



Measuring automation light grids MLG, MLG Programmable

MLG2-1480F812



Model Name > **MLG2-1480F812**
Part No. > **1023588**



At a glance

- Resolutions of 10 / 20 / 30 / 50 mm and customer-specific resolutions
- Working range up to 8.5 m
- Detection heights of over 3 m and up to 240 beams possible
- Short response time
- External teach-in for optimal sensitivity settings
- Easy-to-use setup software for customized application

Your benefits

- Intelligent evaluation software saves costs by quickly and easily turning a standard sensor into a custom problem solver, reducing the number of sensors, PLCs and programming required
- Easy-to-see status information helps avoid interrupting operation
- Different beam separation options, detection heights and output configurations ensure a reliable solution
- 6 discrete outputs for custom solutions
- Robust metal housing stands up to tough environments and reduces downtime



Features

Technology:	Sender/receiver
Task:	Measurement light grid
Minimum detectable object (MDO) ¹⁾ :	Parallel beam: ≥ 25 mm
Beam separation:	20 mm
Number of beams:	75
Detection height:	1,480 mm
Configuration:	Parameterization interface (measuring)

¹⁾ MDO min. detectable object

Performance

Maximum range ¹⁾ :	7 m
Minimum range:	Parallel beam: ≥ 0 mm
Response time ²⁾ :	Parallel beam: ≥ 12.25 ms
Working range ³⁾ :	5 m

¹⁾ No reserve for environmental issue and deterioration of the diode ²⁾ With resistive load ³⁾ Aperture $\pm 3^\circ$

Interfaces

Output type:	3 x PNP
Inputs:	1 x PNP
Connection type:	Male connector M12, 8-pin

Mechanics/electronics

Wave length:	IR 880 nm
Supply voltage Vs ¹⁾ :	DC 18 V ... 30 V
Power consumption sender ²⁾ :	290 mA
Power consumption receiver ³⁾ :	325 mA
Ripple:	< 5 Vpp
Output current I _{max} :	100 mA
Output load capacitive:	100 nF
Output load inductive:	1 H
Initialization time:	1 s
Dimensions (W x H x D):	34 mm x 1,564 mm x 29 mm
Housing material:	Aluminum
Indication:	7-segment display, LED
Synchronization:	Cable
Enclosure rating:	IP 65
Circuit protection:	Output Q short-circuit protected, Interference suppression, VS connections reverse-polarity protected
Weight:	3.904 kg
Current consumption:	290 mA ⁴⁾
Front screen:	PMMA

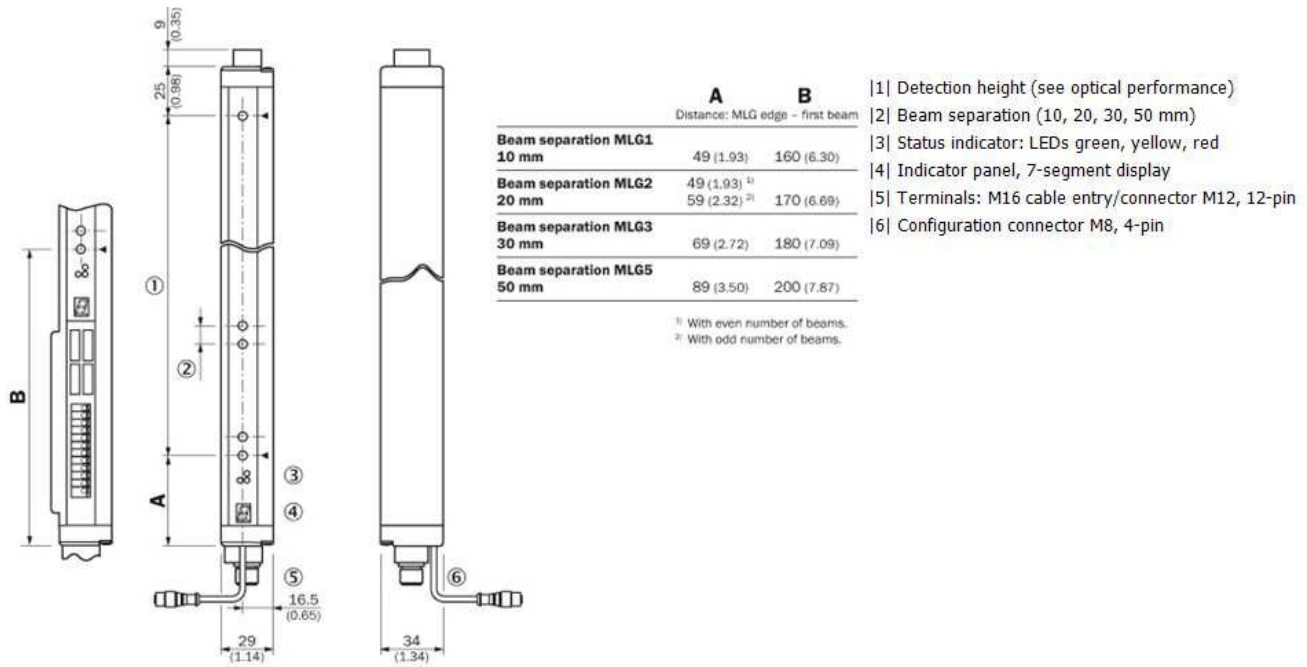
¹⁾ Without load ²⁾ ³⁾ ⁴⁾ Without load with 24 V

