



Photoelectric sensors
V18 Laser, Photoelectric retro-reflective sensor,
Standard optics

VL18L-4N324



Model Name > [VL18L-4N324](#)
Part No. > [6027432](#)



Illustration may differ

At a glance

- Laser emitter LED enclosed in a cylindrical M18 housing
- Sensing distance up to 35 m
- Fast response time
- Straight or right-angle housing
- Durable metal housing
- IP 67
- Small visible light spot to detect small objects
- Laser class 1

Your benefits

- Lowest-cost laser sensor in M18 cylindrical housing saves installation costs
- Time saving installation and alignment with highly visible light spot
- Laser class 1 does not require increased safety measures or markings, reducing installation costs
- Fast response time ensures reliable object detection at high speeds and increases machine throughput
- Polarizing filter prevents false readings on reflective surfaces, reducing downtime



Features

Sensor/detection principle:	Photoelectric retro-reflective sensor, Standard optics
Housing design (light emission):	Cylindrical, straight, straight
Housing length:	97.7 mm
Thread diameter (housing):	M18 x 1
Optical axis:	axial
Sensing range max.:	0.1 m ... 35 m ¹⁾
Sensing range:	0.1 m ... 30 m ²⁾
Type of light:	Visible red light
Light source:	Laser ³⁾
Light spot (distance):	9 mm (35 m)
Laser class:	1 (IEC 60825-1)
Wave length:	650 nm
Sensitivity adjustment:	Electronic, via control input C (0 V) manual, via teach-in button
Angle of dispersion:	0.04 °

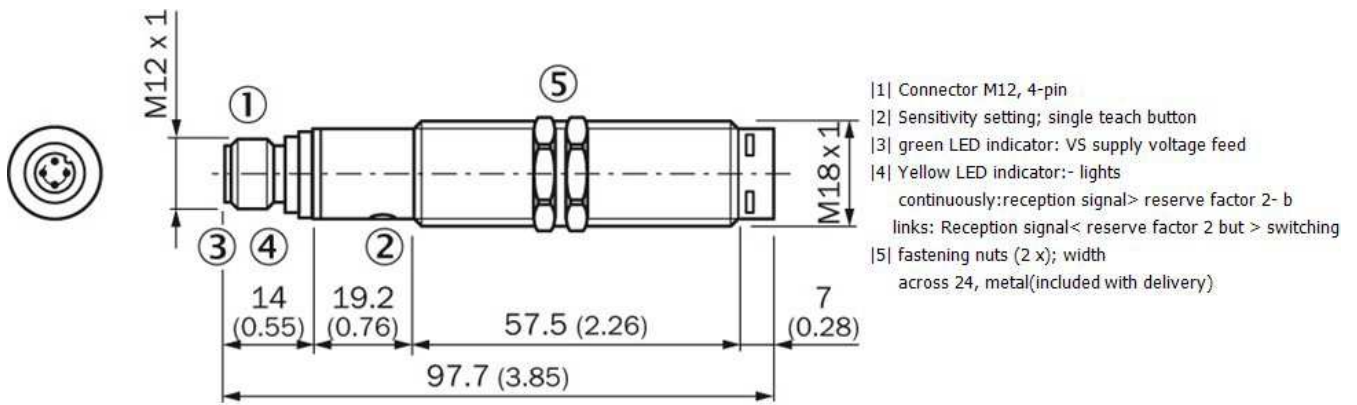
^{1) 2)} P250F ³⁾ Average service life of 100,000 h at T_A = +25 °C

