











VISC0

Model Number

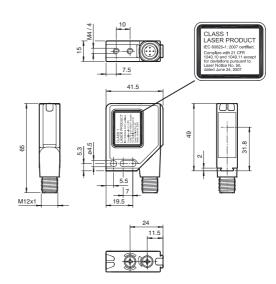
MLV12-54-LAS-300/76b/110/124

Retroreflective sensor with metal connector M12; 5-pin, 90° convertible

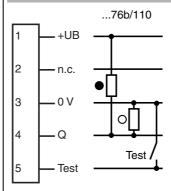
Features

- Series of sensors in a widely used standard housing
- Visible red light, pulsed LASER light
- Precision: high degree of repeatability thanks to small light spot
- Reliable detection of minimum target sizes > 0.3 mm
- Resistant against noise: reliable operation under all conditions
- High level of stability thanks to the metal housing frame

Dimensions



Electrical connection

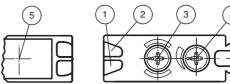


- O = Light on
- = Dark on

Pinout



Indicators/operating means



- Operating display green
- Switch state yellow
- Bright/dark swit
- Potentiometer



Technical data		
General specifications		
Effective detection range		100 450 mm
Reflector distance		0.02 4 m
Threshold detection range		5.6 m
Reference target		MH82 reflector
Light source		laser diode
Light type		modulated visible red light
Laser nominal ratings		
Note		LASER LIGHT, DO NOT STARE INTO BEAM
Laser class		1
Wave length		650 nm
Beam divergence		2 mrad
Pulse length		1.8 µs
Repetition rate		17.86 kHz
max. pulse energy		1.1 nJ
		> 0.3 mm
Target size		
Diameter of the light spot		approx. 0.5 mm at detection range 150 mm up to 400 mm
Angle of divergence		0.1 °
Ambient light limit		
Continuous light		50000 Lux
Modulated light		5000 Lux
Functional safety related parame	ters	
MTTF _d		930 a
Mission Time (T _M)		10 a
Diagnostic Coverage (DC)		0 %
Indicators/operating means		
Operating display		LED green, flashes in case of short-circuit
Function display		2 LEDs yellow, light up when light beam is free, flash when falling short of the stability control, off when light beam is interrupted
Controls		rotary switch for light/dark, sensitivity adjuster
Electrical specifications		
Operating voltage	U _B	10 30 V DC
Ripple	-Б	max. 10 %
No-load supply current	I ₀	max. 40 mA
Input	.0	
Test input		emitter deactivation at 0 V
•		ennuel deactivation at 0 v
Output		2.1.71
Switching type		light/dark on switchable
Signal output		1 push-pull (4 in 1) output, short-circuit protected, reverse polarity protected
Switching voltage		max. 30 V DC
Switching current		max. 0.1 A
Voltage drop	U _d	≤ 2.5 V DC
Switching frequency	f	2500 Hz
Response time		0.2 ms
Ambient conditions		
Ambient temperature		-10 50 °C (14 122 °F)
Ambient temperature Storage temperature		-10 50 °C (14 122 °F) -20 65 °C (-4 149 °F)
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Storage temperature		,
Storage temperature Mechanical specifications		-20 65 °C (-4 149 °F)
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Accessories

OMH-MLV12-HWG

Mounting bracket for series MLV12 sen-

OMH-MLV12-HWK

Mounting bracket for series MLV12 sensors

OMH-K01

dove tail mounting clamp

OMH-K02

dove tail mounting clamp

OMH-K03

dove tail mounting clamp

OMH-01

Mounting aid for round steel ø 12 mm or sheet 1.5 mm ... 3 mm

Mounting aid for round steel ø 12 mm or sheet 1.5 mm ... 3 mm

Reflector with Micro-structure, rectangular 82 mm x 60 mm, mounting holes

REF-MH50

Reflector with Micro-structure, rectangular 50.9 mm x 50.9 mm, mounting holes, fixing strap

REF-MH78

Reflector with Micro-structure, hexagonal 78 mm x 61 mm, mounting holes

REF-MH20

Reflector with Micro-structure, rectangular 32 mm x 20 mm, mounting holes

REF-MA21

Reflector with Micro-structure, round ø 21 mm, self-adhesive

OFR-MCS-A4

Reflective tape A4 (297 mm x 210 mm)

OFR-MCS-400/18

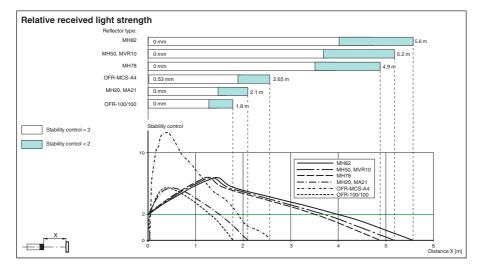
Reflective tape, cut to size

Other suitable accessories can be found at www.pepperl-fuchs.com

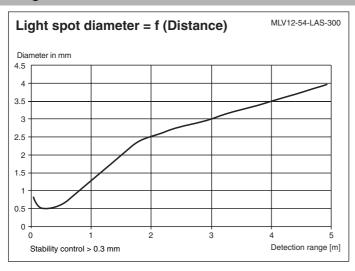
PEPPERL+FUCHS

Date of issue: 2013-05-13

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Curves/Diagrams



Laser notice laser class 1

- The irradiation can lead to irritation especially in a dark environment. Do not point at people!
- Maintenance and repairs should only be carried out by authorized service personnel!
- Attach the device so that the warning is clearly visible and readable.
- The warning accompanies the device and should be attached in immediate proximity to the device.
- Caution Use of controls or adjustments or performance of procedures other than those specified herein may result in hazardous radiation exposure.