









#### **Model Number**

#### DK10-LAS/76a/79b/110/124

Print mark contrast sensor with 5-pin, M12 x 1 connector

#### **Features**

- Laser print mark contrast sensor for recording very small print marks
- Large focus depth range from 3 mm ... 300 mm
- Laser class 2, eyesafe
- Adjustable sensitivity
- 30 µs response time, suitable for extremely rapid scanning processes

#### **Product information**

The contrast sensor series DK10, DK2X, DKE2X and DK3X have an extreme robust and IP67 tight industrial standard housing with eight M5 metal reinforced inserts for sensor mounting. The lenses are made of high grade glass. All sensors offer different light spot shapes and orientations and have powerful push-pull outputs (NPN/PNP/push-

The DK10 sensor series offers laser and LED light sources, a manual sensitivity adjustment and high sensing ranges up to 800 mm.

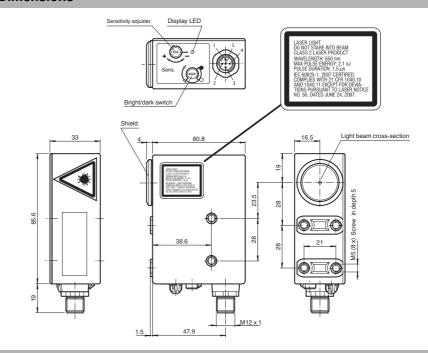
The DK20/DK21/DKE2X standard contrast sensor series offers a very good contrast recognition and are available in extreme robust stainless-steel housings (DKE).

The DK31/DK34/DK35 sensor series is designed for cutting edge contrast recognition at highest sensitivity level.

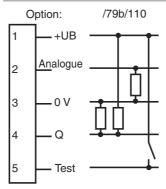
The series DK20/DK34 offer a static Teach-In, the DK21/DKE21/DK31/DK35 series offer a dynamic Teach-In.

fa-info@us.pepperl-fuchs.com

### **Dimensions**



### **Electrical connection**



#### **Pinout**



Technical data	echnical data				
General specifications	eral specifications				
Sensor range		300 mm			
Detection range		3 300 mm			
Light source		laser diode			
Light type		modulated visible red light			
Laser nominal ratings					
Note		LASER LIGHT , DO NOT STARE INTO BEAM			
Laser class		2			
Wave length		650 nm			
Beam divergence		< 1.5 mrad			
Pulse length		1.5 μs			
Repetition rate		108.7 kHz			
max. pulse energy		2.1 nJ			
Light spot representation		approx. 0.8 mm at a distance of 300 mm			
Ambient light limit					
Continuous light		40000 Lux			
Functional safety related param	Functional safety related parameters				
MTTF <sub>d</sub>		550 a			
Mission Time (T <sub>M</sub> )		20 a			
Diagnostic Coverage (DC)		60 %			
Indicators/operating means					
Function indicator		LED yellow: lights up if receiver is lit (light on), lights up if receiver			
		is not lit (dark on)			
Control elements		Light/Dark switch, sensitivity adjuster			
Electrical specifications					
Operating voltage	$U_B$	10 30 V DC			
Ripple		10 %			
No-load supply current	I <sub>0</sub>	≤ 55 mA			
Input					
Test input		emitter deactivation with +Ub			
Output					
Switching type		light/dark on switchable			
Signal output		Push-pull output, short-circuit protected, reverse polarity protec-			
Switching voltage		ted PNP: U <sub>B</sub> - 2.5 V / NPN: U <sub>Rest</sub> 1.5 V			
Switching current		max. 200 mA			
Measurement output		Analog output 0.3 10 mA, (RL ≤ 600 Ohm)			
Switching frequency	f	16.5 kHz			
Response time	•	30 µs			
Ambient conditions		ου μο			
Ambient temperature		-10 50 °C (14 122 °F)			
· .		-20 75 °C (-4 167 °F)			
Storage temperature		-20 75 C (-4 107 F)			
Mechanical specifications		IP67			
Protection degree					
Connection		M12 x 1 connector, 5-pin			
Material		PC (along fiber rainforced Makrolon)			
Housing Optical face		PC (glass-fiber-reinforced Makrolon)			
		glass			
Mass		200 g			
Compliance with standards and directives					
Directive conformity		EMC Directive 2004/108/EC			
Standard conformity		LIVIO DIFECTIVE 2004/ 100/LO			
Product standard		EN 60947-5-2:2007			
		IEC 60947-5-2:2007			
Shock and impact resistance		IEC / EN 60068. half-sine, 40 g in each X, Y and Z directions			
Vibration resistance		IEC / EN 60068-2-6. Sinus. 10 -150 Hz, 5 g in each X, Y and Z directions			
Laser class		IEC 60825-1:2007 Complies with 21 CFR 1040.10 and 1040.11 except for deviations pursuant to Laser Notice No. 50, dated			
		June 24, 2007			
Approvals and certificates					
UL approval		cULus Listed , Class 2 power source			
CCC approval		CCC approval / marking not required for products rated ≤36 V			
οσο αρριοναι		COO approvai / marking not required for products rated \$30 V			

