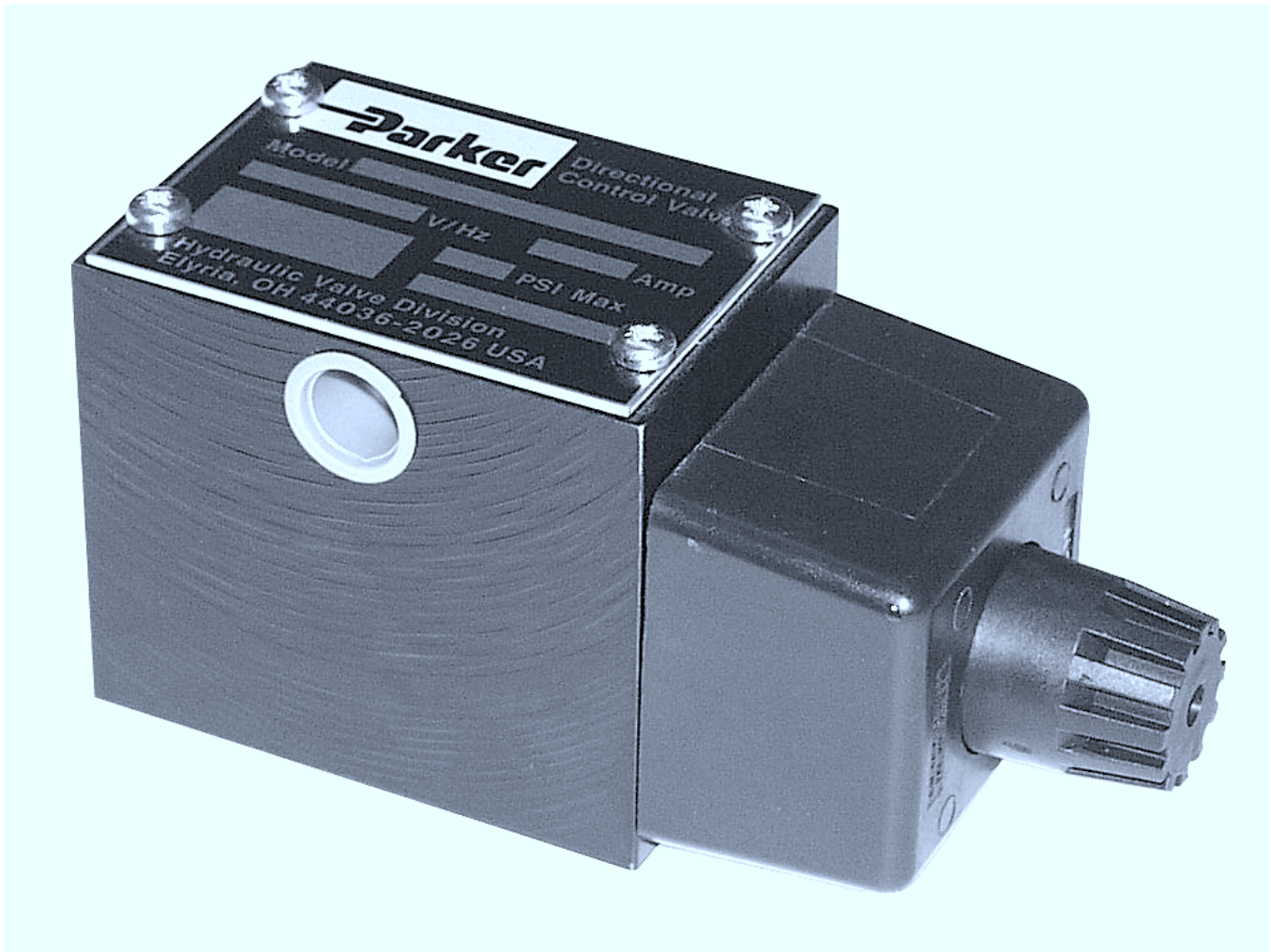




Bulletin 2542-M12/USA
Service Bulletin
Series D3W, E Style

Effective: January 1, 2000



 **WARNING**

FAILURE OR IMPROPER SELECTION OR IMPROPER USE OF THE PRODUCTS AND/OR SYSTEMS DESCRIBED HEREIN OR RELATED ITEMS CAN CAUSE DEATH, PERSONAL INJURY AND PROPERTY DAMAGE.

This document and other information from Parker Hannifin Corporation, its subsidiaries and authorized distributors provide product and/or system options for further investigation by users having technical expertise. It is important that you analyze all aspects of your application and review the information concerning the product or system in the current product catalog. Due to the variety of operating conditions and applications for these products or systems, the user, through its own analysis and testing, is solely responsible for making the final selection of the products and systems and assuring that all performance, safety and warning requirements of the application are met.

The products described herein, including without limitation, product features, specifications, designs, availability and pricing, are subject to change by Parker Hannifin Corporation and its subsidiaries at any time without notice.

Offer of Sale

The items described in this document are hereby offered for sale by Parker Hannifin Corporation, its subsidiaries or its authorized distributors. This offer and its acceptance are governed by the provisions stated in the "Offer of Sale".

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2542-M12.p65, dd, am

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D

Directional Control Valve

3

Basic Valve

W

Actuator

Spool

E

Style

Seal

Seal

Solenoid Voltage

Solenoid Voltage

Connector Package

Connector Package

NFPA D05
 CETOP 5
 NG 10

Wet armature
 solenoid

Code	Description
N	Nitrile
V	Fluorocarbon

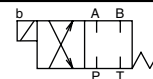
Code	Description
E	24/60 - 24/50 VAC
Y *	120/60 - 110/50 VAC
T *	240/60 - 220/50 VAC
K #	12 VDC
J #	24 VDC
D	120 VDC
Z	250 VDC

* Available in low watt version with integral rectifier.
 # Low Watt Coil available.

Code	Symbol	Code	Symbol
1		10†	
2		11	
3		12	
4		16	
5		21†	
6		22†	
7		81†	
8*, 9**		82†	

* 8 spool has closed crossover
 ** 9 spool has open crossover
 † Available only with rectified AC coils or high watt DC coils

Code	Description
E	Single solenoid, 2 position, spring offset to center. P to B and A to T when energized.



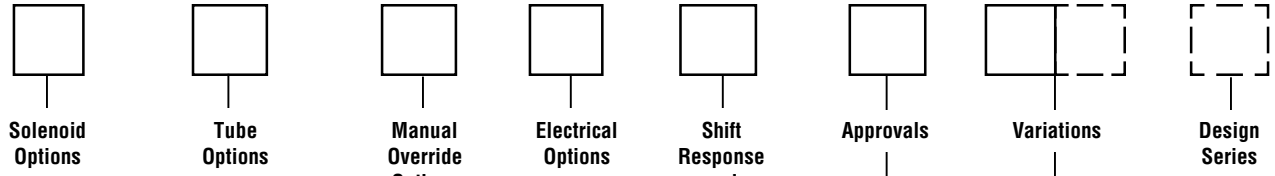
This condition varies with spool code

Code	Description
C	Conduit Cavity
K	Conduit Adaptor
P	Hirschmann w/Plug
W*	Hirschmann w/o Plug
S	Double Spade
E	Explosion Proof

*Not available with signal lights.