Mechanics/electronics

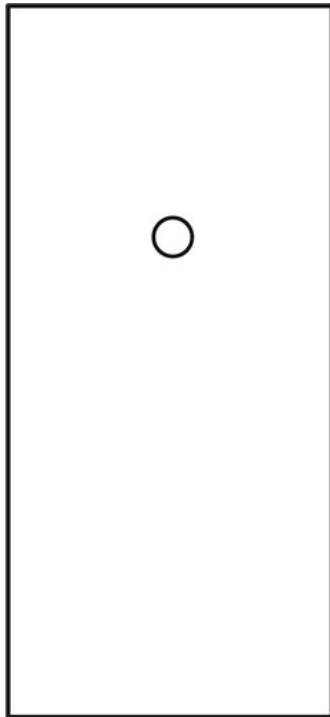
Supply voltage:	10 V DC ... 30 V DC ¹⁾
Residual ripple:	≤ 10 % ²⁾
Power consumption:	≤ 20 mA ³⁾
Output type:	NPN, Light/dark-switching, Selectable via control input C
Output current I _{max.} :	≤ 100 mA
Response time:	≤ 0.625 ms ⁴⁾
Switching frequency:	800 Hz ⁵⁾
Electrical connection:	Connector M12, 4-pin
Circuit protection:::	A, B, C, D ^{6) 7) 8) 9)}
Protection class:	III
Weight:	60 g
Polarisation filter:	✓
Housing material:	Nickel-plated brass/PC
Optics material:	PC with protective glass pane
Enclosure rating:	IP 67
Ambient temperature operation:	-15 °C ... 55 °C
Ambient storage temperature:	-25 °C ... 70 °C
UL File-No.:	UL No. NRKH.E181493, CDRH-Konform (0312012-00)

¹⁾ Limit values ²⁾ May not exceed or fall short of V_S tolerances ³⁾ Without load ⁴⁾ Signal transit time with resistive load ⁵⁾ With light/dark ratio 1:1 ⁶⁾ A = V_S
connections reverse-polarity protected ⁷⁾ B = interference suppression ⁸⁾ D = outputs overcurrent and short-circuit protected ⁹⁾ D = inputs and output reverse-polarity
protected

