



Measuring automation light grids MLG, MLG Standard

MLG3-1770F511



Model Name > [MLG3-1770F511](#)
Part No. > [1057122](#)



At a glance

- Up to 3 x PNP or NPN switching outputs
- Resolutions of 10 / 20 / 30 / 50 mm and customer-specific resolutions
- Working range up to 8.5 m
- Detection heights of over 3 m and up to 240 beams possible
- Short response time
- Automatic teach during power on

Your benefits

- Easy-to-see status information helps avoid interrupting operation, saves costs
- Different beam separation options, detection heights and output configurations ensure a reliable solution
- Integrated interfaces reduce cabling time and costs
- A fully modular system guarantees the optimal solution for the customer



Features

Technology:	Sender/receiver
Task:	Measurement light grid
Minimum detectable object (MDO):	Parallel beam, 35 mm
Beam separation:	30 mm
Number of beams:	60
Detection height:	1,770 mm
Configuration:	Standard (switching)

Performance

Maximum range ¹⁾ :	7 m
Minimum range:	Parallel beam: ≥ 0 mm
Response time ²⁾ :	Parallel beam 10 ms
Working range:	5 m

¹⁾ No reserve for environmental issue and deterioration of the diode ²⁾ With resistive load

Interfaces

Output type:	1 x PNP
Connection type:	Connector M12, 5-pin
IO-Link:	-

Mechanics/electronics

Wave length:	Infrared light 880 nm
Supply voltage Vs:	DC 18 V ... 30 V
Power consumption sender ¹⁾ :	260 mA
Power consumption receiver ²⁾ :	280 mA
Ripple:	< 5 Vpp
Output current I _{max} :	100 mA
Output load capacitive:	100 nF
Output load inductive:	1 H
Initialization time:	1 s
Dimensions (W x H x D):	34 mm x 1,864 mm x 29 mm
Housing material:	Aluminum
Indication:	7-segment display
Enclosure rating:	IP 65
Circuit protection:	Output Q short-circuit protected, Interference suppression, VS connections reverse-polarity protected
Weight:	4.571 kg
Front screen:	PMMA
Synchronization:	Cable

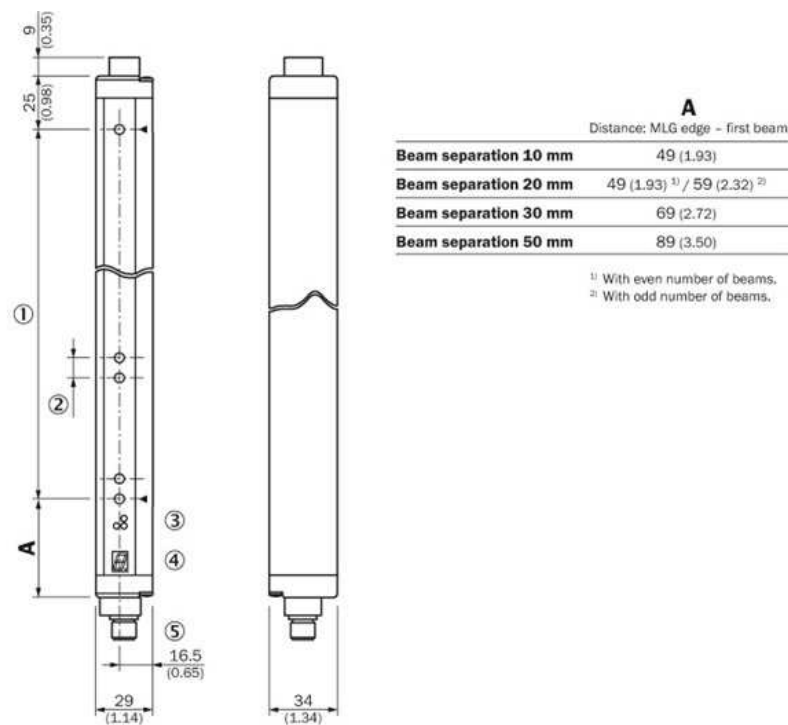
^{1) 2)} Without load with 24 V

Ambient data

Protection class:	III
EMC:	EN 60947-5-2
Ambient temperature:	Operation: -25 ... +55 °C, Storage: -40 ... +70 °C
Vibration resistance:	5 g, 10 Hz ... 55 Hz (IEC 68-2-6)
Shock load:	10 g/IEC 68-2-29/16 ms
Ambient light immunity::	Direct: ≥12,500 lx, Indirect: ≥50,000 lx ^{1) 2)}

