



## Measuring automation light grids MLG, MLG Programmable

MLG5-2050F812S03



**Model Name** > [MLG5-2050F812S03](#)  
**Part No.** > [1027720](#)



**At a glance**

- Resolutions of 10 / 20 / 30 / 50 mm and customer-specific resolutions
- Working range up to 8.5 m
- Detection heights of over 3 m and up to 240 beams possible
- Short response time
- External teach-in for optimal sensitivity settings
- Easy-to-use setup software for customized application

**Your benefits**

- Intelligent evaluation software saves costs by quickly and easily turning a standard sensor into a custom problem solver, reducing the number of sensors, PLCs and programming required
- Easy-to-see status information helps avoid interrupting operation
- Different beam separation options, detection heights and output configurations ensure a reliable solution
- 6 discrete outputs for custom solutions
- Robust metal housing stands up to tough environments and reduces downtime



**Features**

Technology:	Sender/receiver
Task:	Measurement light grid
Minimum detectable object (MDO):	Parallel beam, 55 mm, Parallel beam, 55 mm
Beam separation:	50 mm
Number of beams:	42
Detection height:	2,050 mm
Configuration:	Parameterization interface (measuring)

**Performance**

Maximum range <sup>1)</sup> :	7 m
Minimum range:	Parallel beam: ≥0 mm
Response time <sup>2)</sup> :	Parallel beam 7.3 ms
Working range:	5 m

<sup>1)</sup> No reserve for environmental issue and deterioration of the diode    <sup>2)</sup> With resistive load

**Interfaces**

Output type:	3 x PNP
Inputs:	1 x PNP

Connection type: Male connector M12, 8-pin  
IO-Link: -

### Mechanics/electronics

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Wave length: Infrared light 880 nm  
Supply voltage Vs: DC 18 V ... 30 V  
Power consumption sender <sup>1)</sup>: 224 mA  
Power consumption receiver <sup>2)</sup>: 226 mA  
Ripple: < 5 Vpp  
Output current I<sub>max.</sub>: 100 mA  
Output load capacitive: 100 nF  
Output load inductive: 1 H  
Initialization time: 1 s  
Dimensions (W x H x D): 34 mm x 2,164 mm x 29 mm  
Housing material: Aluminum  
Indication: 7-segment display, LED  
Enclosure rating: IP 65  
Circuit protection: Output Q short-circuit protected, Interference suppression, VS connections reverse-polarity protected  
Weight: 5.215 kg  
Front screen: PMMA  
Synchronization: Cable

<sup>1) 2)</sup> Without load with 24 V

### Ambient data

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Protection class: III  
EMC: EN 60947-5-2  
Ambient temperature: Operation: -25 ... +55 °C, Storage: -40 ... +70 °C  
Vibration resistance: 5 g, 10 Hz ... 55 Hz (IEC 68-2-6)  
Shock load: 10 g/IEC 68-2-29/16 ms  
Ambient light immunity: Direct: ≥12,500 lx, Indirect: ≥50,000 lx <sup>1)</sup>

<sup>1)</sup> Sunlight

## Dimensional drawing



	A	B
	Distance: MLG edge - first beam	
<b>Beam separation MLG1 10 mm</b>	49 (1.93)	160 (6.30)
<b>Beam separation MLG2 20 mm</b>	49 (1.93) <sup>1)</sup>	170 (6.69)
<b>Beam separation MLG3 30 mm</b>	69 (2.72)	180 (7.09)
<b>Beam separation MLG5 50 mm</b>	89 (3.50)	200 (7.87)

<sup>1)</sup> With even number of beams.  
<sup>2)</sup> With odd number of beams.

- |1| Detection height (see optical performance)
- |2| Beam separation (10, 20, 30, 50 mm)
- |3| Status indicator: LEDs green, yellow, red
- |4| Indicator panel, 7-segment display
- |5| Terminals: M16 cable entry/connector M12, 12-pin
- |6| Configuration connector M8, 4-pin

## Adjustments receiver



- ☉ blinks with 3 Hz
- on
- out
- ◐ on or out

- |1| Supply voltage
- |2| Device error
- |3| No object in the light path
- |4| Pollution indication
- |5| Blocked Beams Hold (BBH)
- |6| Activated teach-in procedure
- |7| ParamMode is active
- |8| standby
- |9| Error: E1 = sync. error; E2 = less receiver signal; E9 = defect

Connection type and diagram



|1| not connected



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