Ordering Information

Directional Control Valves Series D3W, E Style



Solenoid Options

Code	Coil
Omit	High Watt
D†	Explosion Proof, EExd
F	Low Watt
U	Explosion Proof, UL/CSA

† Explosion proof coils are 60 Hz at standard voltage; dual rating not available.

Tube Options

Code	Description
Omit	Low Pressure

Manual Override Options

Code	Description
Omit	Standard Tube
P	Extended Manual Override
R	Repairable Manual Override

Electrical Options

Code	Description
Omit	No Option
V	Varistor Surge Suppressor
Z	AC Rectified Coil

Code	Description
Omit	Standard Response
S4	Soft Shift, 0.040" Orifice
S7†	Soft Shift, 0.070" Orifice
I7	Monitor Switch*

* Single solenoid models only. Not CE or CSA approved.
† Recommended for spools 3, 4, 15.

Shift Response and Indication

Approvals

Code	Description
Omit	Standard Valve
4	CSA Approval
K	UL Recognition

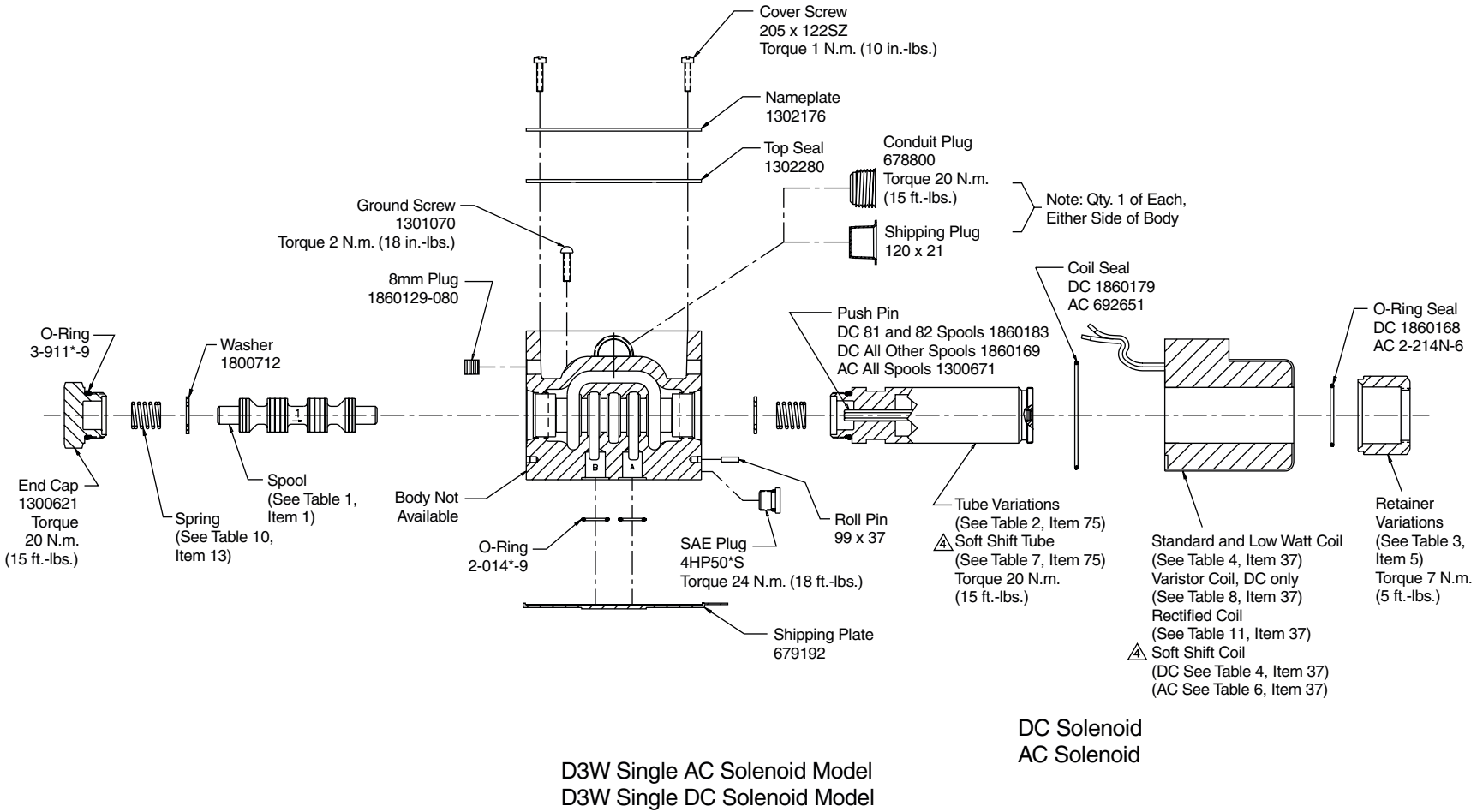
Variations

Code	Description
Omit	Standard Valve
5	Signal Lights
6	Manaplug, Brad Harrison Mini
7	Manaplug, Brad Harrison Micro (M12x1)
56	Manaplug (Mini) with Lights
57	Manaplug (Micro) with Lights (M12x1)
1A	Manaplug (Mini) Single Sol. 5-Pin
1B	Manaplug (Micro) Single Sol. 5-Pin (M12x1)
1C	Manaplug (Mini) Single Sol. 5-Pin w/Lights
1D	Manaplug (Micro) Single Sol. 5-Pin w/Lights (M12x1)