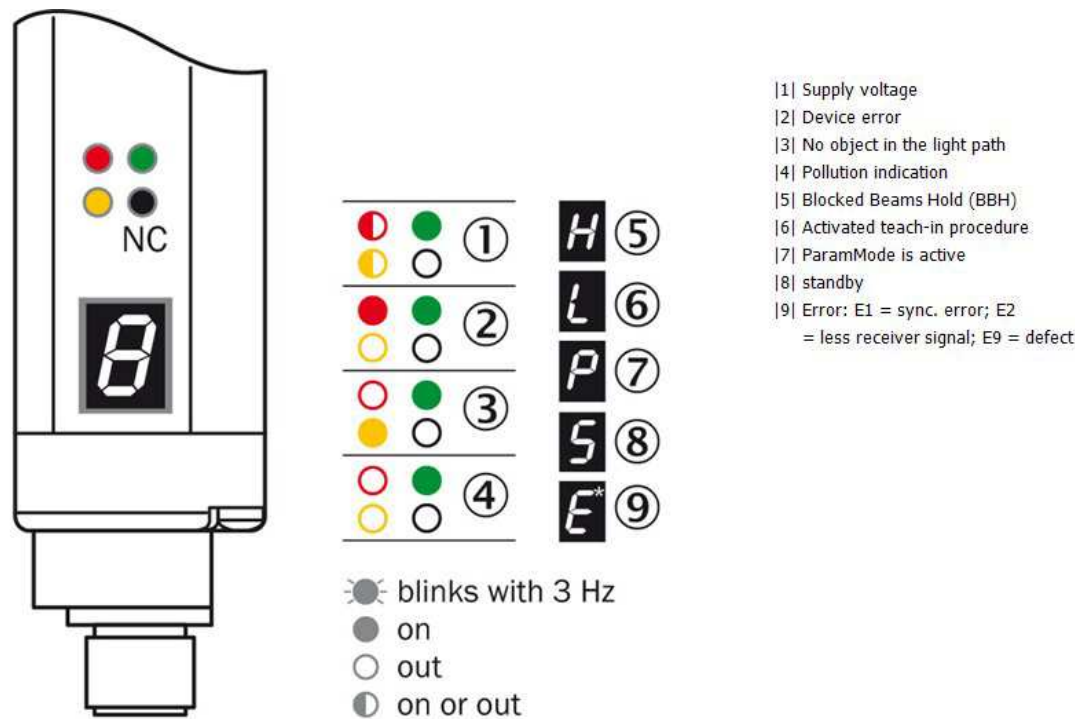
^{1) 2)} Sunlight

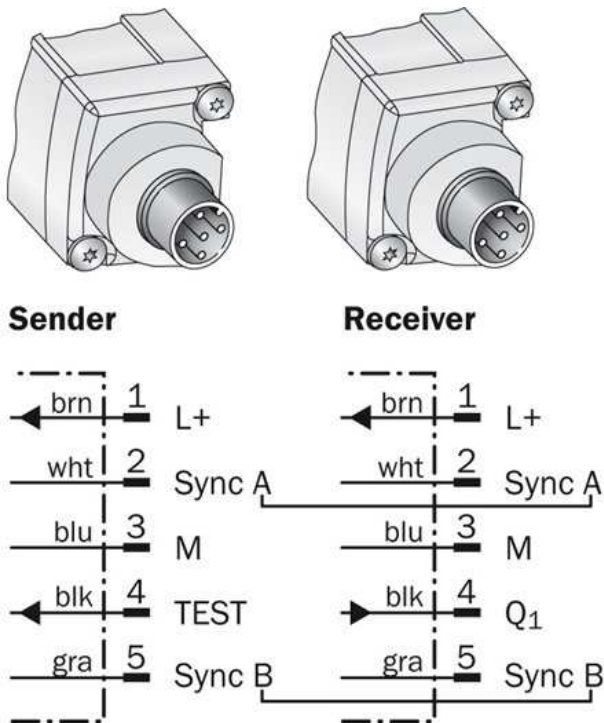
Dimensional drawing



- |1| Detection height (see optical performance)
- |2| Beam separation (10, 20, 30, 50 mm)
- |3| Status indicator: LEDs green, yellow, red
- |4| Indicator panel, 7-segment display
- |5| connector M12, 5-pin

Adjustments receiver





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