



## Model Number

**DK10-LAS/35/79b**

Print mark contrast sensor  
with 5-pin, M12 x 1 connector

## Features

- Laser print mark contrast sensor for recording very small print marks
- Laser class 2, eyesafe
- Adjustable sensitivity
- 30  $\mu$ s response time, suitable for extremely rapid scanning processes

## Product information

The contrast sensor series DK10, DK2X, DKE2X and DK3X have an extreme robust and IP67 tight industrial standard housing with eight M5 metal reinforced inserts for sensor mounting. The lenses are made of high grade glass. All sensors offer different light spot shapes and orientations and have powerful push-pull outputs (NPN/PNP/push-pull).

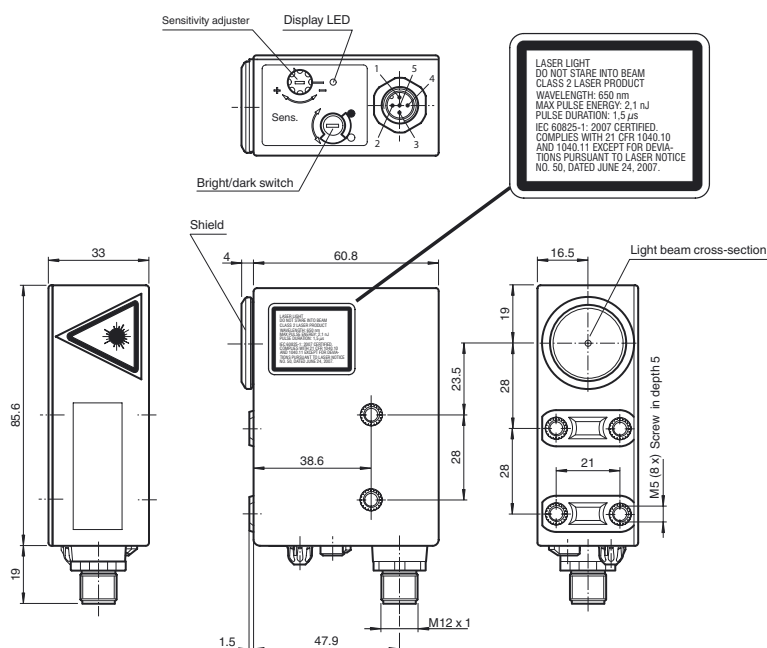
The DK10 sensor series offers laser and LED light sources, a manual sensitivity adjustment and high sensing ranges up to 800 mm.

The DK20/DK21/DKE2X standard contrast sensor series offers a very good contrast recognition and are available in extreme robust stainless-steel housings (DKE).

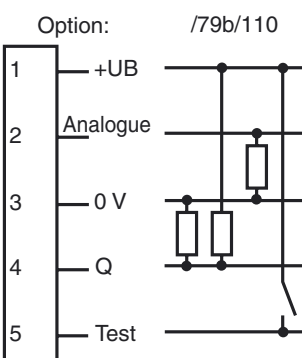
The DK31/DK34/DK35 sensor series is designed for cutting edge contrast recognition at highest sensitivity level.

The series DK20/DK34 offer a static Teach-In, the DK21/DKE21/DK31/DK35 series offer a dynamic Teach-In.

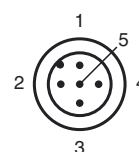
## Dimensions



## Electrical connection



## Pinout



**Technical data****General specifications**

Sensor range	800 mm
Detection range	3 ... 800 mm
Light source	laser diode
Light type	modulated visible red light
<b>Laser nominal ratings</b>	
Note	LASER LIGHT , DO NOT STARE INTO BEAM
Laser class	2
Wave length	650 nm
Beam divergence	< 1.5 mrad
Pulse length	1.5 µs
Repetition rate	108.7 kHz
max. pulse energy	2.1 nJ
Light spot representation	approx. 2 mm at a distance of 800 mm
Ambient light limit	
Continuous light	40000 Lux

**Functional safety related parameters**

MTTF <sub>d</sub>	550 a
Mission Time (T <sub>M</sub> )	20 a
Diagnostic Coverage (DC)	60 %

**Indicators/operating means**

Function indicator	LED yellow: lights up if receiver is lit (light on), lights up if receiver is not lit (dark on)
Control elements	Light/Dark switch, sensitivity adjuster

**Electrical specifications**

Operating voltage	U <sub>B</sub>	10 ... 30 V DC
Ripple		10 %
No-load supply current	I <sub>0</sub>	≤ 55 mA

**Input**

Test input	emitter deactivation with +Ub
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**Output**

Switching type	light/dark on switchable
Signal output	Push-pull output, short-circuit protected, reverse polarity protected
Switching voltage	PNP: U <sub>B</sub> - 2.5 V / NPN: U <sub>Rest</sub> 1.5 V
Switching current	max. 200 mA
Measurement output	Analog output 0.3 ... 10 mA, (R <sub>L</sub> ≤ 600 Ohm)
Switching frequency	f 16.5 kHz
Response time	30 μs

**Ambient conditions**

Ambient temperature	-10 ... 50 °C (14 ... 122 °F)
Storage temperature	-20 ... 75 °C (-4 ... 167 °F)

