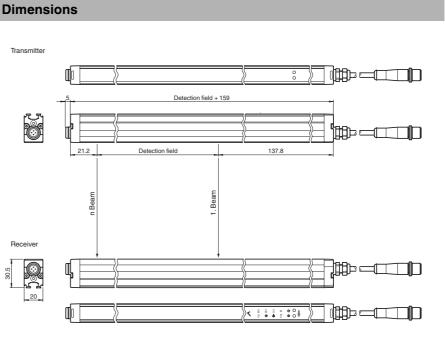
# Automation light grid







1

2

3

4

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6

7

8

# **Model Number**

### LGS25 Serie

CE

Light grid

with fixed cable with 4-pin, M12 x 1 connector, and fixed cable with 8-pin, M12 x 1, connector

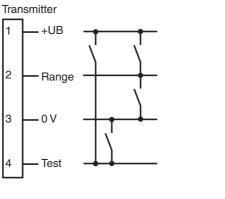
#### Features

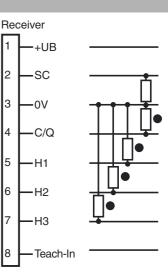
- Automation light grid ٠
- Optical resolution 25 mm ٠
- Super-fast object detection, even with 3-way beam crossover
- Software-free adjustment of height monitoring
- Object identification using integrated object recognition
- IO-link interface for service and pro-• cess data
- Optional temperature range to • -30 °C

#### **Product information**

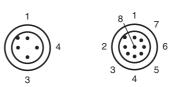
The LGS automation light grid series detects objects ranging in size from small to large. The very slender light grids have a modular design and come in different beam spacings and field heights. All signal evaluation takes place inside the unit. The lightweight systems can be integrated in their surroundings in a well-designed configuration, which means that machines and plants in temperature ranges between -30 °C ... +60 °C can be designed more compactly.

# **Electrical connection**

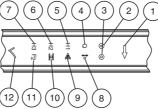




#### **Pinout**



#### Indicators/operating means



| $\sum$ | 1 | Menu button         | yellow | 7  | Height checking 3         | yellow |
|--------|---|---------------------|--------|----|---------------------------|--------|
| 기      | 2 | Operating indicator | green  | 8  | Object floating           | yellow |
|        | 3 | Status display      | yellow | 9  | Crossing                  | yellow |
|        | 4 | Q object            | yellow | 10 | Peripheral beam tolerance | yellow |
|        | 5 | Height checking 1   | yellow | 11 | 2nd level                 | yellow |
|        | 6 | Height checking 2   | yellow | 12 | OK button                 | yellow |

2nd level: Beam collimation, inverse mode, light-on/dark-on switching, reset factory setting, signal tracking