Design Series

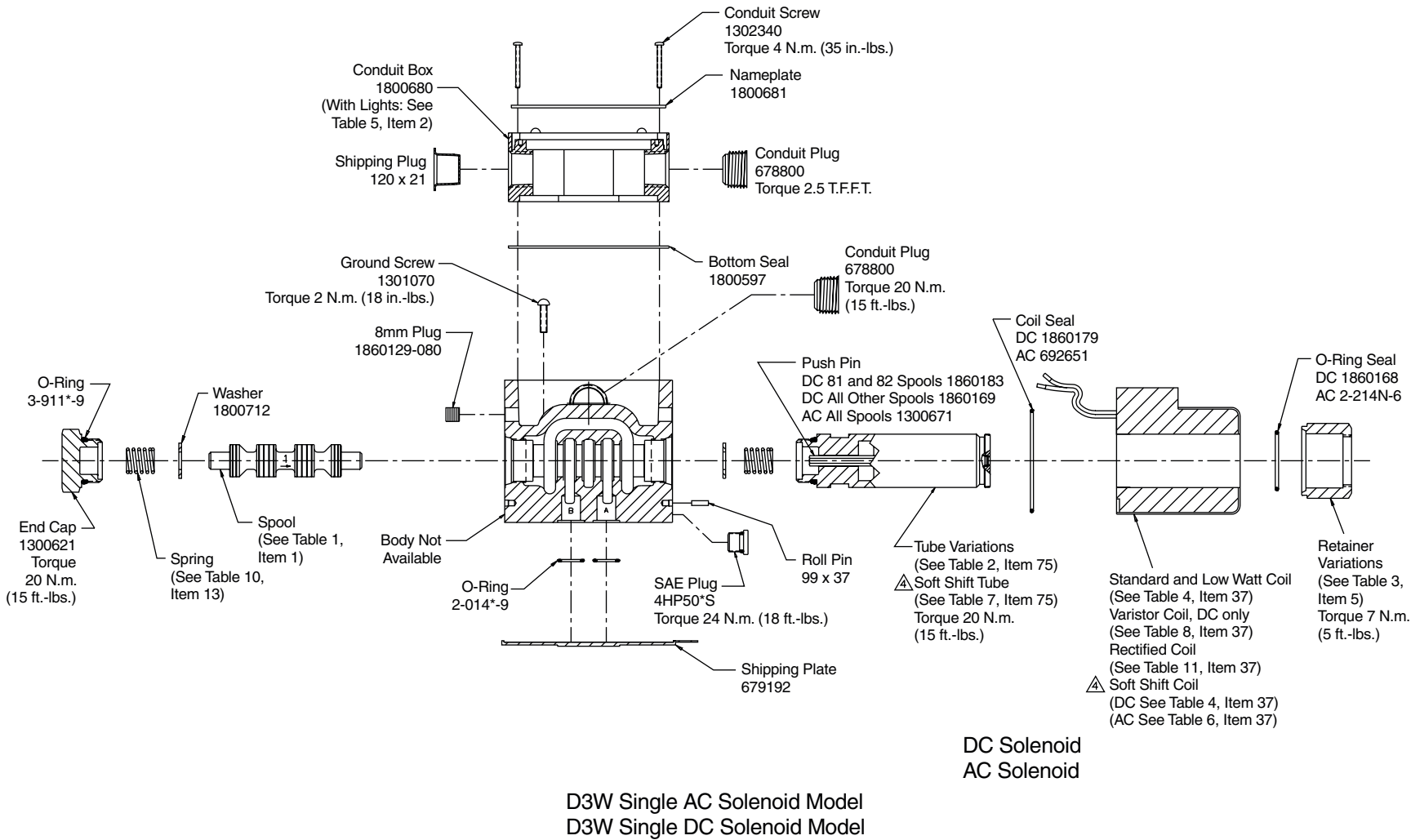
NOTE:
Not required when ordering.

Valve Weight:	
Single Solenoid:	
AC	4.3 kg (9.5 lbs)
DC	5.3 kg (11.6 lbs)
Standard Bolt Kit:	
BK98	



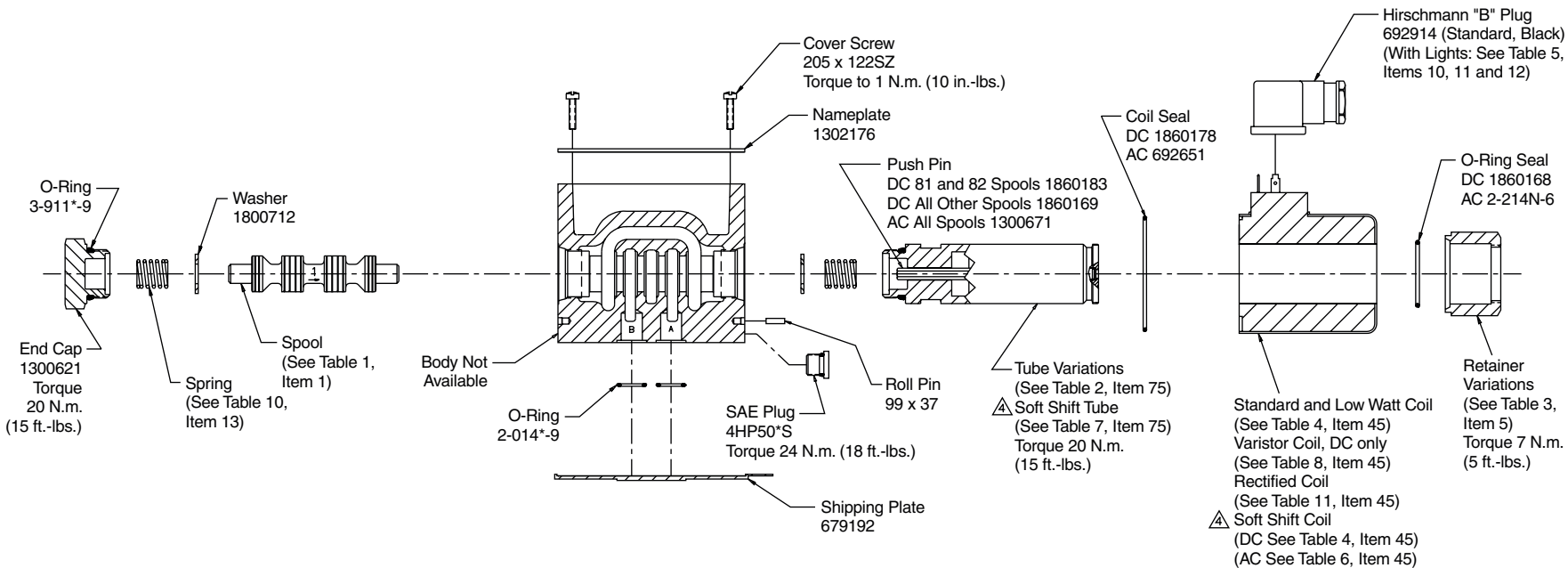
NOTES:

- 1) DC Components Shown, See Tables for AC Components Where Applicable
- 2) * Indicates Seal Compound: N-Nitrile, V-Fluorocarbon.
- 3) Gasket 1300698 (Used on AC Only) Not Shown. Reference C-Style for Location.
- △ See Detail "A" in Tables Location.



NOTES:

- 1) DC Components Shown. See Tables for AC Components Where Applicable
 - 2) * Indicates Seal Compound: N-Nitrile, V-Fluorocarbon.
 - 3) Gasket 1300698 (Used on AC Only) Not Shown. Reference C-Style for Location.
- ▲ See Detail "A" in Tables Location.

