Model Number

ML6-54-G/25/115/136

Retroreflective sensor
with 2 m fixed cable

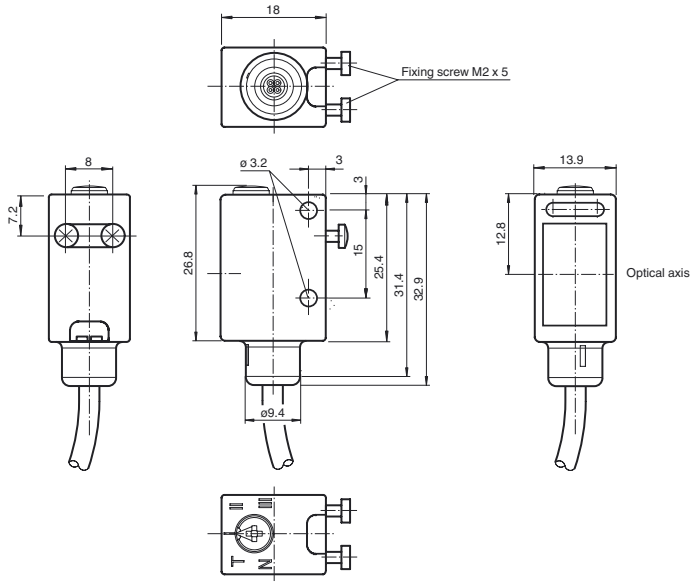
Features

- Precision sensor for standard applications
- Miniature design with very robust and versatile mounting options
- Reliable recognition of reflective objects and clear glass
- Two machines in one: clear object detection or reflection operating mode with long range
- TEACH-IN switch for setting the contrast detection levels
- Automatic adjustment in case of soiling in contrast detection mode
- Rear mounting option for easy mounting without mounting bracket

Product information

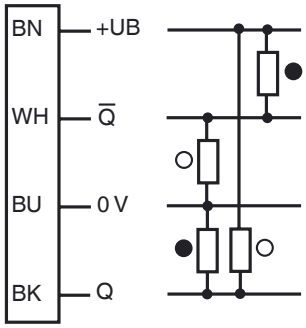
The ML6 series is characterized by a robust, powerful and standard design in a miniature housing. The housing offers IP67/IP69K degree of protection, a food-grade lens, highly visible LEDs and robust all-metal bushings for mounting. Adjustable and tamper-proof sensors with a double push-pull output are available. The sensors have a high ambient light limit. Reflections from the background are suppressed. The unusually small, sharp light spot and the quick response time offer maximum switching precision on object edges. Clearly visible red light sources facilitates alignment. A high-performance fixed focus background suppressor is a useful feature. The sensors are suitable for precise object detection and open up a wide range of application fields.

Dimensions



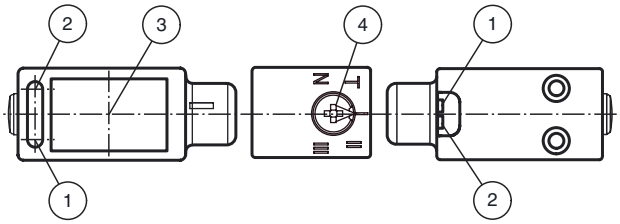
Electrical connection

Option:



○ = Light on
● = Dark on

Indicators/operating means



1	Operating display	green
2	Signal display	yellow
3	Optical axis	
4	Switch Teach-In	

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Technical data

General specifications		
Effective detection range		0 ... 3.5 m in TEACH mode 0 ... 5 m at switch position "N"
Reflector distance		0 ... 3.5 m in TEACH mode 0 ... 5 m at switch position "N"
Threshold detection range		6 m
Reference target		H85-2 reflector
Light source		LED
Light type		modulated visible red light , 660 nm
Angle deviation		max. ± 1°
Diameter of the light spot		approx. 40 mm at detection range 1 m
Angle of divergence		1.7 °
Ambient light limit		
Continuous light		40000 Lux
Modulated light		5000 Lux
Functional safety related parameters		
$MTTF_d$		980 a
Mission Time (T_M)		20 a
Diagnostic Coverage (DC)		0 %
Indicators/operating means		
Operating display		LED green, statically lit Power on , Undervoltage indicator: Green LED, pulsing (approx. 0.8 Hz) , short-circuit : LED green flashing (approx. 4 Hz)
Function display		LED yellow: switching state ; Stability control ; Teach-In
Controls		5-step switch for setting the contrast detection levels.
Contrast detection levels		switch position I: 10 % - clean, water filled PET bottles switch position II: 18 % - clear glass bottles switch position III: 40 % - coloured glass or opaque materials adjustable due to TEACH-IN switch
Electrical specifications		
Operating voltage	U_B	10 ... 30 V DC
Ripple		max. 10 %
No-load supply current	I_0	< 15 mA at 24 V DC
Output		
Switching type		light/dark on, programmable
Signal output		2 push-pull (4 in 1) outputs, complementary, short-circuit proof, reverse polarity protected
Switching voltage		max. 30 V DC
Switching current		max. 100 mA
Voltage drop	U_d	≤ 2.5 V DC
Switching frequency	f	1 kHz
Response time		500 µs
Ambient conditions		
Ambient temperature		-20 ... 60 °C (-4 ... 140 °F)
Storage temperature		-20 ... 75 °C (-4 ... 167 °F)
Mechanical specifications		
Protection degree		IP67 / IP69K
Connection		2 m fixed cable
Material		
Housing		ABS
Optical face		PMMA
Cable		PUR
Mass		approx. 50 g
Compliance with standards and directives		
Standard conformity		
Product standard		EN 60947-5-2:2007 IEC 60947-5-2:2007
Shock and impact resistance		IEC / EN 60068. half-sine, 40 g in each X, Y and Z directions
Vibration resistance		IEC / EN 60068-2-6. Sinus. 10 -2000 Hz, 10 g in each X, Y and Z directions
Approvals and certificates		
CE conformity		yes
UL approval		cULus Listed
CCC approval		CCC approval / marking not required for products rated ≤36 V