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| Tashniaal data  |  | •  |
|---|--|--|
| Technical data  |  | Accessories  |
| General specifications<br>Effective detection range   | Standard : 0.3 6 m   | OMH-LGS-01   |
| Encouve deteolion range                               | Option /35: 0.5 8 m  | Attachment aid for light grid series LGS/  |
| Threshold detection range                             | Standard : 7.5 m<br>Option /35: 10 m   | LGM  |
| Light source  | IRED   | OMH-SLCT-06  |
| Light type  | modulated infrared light, 850 nm   | Swivel Bracket   |
| Field height  | see Table 1, max. 3200 mm  | OMH-SLCT-01  |
| Beam crossover  | Factory setting: three beam crossing, deactivateable   | Quick clamp and adjustment system  |
| Beam blanking   | adjustable max. 2 fixed suppressible beam areas (blanking)   |  |
| Beam spacing<br>Number of beams                       | 25 mm<br>see Table 1, max. 129   | V19-G-EMV-BK0,3M-PVC-V19-G   |
| Operating mode  | Emitter: Emitter power adjustable in two ranges  | Double-ended cordset, M12 to M12, with   |
| Optical resolution                                    | without beam crossover: 25 mm  | EMC filter, 8-pin, PVC cable   |
|   | with beam crossover: 12.5 mm with in 25% and 75% of the range  | OMH-SLCT-05<br>Mounting brocket including adjustment                                   |
| Angle of divergence                                   | 10 °   | Mounting bracket including adjustment  |
| Ambient light limit                                   | > 50000 Lux (if external light source is outside the opening angle)  | OMH-SLCT-04<br>Mounting bracket including adjustment                                   |
| Functional safety related parame                      |  | (with loose bearing)   |
| MTTF <sub>d</sub>                                     | 34 a   | (with loose bearing)   |
| Mission Time (T <sub>M</sub> )                        | 20 a   | OMH-SLCT-03  |
| Diagnostic Coverage (DC)                              | 60 %   | Mounting bracket including adjustment  |
| Indicators/operating means                            | Bower on LED groop, stationly lit. Undervoltage indicatory   | AA SLCT-01   |
| Operation indicator                                   | Power on: LED green, statically lit , Undervoltage indicator:<br>Green LED, pulsing (approx. 0.8 Hz) , short-circuit : LED green<br>flashing (approx. 4 Hz)  | Profile alignment aid; simplified alignment<br>of the SLCS and SLCT safety light cur-  |
| Function indicator                                    | Emitter: Yellow LED, illuminates at high emitting power, off at low<br>emitting power<br>Receiver: Yellow LED: illuminates when an object is detected        | tains  |
|   | flashes when falling short of the stability control (4 Hz)<br>Error message: Yellow LED flashes (8 Hz) in emitter and receiver                               | V1-G-BK2M-PUR-U<br>Female cordset, M12, 4-pin, PUR cable                               |
| Control elements                                      | Receiver: 2 touch buttons for programming  |  |
| Parameterization indicator                            | IO link communication: green LED goes out briefly (1 Hz)   | V1-G-BK5M-PUR-U  |
| Electrical specifications                             |  | Female cordset, M12, 4-pin, PUR cable  |
| Operating voltage                                     | U <sub>B</sub> 1830 V DC   | V1-G-BK10M-PUR-U   |
| Ripple  | 10 %   | Female cordset, M12, 4-pin, PUR cable  |
| No-load supply current Time delay before availability | I₀         Emitter ≤: 50 mA           Receiver: ≤ 150 mA (without outputs)           t <sub>v</sub> see Table 1, max. 2.3 s                                  | V1-G-BK15M-PUR-U   |
| Interface   |  | Female cordset, M12, 4-pin, PUR cable  |
| Interface type  | IO-Link  | V19-G-BK10M-PUR-IEC  |
| Protocol  | IO-Link V1.0   | Female cordset, M12, 8-pin, PUR-cable  |
| Mode  | COM 2 (38.4 kBaud)   | Female coruser, MTZ, o-pill, FOR-cable   |
| Input   |  | V19-G-BK2M-PUR-IEC   |
| Test input  | Emitter switch-off with +UB or 0 V at pin 4 (emitter)  | Female cordset, M12, 8-pin, PUR-cable  |
| Function input  | Range input activation from 1.6 m (or 2 m in case of option /35)<br>with +UB or 0 V on pin 2 (emitter)<br>Teach-In input for programming on pin 8 (receiver) | V19-G-BK5M-PUR-IEC   |
| Output  |  | Female cordset, M12, 8-pin, PUR-cable  |
| Pre-fault indication output                           | Stability Control (SC) 1 PNP, short-circuit protected, reverse   | V19-G-BK2M-PUR-U-V1-G  |
|   | polarity protected on pin 2 (receiver)   | Connection cable, M12 to M12, 8/4-pin,   |
| Switching type  | Factory setting: dark ON , Switchable to light ON mode   | PUR cable  |
| Signal output   | Switch output (detection field C/Q) 1 push-pull (4 in 1) output,   |  |
|   | short-circuit protected, reverse polarity protected on pin 4 (receiver),   | IO-Link-Master02-USB   |
|   | Height monitoring (H1, H2. H3) 3 push-pull (4 in 1) outputs,<br>short-circuit proof, reverse polarity protected on pin 5, pin 6, pin                         | IO-Link master, supply via USB port or se-<br>parate power supply, LED indicators, M12 |
| Switching threshold                                   | 7 (receiver)<br>Factory setting: The signal tracking for the threshold value is<br>deactivated, increasing the optical resolution by a maximum of            | plug for sensor connection IO-Link-Master-USB DTM                                      |
|   | 4 mm; switchable to active signal tracking   | Communication DTM for use of IO-Link-  |
| Switching voltage                                     | max. 30 V DC   | Master   |
| Switching current                                     | max. 100 mA  |  |
| Voltage drop  | $U_d \leq 2 V DC$  | PACTware 4.X   |
| Switching frequency                                   | f see Table 1, max. 135 Hz   | FDT Framework  |
| Response time<br>Timer function                       | see Table 1, max. 12 ms<br>Off-delay programmable from 0 1.25 s in 5 ms steps (adjust-   | IODD Interpreter DTM   |
|   | ment via IO-Link only)   | Software for the integration of IODDs in a   |
| Ambient conditions                                    | Standard : -10 60 °C (14 140 °F)   | frame application (e. g. PACTware)   |
| Ambient temperature                                   | Option /146: -30 60 °C (-22 140 °F)  | LGS-Serie IODD   |
| Storage temperature                                   | -30 70 °C (-22 158 °F)   | IODD for communication with LGS-IO-  |
| Mechanical specifications                             |  | Link sensors   |
| Housing length L                                      | see Table 1, max. 3360 mm  |  |
| Degree of protection                                  | IP67   | Other suitable accessories can be found at<br>www.pepperl-fuchs.com                    |

