 7s</b> (Leuze teach adapter: position "Teach-U<sub>B</sub>"). The current state of output <b>OUT1</b> remains frozen while the adjustment is performed.</p> <p><b>2. The green and yellow LED flash alternately at 2Hz.</b> The switching function has been reversed. The switching behavior corresponds to the diagram shown above.</p>	<p><b>1. To change the switching function, connect input <b>Teach-IN</b> to <b>U<sub>B</sub></b> for 7 ... 12s</b> (Leuze teach adapter: position "Teach-U<sub>B</sub>"). The current state of output <b>OUT2</b> remains frozen while the adjustment is performed.</p> <p><b>2. The green and yellow LED flash alternately at 5Hz.</b> The switching function has been reversed. The switching behavior corresponds to the diagram shown above.</p>



**Notice!**

Please note that **the switching point is taught when GND is connected and the output function is reversed when U<sub>B</sub> is connected. If no sensor action is desired, pin 2 must remain unconnected!**