Accessories

OMH-4.1
Mounting Clamp

OMH-ML6
Mounting bracket

OMH-ML6-U
Mounting bracket

OMH-ML6-Z
Mounting bracket

OMH-11-02 Aperture-V-H 0.5 mm
Slit diaphragm can be affixed for detecting very small parts

OMH-11-04 Aperture-V-H 1.0 mm
Slit diaphragm can be affixed for detecting very small parts

OMH-11-06 Aperture-V-H 1.5 mm
Slit diaphragm can be affixed for detecting very small parts

OMH-11-08 Aperture-V-H 2.0 mm
Slit diaphragm can be affixed for detecting very small parts

REF-H85-2
Reflector, rectangular 84.5 mm x 84.5 mm, mounting holes

REF-C110-2
Reflector, round ø 84 mm, central mounting hole

REF-H60-2
Reflector with mounting holes

REF-VR10
Reflector, rectangular 60 mm x 19 mm, mounting holes

OFR-100/100
Reflective tape 100 mm x 100 mm

REF-A17
Reflector, round ø 20.5 mm, self-adhesive

REF-A25
Reflector, round ø 25 mm, self-adhesive

REF-MH23
Reflector with Micro-structure, rectangular 23 mm x 13.8 mm, diagonal mounting hole

REF-CLIP50HT
Reflector, round ø 50 mm, snap-in, high temperature applications

REF-H50HT
Reflector, rectangular 50.9 mm x 50.9 mm, mounting holes, fixing strap

Suitable reflectors and cable sockets can be found in the Internet

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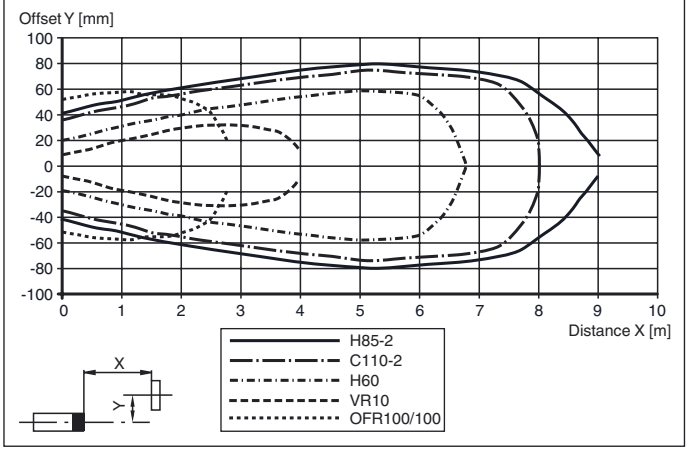
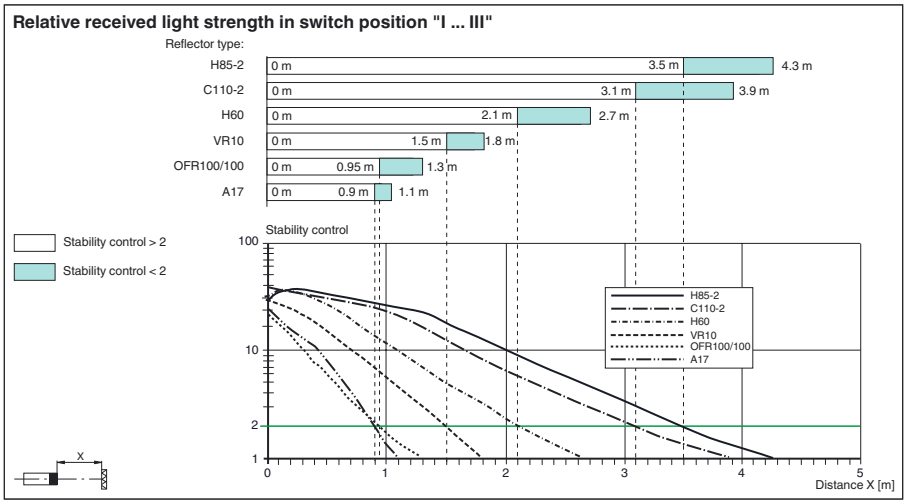
Curves/Diagrams

