Model Number

ML7-54-G/25/33/103/115a 0,5M

Retroreflective sensor

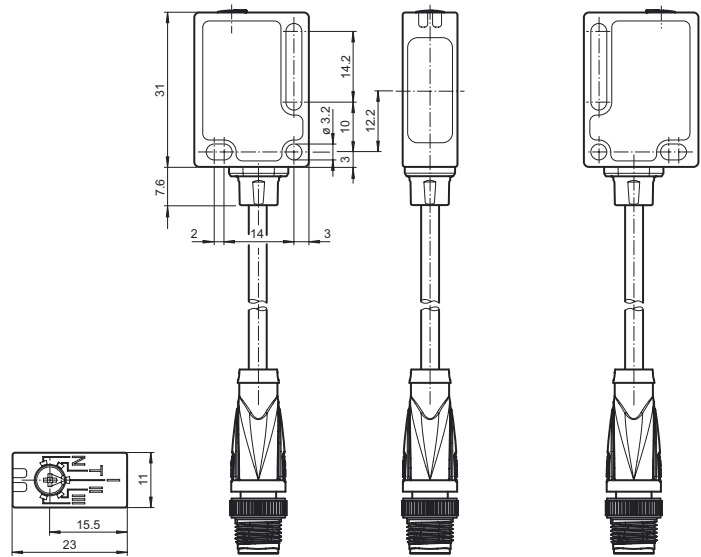with 0.5 m fixed cable and M8 connector, 3-pin

Features

- Reliable sensor for standard applications

- Miniature design with versatile mounting options

- Reliable recognition of reflective objects and clear glass

- Two machines in one: clear object detection or reflection operating mode with long range

- TEACH-IN switch for setting the contrast detection levels

- Automatic adjustment in case of soiling in contrast detection mode
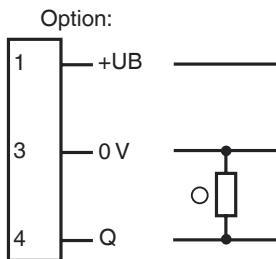
- Certified by ECOLAB

Product information

Small, robust, effective, and reliable - these are the properties of the ML7 sensor series. Due to their small size, number of versions, and two different lens positions, they are particularly suited for installation in tight spaces. The robust design and high quality of Pepperl+Fuchs mean they can also be used under harsh environmental conditions. The efficient technology, switching frequencies up to 1000 Hz, high resistance to ambient light, and 4-in-1 output make the series suitable for non-contact object detection.
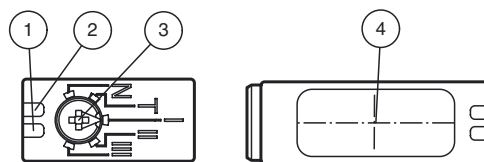
Dimensions

Electrical connection

Option:

○ = Light on
● = Dark on

Pinout

Indicators/operating means

1	Operating display	green
2	Signal display	yellow
3	Teach-In	
4	Optical center	

Refer to "General Notes Relating to Pepperl+Fuchs Product Information".

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Technical data

General specifications

Effective detection range	0 ... 3.5 m in TEACH mode 0 ... 5.7 m at switch position "N"
Reflector distance	0 ... 3.5 m in TEACH mode 0 ... 5.7 m at switch position "N"
Threshold detection range	7.6 m
Reference target	H85-2 reflector
Light source	LED
Light type	modulated visible red light , 660 nm
Angle deviation	max. ± 1°
Diameter of the light spot	approx. 40 mm at detection range 1 m
Angle of divergence	1.7 °
Ambient light limit	40000 Lux

Functional safety related parameters

$MTTF_d$	980 a
Mission Time (T_M)	20 a
Diagnostic Coverage (DC)	0 %

Indicators/operating means

Operating display	LED green, statically lit Power on , Undervoltage indicator: Green LED, pulsing (approx. 0.8 Hz) , short-circuit : LED green flashing (approx. 4 Hz)
Function display	LED yellow: switching state ; Stability control ; Teach-In
Controls	5-step switch for setting the contrast detection levels.
Contrast detection levels	10 % - clean, water filled PET bottles 18 % - clear glass bottles 40 % - colored glass or opaque materials adjustable due to TEACH-IN switch

