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1. About this document

1.1 Function

This operating instructions manual provides all the information you need for the mounting, set-up and commissioning for the safe operation and disassembly of the safety-monitoring module. The operating instructions must be available in a legible condition and a complete version in the vicinity of the device.

1.2 Target group: authorised qualified personnel

All operations described in this operating instructions manual must be carried out by trained specialist personnel, authorised by the plant operator only.

Please make sure that you have read and understood these operating instructions and that you know all applicable legislations regarding occupational safety and accident prevention prior to installation and putting the component into operation.

The machine builder must carefully select the harmonised standards to be complied with as well as other technical specifications for the selection, mounting and integration of the components.

1.3 Explanation of the symbols used



Information, hint, note: This symbol is used for identifying useful additional information.

Caution: Failure to comply with this warning notice could lead to failures or malfunctions. **Warning:** Failure to comply with this warning notice could lead to physical injury and/or damage to the machine.

1.4 Appropriate use

The products described in these operating instructions are developed to execute safety-related functions as part of an entire plant or machine. It is the responsibility of the manufacturer of a machine or plant to ensure the correct functionality of the entire machinery or plant.

The safety-monitoring module must be exclusively used in accordance with the versions listed below or for the applications authorised by the manufacturer. Detailed information regarding the range of applications can be found in the chapter "Product description".

1.5 General safety instructions

The user must observe the safety instructions in this operating instructions manual, the country-specific installation standards as well as all prevailing safety regulations and accident prevention rules.

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Further technical information can be found in the Schmersal catalogues or in the online catalogue on the Internet: www.schmersal.net.

The information contained in this operating instructions manual is provided without liability and is subject to technical modifications.

There are no residual risks, provided that the safety instructions as well as the instructions regarding mounting, commissioning, operation and maintenance are observed.

1.6 Warning about misuse

In case of improper use or manipulation of the safetymonitoring module, personal hazards or damages to machinery or plant components cannot be excluded.

1.7 Exclusion of liability

We shall accept no liability for damages and malfunctions resulting from defective mounting or failure to comply with this operating instructions manual. The manufacturer shall accept no liability for damages resulting from the use of unauthorised spare parts or accessories.

For safety reasons, invasive work on the device as well as arbitrary repairs, conversions and modifications to the device are strictly forbidden; the manufacturer shall accept no liability for damages resulting from such invasive work, arbitrary repairs, conversions and/or modifications to the device.

2. Product description

2.1 Ordering code

This operating instructions manual applies to the following types:

SE-304 C

2.2 Special versions

For special versions, which are not listed in the order code below 2.1, these specifications apply accordingly, provided that they correspond to the standard version.

2.3 Destination and use

The safety-monitoring module evaluates the signals of 1 to 4 SE safety edges (signal generators). The safety-monitoring module is designed for fitting into control cabinets (IP 54).

The safety-monitoring module only must be used in combination with the SE-R/SE-T transmitter/receiver unit (SE-SET sensor kit) of the signal generator.

> The signal generator and the corresponding safetymonitoring module together build the safety edge system to EN ISO 13856-2.

If one of the connected safety edges is actuated, the safety contacts of the safety-monitoring module are opened.



The entire concept of the control system, in which the safety component is integrated, must be validated to the relevant standards.

2.4 Technical data

Standards:	EN ISO 13856-2
Start conditions:	Automatic or start button
Feedback circuit (Y/N):	yes
Response time:	< 17 ms
Pull-in delay with reset button:	100 ms up to 2 s
Rated operating voltage U _e :	24 VDC (+20 % / -10%)
	24 VAC (+10 % / -10%)
Power consumption:	< 4 W
Frequency range:	50 Hz
Fuse rating supply voltage:	1 A slow blow

SE-304 C

Monitored inputs:

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Cross-wire detection:	yes
Wire breakage detection:	yes
Earth connection detection:	yes
Outputs:	
Stop category 0:	1
Stop category 1:	0
Number of safety contacts:	1
Number of auxiliary contacts	
Number of signalling outputs	
Max. switching capacity of th	
	2 A / 24 VDC
Signalling output:	PNP-open-Collector;
	$U_{x1} = U_{b} - 1 V;$
	I _{max.} = 50 mA
Utilisation category to EN 60	947-5-1: AC-15: 230 V / 2 A
	DC-13: 24 V / 2 A
Recommended fuse for the c	contacts: 2 A slow blow
Switching capacity:	max. 1500 VA
Mechanical life:	> 10 million operations
LED:	Supply voltage,
	Safety edge functions
Ambient conditions:	
Environmental temperature:	+5 °C +55 °C
Protection class:	Enclosure: IP40,
	Terminals: IP20,
	Clearance: IP54
Degree of pollution:	2
Overvoltage category:	
Resistance to vibration:	10 55 Hz, amplitude 0.15 mm
Mounting:	Snaps onto standard DIN rail to EN 60715
Connection type:	Screw connection
Pre-wired cable:	
Capacity:	150 nF/km
Resistance:	28 Ohm/km
Cable section:	2.5 mm ² wire or
	1.5 mm ² strand with conductor ferrules
Weight:	175 g
Dimensions (H x W x D):	100 x 22.5 x 121 mm

2.5 Safety classification

Standards:	EN ISO 13849-1
PL:	d
Control Category:	3
PFH-value:	1.01 x 10 ⁻⁷ /h up to max. 5,000 switching cycles/year
Service life:	20 years

The aforementioned safety values are applicable to the combination consisting of the SE-SET sensor kit (SE-T transmitter, SE-R receiver) and the safety-monitoring module. The hollow rubber profile must not be taken into consideration for the safety classification.