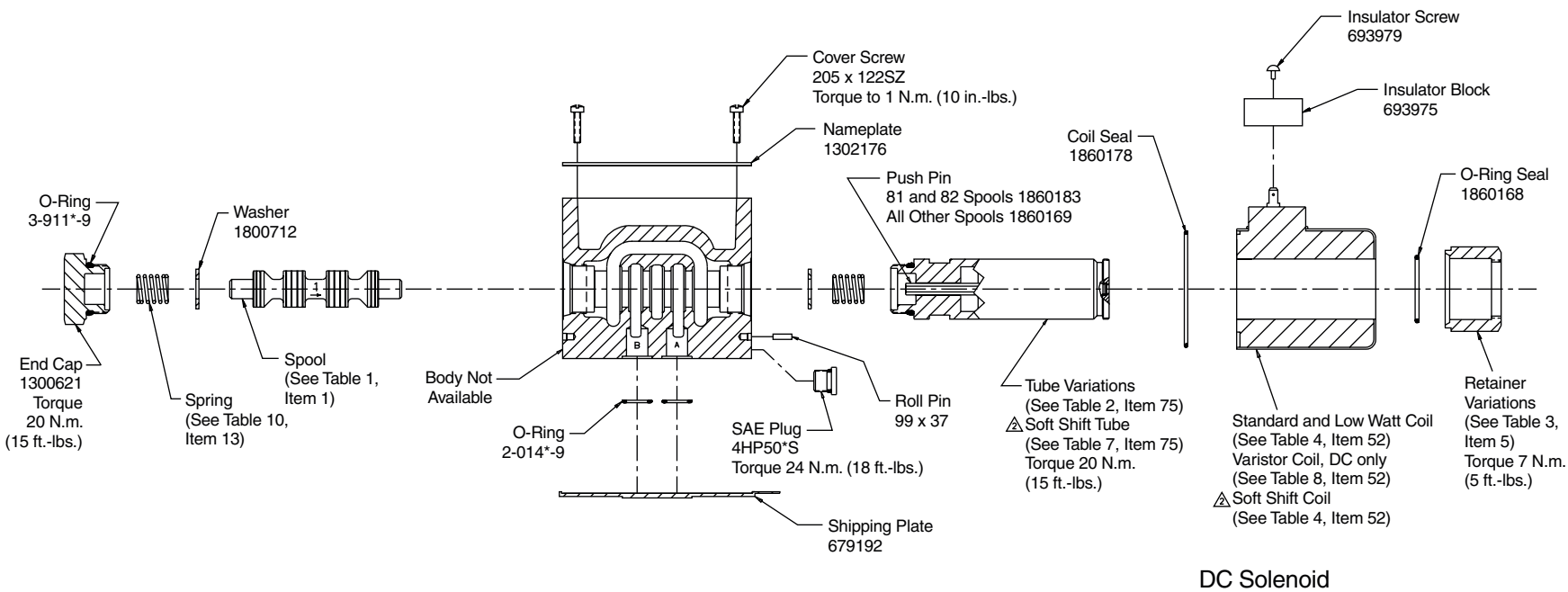


D3W Single AC Solenoid Model
 D3W Single DC Solenoid Model

DC Solenoid
 AC Solenoid

NOTES:

- 1) DC Components Shown, See Tables for AC Components Where Applicable
 - 2) * Indicates Seal Compound: N-Nitrile, V-Fluorocarbon.
 - 3) Gasket 1300698 (Used on AC Only) Not Shown. Reference C-Style for Location.
- ▲ See Detail "A" in Tables Location.

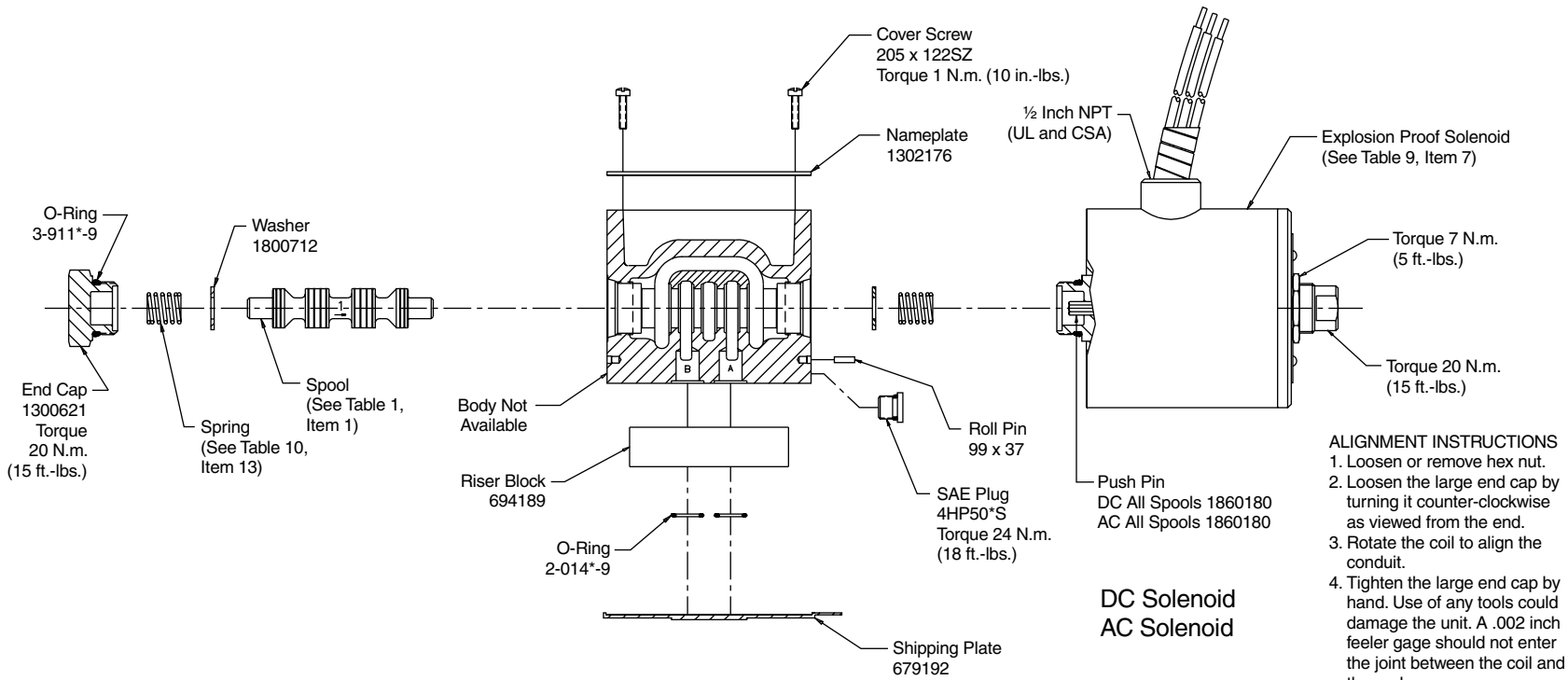


D3W Single DC Solenoid Model

DC Solenoid

NOTES:

- 1) * Indicates Seal Compound: N-Nitrile, V-Fluorocarbon.
- ▲ See Detail "A" in Tables Location.



