



Inductive proximity sensors  
Cylindrical threaded housing, IME18

IME18-08BPOZCOS



**Model Name** > [IME18-08BPOZC0S](#)  
**Part No.** > [1040970](#)



**At a glance**

- Size M18
- IP 67 enclosure rating
- Operating temperature from -25° C to +75° C

**Your benefits**

- Reduced machine downtime
- Reduced mechanical damage
- Fewer maintenance costs due to longer service life
- High resistance to shock and vibrations



**Features**

Design:	Cylindrical
Thread size:	M18 x 1
Sensing range Sn:	8 mm
Assured sensing range Sa:	6.48 mm
Installation type:	Flush
Switching frequency:	1,000 Hz
Output type:	PNP
Output function:	NC
Electrical wiring:	DC 3-wire
Enclosure rating:	IP 67 <sup>1)</sup>
Connection type:	Connector M12, 4-pin
Housing:	Standard

<sup>1)</sup> According to EN 60529

**Mechanics/electronics**

Supply voltage:	10 V DC ... 30 V DC
Ripple:	≤ 10 %
Voltage drop:	≤ 2 V
Power consumption:	≤ 10 mA <sup>1)</sup>
Time delay before availability:	≤ 100 ms
Hysteresis:	5 % ... 15 %
Repeatability:	≤ 2 % <sup>2) 3)</sup>
Temperature drift (of Sr):	± 10 %
EMC:	According to EN 60947-5-2

Output current I <sub>a</sub> :	≤ 200 mA
Short-circuit protection:	✓
Reverse polarity protection:	✓
Power-up pulse protection:	✓
Shock and vibration resistance:	30 g, 11 ms/10 Hz ... 55 Hz, 1 mm
Ambient operating temperature:	-25 °C ... 75 °C
Housing material:	Metal, Nickel-plated brass
Housing cap material:	Plastic, PA6
Housing length:	69 mm
Thread length:	52 mm
Tightening torque, max.:	40 Nm

1) Without load 2) U<sub>b</sub> and T<sub>a</sub> constant 3) Of Sr

### Reduction factors

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Note:	The values are reference values which may vary
Carbon steel St37 (Fe):	1
Stainless steel (V2A, 304):	Ca. 0.8
Copper (Cu):	Ca. 0.4
Aluminum (Al):	Ca. 0.45
Brass (Br):	Ca. 0.4

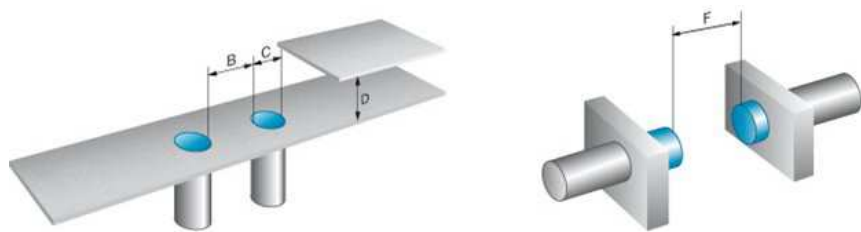
### Installation note

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B:	36 mm
C:	18 mm
D:	24 mm
F:	64 mm
Remark:	Associated graphic see "Installation"

