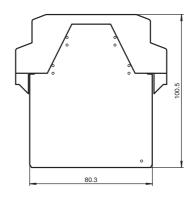
**C** € SafeBox



## **Dimensions**



| 13 14 15 16<br>9 10 11 12 |    | 1 2 3 4 5 6 7 8 | 22.6 |
|---------------------------|----|-----------------|------|
| ,                         | 99 |                 |      |

# **Model Number**

#### SB4 Module 4C/165

Safety control unit module Module for Evaluation unit SafeBox - series SB4

#### **Features**

- Sensor module
- 4 sensor channels
- Single module for safety thru-beam sensors SLA12 and SLA29 and for 2 channel safety devices (emergency off)
- Operating mode can be selected by means of DIP switches
- Screw terminals or spring terminals

# Accessories

#### SB4 Cape

cover sheet

# SB4 Housing 2

Empty housing for Evaluation unit SB4

#### SB4 Housing 3

Empty housing for Evaluation unit SB4

# SB4 Housing 4

Empty housing for Evaluation unit SB4

## SB4 Housing 5

Empty housing for Evaluation unit SB4

### SB4 Housing 6

Empty housing for Evaluation unit SB4

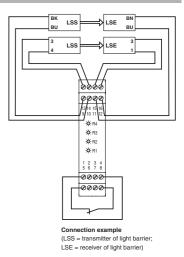
## **SB4 Housing 8**

Empty housing for Evaluation unit SB4

#### **Electrical connection**



| Terminal | Function             | Channel assignme | ent       |
|----------|----------------------|------------------|-----------|
| 1        | Receiver 2 input     | Input            |           |
| 2        | Receiver 2 +U        |                  | Channel 2 |
| 3        | Transmitter 2 +U     |                  |           |
| 4        | Transmitter 2 output | Output           |           |
| 5        | Receiver 1 input     | Input            |           |
| 6        | Receiver 1 +U        |                  | Channel 1 |
| 7        | Transmitter 1 +U     |                  |           |
| 8        | Transmitter 1 output | Output           |           |
| 9        | Transmitter 3 output | Output           |           |
| 10       | Transmitter 3 +U     |                  | Channel 3 |
| 11       | Receiver 3 +U        |                  |           |
| 12       | Receiver 3 input     | Input            |           |
| 13       | Transmitter 4 output | Output           |           |
| 14       | Transmitter 4 +U     |                  | Channel 4 |
| 15       | Receiver 4 +U        |                  |           |
| 16       | Receiver 4 input     | Input            |           |



#### **Technical data**

## **General specifications**

Operating mode simultaneousness, antivalence

## Functional safety related parameters

# Indicators/operating means

Function display LED yellow (4x): indicator lamp channel 1 ... 4

Pre-fault indication LED yellow flashing: Indicator lamp channel 1 ... 4

Controls DIP-switch

# Electrical specifications

Operating voltage  $U_B$  24 V DC  $\pm$  20 %, via SB4 Housing

#### Input

Activation current approx. 7 mA

#### Ambient conditions

Ambient temperature  $0 \dots 50 \,^{\circ}\text{C} \, (32 \dots 122 \,^{\circ}\text{F})$ Storage temperature  $-20 \dots 70 \,^{\circ}\text{C} \, (-4 \dots 158 \,^{\circ}\text{F})$ 

# Mechanical specifications

Protection degree IP20

Connection Cage tension spring terminals, Cable cross-section 0.2 ... 1.5 mm<sup>2</sup>

Material

Housing Polyamide (PA)
Mass approx. 150 g

206757\_eng.xml

www.pepperl-fuchs.com

# Compliance with standards and directives

| Standard conformity        | (extract)  |
|----------------------------|--|
| Standards                  | EN IEC 61496-1<br>EN IEC 61508<br>EN ISO 13849-1   |
| Approvals and certificates |  |
| SIL classification         | up to SIL3 acc. to IEC 61508 tested and certified by TÜV SÜD according to: IEC 61508:1998 part 1, 3.4 IEC 61508: 2000 ISO 13849-1:2006 EN 50178:1997 IEC 61496-1:2004 IEC 61496-2:2006 |
| UL approval                | cULus  |
| TÜV approval               | TÜV  |
|                            |  |

The operation of this module is possible only within a control unit of the type SafeBox SB4.

The operating instruction of the SafeBox has to be observed.

## **Function**

The 4-channel sensor card module SB4-4C makes it possible to connect light barriers or light grids or contact safety sensors in a one or two-channel version.

When the system is switched on, the software determines whether a light barrier or a contact safety sensor is switched on at a channel and monitors its presence during operation. Safety sensors with switching contacts, which are connected to the Safe-Box, must operate in the switching mode "normally closed". An open contact means "safe status".

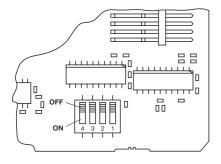
The channels 1 and 2 as well as 3 and 4 can be monitored for simultaneousness or antivalence. If simultaneousness monitoring is activated, 2 channel safety equipment is monitored for simultaneous opening or changing of the signals. The monitoring time is 2 s.

Antivalence monitoring expects the normally closed contact at channel 1 or 3 and the normally open contact at channel 2 or 4. If antivalence monitoring is performed without simultaneousness monitoring, an incorrect contact position causes a switch-off and the error message 7 after approx. 60 s.

# **Operation types**

The assembly contains 4 DIP switches for selecting the simultaneousness functions of neighbouring channels (1 and 2, 3 and 4) and for an antivalent evaluation of neighbouring channels (1 and 2, 3 and 4). For selecting functions, 2 selector switches must always be actuated. The functions are not effective if light barriers are connected.

# Position of the DIP switches



| Switch  | Position | Operation type                          |
|---------|----------|---|
| 1 and 3 | OFF      | No antivalent evaluation                |
|         | ON       | Antivalent evaluation active            |
| 2 and 4 | OFF      | No simultaneousness evaluation          |
|         | ON       | Simultaneousness eva-<br>luation active |

# **Display**

For each channel, there is a yellow LED on the front panel of the module.

| Display | LED    | Meaning  |
|---------|--------|--|
| R1 - R4 | yellow | Status of light barrier 1 4  |
|         |        | Off: light beam interrupted<br>On: light beam released                   |
|         |        | Flashing (2.5 Hz): light beam released, function reserve fallen short of |
|         |        | Flashing (5 Hz): error   |