D3W Single AC Solenoid Model
 D3W Single DC Solenoid Model

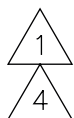
ALIGNMENT INSTRUCTIONS

1. Loosen or remove hex nut.
2. Loosen the large end cap by turning it counter-clockwise as viewed from the end.
3. Rotate the coil to align the conduit.
4. Tighten the large end cap by hand. Use of any tools could damage the unit. A .002 inch feeler gage should not enter the joint between the coil and the end cap.
5. Replace the hex nut and torque to 20 N.m. (15 ft.-lbs.) maximum.

DC Solenoid
 AC Solenoid

NOTES:

- 1) DC Components Shown. See Tables for AC Components where Applicable.
- 2) * Indicates Seal Compound: N-Nitrile, V-Fluorocarbon.



CODE	ITEM	PART NUMBER	QTY	DESCRIPTION
1	1	1300601	1	#1 SPOOL
2	1	1300602	1	#2 SPOOL
3	1	1300603	1	#3 SPOOL
4	1	1300604	1	#4 SPOOL
5	1	1300605	1	#5 SPOOL
6	1	1300606	1	#6 SPOOL
7	1	1300607	1	#7 SPOOL
8	1	1300608	1	#8 SPOOL
9	1	1300609	1	#9 SPOOL
10	1	1300610	1	#10 SPOOL
11	1	1300611	1	#11 SPOOL
12	1	1300664	1	#12 SPOOL
14	1	1300607	1	#7 SPOOL REVERSED
15	1	1300603	1	#3 SPOOL REVERSED
16	1	1300605	1	#5 SPOOL REVERSED
21	1	1301701	1	#21 SPOOL
22	1	1301701	1	#21 SPOOL REVERSED
81	1	1210161	1	#81 SPOOL
82	1	1210162	1	#82 SPOOL



NOTES:

- 1 ARROW POINTS TOWARD "A" PORT FOR ALL SPOOLS EXCEPT 14,15, 16 AND 22.
- 2 FOR "E" AND "K" STYLES WITH 8 OR 9 SPOOLS, SOLENOID IS ON OPPOSITE END OF THAT SHOWN IN ILLUSTRATION.
- 3 81 AND 82 SPOOLS NOT APPLICABLE WITH EXPLOSION PROOF OPTIONS.
- 4 10,21,22,81 AND 82 SPOOLS ONLY AVAILABLE IN RECTIFIED AC OR HIGH WATT DC ONLY.

CODE	ITEM	PART NUMBER	QTY	DESCRIPTION
OMIT or F	75	1300666	A/R	A.C. TUBE 1500 PSI
		1860163		D.C. TUBE 1500 PSI
P or FP	75	1860174	A/R	EXTENDED A.C. TUBE 1500 PSI
		1860165		EXTENDED D.C. TUBE 1500 PSI
R or FR	75	1860175	A/R	REPAIRABLE A.C. TUBE 1500 PSI
		1860166		REPAIRABLE D.C. TUBE 1500 PSI

CODE	ITEM	PART NUMBER	QTY	DESCRIPTION
ALL EXCEPT R,S,P & T	5	693568	A/R	AC STANDARD RETAINER
		1860167		DC STANDARD RETAINER
P or FP HP or FHP	5	1300128	A/R	AC EXT. OVERRIDE RETAINER
		1860171		DC EXT. OVERRIDE RETAINER
		697161		EXTENDED OVERRIDE BOOT
ALL R ALL S	5	1300700	A/R	AC REPAIR. OVERRIDE RETAINER
		1860167		DC REPAIR. OVERRIDE RETAINER
ALL T	5	693568	A/R	AC STANDARD RETAINER
		1300812		TAMPERPROOF DISC (AC ONLY)
		1300532		TAMPERPROOF DISC (AC ONLY)
		1860182		DC TAMPERPROOF RETAINER

		C	P/W	S
SOL CONNECTION		(CONDUIT)	(HIRSCHMANN)	(DUAL SPADE)
ITEM		37	45	52

CODE	DESCRIPTION	QTY	PART NUMBER	PART NUMBER	PART NUMBER
E*	24/50-24/60 VAC, 32/36 WATT	A/R	691745-1	1300574	N/A
Y*	120/60-110/50 VAC, 32 WATT	A/R	691740-1	691750	N/A
T*	240/60-220/50 VAC, 32 WATT	A/R	691743-1	693987	N/A
K*	12 VDC, 36 WATT	A/R	1860156-K	1860152-K	1860160-K
K*F	12 VDC, 18 WATT (LOW WATT)	A/R	1860157-K	1860153-K	1860161-K
J*	24 VDC, 36 WATT	A/R	1860156-J	1860152-J	1860160-J
J*F	24 VDC, 18 WATT (LOW WATT)	A/R	1860157-J	1860153-J	1860161-J
D*	120 VDC	A/R	1860156-D	1860152-D	1860160-D
Z*	250 VDC	A/R	1860156-Z	1860152-Z	1860160-Z

Table 5 (Signal Lights)

CODE	ITEM	PART NUMBER	QTY	DESCRIPTION	CODE	ITEM	PART NUMBER	QTY	DESCRIPTION
ALL PLUGS (*P*5)	10	A697047	A/R	LABEL - "A" SOLENOID	YK*5	2	1800679-Y	1	CONDUIT BOX COVER, 120VAC
	11	A697048	A/R	LABEL - "B" SOLENOID	TK*5		1800679-T	1	CONDUIT BOX COVER, 240VAC
					EK*5		1800679-E	1	CONDUIT BOX COVER, 24VAC
YP*5		B694936	A/R	PLUG WITH LIGHT, 100-120V	KK*5		1800679-K	1	CONDUIT BOX COVER, 12VDC
TP*5		B694936	A/R	PLUG WITH LIGHT, 240V	JK*5		1800679-J	1	CONDUIT BOX COVER, 24VDC
KP*5	12	B694935	A/R	PLUG WITH LIGHT, 12V	DK*5		1800679-D	1	CONDUIT BOX COVER, 120VDC
JP*5		B694935	A/R	PLUG WITH LIGHT, 24V	ZK*5		1800679-Z	1	CONDUIT BOX COVER, 250VDC
DP*5		B694936	A/R	PLUG WITH LIGHT, 100-120V			697799	1	WARNING LABEL

Table 6 (Soft Shift Coils, AC Only)

		SOL CONNECTION	C/K (CONDUIT)	P/W (HIRSCHMANN)
		ITEM	37	45
CODE	DESCRIPTION	QTY	PART NUMBER	PART NUMBER
E*	24/50-24/60 VAC, 32/36 WATT	A/R	1860158-E	1860154-E
Y*	120/60-110/50 VAC, 32 WATT	A/R	1860158-Y	1860154-Y
T*	240/60-220/50 VAC, 32 WATT	A/R	1860158-T	1860154-T

Table 7 (Soft Shift Tubes, AC or DC)