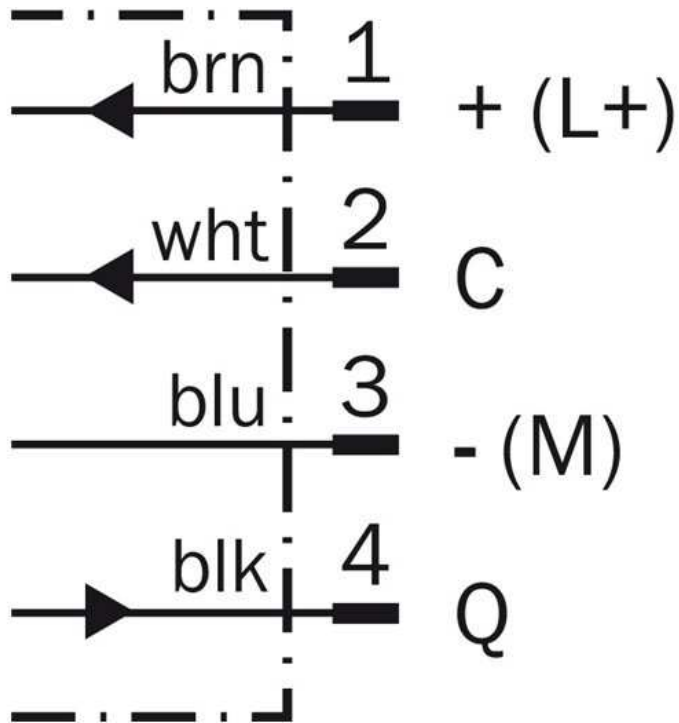
Dimensional drawing



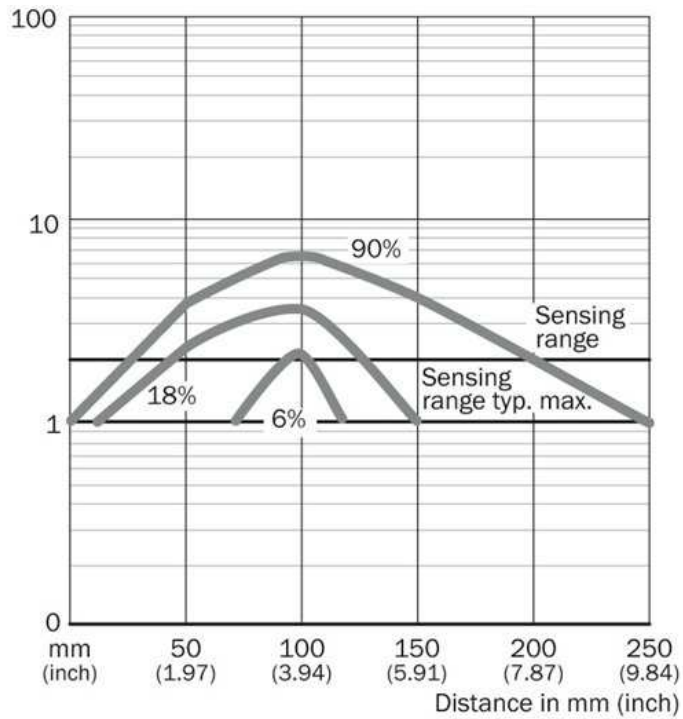
Adjustments possible



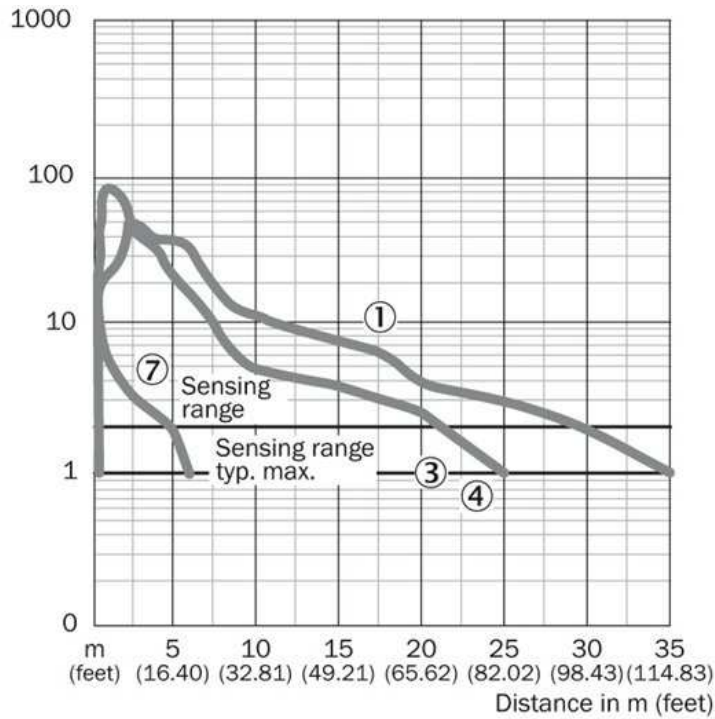
Connection diagram



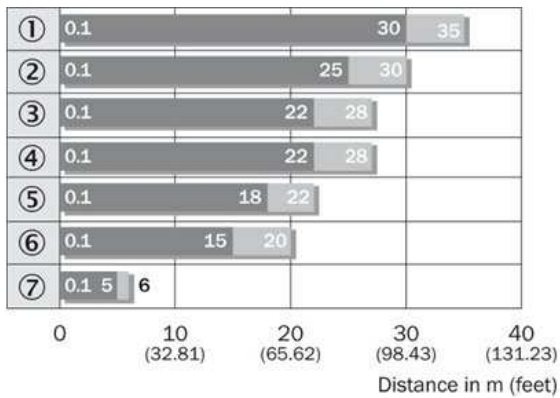
Characteristic curve



Characteristic curve



Sensing range diagram



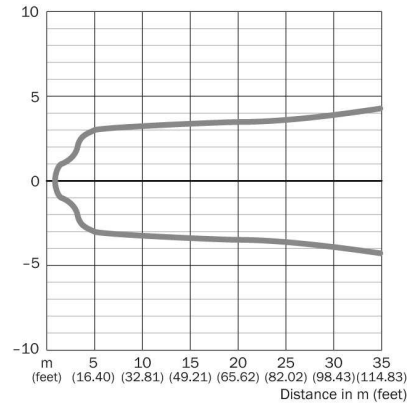
■ Operating range ■ Scanning range typ. max.

Reflector type	Operating range
① P250F	0.1 (.33) ... 30 (131.23)
② PL10F	0.1 (.33) ... 25 (82.02)
③ PL80A	0.1 (.33) ... 22 (72.18)
④ P 250	0.1 (.33) ... 22 (72.18)
⑤ C110	0.1 (.33) ... 18 (59.06)
⑥ PL10F	0.1 (.33) ... 15 (49.21)
⑦ Reflective tape „Diamond Grade“	0.1 (.33) ... 5 (16.4)

Connection type



Light spot size



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