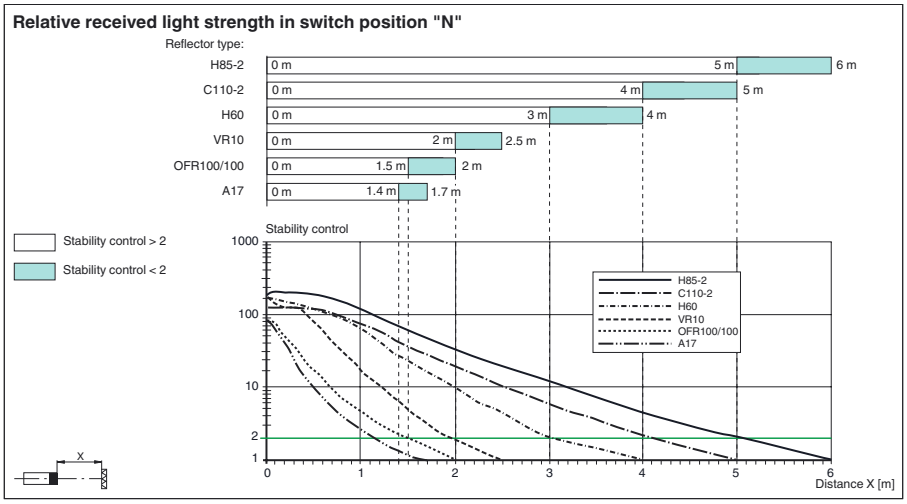
Characteristic response curve



Relative received light strength in switch position "I ... III"



Relative received light strength in switch position "N"



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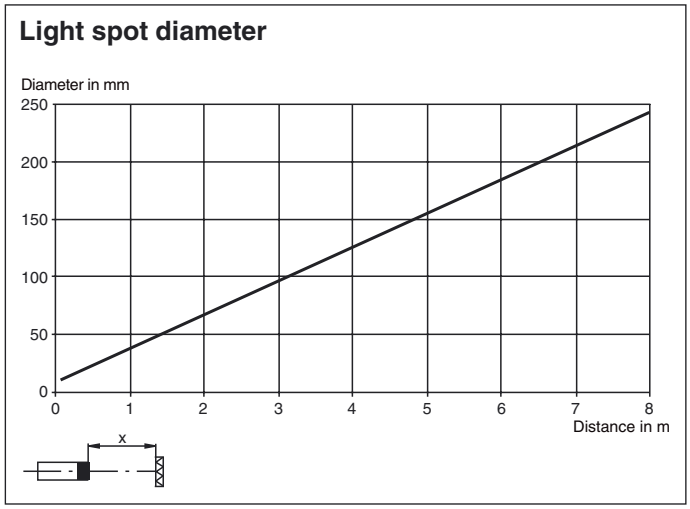

Additional information

Adjustment instructions for Teach-In operation:

Step	Switch position	LED green	LED yellow	Time/ frequency	Explanations/ comments
1	N	on	flashes	4/s	In switch position "N" directed towards reflector. Reflector detected **without function reserve**.
	N	on	on	-	In switch position "N" directed towards reflector. Reflector detected **with function reserve** (recommended).
2	T	off/on	on	200 ms	The selection of a new switch position is indicated by the green LED going out for a short time. This also applies to the selection of the other switch positions.
	T	flashes	flashes	2.5 s	*Slow* alternating flashing: Teach-In process has been performed **correctly**. Max. duration of the Teach-In process: 2 s
	T	flashes	flashes	8/s	*Quick* alternating flashing: Teach-In process has **not** been performed **correctly**. (e.g. receiver signal not sufficient, sensor not directed correctly towards reflector). Status is terminated by turning switch to position N.
3/1	I	on	on	-	Contrast detection 10 % is activated. (e.g. clean PET bottles filled with water)
3/2	II	on	on	-	Contrast detection 18 % is activated. (e.g. clear glass bottles)
3/3	III	on	on	-	Contrast detection 40 % is activated. (e.g. coloured glass or non-transparent materials)

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Refer to "General Notes Relating to Pepperl+Fuchs Product Information".
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