**Mechanical specifications**

Protection degree	IP67
Connection	M12 x 1 connector, 5-pin
<b>Material</b>	
Housing	PC (glass-fiber-reinforced Makrolon)
Optical face	glass
Mass	200 g

**Compliance with standards and directives**

Directive conformity	EMC Directive 2004/108/EC
Standard conformity	
Product standard	EN 60947-5-2:2007 IEC 60947-5-2:2007
Shock and impact resistance	IEC / EN 60068. half-sine, 40 g in each X, Y and Z directions
Vibration resistance	IEC / EN 60068-2-6. Sinus. 10 -150 Hz, 5 g in each X, Y and Z directions
Laser class	IEC 60825-1:2007 Complies with 21 CFR 1040.10 and 1040.11 except for deviations pursuant to Laser Notice No. 50, dated June 24, 2007

**Approvals and certificates**

UL approval	cULus Listed , Class 2 power source
CCC approval	CCC approval / marking not required for products rated ≤36 V

**Accessories****V15-G-5M-PVC**

Female cordset, M12, 5-pin, PVC cable

**V15-W-5M-PVC**

Female cordset, M12, 5-pin, PVC cable

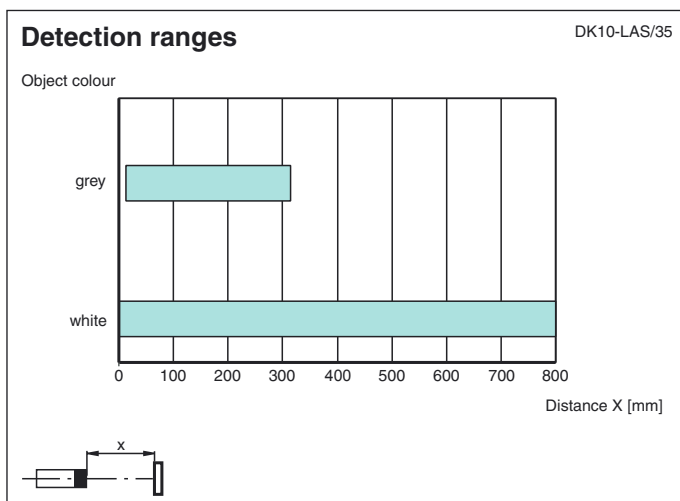
**OMH-DK**

Right-Angled Mounting Bracket

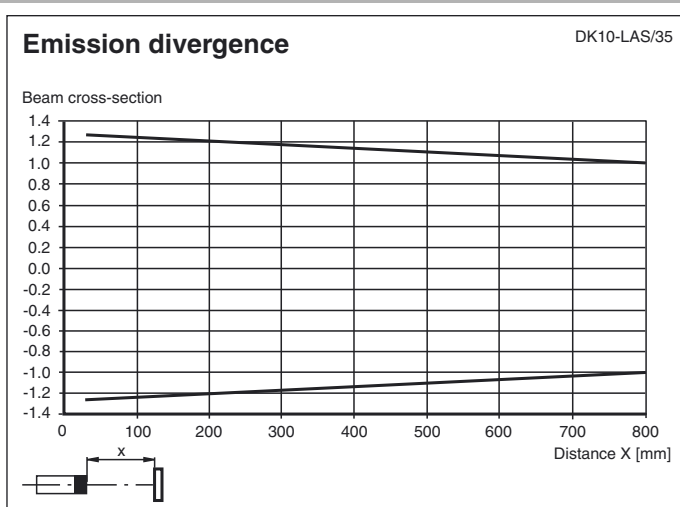
**OMH-DK-1**

Flat Mounting Bracket

Other suitable accessories can be found at [www.pepperl-fuchs.com](http://www.pepperl-fuchs.com)



## Curves/Diagrams



## Adjustment instructions

### Switching threshold adjustment

The required switching threshold is adjusted with the sensitivity control. Please proceed as follows:

1. Switch the light/dark change-over switch to the light setting.
2. Point the light spot at the light part of the surface being scanned.
3. If the yellow indicator LED lights up, turn the sensitivity control to the left until the indicator LED goes off again.  
If the yellow indicator LED does not light up, miss out this step.
4. Turn the sensitivity control to the right until the indicator LED just lights up.
5. Point the light spot at the dark part of the surface being scanned.
6. The indicator LED must have gone off.
7. Turn the sensitivity control to the right again until the indicator LED lights up again. Counting the number of turns.
8. Turn the sensitivity control back to the left by half the number of counted turns.

Once the DK10 colour mark scanner has been adjusted in this way, the switching threshold is exactly in the middle of the measured light and dark values. The greater the number of times the sensitivity control is turned between the light and the dark marks, the greater the contrast.

**Recommendation:** The number of turns should be to > 0.5.

### Switching mode adjustment:

Setting of light/dark switch	Receiver	Output PNP	Output NPN
H	exposed	inactive	active
	unexposed	active	inactive
D	exposed	active	inactive
	unexposed	inactive	active

**Laser notice laser class 2**

- The irradiation can lead to irritation especially in a dark environment. Do not point at people!
- Caution: Do not look into the beam!
- Maintenance and repairs should only be carried out by authorized service personnel!
- Attach the device so that the warning is clearly visible and readable.
- Caution – Use of controls or adjustments or performance of procedures other than those specified herein may result in hazardous radiation exposure.