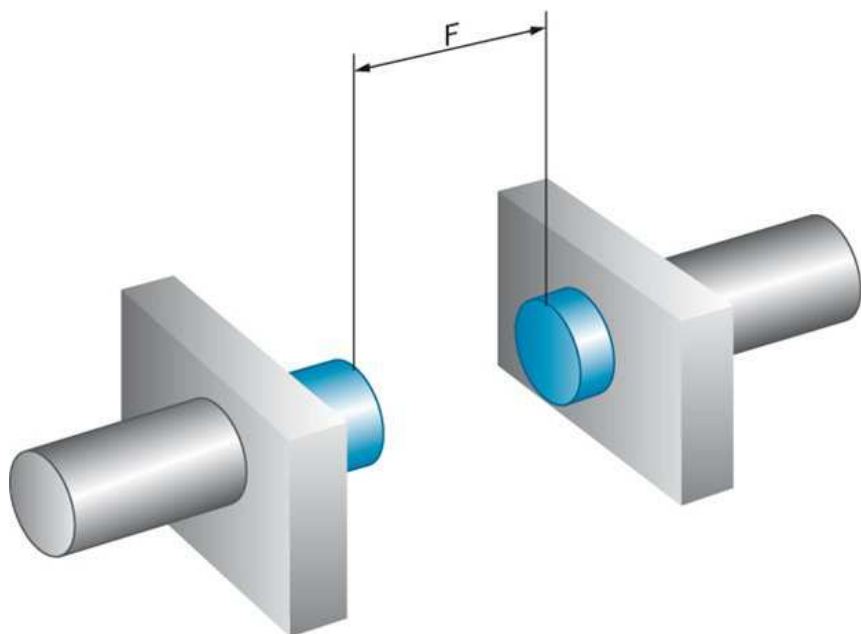
**Installation note**

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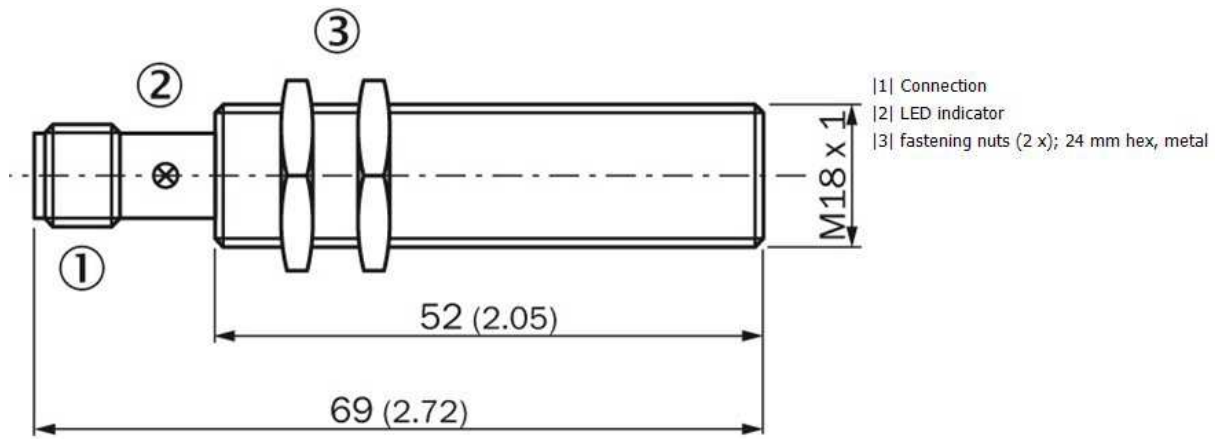


**Installation note**

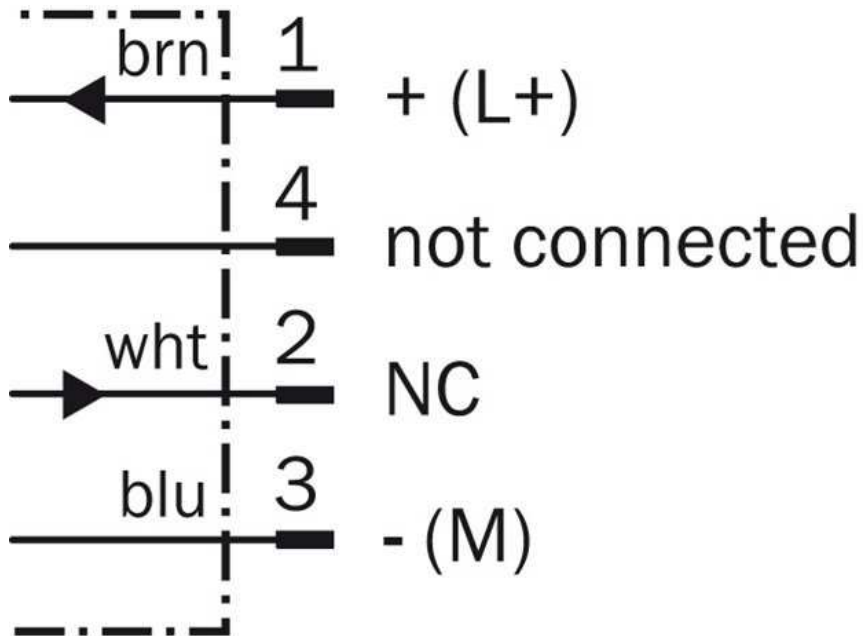
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## Dimensional drawing

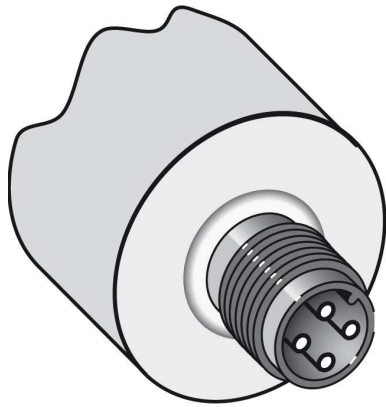


## Connection diagram



Connection type

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