Electrical specifications

Operating voltage	U_B	10 ... 30 V DC
Ripple		max. 10 %
No-load supply current	I_0	< 20 mA at 24 V DC

Output

Switching type		light on
Signal output		1 PNP output, short-circuit protected, reverse polarity protected, open collector
Switching voltage		max. 30 V DC
Switching current		max. 100 mA
Switching frequency	f	1 kHz
Response time		500 µs

Ambient conditions

Ambient temperature	-20 ... 60 °C (-4 ... 140 °F)
Storage temperature	-40 ... 75 °C (-40 ... 167 °F)

Mechanical specifications

Protection degree	IP67 / IP69K
Connection	fixed cable 500 mm with 3-pin, M8 x 1 connector
Material	
Housing	PC (glass-fiber-reinforced Makrolon)
Optical face	PMMA
Mass	30 g

Compliance with standards and directives

Standard conformity	
Product standard	EN 60947-5-2:2007 IEC 60947-5-2:2007
Standards	EN 50178, UL 508

Approvals and certificates

Protection class	II, rated voltage ≤ 50 V AC with pollution degree 1-2 according to IEC 60664-1 functional insulation acc. to DIN EN 50178
UL approval	cULus
CCC approval	CCC approval / marking not required for products rated ≤36 V

Accessories

Montagekit OMH-ML7-01
Mounting set consisting of bracket OMH-ML-01 sheet OMH-ML7-03, and fastening material

Montagekit OMH-ML7-02
Mounting set consisting of bracket OMH-ML-02 sheet OMH-ML7-03, and fastening material

OMH-ML7-01
Mounting bracket
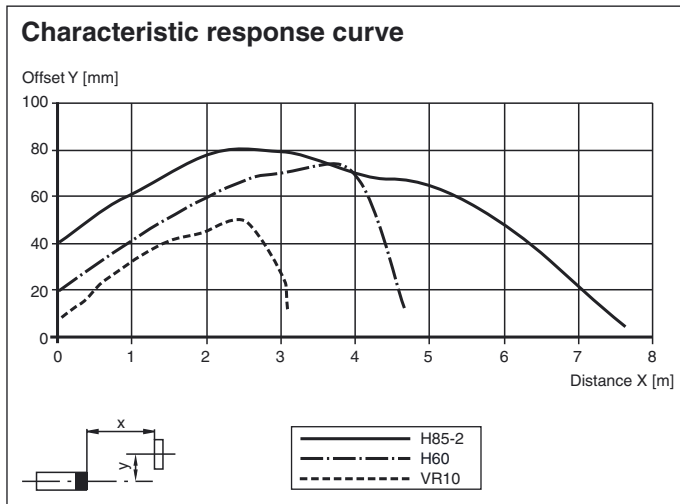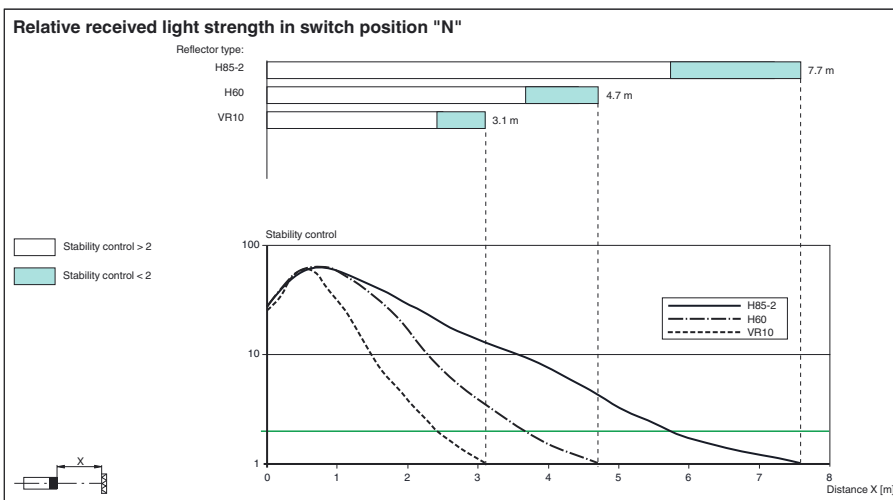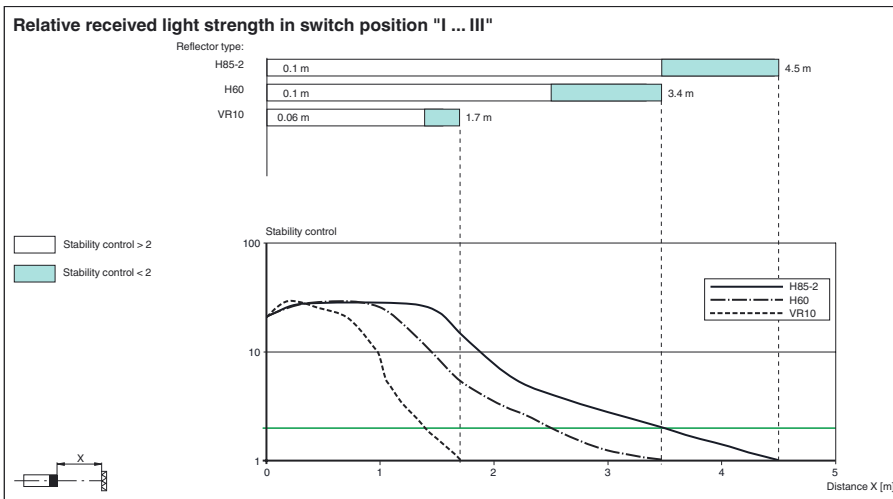
OMH-ML7-02
Mounting bracket