Ambient data

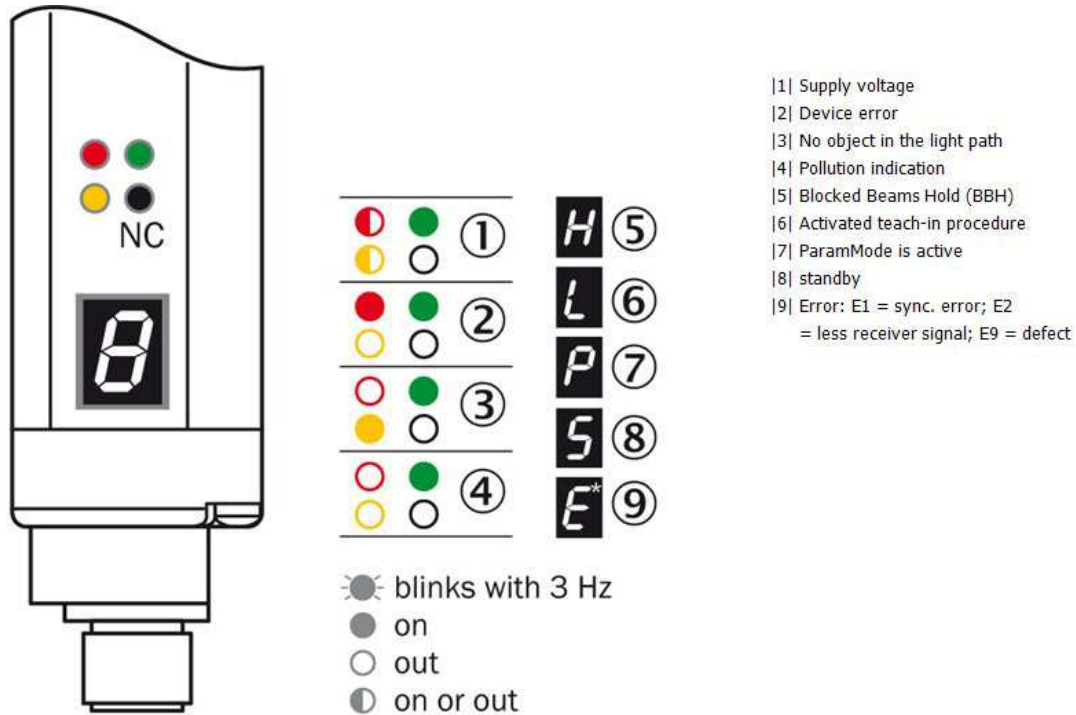
Protection class:	III
EMC:	EN 60947-5-2
Ambient temperature:	Operation: -25 ... +55 °C, Storage: -40 ... +70 °C
Ambient light safety ¹⁾ , ²⁾ :	Direct: ≥12,500 lx, Indirect: ≥50,000 lx
Vibration resistance:	5 g, 10 Hz ... 55 Hz (IEC 68-2-6)
Shock load:	10 g/IEC 68-2-29/16 ms

¹⁾ ²⁾ Sunlight

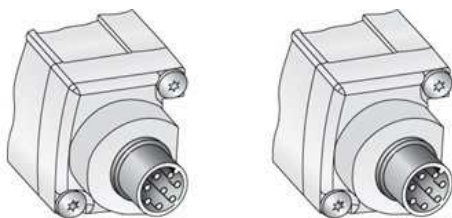
Dimensional drawing



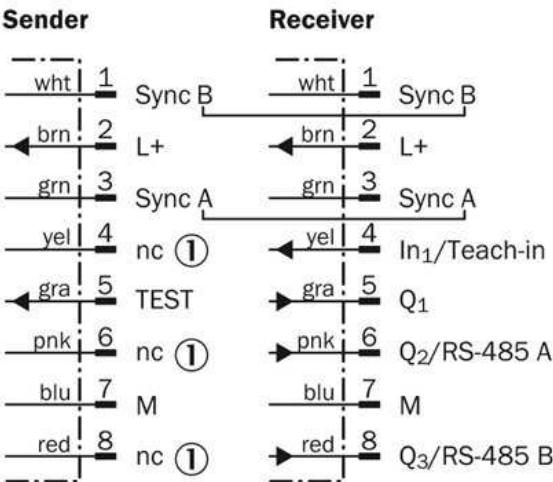
Adjustments receiver



Connection type and diagram



|1| not connected



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