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# **Model Number**

#### ML29-P/59/102/143-Y807709

Thru-beam sensor

4-pin plastic connector, 6.5 mm diameter

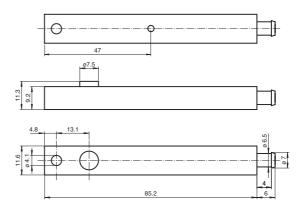
## **Features**

- Miniature design
- Ideal for installation in door profiles or frames
- Dark-On switching
- Supplied with connection cable

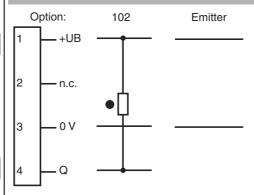
# **Product information**

The narrow miniature thru-beam sensors are a small and cost-effective solution, fitting in virtually any door frame. The ML29 and ML30  $\,$ series offer fast, reliable detection at a distance of up to 8.5 m. The sensors are easy to mount on the profile, either using adhesive strips or a screw. A large opening angle ensures problem-free alignment. Several sensors can be mounted in a cross formation to offer multi-beam protection.

## **Dimensions**



#### **Electrical connection**

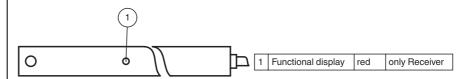


- O = Light on
- = Dark on

# **Pinout**



# Indicators/operating means



Technical data			
General specifications			
Effective detection range		0 1.5 m	
Threshold detection range		2.5 m	
Light source		IRED	
Light type		modulated infrared light , 880 nm	
Angle of divergence		Emitter +/- 3 °	
Optical face		lateral	
Ambient light limit		40000 Lux	
Indicators/operating means			
Function indicator		LED red in receiver : lights up when receiving the light beam	
Electrical specifications			
Operating voltage	$U_B$	11 30 V DC	
No-load supply current	I <sub>0</sub>	Emitter: ≤ 20 mA Receiver: ≤ 10 mA	
Input			
Test input		emitter deactivation at +U <sub>B</sub> ≤ 5 V DC	
Output			
Switching type		dark on	
Signal output		1 NPN output, short-circuit protected, reverse polarity protected open collector	
Switching voltage		max. 30 V DC	
Switching current		max. 0.1 A	
Switching frequency	f	100 Hz	
Response time		5 ms	
Ambient conditions			
Ambient temperature		-20 60 °C (-4 140 °F)	
Storage temperature		-20 75 °C (-4 167 °F)	
Relative humidity		90 % , noncondensing	
Mechanical specifications			
Degree of protection		IP65	
Connection		4-pin plastic connector, 6.5 mm diameter	
Material			
Housing		PMMA , black	
Optical face		Plastic pane	
Mass		per device 120 g	
Compliance with standards ar	d direct	i-	
Standard conformity			
Product standard		EN 60947-5-2:2007 IEC 60947-5-2:2007	
Standards		EN 61000-6-2, EN 61000-6-3	
Approvals and certificates			
CCC approval		CCC approval / marking not required for products rated ≤36 V	

# **Function principle**

The thru-beam sensor requires a pair of devices for operation, comprising a light transmitter and a light receiver. The emitter and receiver must be arranged in optical alignment with each other. The infrared light from the emitter is detected by the receiver and evaluated.

## **Function**

## Static detection:

The light beam switch detects persons and objects independently of movement and surface structure for as long as the object breaks the detection beam.

		Electronic output
Light detection /25	Person in the beam	Inactive
	No person in the beam	Active
Dark detection /59	Person in the beam	Active
	No person in the beam	Inactive

### **Optics:**

The relatively wide opening angles enable the light beam switches to be installed quickly, without alignment problems. Even if there is a light distortion of the installation profiles the function is retained.

# Typical applications

- · Person detection for automatic doors and gates
- Closing edge protection on sliding and revolving doors
- Threshold monitoring for elevator doors
- Step monitoring for doors on public transport vehicles
- Trigger function for restarting escalators

## **Detection area**



#### **Accessories**

#### **ML29 Front Plate**

Front plate for thru-beam sensors in series ML29

Other suitable accessories can be found at www.pepperl-fuchs.com



## Testing:

Testing is used to check the function of the light beam switch.

With supply voltage  $+U_B < 5$  V the emitter device is switched off. This simulates a light beam interruption. By means of this, the function of the light barrier can be tested easily without using a separate test input.

#### Installation:

Thanks to its small dimensions, the light beam can be fitted in a U-profile or behind a face panel. The hole diameter for both the emitter and the receiver is 8 mm.

Even fixing by means of the adhesive tape contained in the delivery package can be considered.