3. Mounting

3.1 General mounting instructions

Mounting of the safety switching device in a control cabinet (IP 54). Mounting: snaps onto standard DIN rails to EN 60715. The device is equipped with a latching element at the rear for fixing onto a standard DIN rail.

3.2 Dimensions

Device dimensions (H/W/D): 100 x 22.5 x 121 mm

4. Electrical connection

4.1 General information for electrical connection

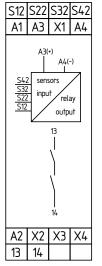


The electrical connection may only be carried out by authorised personnel in a de-energised condition.

4.2 Connection

Only the output contact 13/14 is a safety contact. The output contact X1 is a signalling contact. The output contacts must be preceeded by a fuse (2 A slow blow).

4.3 Pin configuration

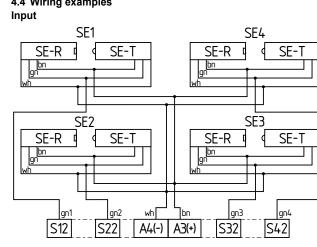


A1 / A2: 24 VAC/DC The supply voltage is on = LED "power" is on

Terminal connections:

- Switch operating voltage on at terminals A1(+) and A2(-).
- · Closing the feedback circuit: connect the start/reset button between X2 and X3 or force an automatic release through the establishment of a bridge between X2 and bn (refer to reset wiring configuration).
- Integrate the safety outputs in the machine circuit: terminal 13/14
- · Signalling output X1 is no safety output and must only be used as signalling contact (relay output).
- Connect transmitter/receiver: wire the terminals brown, white, green from the transmitter and the receiver according to the wiring example.
- · Provide adequate protective wiring of the output contacts in case of capacitive and inductive loads.
- Enabling paths safely separated up to 300 V to DIN EN 60664-1.

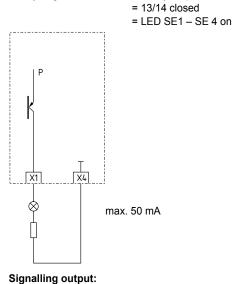
4.4 Wiring examples



If less than 4 safety edges are connected, the following diagram must be observed. Unused inputs must be connected as shown. S12 S22 A4(-) A3(+) S32 S42 1SE SE1 an1 2SE S12 S22 A4(-) A3(+) S42 532 SE1 SE2 qn1 gn2 S22 3SE S12 A4(-) A3(+) IS32 S42 SF1 SF2 an1 an2 SE3 gn3 4SE S22 A4(-) A3(+) S32 S42 S12 SE1 SE3 gn1 gn3 SF2 SF4 gn4 gn2 **Output level** LI th - N

Safety output:

Safety edges not actuated = safety output enabled



Signalling output without contact Safety edges actuated = signalling output 24 VDC Mass potential: terminal X4 e.g. 24 VAC supply voltage, X4 furnishes the mass for the DC signal-

ling output.

Operating instructions Safety-monitoring module

4.5 Commissioning

- The safety function of the safety-monitoring module must be tested.
- The following conditions must be previously checked and met:
- 1. Correct fitting of the safety-monitoring module
- 2. Fitting and integrity of the power cable

4.6 Operating principle

Manual reset (X2 - X3)

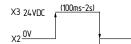
When the operating voltage is switched on, the safety contact 13/14 is open; signalling contact X1 is connected to 24 VDC. To start the component, the reset button (X2/X3) must be actuated (0-1-0 edge, refer to reset wiring configuration). The relays K1, K2 are energised, when the light path in the profile is clear. The machine enabling circuit 13/14 is closed and X1 goes to a high-impedance state. If the light path in the profile is cleared again, the reset button must be actuated to trigger a new start.

Automatic reset

In case of a bridge between the terminal X2 and bn

4.7 Reset wiring configuration Manual reset

A reset button can be connected between the terminals X2 and X3. In this operating mode, the component behaves in accordance with the requirements to EN ISO 13856-2 (state diagram A2) and par. 5.2.2 of EN ISO 13849-1 (a "0-1-0" edge transition is expected within 100 ms up to 2 s).



Authorised operation

Automatic reset

Switching behaviour to EN ISO 13856-2 (state diagram A3) is generated through the establishment of a bridge from X2 to bn. The safety contacts are closed immediately after the release of all safety edges.