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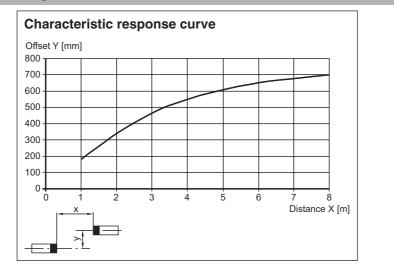
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| LGS25 Se | ri | е |
|----------|----|---|
|----------|----|---|

| Connection                                  | Emitter: 200 mm connecting cable with 4-pin, M12x1 connector Receiver: 200 mm connecting cable with 8-pin, M12 x 1 connector Cable cross section min. 0.25 mm2 Max. cable length 30 m |
|---|---|
| Material                                    |   |
| Housing                                     | extruded aluminum section, Silver anodized  |
| Optical face                                | Plastic pane , Polycarbonate  |
| Mass  | see Table 1, max. 1750 g (per profile)  |
| Compliance with standards and direct<br>ves | -   |
| Directive conformity                        |   |
| EMC Directive 2004/108/EC                   | EN 60947-5-2:2007   |
| Standard conformity                         |   |
| Product standard                            | EN 60947-5-2:2007<br>IEC 60947-5-2:2007   |
| Approvals and certificates                  |   |
| Protection class                            | III ( IEC 61140 )   |
| UL approval                                 | cULus Listed  |
| CCC approval                                | CCC approval / marking not required for products rated ${\leq}36~\text{V}$  |

# **Curves/Diagrams**



# **Additional information**

#### Table 1:

#### Switch-on delay, maximum switching frequency and maximum time delay before availability:

| Switch-on delay, maximum switching frequency and maximum time delay before availability: |   |      |  |                   |                                     |  |
|--|---|------|--|-------------------|-------------------------------------|--|
| Field height<br>[mm]   | Switch-on delay Q [ms]<br>without object parameterization |      | Switch-on d<br>with object param<br>outp | neterization, HQn | Max. switching<br>frequency<br>[Hz] | Max. time delay before<br>availability tv<br>[s] |
|  | typ.  | max. | typ.                                     | max.              |                                     |  |
| 100  | 2   | 4    | 5  | 6                 | 134                                 | 0.8  |
| 200  | 3   | 5    | 5  | 7                 | 125                                 | 0.9  |
| 300  | 3   | 5    | 5  | 7                 | 118                                 | 0.9  |
| 400  | 3   | 5    | 5  | 8                 | 112                                 | 0.9  |
| 500  | 3   | 5    | 6  | 8                 | 106                                 | 1.0  |
| 600  | 3   | 5    | 6  | 9                 | 101                                 | 1.0  |
| 700  | 3   | 6    | 6  | 9                 | 96                                  | 1.   |
| 800  | 3   | 6    | 6  | 10                | 92                                  | 1.1  |
| 900  | 3   | 6    | 7  | 10                | 88                                  | 1.2  |
| 1000   | 4   | 6    | 7  | 11                | 84                                  | 1.2  |
| 1100   | 4   | 7    | 7  | 11                | 81                                  | 1.3  |
| 1200   | 4   | 7    | 7  | 12                | 78                                  | 1.3  |
| 1300   | 4   | 7    | 8  | 12                | 75                                  | 1.4  |
| 1400   | 4   | 7    | 8  | 13                | 72                                  | 1.4  |
| 1500   | 4   | 8    | 8  | 13                | 70                                  | 1.5  |
| 1600   | 4   | 8    | 8  | 14                | 67                                  | 1.5  |
| 1700   | 4   | 8    | 9  | 14                | 65                                  | 1.6  |
| 1800   | 5   | 8    | 9  | 15                | 63                                  | 1.6  |
| 1900   | 5   | 9    | 9  | 15                | 61                                  | 1.7  |
| 2000   | 5   | 9    | 9  | 16                | 60                                  | 1.7  |
| 2100   | 5   | 9    | 10                                       | 16                | 58                                  | 1.8  |

