



**Inductive proximity sensors**  
**Cylindrical threaded housing, IME12**

IME12-08NDOZY2S



**Model Name** > [IME12-08NDOZY2S](#)  
**Part No.** > [1068256](#)



**At a glance**

- Size M12
- IP 67 enclosure rating
- Operating temperature from -25° C to +75° C

**Your benefits**

- Reduced machine downtime
- Reduced mechanical damage
- Fewer maintenance costs due to longer service life
- High resistance to shock and vibrations



**Features**

Design:	Cylindrical
Thread size:	M12 x 1
Sensing range Sn:	8 mm
Assured sensing range Sa:	6.48 mm
Installation type:	Non-flush
Switching frequency:	± 2,000 Hz
Output function:	NC
Electrical wiring:	DC 2-wire
Enclosure rating:	IP 67 <sup>1)</sup>
Electrical connection:	Cable, 2-wire, 2 m
Housing:	Standard

<sup>1)</sup> According to EN 60529

**Mechanics/electronics**

Supply voltage:	10 V DC ... 30 V DC
Residual ripple:	≤ 10 %
Voltage drop::	≤ 4 V, ≤ 4,5 V <sup>1) 2)</sup>
Power consumption:	≤ 10 mA <sup>3)</sup>
Time delay before availability:	≤ 100 ms
Hysteresis:	5 % ... 15 %
Repeatability::	≤ 2 % <sup>4) 5)</sup>
Temperature drift (of Sr):	± 10 %
EMC:	According to EN 60947-5-2
Output current Ia:	≤ 100 mA

Off-state current:	≤ 0.8 mA
Load resistance, min.:	3 mA
Cable material:	Oil-resistant PVC
Short-circuit protection:	✓
Reverse polarity protection:	✓
Power-up pulse protection:	-
Shock and vibration resistance:	30 g, 11 ms/10 Hz ... 55 Hz, 1 mm
Ambient operating temperature:	-25 °C ... +75 °C
Housing material:	Metal, Nickel-plated brass
Housing cap material:	Plastic, PA6
Housing length:	65 mm
Thread length:	43 mm
Tightening torque, max.:	Typ. 12 Nm
Power-up pulse:	≤ 5 ms

1) At  $I_a = 30 \text{ mA}$     2) At  $I_a \text{ max}$     3) Without load    4)  $U_b$  and  $T_a$  constant    5) Of Sr

### Reduction factors

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Note:	The values are reference values which may vary
Carbon steel St37 (Fe):	1
Stainless steel (V2A, 304):	Ca. 0.8
Copper (Cu):	Ca. 0.4
Aluminum (Al):	Ca. 0.45
Brass (Br):	Ca. 0.4

### Installation note

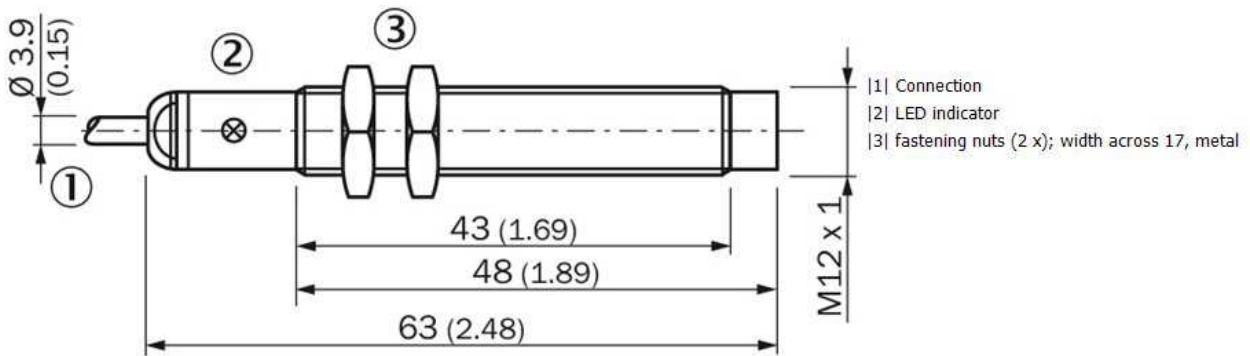
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A:	12 mm
B:	24 mm
C:	12 mm
D:	24 mm
E:	16 mm
F:	64 mm
Remark:	Associated graphic see "Installation"

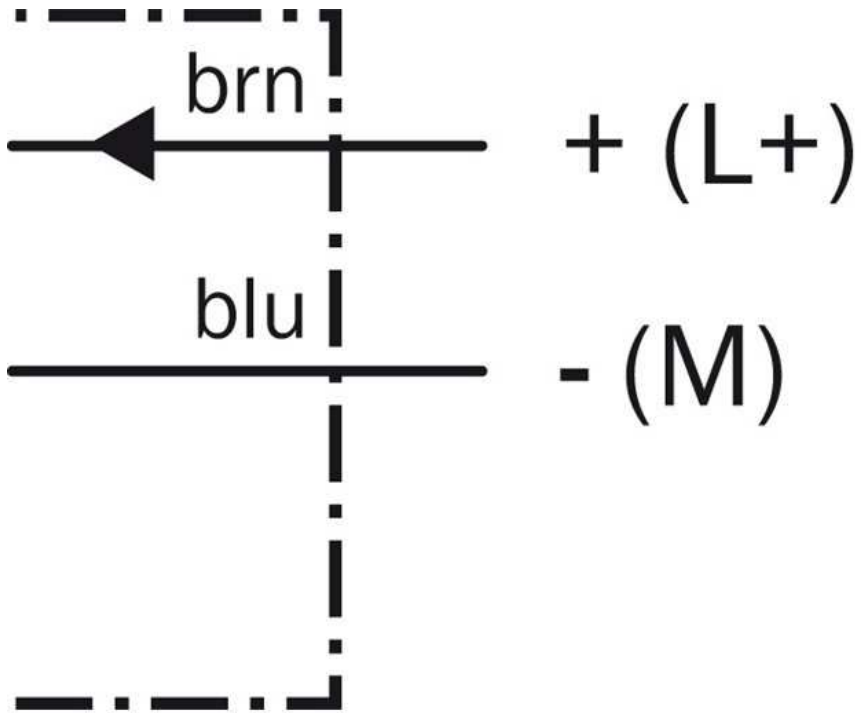
## Installation note



## Dimensional drawing



Connection diagram



Connection type



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