### **Accessories**

### V15-G-5M-PVC

Female cordset, M12, 5-pin, PVC cable

### V15-W-5M-PVC

Female cordset, M12, 5-pin, PVC cable

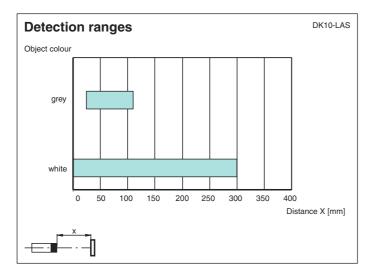
### OMH-DK

Right-Angled Mounting Bracket

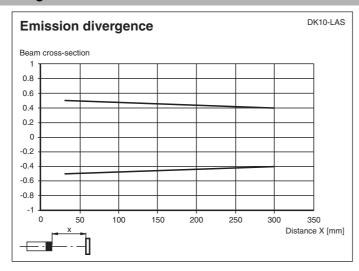
#### OMH-DK-1

Flat Mounting Bracket

Other suitable accessories can be found at www.pepperl-fuchs.com



## **Curves/Diagrams**



# **Adjustment instructions**

## Switching threshold adjustment

The required switching threshold is adjusted with the sensitivity control. Please proceed as follows:

- 1. Switch the light/dark change-over switch to the light setting.
- 2. Point the light spot at the light part of the surface being scanned.
- 3. If the yellow indicator LED lights up, turn the sensitivity control to the left until the indicator LED goes off again. If the yellow indicator LED does not light up, miss out this step.
- 4. Turn the sensitivity control to the right until the indicator LED just lights up.
- 5. Point the light spot at the dark part of the surface being scanned.
- 6. The indicator LED must have gone off.
- 7. Turn the sensitivity control to the right again until the indicator LED lights up again. Counting the number of turns.
- 3. Turn the sensitivity control back to the left by half the number of counted turns.

Once the DK10 colour mark scanner has been adjusted in this way, the switching thres-hold is exactly in the middle of the measured light and dark values. The greater the number the number of times the sensitivity control is turned between the light and the dark marks, the greater the contrast.

**Recommendation:** The number of turns should be to > 0.5.

#### Switching mode adjustment:

-	Setting of light/dark switch	Receiver	Output PNP	Output NPN
0.000	Н	exposed	inactive	active
		unexposed	active	inactive
	D	exposed	active	inactive
		unexposed	inactive	active

### Laser notice laser class 2

- The irradiation can lead to irritation especially in a dark environment. Do not point at people!
- Caution: Do not look into the beam!
- Maintenance and repairs should only be carried out by authorized service personnel!
- Attach the device so that the warning is clearly visible and readable.
- Caution Use of controls or adjustments or performance of procedures other than those specified herein may result in hazard-ous radiation exposure.