CODE	ITEM	PART NUMBER	QTY	DESCRIPTION
S4	75	1860172-4	A/R	AC 1500 PSI SOFT SHIFT TUBE
S7	75	1860172-7	A/R	AC 1500 PSI SOFT SHIFT TUBE
RS4	75	1860164	A/R	AC 1500 PSI REPAIRABLE SOFT SHIFT TUBE
		1301663	A/R	.040 ORIFICE
RS7		1860164	A/R	AC 1500 PSI REPAIRABLE SOFT SHIFT TUBE
		1800748	A/R	.070 ORIFICE

Table 8 (Varistor Coils, DC Only)

		SOL CONNECTION	C/K (CONDUIT)	P/W (HIRSCHMANN)	S (DUAL SPADE)
		ITEM	37	45	52
CODE	DESCRIPTION	QTY	PART NUMBER	PART NUMBER	PART NUMBER
K*	12 VDC	A/R	1860159-K	1860155-K	1860162-K
J*	24 VDC	A/R	1860159-J	1860155-J	1860162-J
D*	120 VDC	A/R	1860159-D	1860155-D	1860162-D
Z*	250 VDC	A/R	1860159-Z	1860155-Z	1860162-Z

Table 9 (Explosion Proof Coils)

Table 9 (Explosion Proof Coils)				
SOL CONNECTION			D (CENELEC)	U (UL & CSA)
ITEM			7	7
CODE	DESCRIPTION	QTY	PART NUMBER	PART NUMBER
YE	120/60 VAC	A/R	1302310-Y	132308-Y
TE	240/60 VAC	A/R	1302310-T	132308-T
PE	110/50 VAC	A/R	1302310-P	132308-P
NE	220/50 VAC	A/R	1302310-N	132308-N
KE	12 VDC	A/R	1302310-K	132308-K
JE	24 VDC	A/R	1302310-J	132308-J
DE	120 VDC	A/R	1302310-D	132308-D
ZE	250 VDC	A/R	1302310-Z	132308-Z

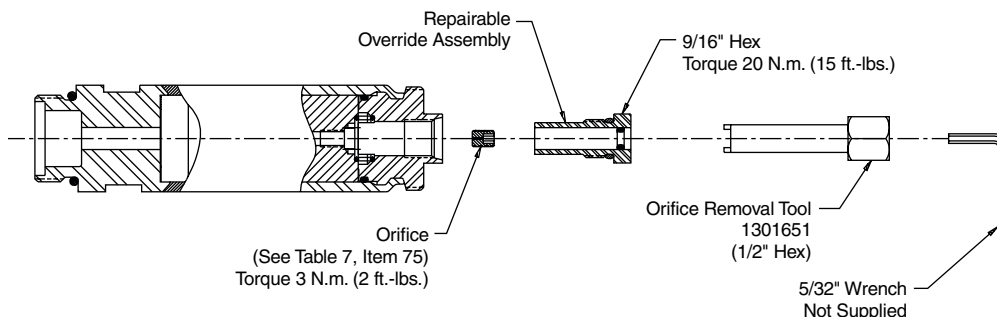
Table 10 (Springs)

CODE	ITEM	PART NUMBER	QTY	DESCRIPTION
ALL EXCEPT F	13	1301262	2	AC SPRING FOR SPOOLS 1,2,3,4,5,6,11,12,15,16
		1301263		AC SPRING FOR SPOOLS 7,8,9,14
ALL EXCEPT F	13	1800683	2	DC SPRING FOR SPOOLS 1,3,4,5,6,10,11,15,16,21,81,82
		1800684		DC SPRING FOR SPOOLS 2,7,8,9,12,14
F	13	1800685	2	DC LOW WATT SPRING FOR SPOOLS 1,3,4,5,6,11,15,16
		1800686		DC LOW WATT SPRING FOR SPOOLS 2,7,8,9,12,14

Table 11 (Rectified Coils, AC Only)

Table 11 (Rectified Coils, AC Only)				
SOL CONNECTION			C/K (CONDUIT)	P/W (HIRSCHMANN)
ITEM			37	45
CODE	DESCRIPTION	QTY	PART NUMBER	PART NUMBER
E*	24/50-24/60 VAC, 32/36 WATT	A/R	1860158-E	1860154-E
Y*	120/60-110/50 VAC, 32 WATT	A/R	1860158-Y	1860154-Y
T*	240/60-220/50 VAC, 32 WATT	A/R	1860158-T	1860154-T

Detail A: Repairable Soft Shift Option
 (Codes "RS4" and "RS7")



Solenoid Ratings**

Insulation	Class H
Allowable Deviation from rated voltage	-10% to +15%
Armature	Wet pin type

** DC Solenoids available with optional molded metal oxide varistor (MOV) for surge suppression.
 Leadwire length 6" from coil face.

D3W**F Solenoid Electrical Characteristics†**

Solenoid Code	Nominal Volts/Hz	In Rush Amps	Holding Amps	Watts
KF	12 VDC	—	3.00	18
JF	24 VDC	—	0.75	18

† Based on nominal voltage @ 22°C (72°F)

D3W Solenoid Electrical Characteristics†

Solenoid Code	Nominal Volts/Hz	In Rush VA	Holding VA	Nominal Watts (Ref)
Y	120/60	298	95	32
	110/50	294	102	
T	240/60	288	96	32
	220/50	288	101	
E	24/60	290	77	32
	24/50	381	110	
K	12 VDC	—	3.00†	36
J	24 VDC	—	1.50†	36
D	120 VDC	—	0.30†	36
Z	250 VDC	—	0.14†	36

† DC holding amps.