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3

| Field height<br>[mm] | Switch-on de without object pa |                |                               |              | HQn Max. switching Max. time delay<br>frequency availability<br>[Hz] [s] |                               |  |  |
|----------------------|--------------------------------|----------------|-------------------------------|--------------|--|-------------------------------|--|--|
| 2200                 | 5                              | 9              | 10                            | 17           | 56   | 1.8                           |  |  |
| 2300                 | 5                              | 10             | 10                            | 17           | 55   | 1.9                           |  |  |
| 2400                 | 5                              | 10             | 10                            | 18           | 53   | 1.9                           |  |  |
| 2500                 | 5                              | 10             | 11                            | 18           | 52   | 1.9                           |  |  |
| 2600                 | 6                              | 10             | 11                            | 19           | 51   | 2.0                           |  |  |
| 2700                 | 6                              | 11             | 11                            | 19           | 49   | 2.0                           |  |  |
| 2800                 | 6                              | 11             | 11                            | 20           | 48   | 2.1                           |  |  |
| 2900                 | 6                              | 11             | 12                            | 20           | 47   | 2.1                           |  |  |
| 3000                 | 6                              | 11             | 12                            | 21           | 46   | 2.2                           |  |  |
| 3100                 | 6                              | 12             | 12                            | 21           | 45   | 2.2                           |  |  |
| 3200                 | 6                              | 12             | 12                            | 22           | 44   | 2.3                           |  |  |
| Number of bean       | ns, housing length             | and weight:    |                               |              |  |                               |  |  |
| Field height<br>[mm] | Number of beams                | Overall length | of the transmitter/re<br>[mm] | eceiver unit |  | nsmitter/receiver unit<br>[g] |  |  |
| 100                  | 5                              |                | 260                           |              |  | 200                           |  |  |
| 200                  | 9                              |                | 360                           |              |  | 250                           |  |  |
| 300                  | 13                             |                | 460                           |              | ţ  | 300                           |  |  |
| 400                  | 17                             |                | 560                           |              | ţ  | 350                           |  |  |
| 500                  | 21                             |                | 660                           |              | 400  |                               |  |  |
| 600                  | 25                             |                | 760                           |              | 450  |                               |  |  |
| 700                  | 29                             | 860            |                               |              | 500  |                               |  |  |
| 800                  | 33                             | 960            |                               |              | 1  | 550                           |  |  |
| 900                  | 37                             | 1060           |                               |              |  | 600                           |  |  |
| 1000                 | 41                             | 1160           |                               |              |  | 650                           |  |  |
| 1100                 | 45                             | 1260           |                               |              | -  | 700                           |  |  |
| 1200                 | 49                             |                | 1360                          |              | -  | 750                           |  |  |
| 1300                 | 53                             |                | 1460                          |              | ł  | 800                           |  |  |
| 1400                 | 57                             |                | 1560                          |              | 850  |                               |  |  |
| 1500                 | 61                             |                | 1660                          |              | 900  |                               |  |  |
| 1600                 | 65                             |                | 1760                          |              | 950  |                               |  |  |
| 1700                 | 69                             |                | 1860                          |              | 1  | 000                           |  |  |
| 1800                 | 73                             |                | 1960                          |              | 1  | 050                           |  |  |
| 1900                 | 77                             |                | 2060                          |              | 1  | 100                           |  |  |
| 2000                 | 81                             | 2160           |                               |              | 1150   |                               |  |  |
| 2100                 | 85                             | 2260           |                               |              | 1200   |                               |  |  |
| 2200                 | 89                             | 2360           |                               |              | 1250   |                               |  |  |
| 2300                 | 93                             | 2460           |                               |              | 1300   |                               |  |  |
| 2400                 | 97                             | 2560           |                               |              | 1350   |                               |  |  |
| 2500                 | 101                            | 2660           |                               |              | 1400   |                               |  |  |
| 2600                 | 105                            | 2760           |                               |              | 1450   |                               |  |  |
| 2700                 | 109                            |                | 2860                          |              |  | 1500                          |  |  |
| 2800                 | 113                            |                | 2960                          |              | 1550   |                               |  |  |
| 2900                 | 117                            |                | 3060                          |              | 1600   |                               |  |  |
| 3000                 | 121                            |                | 3160                          |              |  | 650                           |  |  |
| 3100                 | 125                            |                | 3260                          |              |  | 700                           |  |  |
| 3200                 | 129                            |                | 3360                          |              |  | 750                           |  |  |

# **Design and function**

# Safety information

The device must only be operated with Safety Extra Low Voltage (SELV) with safe electrical disconnection. Intervention and repairs must only be carried out by your suppliers.

