









Model Number

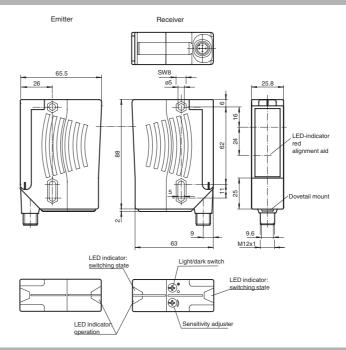
LD28/LV28-F1-3974/47/82b/112

Thru-beam sensor with metal connector M12; 5-pin, 90° convertible

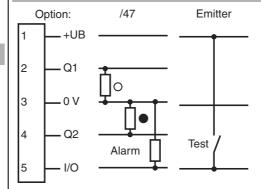
Features

- Ultra bright LEDs for power on, weak signal indication and switching state
- Highly visible LED as alignment aid in receiver optics
- **Emitter deactivation**
- Not sensitive to ambient light, even with switched energy saving lamps
- Extra vibration proof version
- Waterproof, degree of protection IP67

Dimensions



Electrical connection



- O = Light on
- = Dark on

Pinout



1

	Thru-beam	senso

Technical data			
System components			
Emitter		LD28-F1-3974/76a/112	
Receiver		LV28-F1-3974/47/82b/112	
General specifications			
Effective detection range		0 30 m	
Threshold detection range		40 m	
Light source		LED	
Light type		modulated visible red light, 660 nm	
Alignment aid		LED red (in receiver lens) illuminated constantly: beam is interrupted, flashes: reaching switching point, off: sufficient stability control	
Transmitter frequency		F1 = 25 kHz	
Diameter of the light spot		approx. 0.6 m at 30 m	
Angle of divergence		Emitter 1.2°,	
Ambient light limit		Receiver 5° 50000 Lux	
Functional safety related parame	tere	30000 Edx	
· · · · · · · · · · · · · · · · · · ·	ici s	620 a	
MTTF _d		20 a	
Mission Time (T _M)		90 %	
Diagnostic Coverage (DC)		90 %	
ndicators/operating means			
Operation indicator		LED green	
Function indicator		LED yellow: 1. LED lit constantly: signal > 2 x switching point (function reserve)	
		2. LED flashes: signal between 1 x switching point and 2 x switching point	
		3. LED off: signal < switching point	
Control elements		sensitivity adjustment (Adjustment to $<\!25\%$ of the effective op rating range) , Light/Dark switch	
Electrical specifications			
Operating voltage	U_B	10 30 V DC	
Ripple		10 %	
No-load supply current	I ₀	Emitter: ≤ 50 mA Receiver: ≤ 35 mA	
nput			
Test input		emitter deactivation at +U _B (I _{max.} < 3 mA at 30 V DC)	
Output			
Pre-fault indication output		1 PNP transistor, short-circuit protected, protected from revers polarity, open collector, Umax = 30 V DC, Imax = 0.2 A The output becomes inactive if the signal level has fallen below the function reserve for approx. 10 s (yellow and red LEDs flash If the light beam is interrupted four times during this period, the output immediately becomes inactive.	
Switching type		light/dark on switchable	
Signal output		2 PNP, complementary, short-circuit protected, reverse polarity protected $$, open collectors	
Switching voltage		max. 30 V DC	
Switching current		max. 200 mA	
Switching frequency	f	1000 Hz	
Response time		0.5 ms	
Ambient conditions			
Ambient temperature		-40 60 °C (-40 140 °F)	
Storage temperature		-40 75 °C (-40 167 °F)	
Mechanical specifications			
Degree of protection		IP67	
Connection		Metal connector, M12, 5-pin, 90° rotatable	
Material		, , , , , , , , , , , , , , , , , , ,	
		Plastic ABS	
Housing			
Housing Optical face		Plastic pane	
Housing Optical face Mass Compliance with standards and	directi-	Plastic pane 140 g (emitter and receiver)	
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Accessories

OMH-05

Mounting aid for round steel ø 12 mm or sheet 1.5 mm ... 3 mm

Mounting aid for round steel ø 12 mm or sheet 1.5 mm ... 3 mm

OMH-21

Mounting bracket

OMH-22

Mounting bracket

OMH-MLV11-K

dove tail mounting clamp

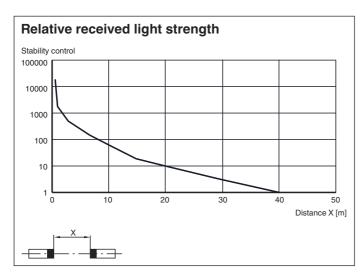
OMH-RLK29-HW

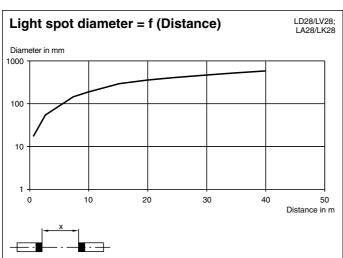
Mounting bracket for rear wall mounting

OMH-RL28-C

Weld slag cover model

Additional accessories can be found in the Internet.





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