Explosion Proof Solenoids

Explosion Proof Solenoid Ratings

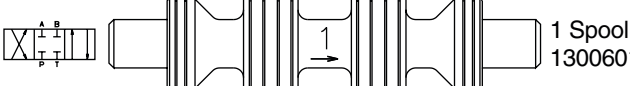
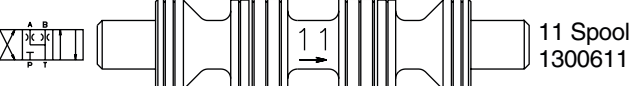
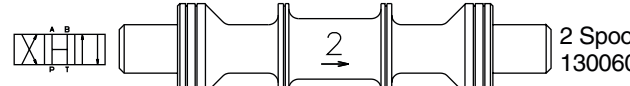
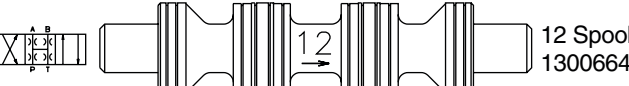
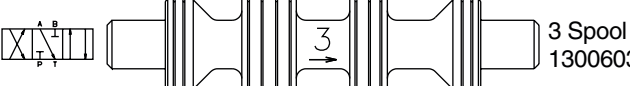
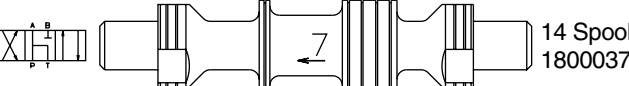
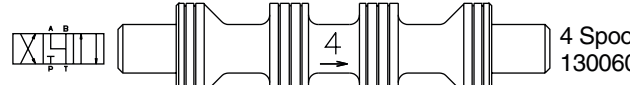
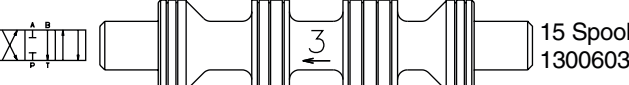
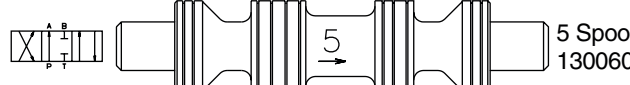
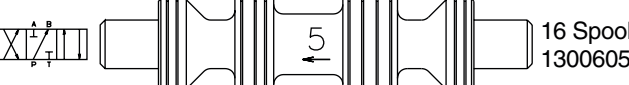
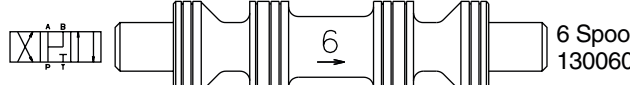
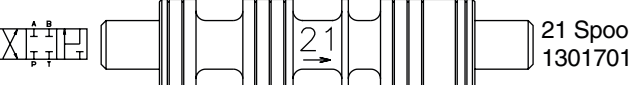
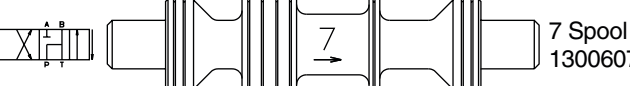
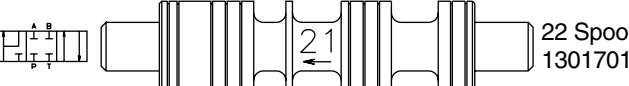
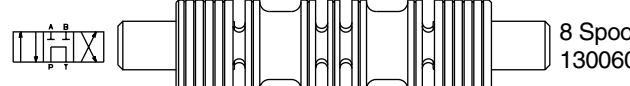
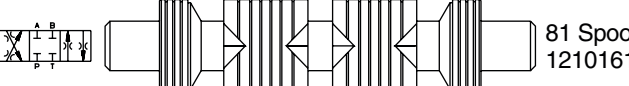
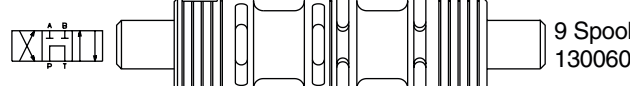
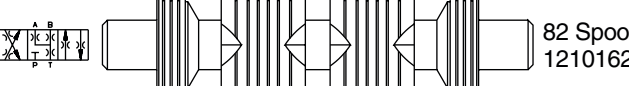
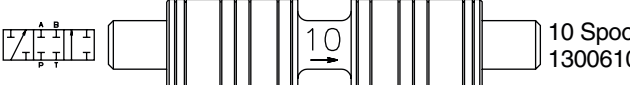
U.L. (EU) C.S.A.	Class I, Div. 1 & 2, Groups C & D Class II, Div 1 & 2, Groups E, F & G As defined by the N.E.C
CENELEC (ED)	Complies with BASEEFA requirements for BS5501: Parts 1 and 5 Ex'd CENELEC EN50 – D18, Group II B

Electrical Characteristics* ED and EU

Solenoid Code	Nominal Volts/Hz	In Rush VA	Holding VA	Nominal Watts (Ref)
Y	120/60	266	82	36
T	240/60	266	82	36
K	12 VDC	—	3.00†	36
J	24 VDC	—	1.50†	36
D	120 VDC	—	0.30†	36
Z	250 VDC	—	0.14†	36

*Dual frequency not available on explosion proof coils.

† DC holding amps.

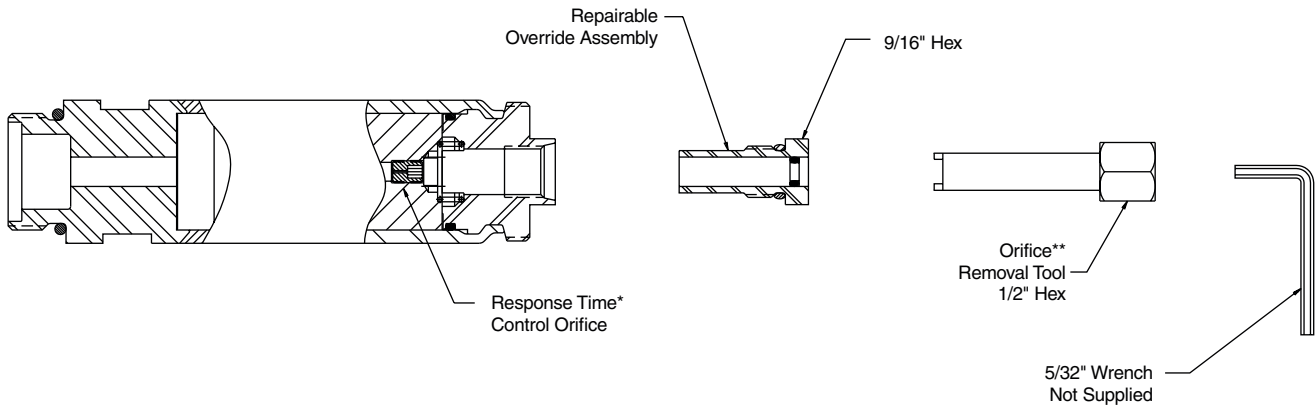
<p>B-SOLENOID *(A-SOLENOID)</p>	<p>B-SOLENOID *(A-SOLENOID)</p>
 <p>1 Spool 1300601</p>	 <p>11 Spool 1300611</p>
 <p>2 Spool 1300602</p>	 <p>12 Spool 1300664</p>
 <p>3 Spool 1300603</p>	 <p>14 Spool 1800037</p>
 <p>4 Spool 1300604</p>	 <p>15 Spool 1300603</p>
 <p>5 Spool 1300605</p>	 <p>16 Spool 1300605</p>
 <p>6 Spool 1300606</p>	 <p>21 Spool 1301701</p>
 <p>7 Spool 1300607</p>	 <p>22 Spool 1301701</p>
 <p>8 Spool* 1300608</p>	 <p>81 Spool 1210161</p>
 <p>9 Spool** 1300609</p>	 <p>82 Spool 1210162</p>
 <p>10 Spool 1300610</p>	

