

AODG-P1







# Short range distance sensors (displacement) OD Max, RS-232

Model Name > AODG-P1
Part No. > 6030978

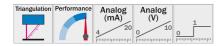


## At a glance

- Several measurement ranges from 24 ... 26 mm up to 250 mm ... 450 mm
- · CMOS receiving element for measurement independent of surface
- · High measurement frequency and high linearity
- · Variety of selectable integrated calculations based on values from two sensors
- Laser technology for precise measurement or detection of very small objects
- · Several output options

#### Your benefits

- Minimum machine downtime due to its reliability on any surface, regardless of brightness or color
- Highly accurate measurement, even during the production process, ensures high product quality
- High measuring frequency of 10 kHz increases processing speeds and reduces cycle times
- Reduce the cost to change your process by making a reference measurement using two sensors
- · Comparatively low investment costs for challenging measuring tasks
- An easy-to- read LC display and simple push-button keypad programming ensures simple setup and servicing
- Reduced material costs, when using the distance sensors to control costrelevant production processes





#### **Features**

System part:	Controller unit
Performance	
Response time <sup>1)</sup> :	0.5 ms
Measuring frequency:	10 kHz
Additional function:	8 memory banks, Arithmetic calculations, Automatic sensitivity adjustment, Teach-in of analog outputs, Teach-in of switching outputs, Set hysteresis, Frequency filters, Hold functions, Peak measurement, Internal data recorder, Manual sensitivity adjustment, Averaging settings 1 4,096x, Switching mode: distance to object (DtO), Switching mode: window (Wnd), Peak to peak measurement, Bottom measurement, Timer functions
Output rate:	≤ 0.1 ms
Note:	Required for OD25-01T1

1) Automatic sensitivity adjustment ≤ 2 ms

#### Interfaces

Data interface: RS-232

Output type <sup>1)</sup>: 5 x PNP (100 mA)

Analog output::  $2 \times -5 \dots +5 \times (\ge 1 \text{ k}\Omega), 2 \times 4 \text{ mA} \dots 20 \text{ mA} (\le 300 \Omega)^{2) 3)}$ 

Resolution analog output: 16 bit
Error output (max. output current): 2 x alarm
Reference input: 2 x zero-ref
Inputs for memory bank selection: 3 x bank

Hold input: 2 x hold, 1 x hold-reset

1) PNP: HIGH =  $\frac{V}{S}$  - (< 2 V)/LOW = < 2 V; NPN: HIGH = < 2 V/LOW =  $\frac{2}{S}$  Source of analog output is either sensor heads, or calculation result

## Mechanics/electronics

Electrical connection: Terminal board
Supply voltage Vs 1): DC 12 V ... 24 V

Power consumption <sup>2)</sup>: 6 W
Warm-up time: ≤ 5 min

Indication: 1,4" color display

Weight <sup>3)</sup>: 240 g

Housing material: Polycarbonat and nylon 66

1) DC 12 V (-5 %) ... DC 24 V (+10 %) 2) When connected with two sensor heads, incl. analog current output 3) Inclusive terminal board

## **Ambient data**

Enclosure rating: IP 20 Protection class: III

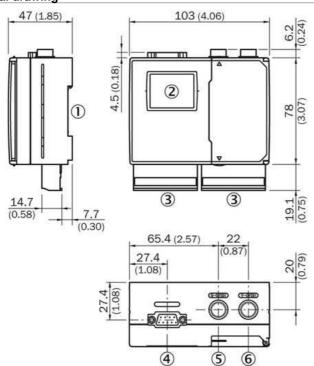
Ambient temperature: Operation: -10 ... 45 °C, Storage: -20 ... 60 °C

Vibration resistance: 10 Hz ... 55 Hz (amplitude 1.5 mm, x-, y-, z-axis 2 hours each)

Shock resistance: 50 G (x-, y-, z-axis 3 times each)

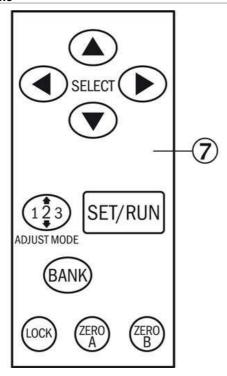
Relative humidity (not condensing): 35 % ... 85 %

# **Dimensional drawing**

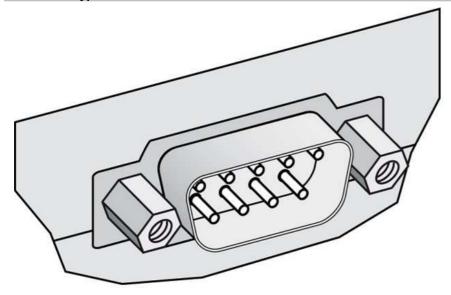


- |1| DIN rail mounting
- |2| LC display
- |3| terminal board (detachable)
- |4| RS-232C interface
- |5| sensor head B connection port
- |6| sensor head A connection port

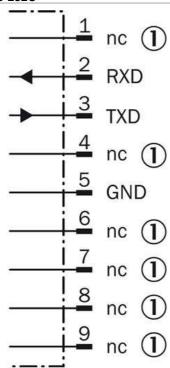
## Adjustment possible



|7| Control elements

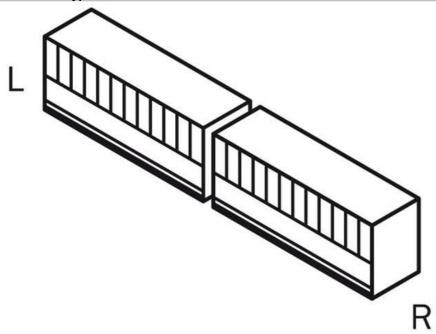


# Connection diagram RS-232C

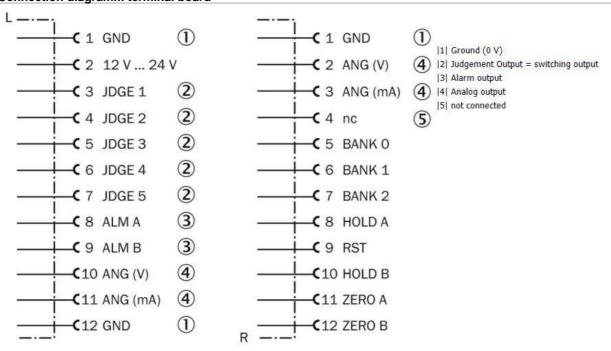


|1| not connected

## Connection type terminal board



## Connection diagramm terminal board



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