4.8 Diagnostic / error messages

- The safety-monitoring module detects short-circuits and wire breakage of the connecting cables from the sensors.
- Malfunctions of the contacts: in case of contact welding, no reactivation is possible after actuation of the safety edge.
- LED "SEn" off: safety edge "n" actuated
- LED "ENABLE" off: at least one safety edge actuated or no (manual) reset yet
- LED "POWER" off: no supply voltage
- The LED SE 1...4 signal flashing light. Internal fault switch the supply voltage off and back on. If the fault is still signalled, the component needs to be exchanged.
- No reaction to manual reset (X2/X3): safety edge still actuated, safety edge or cable connection damaged, defective safety-monitoring module (refer to reset wiring configuration)

5. Maintenance

5.1 Maintenance of the safety-monitoring module

In the case of correct installation and adequate use, the safety-monitoring module features maintenance-free functionality.

A regular visual inspection and functional test, including the following steps, is recommended:

- Check the correct fixing of the safety monitoring module
- Check the cable for damage.

Under rough operating conditions, we recommend a regular check of the function of the entire system.

(Also refer to the enclosed mounting and inspection protocol.)

Damaged or defective components must be replaced.

5.2 Wear test at the rubber profile

The safety edge must be checked once a year for damages by means of a visual check. In case of damages, the safety edge must be exchanged, as in this case, the safety function no longer is completely guaranteed. The following checks must be performed:

- Check the rubber profile for damages, e.g. cracks
- Check if the elasticity of the rubber profile is not affected, e.g. due to ageing
- · Check for damages and correct fixing
- Trigger the safety edge by manually actuating the rubber profile

6. Disassembly and disposal

6.1 Disassembly

The safety monitoring module must be disassembled in the de-energised condition only.

6.2 Disposal

The safety monitoring module must be disposed of in an appropriate manner in accordance with the national prescriptions and legislations.

7. Appendix

7.1 EC Declaration of conformity

Translation of the original Declaration of Conformity	K.A. Schmersal GmbH & Co. KG Möddinghofe 30 42279 Wuppertal Germany Internet: www.schmersal.com
We hereby certify that the hereafter described tion conform to the applicable European Direct	safety components both in its basic design and construc- ives.
Name of the safety component / type:	SE-304 C
Description of the safety component:	Safety-monitoring module for monitoring optoelectronic safety edges of the SE 40/70 series with SE-SET sensor kit
Relevant EC-Directives:	2006/42/EC-EC-Machinery Directive 2004/108/EC EMC-Directive
Person authorized for the compilati- on of the technical documentation:	Oliver Wacker Möddinghofe 30 42279 Wuppertal
Notified body for the prototype test:	TÜV Rheinland Industrie Service GmbH Alboinstraße 56 12103 Berlin ID n°: 0035
EC-prototype test certificate:	01/205/5007.01/14
Place and date of issue:	Wuppertal, November 25, 2013
	Anna
	Authorised signature Philip Schmersal Managing Director

(EN)

7. Appendix

7.2 Mounting and inspection protocol

Check of the safety edge system	1	
	ning and the regular maintenance of the machine, the followin ust be checked and inspected by a professional:	ng
Machine/ Construction project	Signal evaluation Profile signal generator	
Date of first putting into operation	Transmitter	
	Receiver	
Name of the fitter	Aluminium profile	
Inspection of the signal generator's	s surface and the connections, to ensure the absence of	
damages preventing correct opera 2. Visual check of the signal trar Check and inspection of the conne 3. Visual check of the signal eva	s surface and the connections, to ensure the absence of tion. Insmission actions and the wiring for defects and changes.	
Inspection of the signal generator's damages preventing correct opera 2. Visual check of the signal trar Check and inspection of the conne 3. Visual check of the signal eva Check and inspection of the enclose	s surface and the connections, to ensure the absence of tion. Insmission ections and the wiring for defects and changes. Iuation sure and its electrical connections for defects and changes.	
Inspection of the signal generator's damages preventing correct opera 2. Visual check of the signal trar Check and inspection of the conne 3. Visual check of the signal eva Check and inspection of the enclos 4. Functional test of the safety e Actuation of the signal generator a edge must be present throughout t	s surface and the connections, to ensure the absence of tion. Insmission ections and the wiring for defects and changes. Iuation sure and its electrical connections for defects and changes.	
Inspection of the signal generator's damages preventing correct opera 2. Visual check of the signal trar Check and inspection of the conne 3. Visual check of the signal eva Check and inspection of the enclos 4. Functional test of the safety e Actuation of the signal generator a edge must be present throughout t	s surface and the connections, to ensure the absence of tion. Insmission ections and the wiring for defects and changes. Juation sure and its electrical connections for defects and changes. dge t multiple arbitrary positions. The sensitivity of the safety the entire active actuating surface. Check of the LED's in not be restarted if hazards are present.	

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