* 8 spool has closed crossover

** 9 spool has open crossover

Soft Shift with Tool

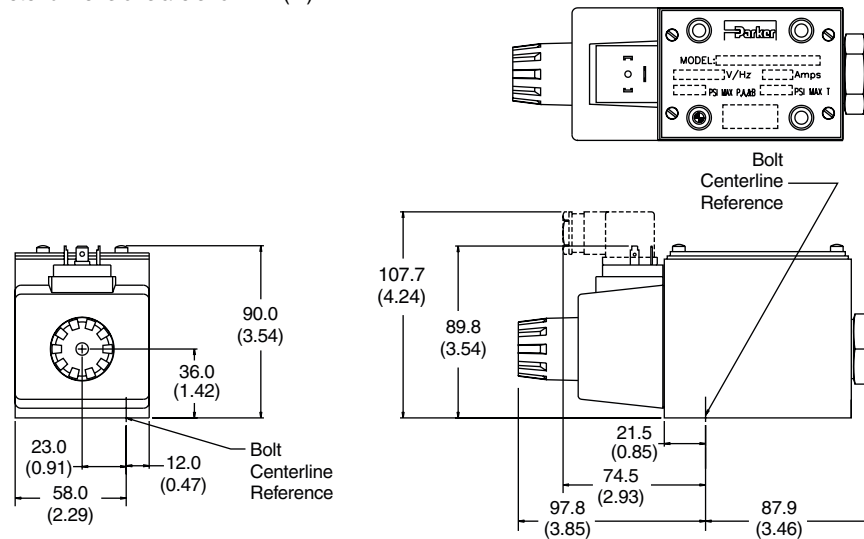
Repairable Soft Shift Tool



** Orifice Removal Tool with Kit Part Number 1301661

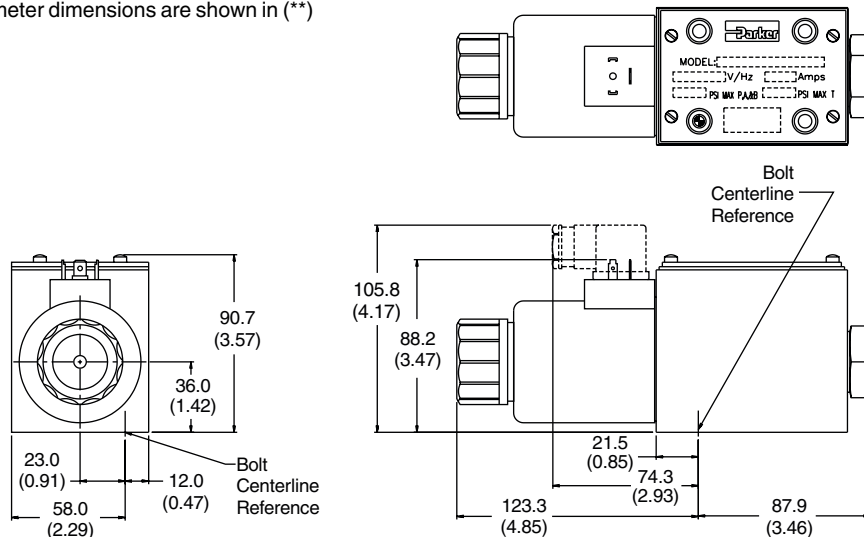
Single Solenoid AC

Inch equivalents for millimeter dimensions are shown in (**)



Single Solenoid DC

Inch equivalents for millimeter dimensions are shown in (**)



Warning

Before any circuit connection is broken, be sure to turn off all power and relieve system pressure. Lower all vertical loads and cylinders, lock any load which could produce pressure and discharge any accumulators. Plug and cap all lines and openings to prevent contamination from entering the system.

Cleaning and Inspection

1. Proper cleaning is a critical part of preventive maintenance in the use of directional control valves. All parts should be cleaned with a solvent that is compatible with the system fluid. Compressed air may also work well when cleaning orifices and passage ways, but proper filtration must be employed to remove water and contamination.

NOTE: Always make sure all parts have been cleaned before reassembling.

2. Inspection

a. Inspect all passage ways for obstructions.

b. Inspect all washers, push pins, plungers and pole faces for signs of wear and/or mushrooming. Inspect all springs for signs of distortion. Replace parts as necessary.

c. Look for nicks and burrs on the spool and bore lands. Nicks in these areas indicate likely contamination of the system fluid.

3. If there are no signs of nicks or burrs on the spool and bore, check the spool movement as follows:

a. Lubricate the spool and bore with clean system fluid.

b. Insert the spool back into the body and slowly move the spool back and forth. The spool should move freely. If there is any sticking between the spool and the bore, remove the spool and repeat 2a, 2c and 3a.

c. The spool movement can also be checked by placing the valve body on end and inserting the spool. Gravity will pull the spool to the other end if there is no sticking.

d. After several attempts have been made without resolution, replace the valve.

Troubleshooting

Problem: Valve spool fails to move

	Cause	Recommendation
Mechanical	Recommended flow exceeded	Check maximum flow rate for appropriate spool by spool function.
	Recommended pressure exceeded	Check maximum pressure rating for valve.
	Improper installation connections	Check installation drawings.
	Contamination in system	Disassemble, inspect, clean and flush.
	Improper assembly	Check proper assembly. Refer to drawing for appropriate model.
	Valve has silted	Disassemble and clean valve.
Electrical	Power off	Turn power on.
	Improper voltage	Check voltage requirements for valve model.
	Faulty connection	Check connections.
	Faulty coil	Check coil resistance.

Problem: Valve produces undesirable response

	Cause	Recommendation
Mechanical	Recommended flow exceeded	Check maximum flow rate for appropriate spool by spool function.
	Recommended pressure exceeded	Check maximum pressure rating for valve.
	Improper installation connections	Check installation drawings.
	Contamination in system	Disassemble, inspect, clean and flush.
	Improper assembly	Check proper assembly. Refer to drawing for appropriate model.
	Improper fluid	Check fluid recommendations.
	Recommended temperature exceeded (indicated by fluid discoloration or spool tarnishing)	Check maximum temperature recommendations.
	Incorrect orifice size (soft shift only)	Check orifice size for desired response time.
Electrical	Improper voltage	Check voltage requirements for valve model.
	Faulty connection	Check connections.
	Faulty coil	Check coil resistance.

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9. Taxes: Unless otherwise indicated on the face hereof, all prices and charges are exclusive of excise, sales, use, property, occupational or like taxes which may be imposed by any taxing authority upon the manufacture, sale or delivery of the items sold hereunder. If any such taxes must be paid by Seller or if Seller is liable for the collection of such tax, the amount thereof shall be in addition to the amounts for the items sold. Buyer agrees to pay all such taxes or to reimburse Seller therefore upon receipt of its invoice. If Buyer claims exemption from any sales, use or other tax imposed by any taxing authority, Buyer shall save Seller harmless from and against any such tax, together with any interest or penalties thereon which may be assessed if the items are held to be taxable.

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12. Entire Agreement/Governing Law: The terms and conditions set forth herein, together with any amendments, modifications and any different terms or conditions expressly accepted by Seller in writing, shall constitute the entire Agreement concerning the items sold, and there are no oral or other representations or agreements which pertain thereto. This Agreement shall be governed in all respects by the law of the State of Ohio. No actions arising out of the sale of the items sold hereunder or this Agreement may be brought by either party more than two (2) years after the cause of action accrues.

9/91-P



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