The system must be serviced and checked regularly.

A clean, soft cloth can be used for cleaning. Aggressive, abrasive cleaning agents that damage the surface must be avoided. The device must not be subjected to hard knocks or vibration.

# Commissioning

Prerequisites

4

- The transmitter and receiver must be installed and aligned correctly.
- The electrical connection must be established according to the connection diagram.
- The signal output must respond to object detection.

| Refer to "General Not | Refer to "General Notes Relating to Pepperl+Fuchs Product Information". |                              |                              |  |  |  |  |  |
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• If at least one light beam is interrupted, the output remains active as long as the object is detected.

# **Fault location**

- Measure operating voltage
- Check the cabling.
- Check the transmitter and receiver for dirt and clean if necessary.

# **Function displays**

Behind the optics cover on the connection side of the profiles there is a green Power ON operating indicator LED and a yellow status display LED.

#### Transmitter

| Function  | Diagnostic description                   |
|---|--|
| Green operating indicator LED lights up statically                        | Power-On                                 |
| Green operating indicator LED is dark and yellow status indicator flashes | Power save mode                          |
| Yellow status indicator LED is dark                                       | Transmitter with low transmitting power  |
| Yellow status indicator LED lights up statically                          | Transmitter with high transmitting power |
| Yellow status indicator LED flashes quickly (approx. 8 Hz)                | Error condition                          |
| Yellow status indicator LED light changes for short time                  | Test input is activated                  |
| Receiver  |  |

| Function  | Diagnostic description  |  |  |
|---|---|--|--|
| Green operating indicator LED lights up statically            | Power-On  |  |  |
| Green operating indicator LED is dark                         | Power save mode   |  |  |
| Green operating indicator LED flashes with brief interruption | IO-Link mode active, parameterisation only possible via IO-<br>Link |  |  |
| Green operating indicator LED flashes (4 Hz)                  | Error condition: Short circuit at the outputs                       |  |  |
| Yellow status indicator LED lights up statically              | Detection field interrupted   |  |  |
| Yellow status indicator LED is dark                           | Detection field is enabled.   |  |  |
| Yellow status indicator LED flashes (approx. 4 Hz)            | Insufficient function reserve                                       |  |  |
| Yellow status indicator LED flashes quickly (approx. 8 Hz)    | Error condition: Incorrect signal measurement                       |  |  |
|   |   |  |  |

#### **Resolution and beam clearance**

The mechanical beam clearance determines the smallest detectable object size. Crossing the light beams increases the resolution of the light grid.

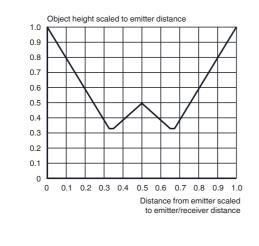
The devices are delivered without programmed height checking. The beam is crossed three times.

#### Resolution of the crossed beam arrangement

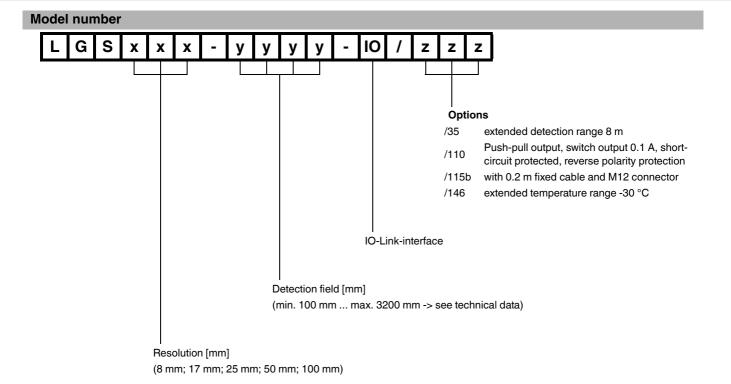
If three-way crossing of the beams is programmed, the resolution increases. For a three-way crossing, this means that the increased resolution is offered after 25% of the transmitter range or receiver range. It must therefore be ensured that all objects pass transmitters or receivers with this clearance.

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