OMH-ML7-03
Fixing plate

Suitable reflectors and cable sockets can be found in the Internet

Refer to "General Notes Relating to Pepperl+Fuchs Product Information".

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Curves/Diagrams

Characteristic response curve

Offset Y [mm]

Distance X [m]

——	H85-2
—·—·—	H60
- - - -	VR10

Curves/Diagrams

Relative received light strength in switch position "I ... III"

Reflector type:

Reflector		
H85-2	0.1 m	4.5 m
H60	0.1 m	3.4 m
VR10	0.06 m	1.7 m

☐ Stability control > 2
▨ Stability control < 2

Stability control

——	H85-2
—·—·—	H60
- - - -	VR10

Distance X [m]

Relative received light strength in switch position "N"

Reflector type:

Reflector		
H85-2		7.7 m
H60	4.7 m	
VR10	3.1 m	

☐ Stability control > 2
▨ Stability control < 2

Stability control

——	H85-2
—·—·—	H60
- - - -	VR10

Distance X [m]

Additional information

Adjustment instructions for Teach-In operation:

Step	Switch position	LED green	LED yellow	Time/ frequency	Explanations/ comments

Refer to "General Notes Relating to Pepperl+Fuchs Product Information".

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1	N	on	flashes	4/s	In switch position "N" directed towards reflector.
					Reflector detected **without function reserve**.
	N	on	on	-	In switch position "N" directed towards reflector.
					Reflector detected **with function reserve** (recommended).
2	T	off/on	on	200 ms	The selection of a new switch position is indicated by the green LED going out for a short time.
					This also applies to the selection of the other switch positions.
	T	flashes	flashes	2.5 s	*Slow* alternating flashing: Teach-In process has been performed **correctly**.
					Max. duration of the Teach-In process: 2 s
	T	flashes	flashes	8/s	*Quick* alternating flashing: Teach-In process has **not** been performed **correctly**. (e.g. receiver signal not sufficient, sensor not directed correctly towards reflector).
					Status is terminated by turning switch to position N.
3/1	I	on	on	-	Contrast detection 10 % is activated. (e.g. clean PET bottles filled with water)
3/2	II	on	on	-	Contrast detection 18 % is activated. (e.g. clear glass bottles)
3/3	III	on	on	-	Contrast detection 40 % is activated. (e.g. coloured glass or non-transparent materials)

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